

# 1992-96

## SR VIPER CONVERTIBLE & COUPE

### PARTS CATALOG

#### ILLUSTRATIONS AND TEXT BODY - CHASSIS - TRIM

NOTE: For easier Group reference, the following changes have been made:

Engine - group 9 These sections, in prior Parts Catalogs, had been numbered as 9A, 9B, 9C, etc. with no real meaning to the numbering. Effective within this Catalog the numbering for the different Engine groups is: 9-80X means 9Eng.-8.0L V10. Also note that the Engine Mounting parts are separate from engines and are located in front of the specific Engines in Group 9.

Other Changes: Group 21 Automatic and Manual Transmission and Transaxles groups have changed in prior catalog groups were named 21A, 21B, 21C ETC. In this Catalog group 21-DEC=Sales Code for 6 Speed Manual Transmission.

(THIS IS A PHASE 1 PRE-MACS PRODUCED PARTS CATALOG)

SRDS27 = DODGE VIPER CONVERTIBLE  
SRDS29 = DODGE VIPER COUPE

81-690-1952  
Supersedes  
81-690-1812

This publication contains Parts Information for all 1992-96 Vipers.

The use of this Parts Catalog and the arrangement of information herein is explained in the General Information Section as indexed below.

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## HOW TO USE THIS CATALOG AND LOCATE PARTS

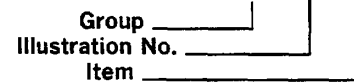
This Catalog is divided into Part Groups in which illustrations for parts of a similar function and/or location are published. The Group Contents listing on the next page shows the type of parts contained in each group. Tabs are provided or available to separate each group.

Several methods may be used to locate a specific part:

Option 1: From the Group Contents listing, select the group which would most logically contain the part to be found. Open the catalog to the beginning of that group. The first page of the group will contain an index of illustrations. Select the illustration most likely to contain the part. Turn to the selected illustration and locate the part by reviewing the illustration item numbers and associated text information following the illustration.

Option 2: If the "noun" name of the part you seek is known, an alphabetical index of Nouns and illustration titles is provided to assist in finding the part. Several keys may be found in this index.

**RESERVOIR** Power Strng. Oil Pump. . . Group      Group Reference  
**ALTERNATOR**, Viper. . . . . 8-200      Illustration Reference  
**VISORS** . . . . . ISR - 110 / 3      Illustration/Item Reference



Option 3: If the part number is known but the applications need to be determined, refer to the numerical index. This index shows the group, illustration number and item for each part listed in the catalog. Multiple references mean the part is listed more than once.

## PART GROUP - TITLES & CONTENT

GROUP	CONTENTS
<b>INF</b>	Information Section
<b>AL</b>	Alphabetical Index
<b>NE</b>	Newpart Index
<b>IL</b>	Illustration Index (All Groups)
<b>1</b>	Catalog Notices
<b>2</b>	<b>Front Suspension &amp; Drive</b> Front Suspension Components. . . Steering Knuckles Front Drive Shafts, Axles, Locking Hubs. . . Front Differential
<b>3</b>	<b>Rear Axle</b> Front Suspension Components. . . Rear Axle Mountings
<b>4</b>	<b>Parking Brake Controls</b>
<b>5</b>	<b>Service Brakes</b> Brake Controls and Mechanism. . . Brake Warning Switch, Park Brake Components within the Wheel. . . Wheel Hardware, Bearings and Seals
<b>6</b>	<b>Clutch</b> Clutch Unit and Components. . . Clutch Pedal, Controls
<b>7</b>	<b>Cooling</b> Front Grille, Grille Support, Radiator Supports, Headlamp Supports. . . Radiators, Fans and Fan Motors, Hoses, Thermostats. . . Transmission Cooling. . . Water Pumps. . . Drive Belts and Pulleys . . . Turbocharger Cooling
<b>8</b>	<b>Electrical</b> Switches, Relays, Solenoids, Sensors, . . . Battery Trays. . . Engine Electrical. . . Starters, Alternators, Distributors. . . Front, Rear, Interior Lamp. . . Body Wiring. . . Horn
<b>8A</b>	<b>Instrument Panel and Console</b> Instrument Panel and Console Electrical Parts, Clusters, Switches, Wiring. . . All Hard and Soft Trim Parts. . . Radio, Speakers and Antenna
<b>9</b>	<b>Engine (By Engine Type)</b> Engine Components. . . Engine Oil System. . . Flywheels, Torque Converters . . . Engine Mounting
<b>11</b>	<b>Exhaust</b> Exhaust System Components. . . Heat Shields
<b>13</b>	<b>Frame, Bumper &amp; Fascia</b> Frame Components, Crossmembers. . . Bumper and Fascia Components. . .

GROUP	CONTENTS
<b>14</b>	<b>Fuel</b> Accelerator Pedal, Linkage, Throttle Control. . . Air Cleaner. . . Carburetors Throttle Body and Injection Components . . . Fuel Lines, Fuel Tank. . . Fuel Pump . . . Turbocharger Components. . . Speed Control
<b>16</b>	<b>Prop. Shaft and Universal Joint</b>
<b>17</b>	<b>Rear Suspension</b> Rear Suspension Components
<b>18</b>	<b>Service Bulletin Parts</b>
<b>19</b>	<b>Steering</b> Steering Wheels, Column. . . Power Steering Pump. . . Steering Gear. . . Steering Linkage, Tie Rods
<b>21M</b>	<b>Manual Transmission and Transfer Cases</b> Manual Transmission, Transaxle and Components. . . Gearshift Controls. . . Transfer Case, Controls, Mountings. . . Speedometer Pinion and Cable
<b>22</b>	<b>Wheels</b> Wheel Rims. . . Wheel Covers, Hubcaps . . . Jack and Spare Tire Storage
<b>ESR</b> <b>23</b>	<b>Exterior Ornamentation</b> Exterior Ornamentation, Tape Stripes, Decals. . . Exterior Moldings. . . Vinyl Roof and Trim Ground Effects Pkgs.
<b>SSR</b> <b>23A</b>	<b>Body-Sheet Metal Except Doors</b> Body Metal. . . Stationary Glass. . . Sunroof. . . Convertible Top. . . Hood and Deck Release
<b>DSR</b> <b>23C</b>	<b>Body-Doors and Related Parts</b> Door Metal. . . Door Hardware. . . Door Glass. . . and Regulator. . . Door Mirrors . . . Weatherstrips
<b>23D</b>	<b>Body-Miscellaneous</b> Lock Cylinders and Keys. . . Windshield Washer/Wiper System
<b>ISR</b> <b>IT</b>	<b>Interior Trim (By Body Code)</b> All Interior Trim Except Dash and Console. . . Seats and Seat Belts. . . Seat Adjusters, Manual and Power. . . Carpet. . . Interior Panels and Moldings . . . Security/Tonneau Covers
<b>24</b>	<b>Heater and Air</b> Heater, Air Conditioning System and Controls
<b>25</b>	<b>Emission Systems</b> Air Pump. . . EGR System. . . Vapor Canister
<b>NU</b>	<b>Numerical Index</b>

## PAGE NUMBERING

Two-part page numbers are used throughout this catalog. The first part of the page designation indicates one major group or section. The second part indicates the actual page number in the group. For example:

2-1 indicates Group 2, Front Suspension, Page 1  
3-4 indicates Group 3, Axle Rear, Page 4

In the maintenance of the Loose Leaf Parts Catalog Revision Service, it may become necessary to add information beyond the capacity of the page. In this event, an "A" page will be used. For example, if it becomes necessary, because of change, to add several part numbers to page 2-1 and space does not permit the addition, you will be given Page 2-1A. Page 2-1A should be filed immediately following Page 2-1

Figure and Item Numbers are also commonly used to identify locations in this Catalog, i.e., 14-900/8 refers to Group 14, illustration 900, Item Number 8. Illustration Numbers are always ascending sequential within the Groups

## RIGHT AND LEFT PART NUMBERS

Right and Left part numbers are frequently combined on one line, e.g., 3514 444-5. Such numbers are interpreted as 3514 444 Right Side application and 3514 445 Left Side. Right and Left Sides are always determined by their relationship to the driver when normally seated and looking forward.

## SYMBOLS USED IN THIS PARTS CATALOG

The following symbols are commonly used with Part Number and quantity information in this Catalog:

- # - Precedes a new part number to the catalog and remains in subsequent issues until stock is available for shipment.
- AR - Indicates the quantity required may vary or is to be determined by the user.
- PAR - Indicates Paint As Required.

## SPECIFYING INFORMATION

The following information is included in this Parts Catalog:

1. Part Name.
2. Part Number.
3. Model Application.
4. Quantity used per vehicle.
5. Description and dimensions necessary for proper identification of parts where necessary.
6. Model or Engine Column:  
Engine by Displacement or Vehicle Model  
Code Body Style Code or Price Class.
7. Effective points of model year running changes are indicated by vehicle serial number, engine number or body number where applicable. When serial number effective points are not available, production effective dates are used. (Refer to the Federal Certification Label for the build date.)
8. Parts designated as CANADA or EXPORT are not available through U.S. parts outlets.

In the event replacement parts not listed herein are required due to a special service situation, Chrysler Dealers should contact their factory specifier for assistance. Problems encountered with particular part specifications can be resolved in the same manner.

## ILLUSTRATION INDEX

This index is a compilation of catalog parts description data with reference to illustrations, figures and key numbers as shown:

ILLUSTRATION INDEX	GROUP	ILLUS. NO.
HOOD, Viper .....	_____	SSR-500

The first page of each group contains a listing of all illustrations within that group. Also refer to illustrations alphabetically listed in information section.

## ALPHABETICAL INDEX

This index is a compilation of catalog parts description data with a reference to the location of the item by group - Figure and key number as shown in the following example:

Housing, w/Pump	7 - 210 / 18
Group _____	_____
Illustration No. — 200 ILLUS. = WATER PUMP	_____
Item _____	_____

The index will be expanded progressively as data is added to computer files. To locate a part by name, refer to the Alphabetical Index. This index indicates the group and illustration and item number where the part is located. Alphabetical Index can be found in INF section of catalog.

## NUMERICAL INDEX

A listing of Part Numbers contained in the catalog. The numbers are in numerical sequence with reference to the group and illustration and item number where the part is located.

## PARTS PACKAGES

Service Parts Packages, containing all parts needed for specific service operation, are listed in their respective groups with related parts. The listing will show adaptability and model application.

## STANDARD PARTS

Important attaching standard parts such as bolts, nuts, etc. are generally listed in the text of the respective major parts groups.

## CATALOG AND PARTS BULLETINS

BULLETINS are issued when important changes are made in production or when corrections are to be made in the Parts Catalog between regular revisions. All catalogs should be noted and changed accordingly to remain current between revisions.

## PARTS CATALOG REVISION SERVICE

Subscribers to the Viper Parts Catalog Revision Service will be periodically provided with revised copy incorporating the latest information. Revisions may be provided by Group or complete book copy.

## NEWPART INDEX

A listing of new part numbers contained in the catalog. The numbers are in group sequence with reference to the illustration and item number where the part is located.

### COLOR CODED OR COMBINED PART NUMBERS

Appearing throughout this catalog are part numbers containing both letters and numbers. For example: EJ94 LXD. These are good serviceable part numbers. The combination of letters and numbers merely indicates the parts are keyed to the interior color of the vehicles on which they are used.

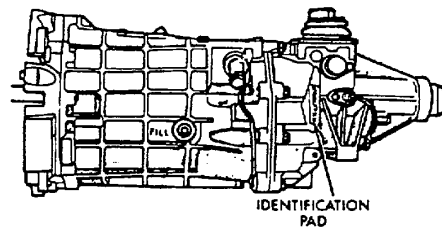
In addition, Right and Left part numbers are frequently combined on one line; e.g., EJ94-5 LXD. Such numbers are interpreted as EJ94 LXD, Right Side application, and EJ95 LXD Left Side. Right and Left Sides are always determined by their relationship to the driver when normally seated and looking forward.

### INTERIOR TRIM

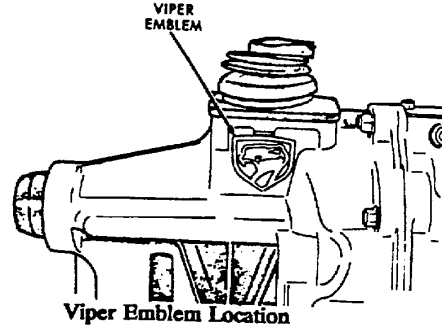
Refer to the Group ITV, Interior Trim section of the catalog, for information relative to Interior Soft and Hard Trim, Rolled Stock, etc.

### TRANSMISSION IDENTIFICATION

A bar code tag is also located on the left side of the transmission case. These numbers should be used when ordering parts for this transmission.



Identification Pad Location



Viper Emblem Location

On the right side of the tail housing there is a Viper emblem. It is cased directly into the aluminum tail housing.

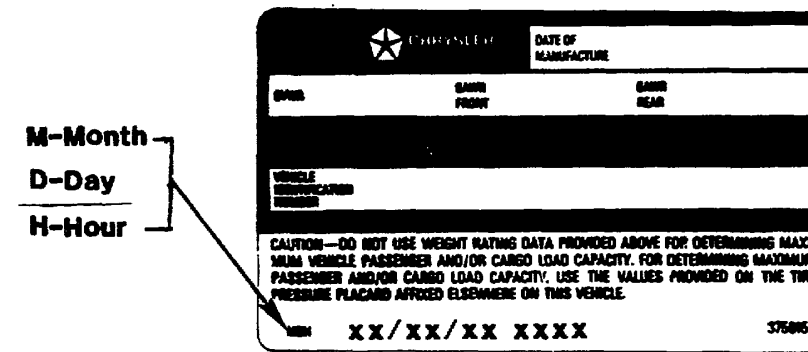
### BUILD DATE

Vehicle build dates can be determined by reference to the VEHICLE CERTIFICATION LABEL located on the left "B" pillar or the left Front Door.

The Vehicle Certification Label includes, in addition to the VIN, the Month, Day, and Hour of build in the "Date of Manufacture" section.

