



NUMBER: 23-007-03

GROUP: Body

DATE: Mar. 21, 2003

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SUBJECT:

Center Console Lid Hard to Latch or Unlatch

OVERVIEW:

This bulletin involves replacing the center console lid hinge.

MODELS:

2003 (ZB) Viper

NOTE: THE BULLETIN APPLIES TO VEHICLES BUILT BEFORE MARCH 6, 2003 (MDH 0306XX).

SYMPTOM/CONDITION:

Vehicle operator may experience that the center console lid is hard to latch or unlatch.

DIAGNOSIS:

If the vehicle operator or technician experiences the Symptom/Condition, perform the Repair Procedure.

PARTS REQUIRED:

Qty.	Part No.	Description
1	05114426AA	Hinge, Floor Console Lid

REPAIR PROCEDURE:

1. Open console lid.
2. Remove 4 console hinge attaching screws (Fig. 1).
3. Place the console lid assembly on a clean shop cloth on a suitable bench.
Remove 11 screws from the inner console lid.

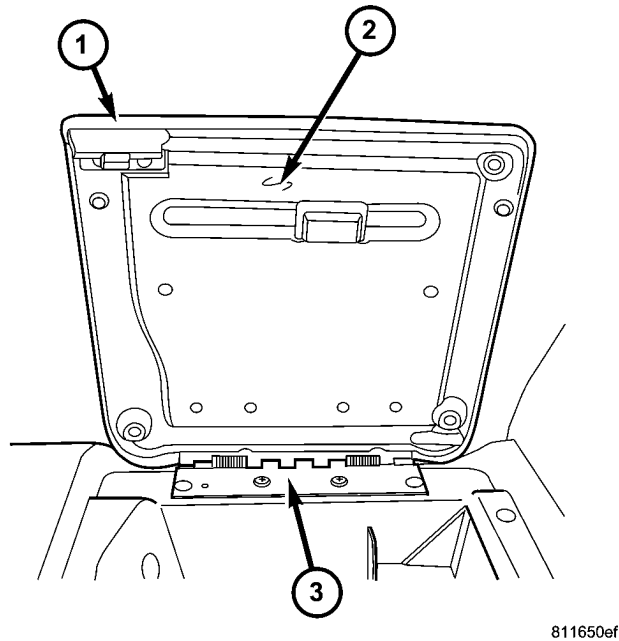


Fig. 1 CONSOLE LID

- 1 - UPPER CONSOLE LID
 2 - INNER CONSOLE LID
 3 - CONSOLE HINGE

4. Remove the hinge from between the inner console lid and the upper console lid (Fig. 1).
5. Install new hinge (p/n 05114426AA) between inner console lid and the upper console lid.
6. Loosely install the 11 screws in the inner console lid. After all screws are started, torque the screws to 1.4 Nm (12 in. lbs.).
7. Loosely install the front and rear screws mounting the assembly to the console. After both screws are started, torque the screws to 1.4 Nm (12 in. lbs.).
8. Install the two center screws mounting the assembly to the console. Torque both screws to 1.4 Nm (12 in. lbs.).
9. Insure the console opens and closes properly.

POLICY:

Reimbursable within the provisions of the warranty.

TIME ALLOWANCE:

Labor Operation No:	Description	Amount
23-40-35-90	Hinge, Console - Replace	0.2 Hrs.

FAILURE CODE:

3R	High/Low Operating Effort
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