

*This bulletin is supplied as technical information only and is not an authorization for repair. No part of this publication may be reproduced, stored in a retrieval system, or transmitted, in any form or by any means, electronic, mechanical, photocopying, or otherwise, without written permission of DaimlerChrysler Corporation.*

**SUBJECT:**

Convertible Top Tonneau Cover Damage

**OVERVIEW:**

This bulletin involves installing two vinyl caps to the ends of the deck lid mounted tonneau cover tensioner.

**MODELS:**

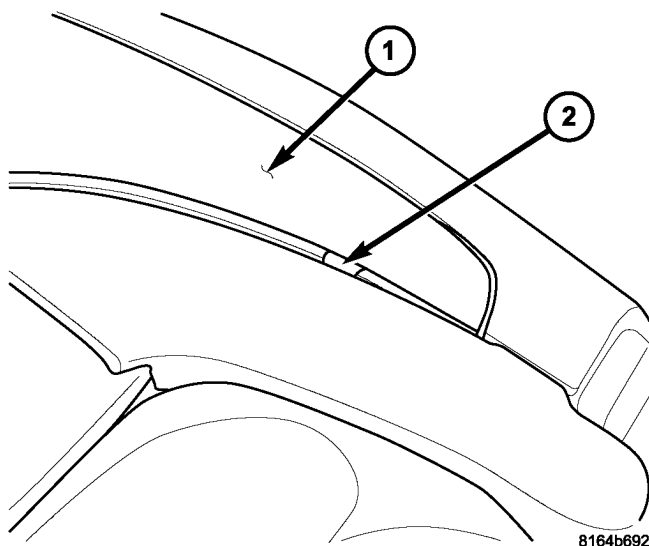
2003 - 2005 (ZB) Viper

**NOTE:** This bulletin applies to vehicles built prior to February 24, 2005 (MDH 0224XX).

**SYMPTOM/CONDITION:**

Potential for damage to the convertible top tonneau cover, (Fig. 1). The deck lid mounted tonneau cover tensioner ends contact the convertible tonneau cover when it is installed. Over time and road input, a tear in the tonneau cover material may develop.

**NOTE:** This bulletin should be performed on ALL subject vehicles.



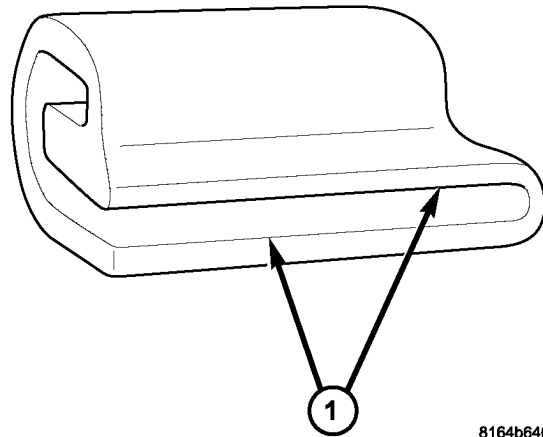
**Fig. 1 POINT OF WEAR ON TONNEAU COVER**

**PARTS REQUIRED:**

Qty.	Part No.	Description
1	05030298	Cap, Right Side
1	05030299	Cap, Left Side
1	04467709	Bond-All Gel

**REPAIR PROCEDURE:**

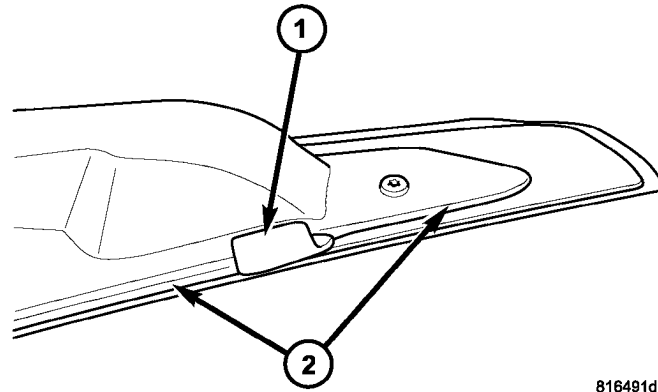
1. Open the deck lid.
2. Prepare deck lid tonneau cover tensioner surface where the protective cap will be installed, (Fig. 3), by cleaning with an isopropyl alcohol or napatha wipe, allow time for surface to dry completely prior to applying the protective caps.
3. Apply a small amount of Mopar Bond-All Gel, p/n 04467709, to the inside surfaces of the right side protective cap, p/n 05030298, (Fig. 2).



8164b646

**Fig. 2 BOND-ALL GEL APPLICATION**

4. Position the protective cap, p/n 05030298, to the right side end of the deck lid tonneau cover tensioner and slide over the end of the tensioner, (Fig. 3).



816491db

**Fig. 3 VINYL CAP INSTALLATION**

5. For proper bonding, the cap must be secured by applying pressure for a minimum of 20 seconds. A clamp may be used.
6. Repeat steps 2 - 5 for the left side using left side protective cap, p/n 05030299.
7. The adhesive is completely cured in 24 hours. The deck lid can be operated in 20 minutes after the caps are installed.

**POLICY:**

Reimbursable within the provisions of the warranty.

**TIME ALLOWANCE:**

Labor Operation No:	Description	Amount
23-05-01-90	Install Right and Left Tonneau Tensioner Caps	0.2 Hrs.

**FAILURE CODE:**

P8	New Part
----	----------