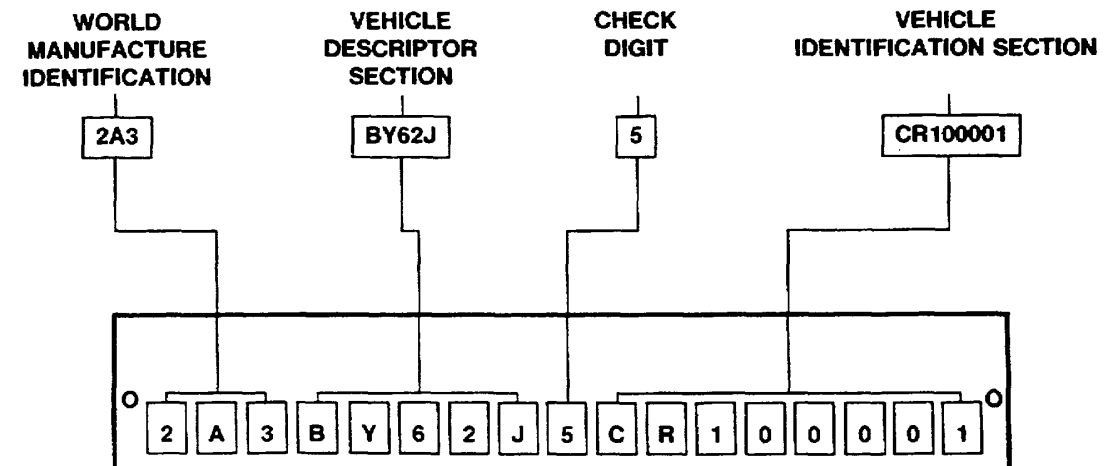
Alternately, the approximate build date can be determined for the Body Code Plate (see "Code Plate Interpretation").

#### VEHICLE CERTIFICATION LABEL



### VEHICLE IDENTIFICATION PLATE

All assembly plants use a uniform method for assigning vehicle serial numbers (VIN). This number consists of 17 digits and is shown on the Vehicle Identification Plate which is located on the instrument panel - visible thru the windshield. The VIN number (serial number) also appears on the Federal Certification Label located on the left front door frame. (Always specify the vehicle serial number when ordering parts by description). A description of serial numbers follows:



**VIN PLATE IDENTIFICATION**

<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>	<b>6</b>	<b>7</b>	<b>8</b>	<b>9</b>	<b>10</b>	<b>11</b>	<b>12 thru 17</b>
Country	Make	Vehicle Type	Other	Line	Series	Body Style	Engine	Check Digit	Model Year	Assy. Plant	Sequence No.

**1 COUNTRY**  
1 = Built in U.S.

**2 MAKE**  
B = Dodge  
C = Chrysler

**3 VEHICLE TYPE**  
3 = Passenger Car

**4 OTHER**  
A = Air Bag  
B = Manual Seat Belts  
C = Automatic Seat Belts

**5 LINE PASSENGER CAR**  
R = Chrysler Viper  
R = Dodge Viper

**6 SERIES**  
6 = Special/Sport (S)  
# = Export

**7 BODY STYLE VIPER**  
5 = 2 Dr. Convertible  
9 = Speciality Coupe

**8 ENGINE**  
E = 8.0L V-10 MPI (EWB)

**9 CHECK DIGIT**  
0, 1, 2, 3, 4, 5, 6, 7, 8, 9, X

**10 MODEL YEAR**  
N = 1992  
P = 1993  
R = 1994  
S = 1995  
T = 1996

**11 ASSEMBLY PLANT U.S.**  
V = New Mack

**12 thru 17 SEQUENCE NO.**  
Six Digit Number

**1992-96 BODY CODE PLATE**

The Body Code Plate is located on the Left Front Side Shield or Wheel Housing or on the Upper Radiator Support. The Plate contains 7 rows of data. The bottom 3 rows are reserved for the specific information as depicted below. Starting at the fourth row (following the reserved portion), other Sales Codes used to build a specific vehicle are listed in the ascending order by Alpha sequence.

**CODE PLATE INTERPRETATION**

<b>1</b>	<b>2</b>	<b>3</b>	<b>4</b>	<b>5</b>	<b>6</b>	<b>7</b>	<b>8</b>	<b>9</b>	<b>10</b>	<b>11</b>	<b>12</b>	<b>13</b>	<b>14</b>	<b>15</b>	<b>16</b>	<b>17</b>	<b>18</b>	<b>19</b>	<b>20</b>	<b>21</b>
<b>22</b>	<b>23</b>	<b>24</b>	<b>25</b>	<b>26</b>	<b>27</b>	<b>28</b>	<b>29</b>	<b>30</b>	<b>31</b>	<b>32</b>	<b>33</b>	<b>34</b>	<b>35</b>	<b>36</b>	<b>37</b>	<b>38</b>	<b>39</b>			
<b>40</b>	<b>41</b>	<b>42</b>	<b>43</b>	<b>44</b>	<b>45</b>	<b>46</b>	<b>47</b>	<b>48</b>	<b>49</b>	<b>50</b>	<b>51</b>	<b>52</b>	<b>53</b>	<b>54</b>	<b>55</b>	<b>56</b>	<b>57</b>	<b>58</b>	<b>59</b>	<b>60</b>

**1-12 VEHICLE ORDER NUMBER**

**13-15 VINYL ROOF CODE/DOOR COMBO CODES (PILLETTE)**

**16-18 VEH. SHELL CAR LINE**  
SRD = Viper

**19 PRICE CLASS**  
S = Special/Sport

**20-21 BODY TYPE**  
27 = 2 Dr. Convertible  
29 = 2 Dr. Coupe

**22-24 PAINT PROCEDURE**

**25-28 PRIMARY PAINT**

**29-32 SECONDARY PAINT**

**33-36 INTERIOR TRIM CODE**

**37-39 ENGINE CODES**  
EWB = 8.0L V-10 (MPI)

**40-42 TRANSMISSION CODES**  
DEC = 6-SPD Man. Trans.

**43 MARKET CODE**  
U = United States  
C = Canada

**44-60 VEHICAL IDENTIFICATION NUMBER (VIN)**  
For definition of the Elements and the individual positions see VIN DEFINED

**DATE CODE CORRELATION TABLE**

1992 DAY NUMBER												
DATE	JAN.	FEB.	MAR.	APR.	MAY	JUNE	JULY	AUG.	SEPT.	OCT.	NOV.	DEC.
1	11114	11145	11174	11205	11235	11266	11296	11327	11358	11388	11419	11449
2	11115	11146	11175	11206	11236	11267	11297	11328	11359	11389	11420	11450
3	11116	11147	11176	11207	11237	11268	11298	11329	11360	11390	11421	11451
4	11117	11148	11177	11208	11238	11269	11299	11330	11361	11391	11422	11452
5	11118	11149	11178	11209	11239	11270	11300	11331	11362	11392	11423	11453
6	11119	11150	11179	11210	11240	11271	11301	11332	11363	11393	11424	11454
7	11120	11151	11180	11211	11241	11272	11302	11333	11364	11394	11425	11455
8	11121	11152	11181	11212	11242	11273	11303	11334	11365	11395	11426	11456
9	11122	11153	11182	11213	11243	11274	11304	11335	11366	11396	11427	11457
10	11123	11154	11183	11214	11244	11275	11305	11336	11367	11397	11428	11458
11	11124	11155	11184	11215	11245	11276	11306	11337	11368	11398	11429	11459
12	11125	11156	11185	11216	11246	11277	11307	11338	11369	11399	11430	11460
13	11126	11157	11186	11217	11247	11278	11308	11339	11370	11400	11431	11461
14	11127	11158	11187	11218	11248	11279	11309	11340	11371	11401	11432	11462
15	11128	11159	11188	11219	11249	11280	11310	11341	11372	11402	11433	11463
16	11129	11160	11189	11220	11250	11281	11311	11342	11373	11403	11434	11464
17	11130	11161	11190	11221	11251	11282	11312	11343	11374	11404	11435	11465
18	11131	11162	11191	11222	11252	11283	11313	11344	11375	11405	11436	11466
19	11132	11163	11192	11223	11253	11284	11314	11345	11376	11406	11437	11467
20	11133	11164	11193	11224	11254	11285	11315	11346	11377	11407	11438	11468
21	11134	11165	11194	11225	11255	11286	11316	11347	11378	11408	11439	11469
22	11135	11166	11195	11226	11256	11287	11317	11348	11379	11409	11440	11470
23	11136	11167	11196	11227	11257	11288	11318	11349	11380	11410	11441	11471
24	11137	11168	11197	11228	11258	11289	11319	11350	11381	11411	11442	11472
25	11138	11169	11198	11229	11259	11290	11320	11351	11382	11412	11443	11473
26	11139	11170	11199	11230	11260	11291	11321	11352	11383	11413	11444	11474
27	11140	11171	11200	11231	11261	11292	11322	11353	11384	11414	11445	11475
28	11141	11172	11201	11232	11262	11293	11323	11354	11385	11415	11446	11476
29	11142	11173	11202	11233	11263	11294	11324	11355	11386	11416	11447	11477
30	11143		11203	11234	11264	11295	11325	11356	11387	11417	11448	11478
31	11144		11204		11265		11326	11357		11418		11479

**DATE CODE CORRELATION TABLE**

1993 DAY NUMBER												
DATE	JAN.	FEB.	MAR.	APR.	MAY	JUNE	JULY	AUG.	SEPT.	OCT.	NOV.	DEC.
1	11480	11511	11539	11570	11600	11631	11661	11692	11723	11753	11784	11814
2	11481	11512	11540	11571	11601	11632	11662	11693	11724	11754	11785	11815
3	11482	11513	11541	11572	11602	11633	11663	11694	11725	11755	11786	11816
4	11483	11514	11542	11573	11603	11634	11664	11695	11726	11756	11787	11817
5	11484	11515	11543	11574	11604	11635	11665	11696	11727	11757	11788	11818
6	11485	11516	11544	11575	11605	11636	11666	11697	11728	11758	11789	11819
7	11486	11517	11545	11576	11606	11637	11667	11698	11729	11759	11790	11820
8	11487	11518	11546	11577	11607	11638	11668	11699	11730	11760	11791	11821
9	11488	11519	11547	11578	11608	11639	11669	11700	11731	11761	11792	11822
10	11489	11520	11548	11579	11609	11640	11670	11701	11732	11762	11793	11823
11	11490	11521	11549	11580	11610	11641	11671	11702	11733	11763	11794	11824
12	11491	11522	11550	11581	11611	11642	11672	11703	11734	11764	11795	11825
13	11492	11523	11551	11582	11612	11643	11673	11704	11735	11765	11796	11826
14	11493	11524	11552	11583	11613	11644	11674	11705	11736	11766	11797	11827
15	11494	11525	11553	11584	11614	11645	11675	11706	11737	11767	11798	11828
16	11495	11526	11554	11585	11615	11646	11676	11707	11738	11768	11799	11829
17	11496	11527	11555	11586	11616	11647	11677	11708	11739	11769	11800	11830
18	11497	11528	11556	11587	11617	11648	11678	11709	11740	11770	11801	11831
19	11498	11529	11557	11588	11618	11649	11679	11710	11741	11771	11802	11832
20	11499	11530	11558	11589	11619	11650	11680	11711	11742	11772	11803	11833
21	11500	11531	11559	11590	11620	11651	11681	11712	11743	11773	11804	11834
22	11501	11532	11560	11591	11621	11652	11682	11713	11744	11774	11805	11835
23	11502	11533	11561	11592	11622	11653	11683	11714	11745	11775	11806	11836
24	11503	11534	11562	11593	11623	11654	11684	11715	11746	11776	11807	11837
25	11504	11535	11563	11594	11624	11655	11685	11716	11747	11777	11808	11838
26	11505	11536	11564	11595	11625	11656	11686	11717	11748	11778	11809	11839
27	11506	11537	11565	11596	11626	11657	11687	11718	11749	11779	11810	11840
28	11507	11538	11566	11597	11627	11658	11688	11719	11750	11780	11811	11841
29	11508		11567	11598	11628	11659	11689	11720	11751	11781	11812	11842
30	11509		11568	11599	11629	11660	11690	11721	11752	11782	11813	11843
31	11510		11569		11630		11691	11722		11783		11844

**SALES CODES**

Due to the increase complexity of qualifications required to describe the application of some replacement parts; particularly those related to the Emission Control System, Sales Codes are used on a selected basis in some areas of this publication.

Normally, Sales Codes will be employed as secondary qualifiers and are for the express purpose of providing positive identification of parts applicable to vehicle components or systems so complex in nature that normal methods of written qualification are either inadequate or confusing.

The Sales code will always appear after the written description of the part; will be enclosed in parenthesis; will be prefixed S/C, and will follow a hyphen appended to the S/C, e.g.: (S/C-NAE).

To determine whether or not the vehicle for which the part is being specified was built with a particular Sales Code it will be necessary to refer to the Body Code Plate . Sales Codes are also listed on vehicle invoices and on the Maroney label which is affixed to the side glass on new units.

**DEFINITION OF SALES CODES**

**ENGINE:**

**EWB - 8.0L V-10 (MPI)**

**EMISSIONS:**

**NAA - FEDERAL EMISSION PKG.**

**NAB - LEADED FUEL EMISSION PKG.**

**NAE - CALIFORNIA EMISSION PKG.N**

**NAF - HIGH ALTITUDE EMISSION PKG.**

**NBC - FEDERAL EMISSION VEHICLE FOR CALIFORNIA MARKETS**

## METRIC CONVERSION TABLE

### LINEAR MEASUREMENT

1 foot (ft.)	= 12 inches (in.)
1 yard (yd.)	= 3 ft. = 36 in.
1 mile (statute)	= 5,280 ft.

1 centimeter (cm)	= 10 millimeters (mm)
1 meter (m)	= 100 cm = 1000 mm
1 kilometer (km)	= 1000 meters

To convert	Into	Multiply by	To convert	Into	Multiply by
inches	centimeters	2.5400	centimeters	inches	0.3937
inches	millimeters	25.4000	millimeters	inches	0.0394
feet	meters	0.3048	meters	feet	3.2808
feet	millimeters	304.8000	millimeters	feet	0.0033
yards	meters	0.9144	meters	yards	1.0936
miles	kilometers	1.6093	kilometers	miles	0.6214

### AREA MEASUREMENT

1 square foot (sq.ft.)	= 144 square inches (sq.in.)
1 square yard (sq.yd.)	= 9 square feet
1 acre	= 4,840 sq. ft.
1 square mile	= 640 acres

1 sq. centimeter (cm <sup>2</sup> )	= 100 sq. millimeters (mm <sup>2</sup> )
1 sq. meter (m <sup>2</sup> )	= 10,000 cm <sup>2</sup>
1 are (a)	= 100 m <sup>2</sup>
1 sq. kilometer (km <sup>2</sup> )	= 1,000,000 m <sup>2</sup>

To convert	Into	Multiply by	To convert	Into	Multiply by
square inches	sq. centimeters	6.4516	sq. centimeters	sq. inches	0.1550
square feet	sq. meters	0.0929	sq. meters	sq. feet	10.7639
square yards	sq. meters	0.8361	sq. meters	sq. yards	1.1960
acres	sq. meters	4.0470	sq. meters	acres	0.0002
square miles	sq. kilometers	2.5900	sq. kilometers	sq. miles	0.3861

### CUBIC MEASUREMENT (VOLUME)

1 cubic foot (cu. ft.)	= 1.728 cubic inches (cu. in.)
1 cubic yard (cu. yd.)	= 27 cubic feet

1 cu. centimeter (cm <sup>3</sup> )	= 1000 cu. millimeters (mm <sup>3</sup> )
1 cubic meter (m <sup>3</sup> )	= 1,000,000 cm <sup>3</sup>

To convert	Into	Multiply by	To convert	Into	Multiply by
cubic inches	cu. centimeters	16.3872	cu. centimeters	cubic inches	0.0610
cubic feet	cubic meters	0.0283	cubic meters	cubic feet	35.3145
cubic yards	cubic meters	0.7646	cubic meters	cubic yards	1.3079

### LIQUID MEASUREMENT (CAPACITY)

1 pint (pt.)	= 28.875 cubic inches
1 quart (qt.)	= 2 pints = 57.75 cu. in.
1 gallon (gal.)	= 4 qts. = 231 cu. in.

1 centimeter (cl.)	= 10 milliliters (ml.)
1 liter (l)	= 100 cl. = 1000 ml.
1 kiloliter (kl)	= 1000 liters

To convert	Into	Multiply by	To convert	Into	Multiply by
cubic inches	liters	0.0164	liters	cubic inches	61.0250
pints	liters	2.1132	liters	pints	0.4732
quarts	liters	0.9463	liters	quarts	1.0566
gallons	liters	3.7853	liters	gallons	0.2642
cubic feet	liters	28.3162	liters	cubic feet	0.0353

### WEIGHT MEASUREMENT

1 ounce (oz.)	= 16 drams
1 pound (lb.)	= 16 ounces
1 short ton	= 2000 pounds
1 long ton	= 2240 pounds

1 centigram (cg.)	= 10 milligrams (mg.)
1 gram (g.)	= 100 cg. = 1000 mg.
1 kilogram (kg.)	= 1000 grams
1 metric ton (t.)	= 1000 kg.

To convert	Into	Multiply by	To convert	Into	Multiply by
drams	grams	1.7718	grams	drams	0.5644
ounces	drams	28.3495	grams	ounces	0.0353
pounds	kilograms	0.4536	kilograms	pounds	2.2046
tons (short)	tons (metric)	0.9072	tons (metric)	tons (short)	1.1023

### POWER MEASUREMENT

1 horsepower (hp)	= 746 watts	= 7457 kilowatts (kw)
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1 horsepower (ps)	= 736 watts	= 7355 kw
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To convert	Into	Multiply by	To convert	Into	Multiply by
horsepower (U.S.)	horsepower (met.)	1.0139	horsepower (met.)	horsepower (U.S.)	0.9863
horsepower (U.S.)	kilowatts	0.7457	kilowatts	horsepower (met.)	0.7355
kilowatts	horsepower (U.S.)	1.3405	horsepower (met.)	kilowatts	1.2596

## ABBREVIATIONS

Abbreviations as used throughout this catalog are interpreted as follows:

ABS	ABSORBER	C.A.S.	CLEANER AIR SYSTEM
ACC	ACCESSORY	CARB	CARBURETOR
ACCEL	ACCELERATOR	CATA	CATALYTIC
A/CLNR	AIR CLEANER	C/BAR	CROSS BAR
A/COND	AIR CONDITIONING	CBL	CABLE
ACTG	ACTUATING	C/BRD	CIRCUIT BOARD
ACTR	ACTUATOR	C.BRKR	CIRCUIT BREAKER
ADAPT	ADAPTER-ADAPTATION	CCW	COUNTERCLOCKWISE
ADJ	ADJUSTING-ADJUSTOR-ADJUSTABLE-ADJUSTMENT	C/E	COMMUTATOR END
A/INL	AIR INLET	CHAM	CHAMFRED
ALTR	ALTERNATOR	CHMBR	CHAMBER
ALUM	ALUMINUM	CHR	CHROMIUM
AMP	AMPERE	C.I.	CUBIC INCH
AMPL	AMPLIFIER	C/IRON	CAST IRON
AMTR	AMMETER	C/CASE	CRANKCASE
ANCH	ANCHOR	CK/CHFT	CRANKSHAFT
&	AND	CL	CLEANER
A/OUT	AIR OUTLET	CL/NUT	CLINCH NUT
APPROX	APPROXIMATE, APPROXIMATELY	C/LP	COURTESY LAMP
AR	AS REQUIRED	CLSR	CLOSURE
A/RATLR	ANTI RATTLER	C/LTR	CIGAR OR CIGARETTE LIGHTER
A REST	ARM REST	C/MBR	CROSSMEMBER
ARM	ARMATURE	COE	CAB OVER ENGINE
A/SQK	ANTISQUEAK	COL	COLUMN
ASSY	ASSEMBLY	COMB	COMBINATION
A/SUSP	AIR SUSPENSION	COMBN	COMBUSTION
A.T.C.	AUTOMATIC TEMPERATURE CONTROL	COMP	COMPLETE, COMPONENT
ATT	ATTACHING	COMPN	COMPRESSION
A/TRANS	AUTOMATIC TRANSMISSION	COMPR	COMPRESSOR
AUTO	AUTOMATIC	COMPT	COMPARTMENT
AUX	AUXILIARY	COMTR	COMMUTATOR
BAL	BALANCE	COND	CONDENSER
BATT	BATTERY	CONDT	CONDUIT
BBL	BARREL	CONDTG	CONDITIONING
B/BRK	BOOSTER BRAKE	CONN	CONNECTING-CONNECTION-CONNECTOR
B/CRK	BELL CRANK	CONT	CONTINUED-CONTROL
B.E.	BLACK ENAMEL	CONTD	CONTINUED
B/JNT	BALL JOINT	CONV	CONVERTER
BLK	BLOCK	COP	COPPER
BLT	BUILT	CO/SHFT	COUNTERSHAFT
BLWR	BLOWER	CO/WT	COUNTERWEIGHT
BMPR	BUMPER	CP	CANDLEPOWER
BOLT / RET.	BOLT / RETAINER	C/PILLAR	CENTER PILLAR
BOLT / WA.	BOLT / WASHER	CPLG	COUPLING
BR	BRASS	C/SHFT	CROSS SHAFT
BRD	BOARD	CSTG	CASTING
BRG	BEARING	CTR	CENTER
BRK	BRAKE	CU	CUBIC
BRKT	BRACKET	CUSH	CUSHION
BRKR	BREAKER	CUST	CUSTOM
BRT	BRIGHT	CV	CONVERTIBLE
BRZ	BRONZE	C/VAL	CONTROL VALVE
BSTR	BOOSTER	CVR	COVER
B/STUD	BALL STUD	C/WT	COUNTERWEIGHT
BTM	BOTTOM	CYL	CYLINDER
BTN	BUTTON	DBL	DOUBLE
B/UP	BACK UP	D/CVR	DUST COVER
BUSH	BUSHING	D/E	DRIVE END
CAD	CADIUM	DECAL	DECALCOMANIA
CAN	CANADA-CANADIAN	DEFL	DEFLECTOR
CAP	CAPACITY	DEFGR	DEFOGGER

## ABBREVIATIONS (Cont'd)

DEFR	DEFROSTER	FLR	FLOOR
DEG (°)	DEGREE	F/MLDG	FINISH MOULDING
D/EXH	DUAL EXHAUST	FNDR	FENDER
DIA	DIAMETER	F/PAN	FLOOR PAN
DIAG	DIAGONAL	F/PUMP	FUEL PUMP
DIAPH	DIAPHRAGM	FREQ	FREQUENCY
DIFF	DIFFERENTIAL	FRT	FRONT
DIM	DIMENSION	FT	FOOT-FEET
DIR	DIRECT-DIRECTIONAL	F/TANK	FUEL TANK
DIR CL	DIRECT CLUTCH	FTG	FITTING
DIST	DISTRIBUTOR-DISTRIBUTING	F/TOP	FOLDING TOP
DIV	DIVISION-DIVISIONAL	GA	GAUGE-GAGE
D/LINK	DRAG LINK	GALV	GALVANIZED
D/LP	DOME LAMP	GARN	GARNISH
DMPR	DAMPER	G/BOX	GLOVE BOX
DOM	DOMESTIC	GEN	GENERATOR
D/PINION	DRIVE PINION	GLA	GLASS
DR	DOOR	G/MLDG	GARNISH-MOULDING
D/R SHAFT	DOUBLE ROCKER SHAFT	GND	GROUND
DRIV	DRIVE	GOV	GOVERNOR
DRVN	DRIVEN	GR	GEAR
D/SEAL	DUST SEAL	G/REG	GENERATOR-REGULATOR
D/SHLD	DUST SHIELD	GRL	GRILLE
D/SW	DIMMER SWITCH	GRMT	GROMMET
EBL	ELECTRIC HEATED BACK LIGHT	G/SHIFT	GEARSHIFT
ECC	ECCENTRIC	GSKT	GASKET
ECS	EVAPORATE EMISSION CONTROL SYSTEM	GVW	GROSS VEHICLE WEIGHT
E.F.I. (M)	ELECTRONIC FUEL INJECTION (METERING)	H/BRK	HAND BRAKE
E.G.R.	EXHAUST GAS RECIRCULATION	H/C	HIGH COMPRESSION
ELECT	ELECTRIC	HD	HEAD
ELIM	ELIMINATOR	H/D	HEAVY DUTY
EMR	ENGINE MAINTENANCE REMINDER	HDL	HANDLE
ENG	ENGINE	H/LIN	HEAD LINING
EQ	EQUIPMENT	HDLs	HEADLESS
ESC	ESCUTCHEON	HDR	HEADER
ETC	ET CETERA	HEMI	HEMISPHERICAL
EVAP	EVAPORATOR-EVAPORATOR	HEX	HEXAGON
EX	EXTRA	HGE	HINGE
EXC	EXCLUDE	H/GUIDE	HYDRAGUIDE
EXH	EXHAUST	H/LP	HEADLAMP
EXP	EXPORT	H/PERF	HIGH PERFORMANCE
EXPN	EXPANSION	H/REST	HEAD REST
EXT	EXTENSION	HSG	HOUSING
EXTL	EXTERNAL	H/SNK	HEAT SINK
EXTR	EXTRUDED	H/SHLD	HEAT SHIELD
F	FAHRENHEIT	HT	HEATER
FACT	FACTORY	HVY	HEAVY
F/AIR	FRESH AIR	HYD	HYDRAULIC
FAST	FASTENING-FASTENER	I/ARM	IDLER ARM
F/AXLE	FRONT AXLE	I.D.	INSIDE DIAMETER
F/BRD	FLOOR BOARD	IDENT	IDENTIFICATION
F/CPLG	FLUID COUPLING	IGN	IGNITION
F/DR	FRONT DOOR	IN	INCH
F/FILT	FUEL FILTER	INCL	INCLUSIVE-INCLUDES
F/GA	FUEL GAGE	IND	INDUSTRIAL
F/IDLE	FAST IDLE	INDIC	INDICATOR
FIL HD	FILLISTER HEAD	INL	INLET
FIN	FINISH	INR	INNER
F/INJ	FUEL INJECTION	INS	INSULATING-INSULATION-INSULATOR
FLD	FIELD	INST	INSTRUMENT-INSTRUCTION
FLEX	FLEXIBLE	INT	INTAKE
FLG	FLANGE	INTER	INTERMITTENTLY-INTERMEDIATE
FL HD	FLAT HEAD	INTL	INTERNAL

## ABBREVIATIONS (Cont'd)

























INTLK	INTERLOCK	N/PLT	NAME PLATE
I/PNL	INSTRUMENT PANEL	NUT / WA	NUT AND WASHER
I/PULLEY	IDLER PULLEY	O/CTR	OVER CENTER
I/S	INSIDE	O.D.	OUTSIDE DIAMETER
J/BLK	JUNCTION BLOCK	O/DRV	OVER DRIVE
JNT	JOINT	O/GA	OIL GAUGE
K/DN	KICKDOWN	OPER	OPERATING
KDX	KNOCK DOWN EXPORT	OPNG	OPENING
KILO	KILOMETER	OPP	OPPOSITE
KNU	KNUCKLE	OPT	OPTIONAL
K/UP	KICKUP	O/PUMP	OIL PUMP
LBS	POUNDS	ORN	ORNAMENT
L/C	LOW COMPRESSION	O/RUNN	OVERRUNNING
LCF	LOW CAB FORWARD	O/S	OUTSIDE
L/COMPT	LUGGAGE COMPARTMENT	O/SIZE	OVERSIZE
LEA	LEATHER	OTR	OUTER
LED	LIGHT EMITTING DIODE	OUTL	OUTLET
LGH	LENGTH	OV	OVAL
LHD	LEFT HAND DRIVE	O/W	OPTIONAL WITH
L.H. THD	LEFT HAND THREAD	O/WRAP	OVERWRAP
LIC	LICENSE	OZ	OUNCE
LIN	LINING-LINER	P	PITCH
LK	LOCK	PACK	PACKING
LKG	LOCKING	PARK	PARKING
LK/NUT	LOCK NUT	PART	PARTIAL PARTITION
LK/WA	LOCK WASHER	PASS	PASSENGER
LOC	LOCATING	P/BRK	POWER BRAKE
LP	LAMP	P/BTN	PUSH BUTTON
LPG	LIQUID PROPANE GAS	PC/BRD	PRINTED CIRCUIT BOARD
L.S.H.	LOW SECTION HEIGHT	PED	PEDAL
LT	LEFT	PERF	PERFORMANCE
LUB	LUBRICANT-LUBRICATING	PIST	PISTON
LUGG	LUGGAGE	PIV	PIVOT
LVR	LEVER	PKG	PACKAGE
LWR	LOWER	PL	PLAIN
M / I	MARINE / INDUSTRIAL	P/LAMP	PARKING LAMP
M/ADJ	MANUAL ADJUSTING	PLR	PILLAR
MAN	MANUAL	PLT	PLATE-PLATED
MANF	MANIFOLD	PLUNG	PLUNGER
MAR	MARINE	PL/WA	PLAIN WASHER
MAX	MAXIMUM	P/MTR	POTENTIOMETER
MAX PERF	MAXIMUM PERFORMANCE	PNL	PANEL
M/BRK	MANUAL BRAKE	PNTD	PAINTED
MBR	MEMBER	POS	POSITIVE
M/CYL	MASTER CYLINDER	POLY	POLYESTER
MECH	MECHANISM	P/PNL	POCKET PANEL
MED	MEDIUM	PRESS	PRESSURE
MEDAL	MEDALLION	PRI	PRIMARY
MIL	MILITARY	PROD	PRODUCTION
MIN	MINIMUM	P/ROD	PUSH ROD
MDLG	MOULDING	PROP	PROPELLER
MOD	MODEL	PRPG	PROPORTIONING
M/MTRG	MAIN METERING	PSF	POUNDS PER SQUARE FOOT
M.P.H.	MILES PER HOUR	PSI	POUNDS PER SQUARE INCH
MT	MOUNT	P/STRG	POWER STEERING
MTG	MOUNTING	PT	POINT
MTR	MOTOR	PTO	POWER TAKE OFF
M/TRANS	MANUAL TRANSMISSION	PWR	POWER
MTRG	METERING	Q/PNL	QUARTER PANEL
NEG	NEGATIVE	QTR	QUARTER
NEUT	NEUTRAL	Q/WDO	QUARTER WINDOW
NI	NICKEL	R	RADIUS
NO. OR #	NUMBER	R/A	REAR AXLE
NOM	NOMINAL	R/AXLE	REAR AXLE
NO	NITROGEN OXIDE EMISSION CONTROL	RAD	RADIATOR



## ABBREVIATIONS (Cont'd)

R/CONT .....	REMOTE CONTROL	S/SILL .....	SIDE SILL
RC/SHIFT .....	ROCKER SHAFT	S/SPD .....	SINGLE SPEED
RD .....	ROUND	STA .....	STATION-STATIONARY
R/DR .....	REAR DOOR	STAB .....	STABILIZER
REC .....	RECEIVER	STD .....	STANDARD
RECIR .....	RECIRCULATING	STGHT .....	STRAIGHT
RECT .....	RECTANGULAR	STL .....	STEEL
RECTR .....	RECTIFIER	STRG .....	STEERING
RED .....	REDUCTION	STRKR .....	STRIKER
REFL .....	REFLECTOR	STRNR .....	STRAINER
REG .....	REGULATOR	STRTR .....	STARTER
REINF .....	REINFORCEMENT	SUCT .....	SUCTION
REL .....	RELEASE	SUPT .....	SUPPORT
REM .....	REMOTE	SUSP .....	SUSPENSION
REQ .....	REQUIRED	SW .....	SWITCH
RES .....	RESISTOR	SYNCH .....	SYNCHRONIZER
RET .....	RETAINER	T .....	TEETH
RETG .....	RETAINING	TAP .....	TAPPING
REV .....	REVERSE	TBI .....	THROTTLE BODY INJECTION
REVERB .....	REVERBERATOR	T/BKL .....	TURN BUCKLE
R/FLR .....	REAR FLOOR	T/BLK .....	TERMINAL BLOCK
RHD .....	RIGHT HAND DRIVE	T/COMP .....	TRIMMED COMPLETE
RHEO .....	RHEOSTAT	T/CONT .....	THROTTLE CONTROL
R.H. THD .....	RIGHT HAND THREAD	T/CONV .....	TORQUE CONVERTER
R/L .....	RIGHT AND LEFT	TEMP .....	TEMPERATURE
RPM .....	REVOLUTIONS PER MINUTE	TERM .....	TERMINAL
R/QTR .....	REAR QUARTER	T/GA .....	TEMPERATURE GAUGE
RR .....	REAR	T-GATE .....	TAILGATE
RSVR .....	RESERVOIR	THD .....	THREAD
RT .....	RIGHT	THK .....	THICK
R/WDO .....	REAR WINDOW	THERMO .....	THERMOSTAT
S/ABS .....	SHOCK ABSORBER	3RD .....	THIRD
S/C .....	SALES CODE	THR .....	THRUST
S/COMPT .....	SIDE COMPARTMENT	THROT .....	THROTTLE
S/DEFL .....	STONE DEFLECTOR	T.I.C. ....	THERMOSTATIC IGNITION CONTROL
SECT .....	SECTION	T/LP .....	TAIL LAMP
SER .....	SERIAL-SERVICE	TORQ .....	TORQUE
S/EXH .....	SINGLE EXHAUST	TORS .....	TORSION
S-FIN .....	SEMI-FINISHED	TPI .....	THREADS PER INCH
S/GR .....	STEERING GEAR	T/PIPE .....	TAIL PIPE
SHFT .....	SHIFT	T/PLT .....	TAPPING PLATE
SHLD .....	SHIELD	T/PNL .....	TRIM PANEL
SIG .....	SIGNAL	TPR .....	TAPER
S/KNU .....	STEERING KNUCKLE	TRANS .....	TRANSMISSION
SLD .....	SLIDE	TRANSF .....	TRANSFER
SLDG .....	SLIDING	TRIMD .....	TRIMMED
S/LP .....	STOP LAMP	T/SIG .....	TURN SIGNAL
SLTD .....	SLOTTED	TRUN. ....	TRUNNION
SLV .....	SLEEVE	TST .....	TAIL STOP / TURNING
S/MBR .....	SIDE MARKER	T/STRIP .....	TACKING STRIP
SOC .....	SOCKET	TUB .....	TUBULAR
SOL .....	SOLENOID	U/BODY .....	UNDERBODY
SPD .....	SPEED	U/DRV .....	UNDERDRIVE
SPEEDO .....	SPEEDOMETER	U/JNT .....	UNIVERSAL JOINT
SPKR .....	SPEAKER	UNIV .....	UNIVERSAL
SPL .....	SPECIAL	UPR .....	UPPER
SPL EQUIP .....	SPECIAL EQUIPMENT	U/S .....	UNDERSIZE
SPRG .....	SPRING	U/SEAT .....	UNDERSEAT
S/PNL .....	SIDE PANEL	U/W .....	USED WITH
SP/SHLD .....	SPLASH SHIELD	V .....	VENTUR (QTY OF CARB BBL)
SQ .....	SQUARE	VAC .....	VACUUM
S/R SHAFT .....	SINGLE ROCKER SHAFT	VAL .....	VALVE
S/RAIL .....	SIDE RAIL	V/DMPR .....	VIBRATION DAMPER
S/RING .....	SNAP RING	VENT .....	VENTILATOR-VENTILATING
S/SHLD .....	SIDE SHIELD	VERT .....	VERTICAL

## INTERNATIONAL SYMBOLS

					
UPPER BEAM	LOWER BEAM	TURN SIGNAL	HAZARD WARNING	WINDSHIELD WIPER	WINDSHIELD WASHER
					
WINDSHIELD WIPER AND WASHER	VENTILATING FAN	PARKING LIGHTS	FRONT HOOD	REAR HOOD (TRUNK)	CHOKE (COLD STARTING AID)
					
HORN	FUEL	ENGINE COOLANT TEMPERATURE	BATTERY CHARGING CONDITION	ENGINE OIL	SEAT BELT
					
LIGHTER	REAR WINDOW WIPER	REAR WINDOW WASHER	PARKING BRAKE	BRAKE FAILURE	WINDSCREEN DEMISTING AND DEFROSTING

### METRIC SYSTEM

Figure art, specifications, and tightening references in this Service Manual are identified in the metric system and in the SAE system.

During any maintenance or repair procedures, it is important to salvage metric fasteners (nuts, bolts, etc.) for reassembly. If the fastener is not salvageable, a fastener of equivalent specification should be used.

**WARNING: USE OF AN INCORRECT FASTENER MAY RESULT IN COMPONENT DAMAGE OR PERSONAL INJURY.**

The metric system is based on quantities of one, ten, one hundred, one thousand, and one million.

Mega - (M) Million	Deci - (D) Tenth
Kilo - (K) Thousand	Centi - (C) Hundreth
Milli - (m) Thousandth	

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## GROUP 23 BODY INDEX

GROUP 23 EXTERIOR ORNAMENTATION

GROUP 23A BODY SHEET METAL

GROUP 23C BODY DOORS & EXT. MIRRORS

GROUP IT INTERIOR TRIM

23	GROUP 23 EXTERIOR ORNAMENTATION (E BY MODEL)	
	ESR	EXTERIOR ORNAMENTATION VIPER

23A	GROUP 23A BODY SHEET METAL (S BY MODEL)	
	SSR	BODY SHEET METAL VIPER

23C	GROUP 23C BODY DOORS AND EXT. MIRRORS (D)	
	DSR	DOORS/RELATED PARTS VIPER

IT	GROUP IT INTERIOR TRIM (I BY MODEL)	
	ISR	INTERIOR TRIM VIPER

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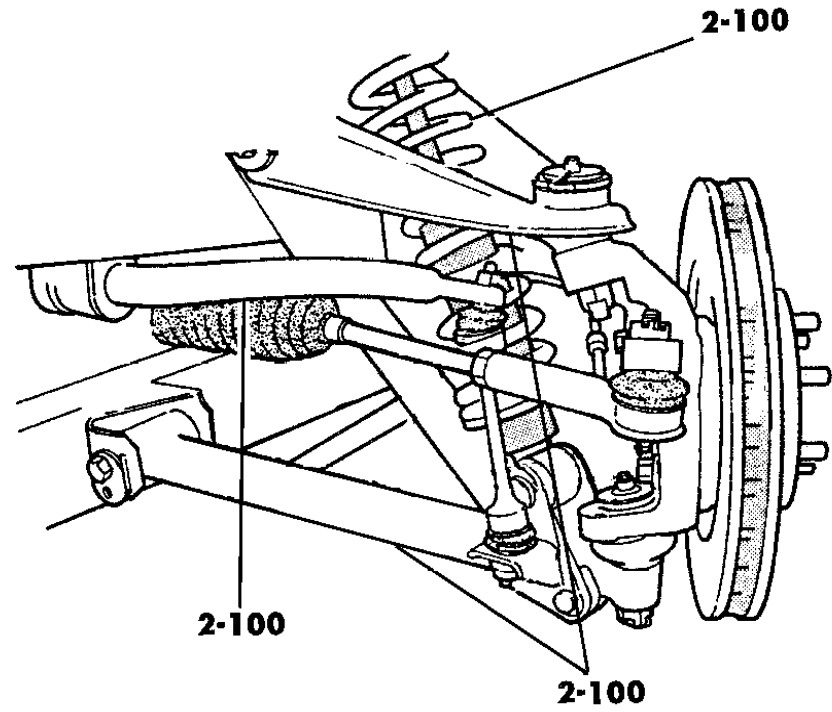
# GROUP-2 FRONT SUSPENSION

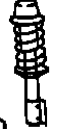
ILLUSTRATION TITLE

GROUP-FIG. NO.

FRONT SUSPENSION

SUSPENSION, FRONT VIPER ..... Fig. 2-110



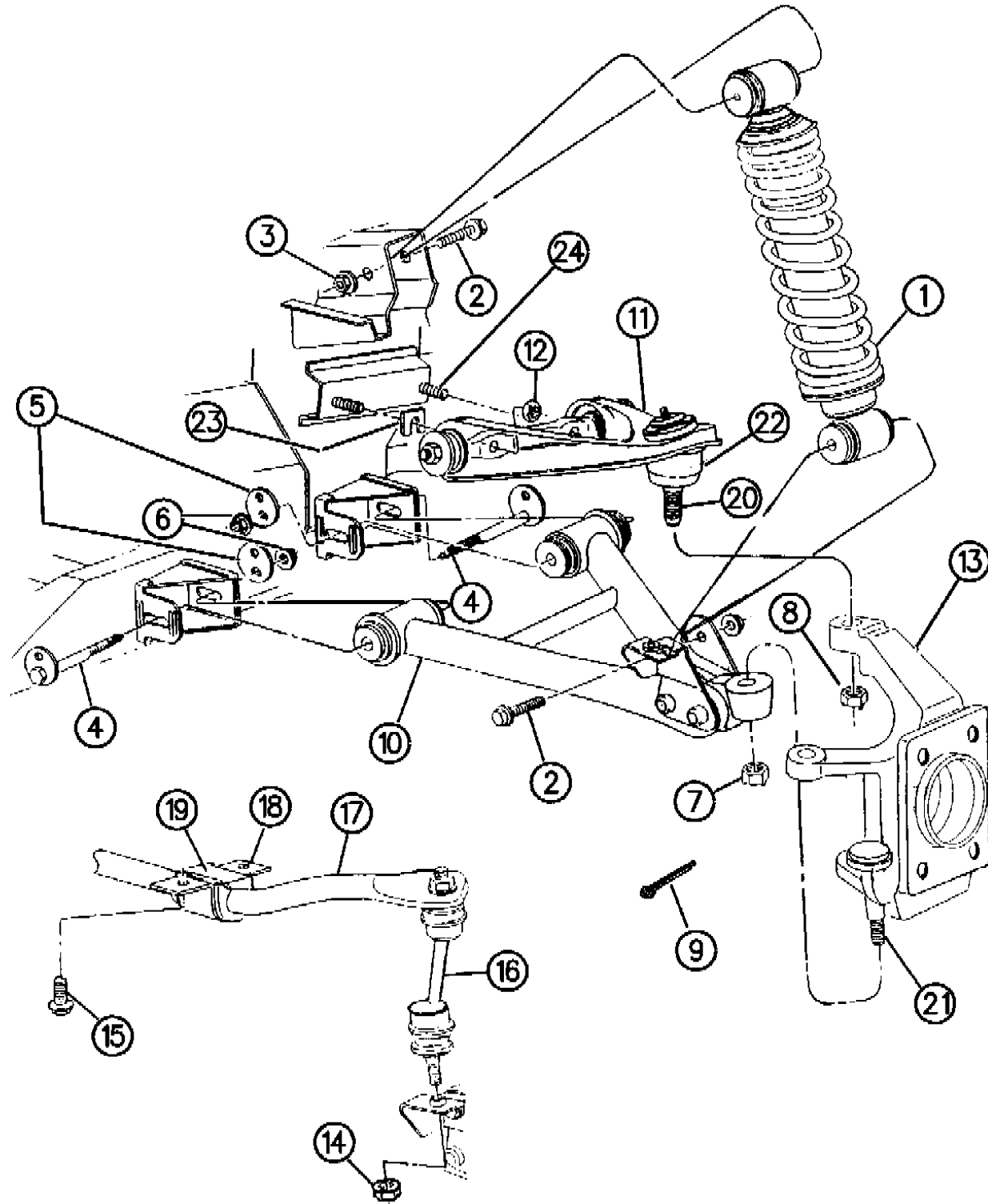
<p><b>2-100</b> FRONT SUSPENSION COIL OVER SHOCK</p>  <p>SWAY BAR UPPER &amp; LOWER CONTROL ARMS</p>			
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SUSPENSION, FRONT VIPER  
Figure 2-110

2-110

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
19	4643 004	2			BUSHING
20	2808 394	2			BALL JOINT, Upper
		2			1992-95
		2			1996 (Service in Upper Control Arm)
21					BALL JOINT, Lower
	4643 209	2			1992-95
	4848 174	2			1996
-	5200 6404	2			SEAL, Lower Ball Joint
22	5200 6405	4			SEAL, Ball Joint Upper
23	4642 056	AR			SHIM, Front Suspension Control Arm
-	4708 045	AR			SEAT, Adjusting
24	9425 066	4			BOLT, Upper Control Arm Mounting To Frame



92V02 110

DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

# GROUP-3 REAR AXLE

## GROUP 3 - REAR AXLE

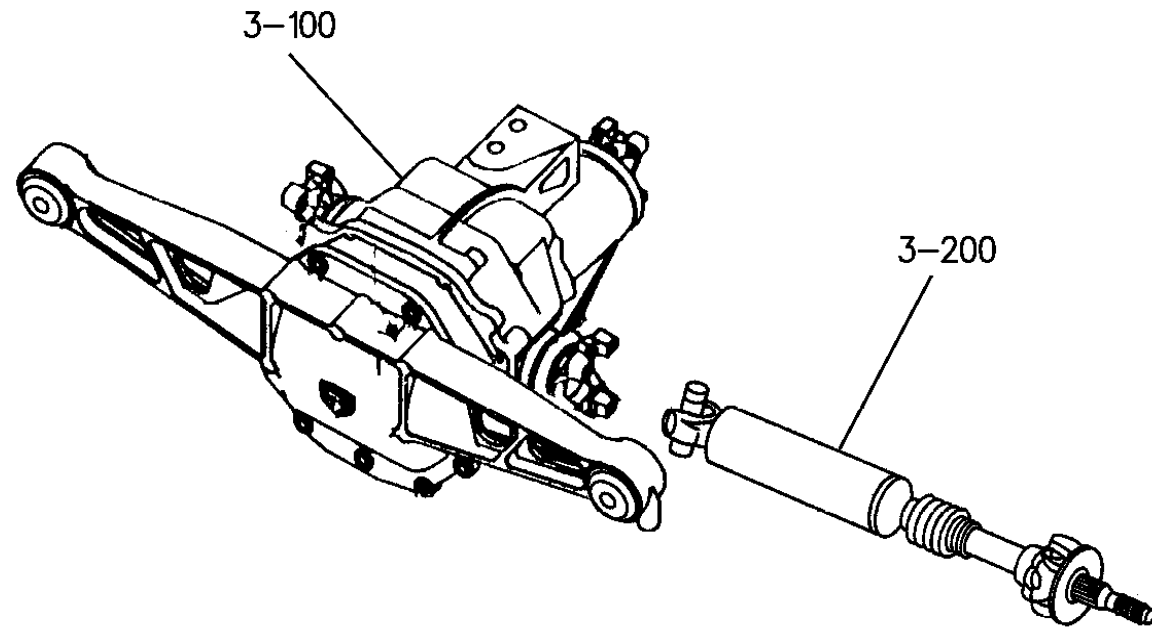


ILLUSTRATION TITLE

GROUP-FIG. NO.

**REAR AXLE ASSEMBLY**

DIFFERENTIAL ASSEMBLY, REAR ..... Fig. 3-110

**REAR DIFFERENTIAL**

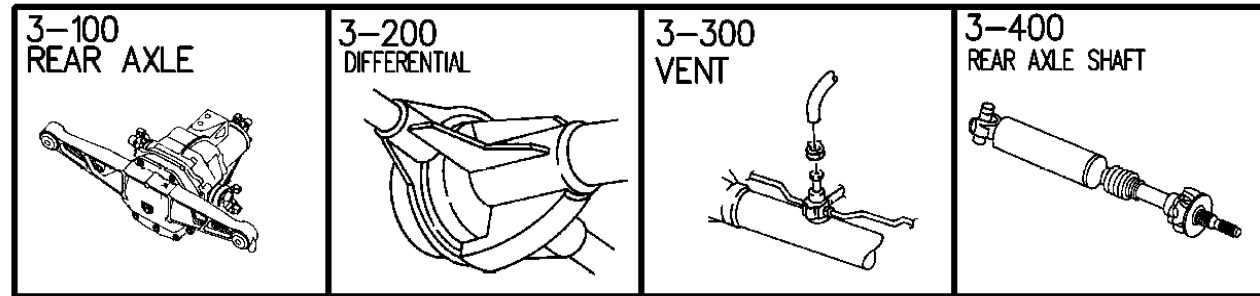
DIFFERENTIAL ASSEMBLY, REAR ..... Fig. 3-205

**REAR AXLE VENT**

VENT, REAR AXLE ..... Fig. 3-305

**REAR AXLE SHAFTS**

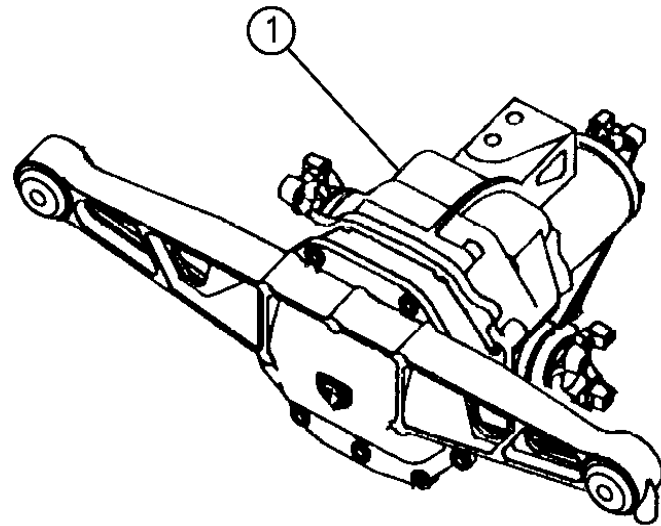
SHAFT, REAR AXLE ..... Fig. 3-405



**DIFFERENTIAL ASSEMBLY, REAR**  
**Figure 3-110**

3-110A

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					DIFFERENTIAL ASSEMBLY, Rear Complete as Purchased
	4642 276	1			1992-93
	4709 414	1			1994-95
	4763 897	1			1996



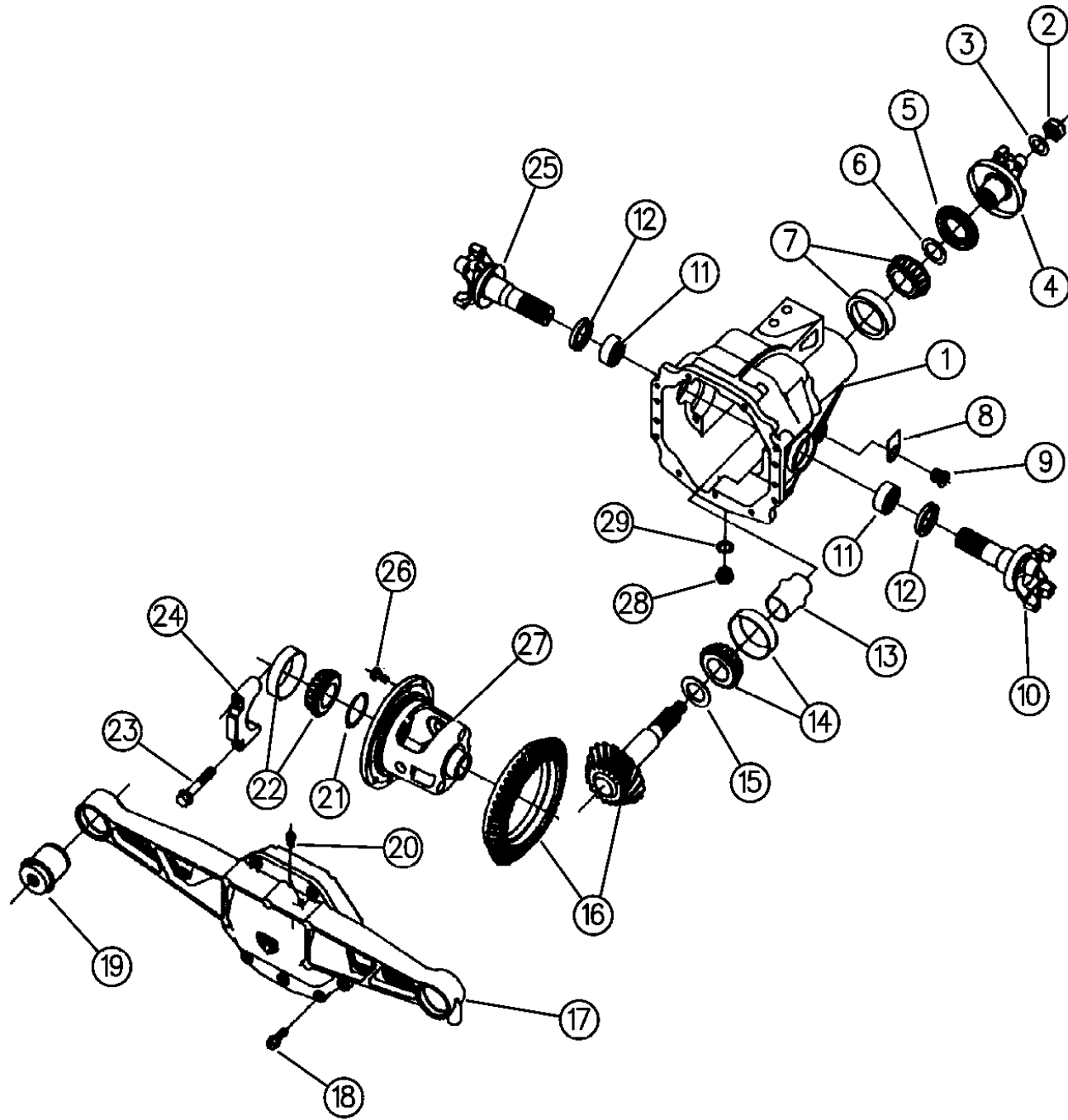
**DODGE VIPER**  
MODEL CODES      BODY TYPE      ENGINE  
SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                         29 = COUPE

92V03 110

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**DIFFERENTIAL ASSEMBLY, REAR**  
Figure 3-110

3-205



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
-	6100 468	2			BOLT, Differential Mounting (M14x2.00x95.00)
-	6502 578	2			BOLT, Crossmember to Diff. Mounting (M14x2.00x200.00)
-	6100 887	4			WASHER, Differential Mounting
-	6100 520	2			NUT, Differential Mounting (M14x2.00)
1	4626 714	1			HOUSING, Also Includes Items #23 & 24.
2	1795 173	1			NUT, Pinion
3	1795 175	1			WASHER, Pinion Nut
4	4626 715	1			YOKE ASSEMBLY, Driveshaft ***
5	4384 188	1			SEAL, Oil Front
6	4506 090	1			WASHER, Thrust Pinion Bearing
7	4626 725	1			BEARING PACKAGE, Pinion Outer ***
8		1			TAG, Identification (DNS) ***
9	4626 710	1			PLUG, Pipe 1992-93, (Not Used in 1994)
10	4626 697	1			YOKE/SHAFT ASSEMBLY, Right ***
-	4626 707	2			RING, Snap .085" Thick (Pink)
11	4626 699	2			BEARING ASSEMBLY
12	4626 696	2			SEAL, Oil Side
13	4626 721	1			SPACER, Collapsible
14	4626 726	1			BEARING PACKAGE, Pinion Inner ***
15					SHIM PACKAGE, Each Package Contains 5 Shims
	4626 728	AR			.030 thru .034
	4626 729	AR			.035 thru .039
	4626 730	AR			.040 thru .044
	4626 731	AR			.045 thru .049
	4626 732	AR			.050 thru .054
16	4626 716	1			GEAR & PINION PACKAGE, Also Contains:#2,3,13 & 18. ***
17	4626 708	1			COVER ASSEMBLY, Includes #19 (Bushings) ***
	4626 710	1			PLUG, Differential Housing Drain
18	4626 709	9			SCREW, Flange Head
19	4626 738	2			BUSHING ASSEMBLY, Rear Axle Mounting ***
20	4626 711	1			VENT, Rear Axle
21	4626 724	1			SHIM PACKAGE, Differential Adjustment Contains: 16 Shims, 4 each of .003, .005, .010 and .030.
22	4626 727	1			BEARING PACKAGE, Differential ***
23		4			BOLT, Bearing Cap (Serviced in Item #1)
24		2			CAP, Bearing (Serviced in Item #1)
25	4626 698	1			YOKE/SHAFT ASSEMBLY, Left ***
-	4626 707	2			RING, Snap .085" Thick (Pink)
26	5252 503	10			SCREW, Ring Gear to Case
-	8350 4374	1			SCREW PACKAGE, Ring Gear to Case (10 Screws)
27	4723 929	1			CASE ASSEMBLY, Differential (Complete)
28	4626 712	1			PLUG, Pipe
29	4626 713	1			WASHER, Plug Seal

**DODGE VIPER**

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

92V03 205

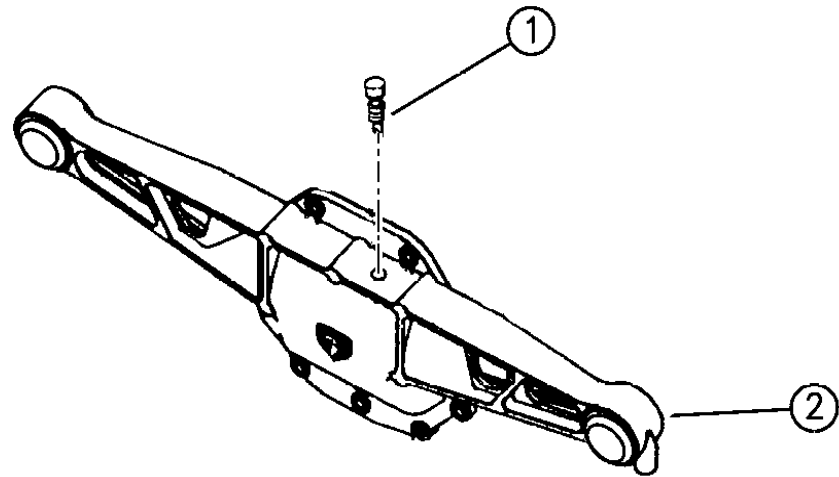
AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required



VENT, REAR AXLE  
Figure 3-305

3-305A

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4626 711	1			VENT
2	4626 708	1			COVER ASSEMBLY, Rear ***



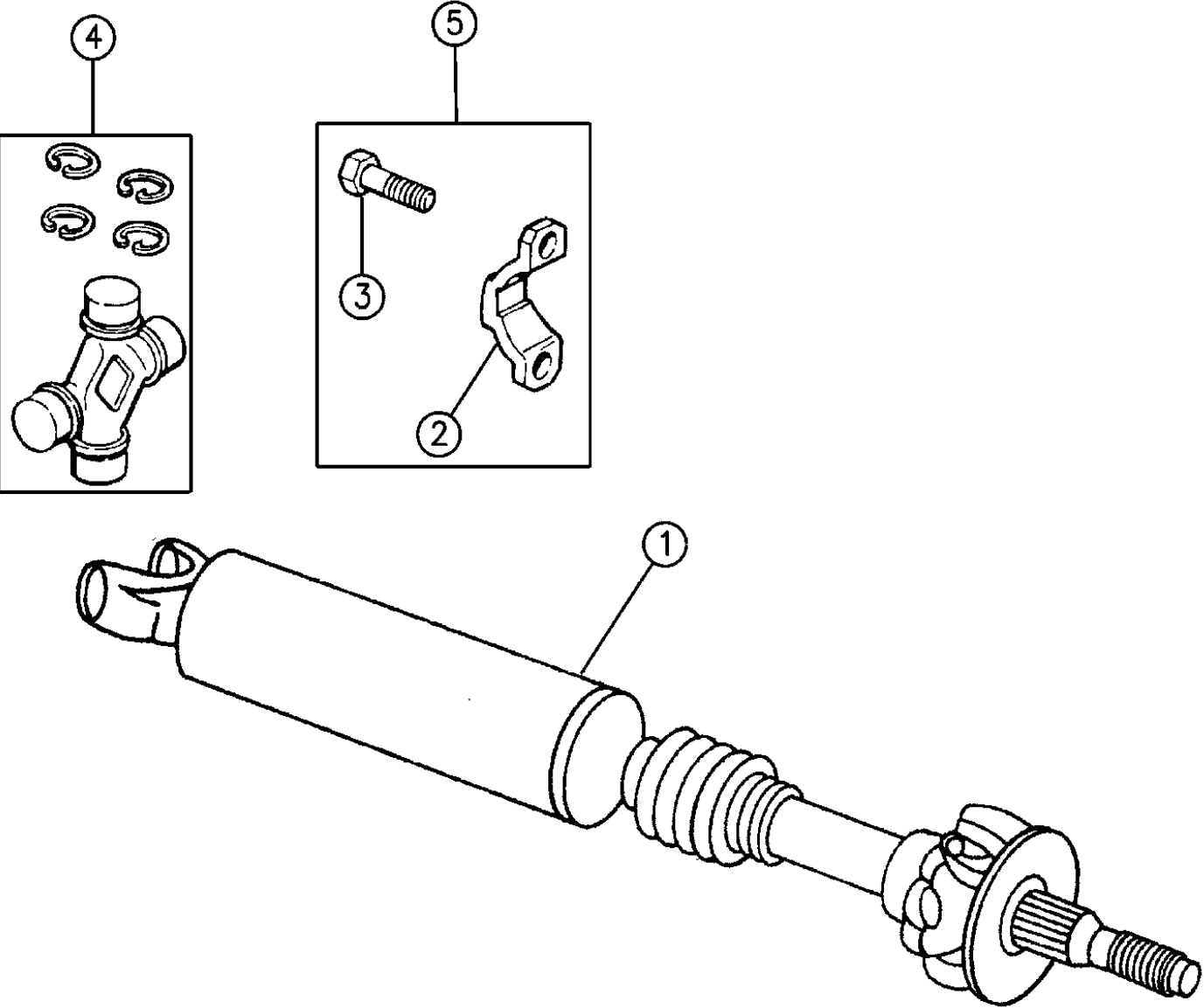
**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

92V03 305

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**SHAFT, REAR AXLE**  
**Figure 3-405**

3-405



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					SHAFT, Rear Axle
	4642 306	2			1992-94
	4763 673	2			1995
	4763 676	2			1996
2	4428 723	4			CLAMP, Axle Shaft To Differential
3	6502 581	8			SCREW, Axle Shaft Clamp
4	4723 672	2			U-JOINT PACKAGE, Inner
5	4723 675	AR			BOLT AND STRAP PACKAGE ***

**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

92V03 405

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

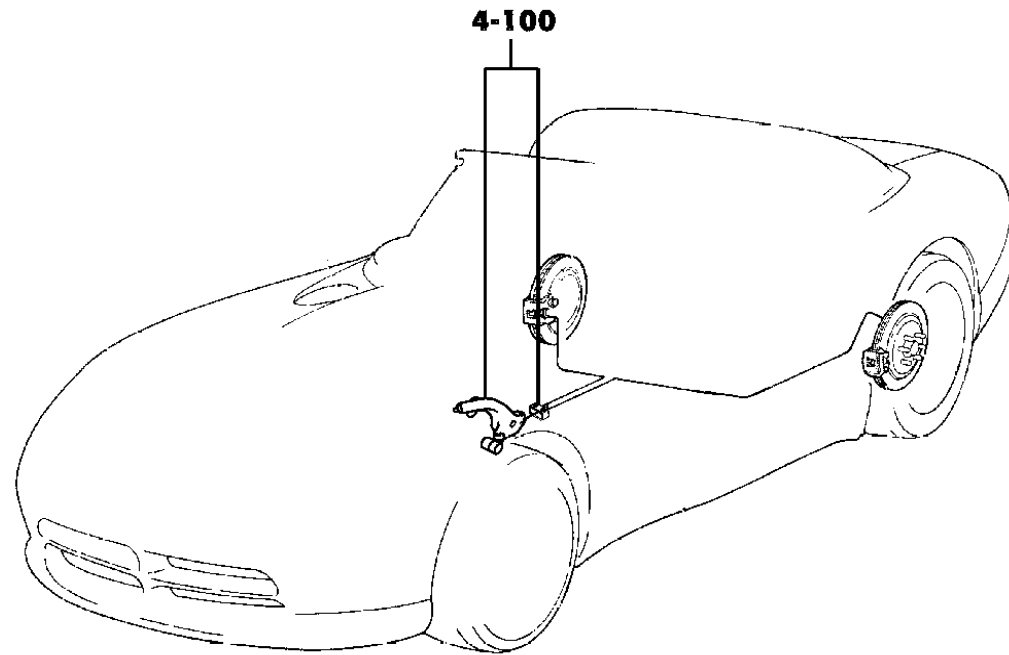
# GROUP-4 PARKING BRAKE

ILLUSTRATION TITLE

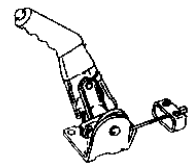
GROUP-FIG. NO.

LEVER ASSEMBLY AND CABLES

LEVER ASSEMBLY AND CABLES PARKING BRAKE ..... Fig. 4-110



**4-100**  
PARKING BRAKE

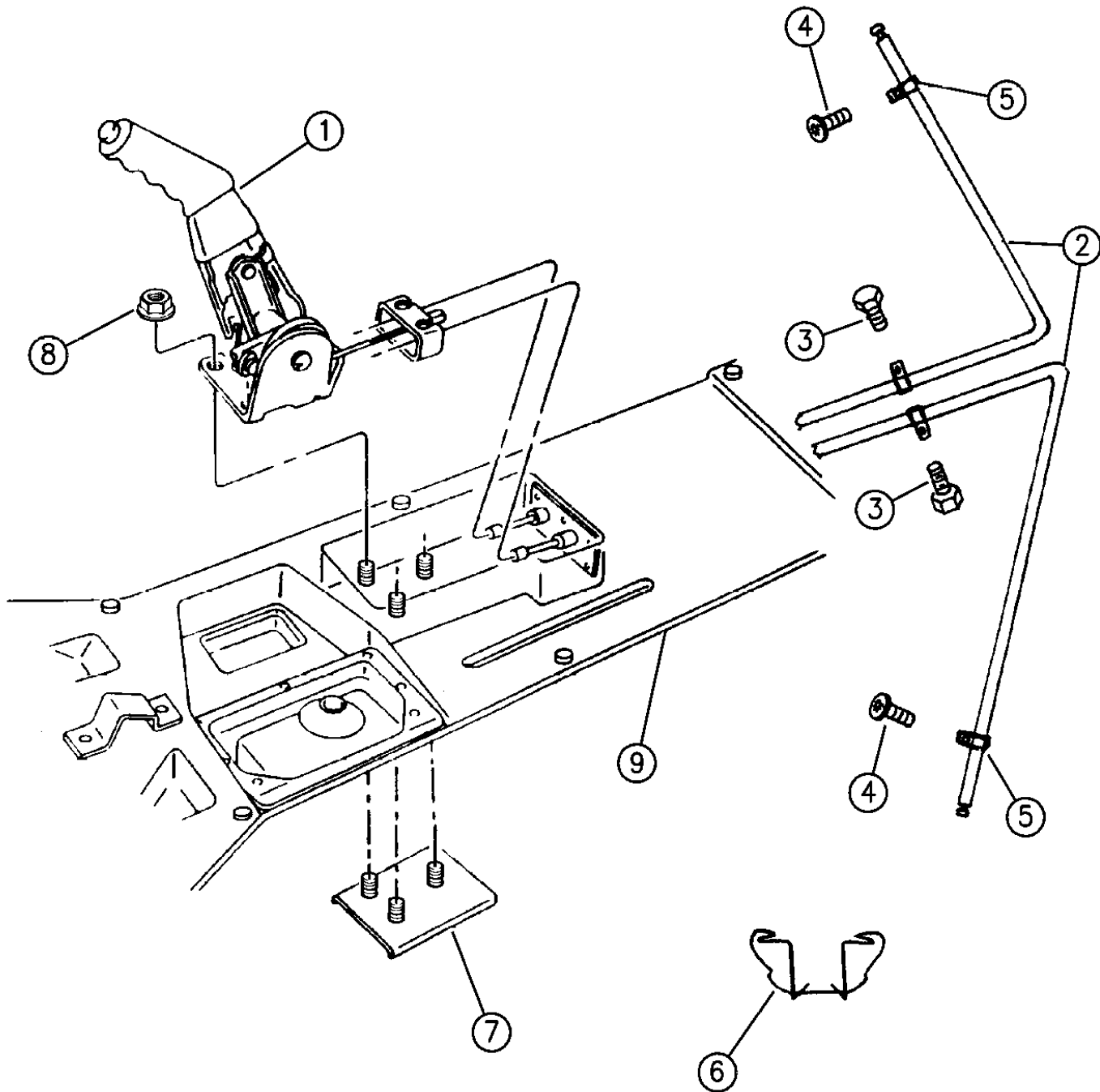


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LEVER ASSEMBLY AND CABLES PARKING BRAKE

Figure 4-110

4-110A



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					LEVER ASSEMBLY, Parking Brake Complete ***
	4643 391	1	27		1992-95
	4848 275	1	27		1996
	PS53 SB4	1	27,29		1996, Bright Blue
	PS53 SX9	1	27,29		1996, Flat Black
	PS53 SR1	1	27,29		1996, Red
2					CABLE ASSEMBLY, Parking Brake ***
	4643 821	2			1992-95
	4763 181	2			1996
3	6031 012	2			SCREW, Hex Head Tapping
4	3420 1596	2			BOLT, Pan Head Torx
5		4			CLIP (Serviced in Item #2) ***
6	4643 984	2			GUIDE, Parking Brake Cable
7	4643 036	1			REINFORCEMENT ASSEMBLY, Parking Brake Mounting ***
8	6101 362	3			NUT and WASHER, Lever Mounting
9	4643 320	1			PANEL, Tunnel

DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

92V04 110

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

# GROUP-5 SERVICE BRAKES

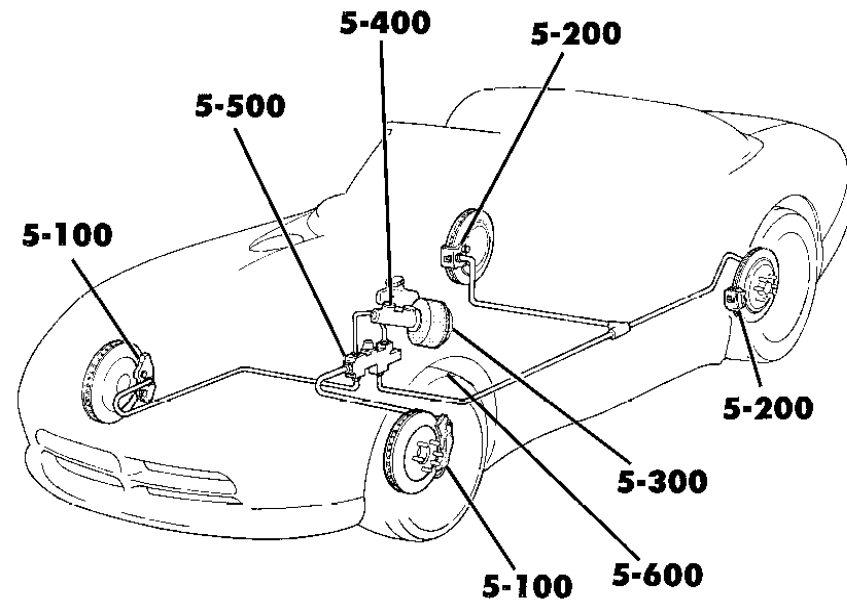


ILLUSTRATION TITLE

GROUP-FIG. NO.

**FRONT BRAKES**

BRAKES, FRONT ..... Fig. 5-110

**REAR BRAKES**

BRAKES, REAR ..... Fig. 5-210

**POWER BRAKE BOOSTER**

BOOSTER, POWER BRAKE ..... Fig. 5-310

**BRAKE MASTER CYLINDER**

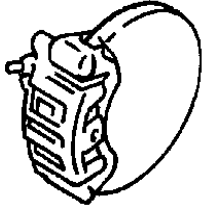
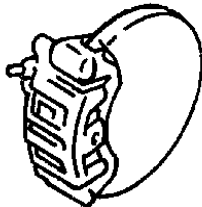
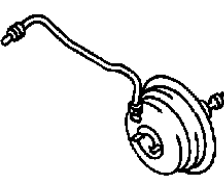
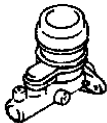
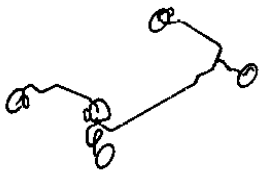

MASTER CYLINDER, BRAKE ..... Fig. 5-410

**BRAKE LINES AND HOSES**

LINES AND HOSES, BRAKE ..... Fig. 5-510

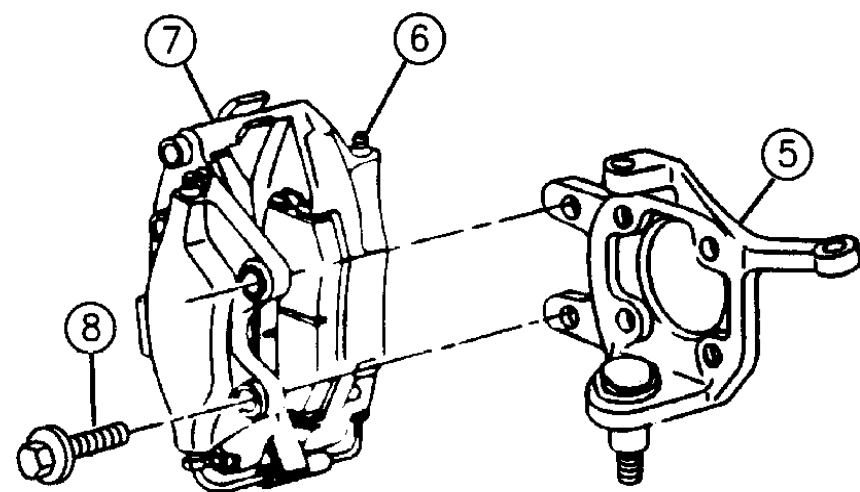
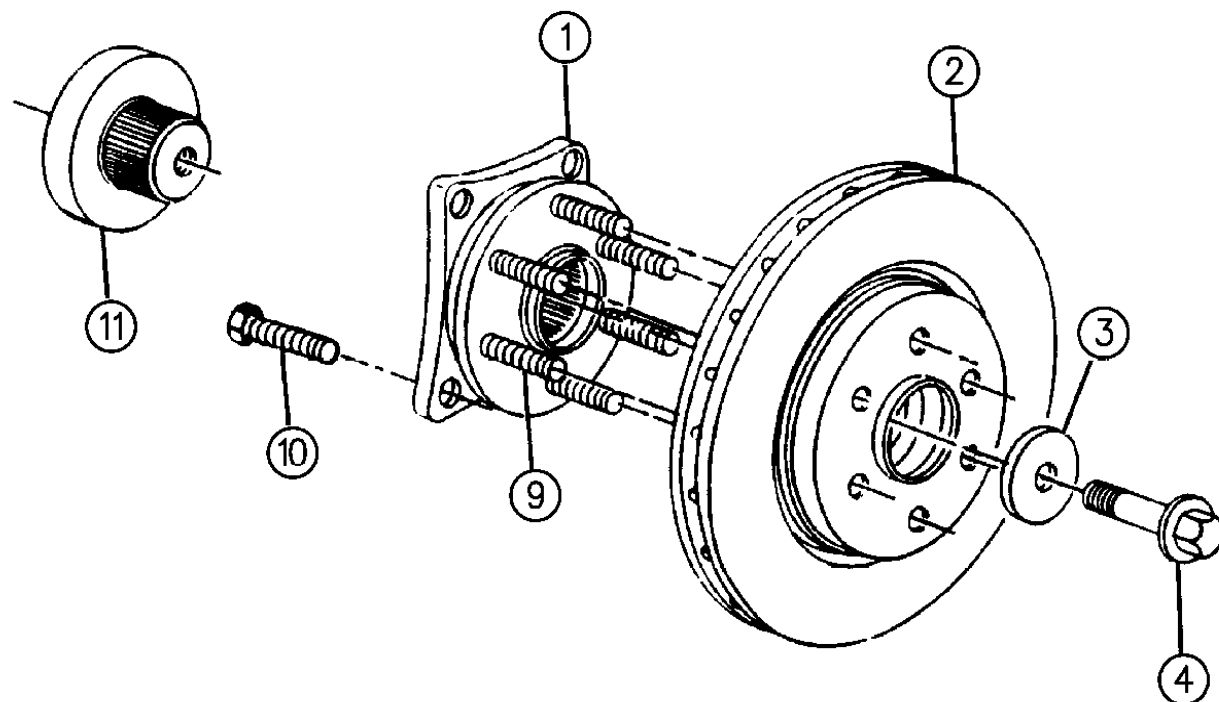
**BRAKE PEDAL**

PEDAL, BRAKE ..... Fig. 5-610

<p><b>5-100</b> FRT. WHEEL BRAKE</p> 	<p><b>5-200</b> REAR WHEEL BRAKE</p> 	<p><b>5-300</b> POWER BRK. BOOSTER</p> 	<p><b>5-400</b> MASTER CYL.</p> 
<p><b>5-500</b> BRAKE LINE</p> 	<p><b>5-600</b> BRAKE PEDAL</p>  <p>SWITCH, STOP LAMP</p>		

**BRAKES, FRONT**  
**Figure 5-110**

5-110



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					HUB and BEARING ASSEMBLY, Front ***
	4848 716	2			1992-95
	4642 653	2			1992-95 Bearing Only
	4763 182	2			1996
-	4848 166	2			GASKET, Bearing To Knuckle 1996
2	4642 122	2			ROTOR, Front Brake Vented
3	4643 182	2			WASHER, Flat
4	0271 936	2			BOLT, Hex Head
5					KNUCKLE, Ref: Group #2
6	4720 990	1			BLEEDER SCREW and CAP PACKAGE ***
	3780 788	1			BLEEDER SCREW, w/6 Sp. Manual Trans. (Borg Warner)
7	4723 572-3	1			CALIPER ASSEMBLY, Front w/o Pads ***
-	4720 986	1			PAD, PIN and CLIP PACKAGE
-					PISTON, BOOT & SEAL PACKAGE
	4723 455	2			38mm
	4723 456	2			42mm
8	6100 344	4			BOLT, Caliper to Knuckle
9	6033 702	12			BOLT, Wheel Stud
10	6034 434	8			SCREW and WASHER ASSEMBLY, Hub and Bearing Assembly to Knuckle ***
11	4643 183	2			NUT, Wheel Bearing Clamp
-	4643 718	2			SHIELD, Hub and Bearing Assembly Dust
-	4723 459	2			GUIDE PLATE PACKAGE ***

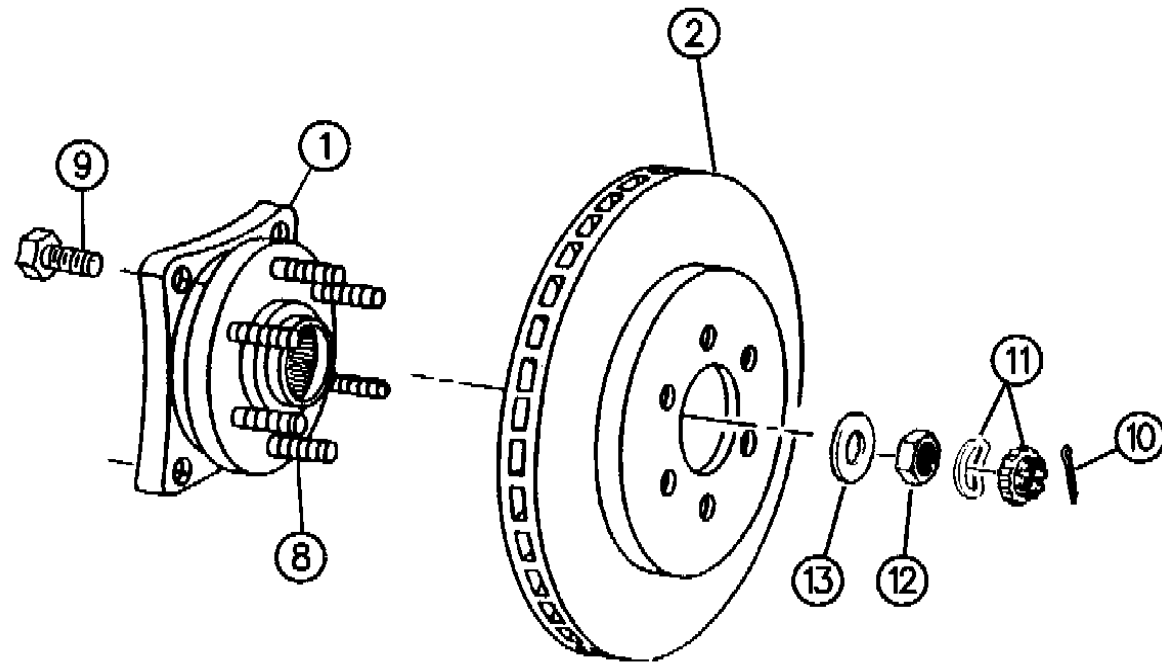
92V05 110

**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

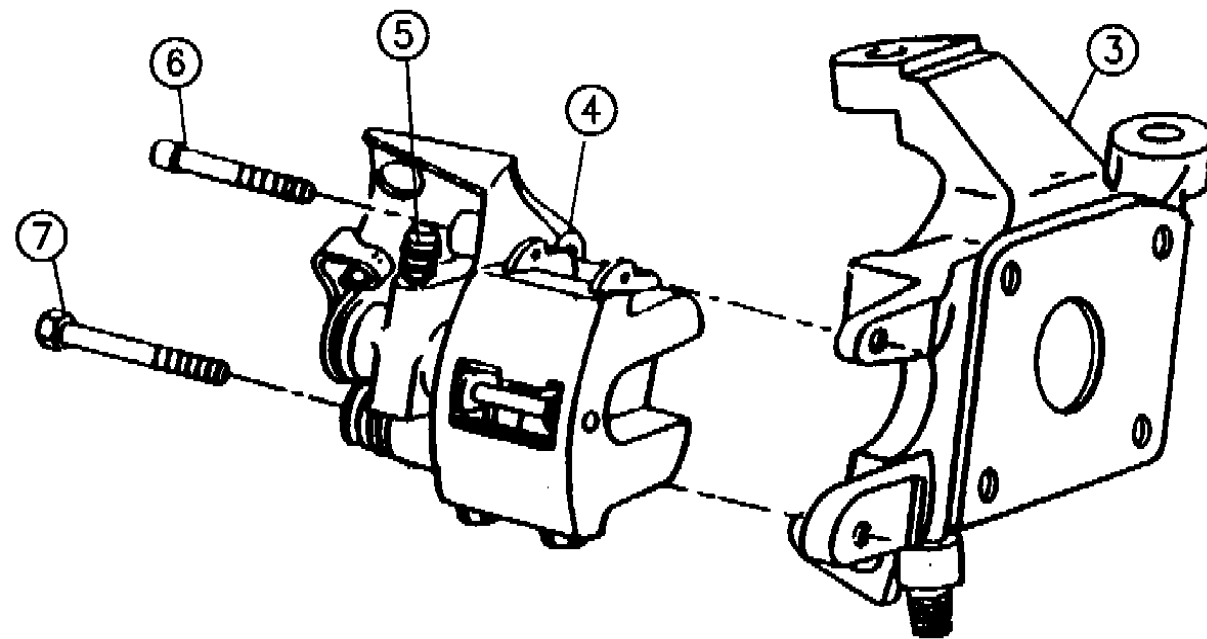
AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**BRAKES, REAR**  
**Figure 5-210**

5-210



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					HUB and BEARING ASSEMBLY, Rear ***
	4848 716	2			1992-95
	4763 182	2			1996
2	4642 353	2			ROTOR, Rear Brake Vented
3					KNUCKLE, Ref: Group #17
4	4723 606-7	1			CALIPER ASSEMBLY, Rear w/o Pads ***
-	4720 987	1			PAD, PIN and CLIP PACKAGE
5	4720 990	1			BLEEDER SCREW and CAP PACKAGE ***
	3780 788	1			BLEEDER SCREW, w/6 Sp. Manual Trans. (Borg Warner)
6	3420 2857	2			SCREW, Caliper Mounting M8x1.25x60
7	3420 2858	2			BOLT, Caliper Mounting M10x1.25x80.00
8	6033 702	12			BOLT, Wheel Stud
9					SCREW and WASHER ASSEMBLY, Hub and Bearing Assembly
					to Knuckle ***
	6034 434	8			1992-95, .500-20x2.125
	6035 642	8			1996, .500-20x2.125
10	6500 336	1			PIN, Cotter M5x36.00
11	4293 167	1			NUT and WA PACKAGE, Front Axle Shaft ***
12	6502 294	1			NUT, Hex Flg. M22x1.5 (Axle Shaft Hub)
13	6502 293	1			WASHER, Flat I.D. 23.10, O.D. 43.00, Thk. 4.05 (Axle Shaft Hub)
-	4723 459	2			GUIDE PLATE PACKAGE ***



92V05 210

**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

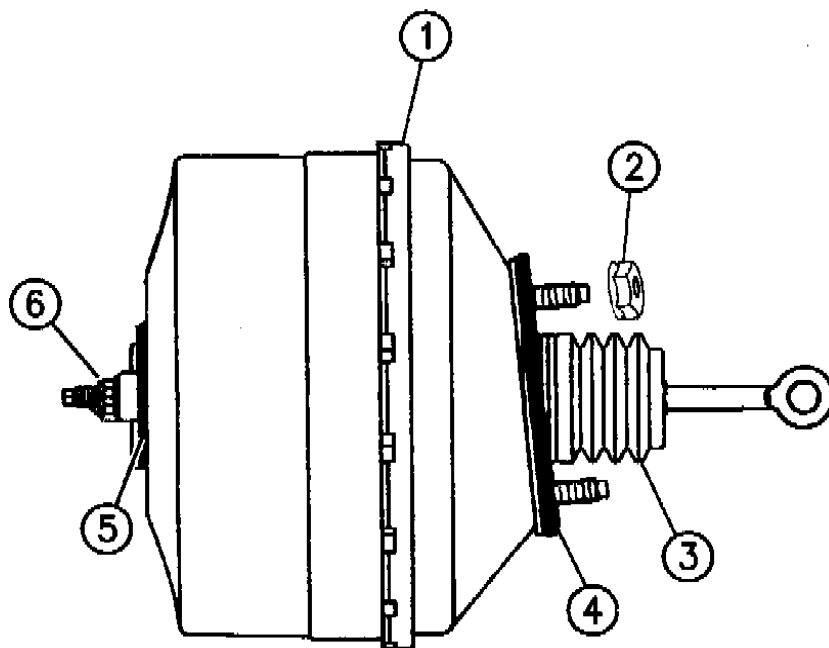
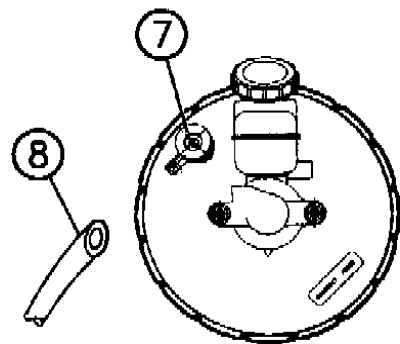
AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

BOOSTER, POWER BRAKE

Figure 5-310

5-310

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					BOOSTER ASSEMBLY, Brake ***
	4642 197	1			1992-95
	4763 952	1			1996
-	J400 3909	1			NUT, Hex Flg. - Serr. Booster Attch. 3/8-16
2	6101 445	4			NUT, w/Washer, Booster to Dash
3	4294 158	1			BOOT, Push Rod
4	4723 642	1			SEAL, Booster to Dash
5	4723 395	1			GASKET, M/Cyl. to Booster
6	4723 643	2			NUT, M/Cyl. to Booster
7	4723 391	1			VALVE, Check
	4723 640	1			GROMMET
8	4443 176	AR			HOSE, Vacuum (Bulk)



92V05 310

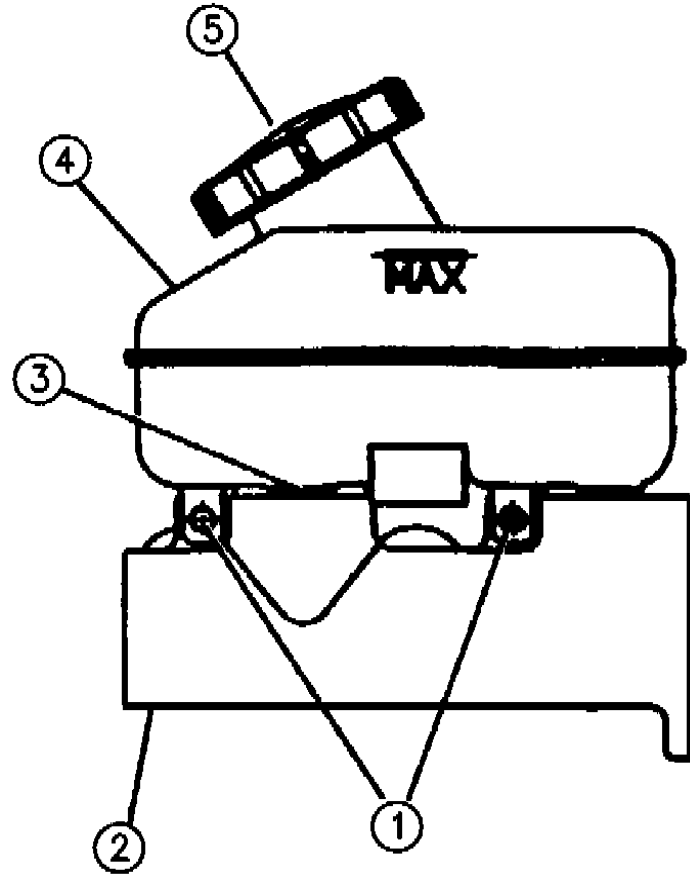
DODGE VIPER  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required



MASTER CYLINDER, BRAKE  
Figure 5-410

5-410



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4723 394	2			PIN, Reservoir to M/Cyl.
2	4642 548	1			MASTER CYLINDER ASSEMBLY, Brake ***
3	4723 389	2			GROMMET, Reservoir to M/Cyl.
4	4723 387	1			RESERVOIR
5	4723 385	1			CAP
-	4294 036	1			DIAPHRAM, (Service in Assembly) ***
-	4294 036	1			CLIP, M/Cyl. Push Rod

82V05 410

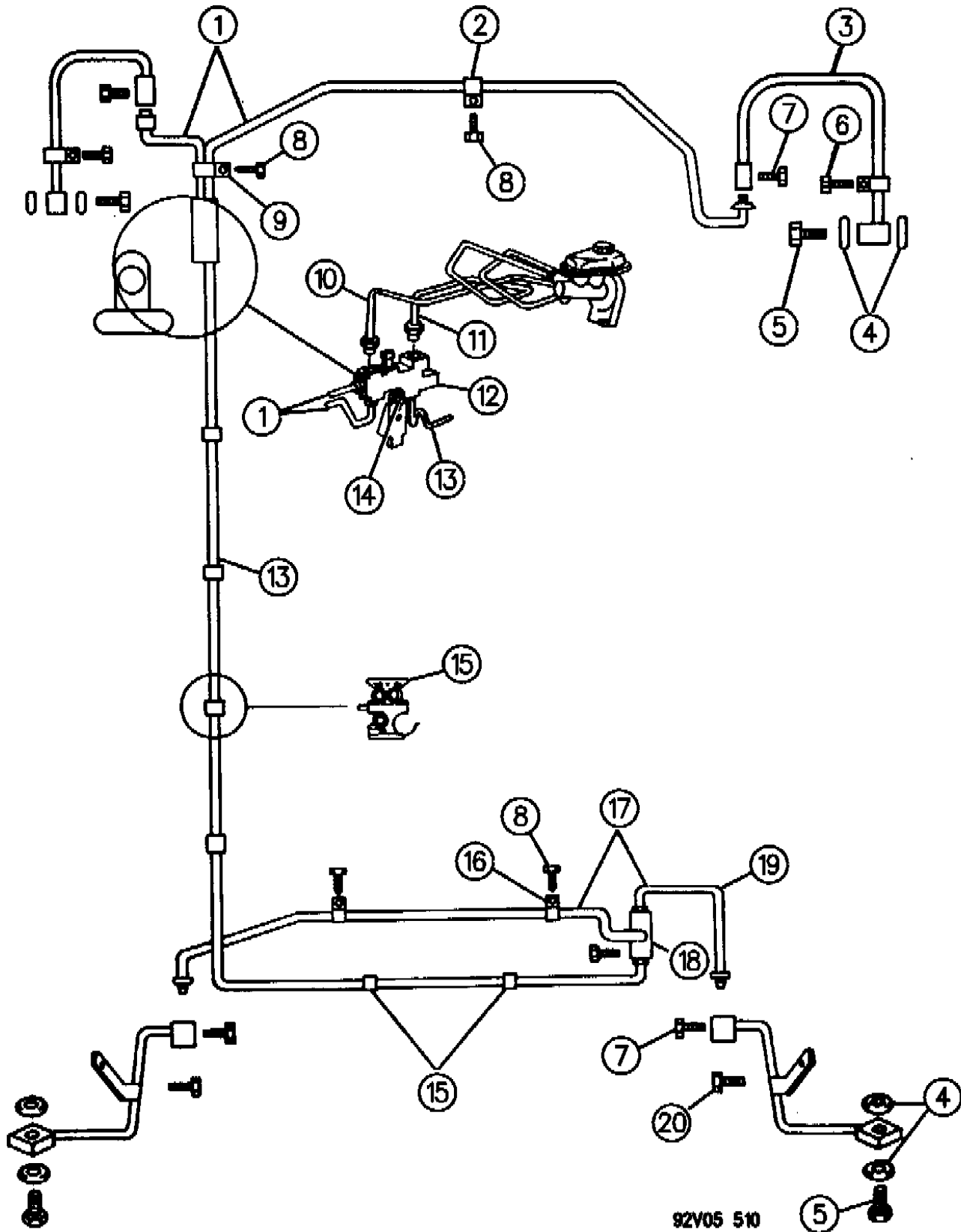
DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

LINES AND HOSES, BRAKE  
Figure 5-510

5-510

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4642 226-7	1			TUBE ASSEMBLY, Front Brake ***
2	2207 919	1			CLIP, Front Brake Tube
3	4642 228-9	1			HOSE ASSEMBLY, Front Brake *** 1992-95
	4763 154-5	1			1996
4	6502 114	8			WASHER, Brake Hose to Caliper
5	3420 2708	4			BOLT, Brake Hose to Caliper
6	6034 434	2			SCREW and WASHER ASSEMBLY, Hose to Knuckle (Front) ***
7	3420 1596	5			BOLT, Pan Head Torx
8	6031 012	4			SCREW, Self Tapping
9	3404 625	1			CLIP, Front Brake Tubes
10	4642 212	1			TUBE ASSEMBLY, M/Cyl. to Prop. Valve (Primary) ***
11	4642 209	1			TUBE ASSEMBLY, M/Cyl. to Prop. Valve (Secondary) ***
12	4642 219	1			VALVE and BRACKET ASSEMBLY, Proportioning ***
13	4643 555	1			TUBE ASSEMBLY, Valve to Rear Brake Tee 1992-93 ***
	4709 072	1			1994
14	6100 151	1			BOLT, Valve and Bracket Mounting
-	6100 047	1			NUT and WASHER, Valve Mounting Bolt
15	5201 7741	5			CLIP, Brake and Fuel Tubes
16	6031 573	2			CLIP, Rear Brake Tube
17	4642 224	1			TUBE ASSEMBLY, Rear Brake *** Right Up to 2-3-93
	4709 068	1			Right After 2-3-93
	4642 223	1			Left Up to 2-3-93
	4709 069	1			Left After 2-3-93
	6034 881	1			NUT, Inverted Flare Tube .437-24x.825
18	1141 472	1			TEE, Front to Rear Brake Tubes
19	4642 230-1	1			HOSE ASSEMBLY, Rear Brake ***
20	6502 746	2			SCREW & WASHER, Brake Hose Bracket to Caliper (Rear) ***
	J322 0009	1			NUT, Brake Tube to Valve 1/2-20 Black



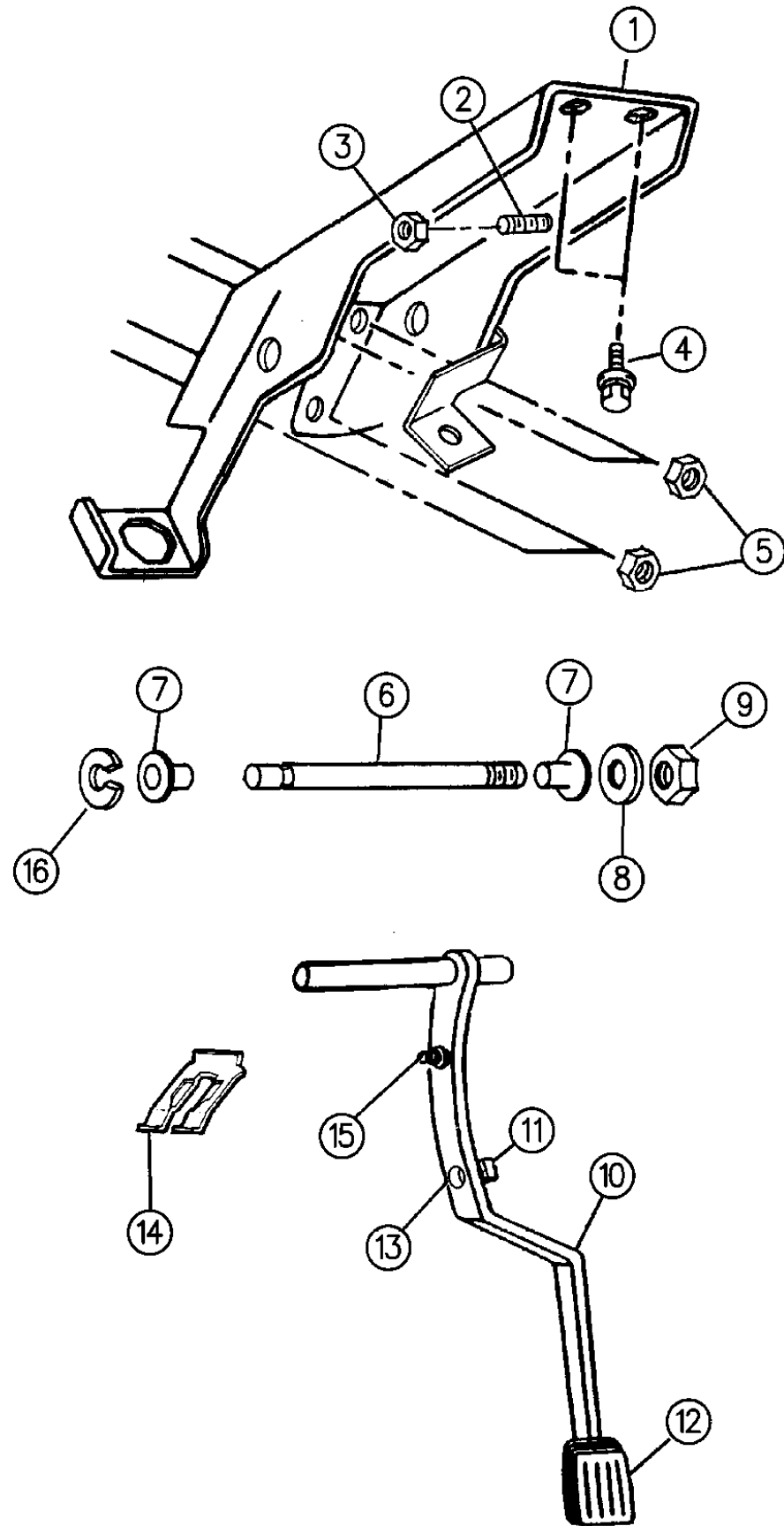
92V05 510

DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

PEDAL, BRAKE  
Figure 5-610

5-610



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					SUPPORT, Brake Pedal
	4642 750	1	27		1992-96
-	4897 163AA	1	29		KNOB, Pedal Adjusting
2		1			STUD, Stop Lamp Switch Mount (Serviced in Item #1)
3	6100 045	1			NUT
4	6101 452	2			SCREW, Brake Pedal Bracket to Dash
5	6101 445	4			NUT & WASHER ASSEMBLY ***
6	4019 681	1			SHAFT, Brake and Clutch Pedal Mounting
7	2467 770	2			BUSHING, Brake Pedal
8		1			WASHER, Flat Thk. 0.71 I.D. .546 O.D. 1.015 (Not Serviced)
9	6500 197	1			NUT, Shaft
10	4642 746	1			PEDAL, Brake
11	4535 003	1			STRIKER, Stop Lamp Switch
-	6502 690	1			NUT, Stricker Mounting
12	4723 478	1			PAD, Brake Pedal
13		1			STUD, Striker (Serviced in Item #10)
14	4294 036	1			CLIP, M/Cylinder Push Rod to Pedal
15		1			PIN, M/Cylinder Push Rod (Serviced in Item #10)
16	6030 373	1			RETAINER, Snap Ring Brake Pedal Shaft

DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

92V05 610

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

# GROUP-6 CLUTCH

ILLUSTRATION TITLE

GROUP-FIG. NO.

**CLUTCH**

CLUTCH ..... Fig. 6-110

**CLUTCH HOUSING**

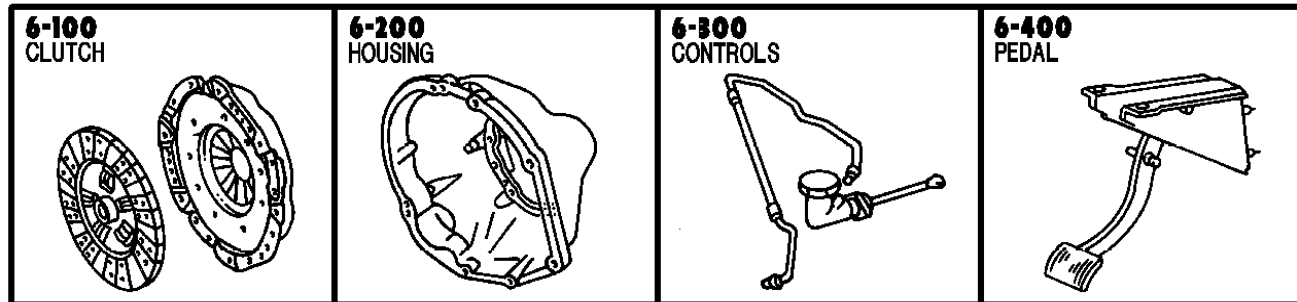
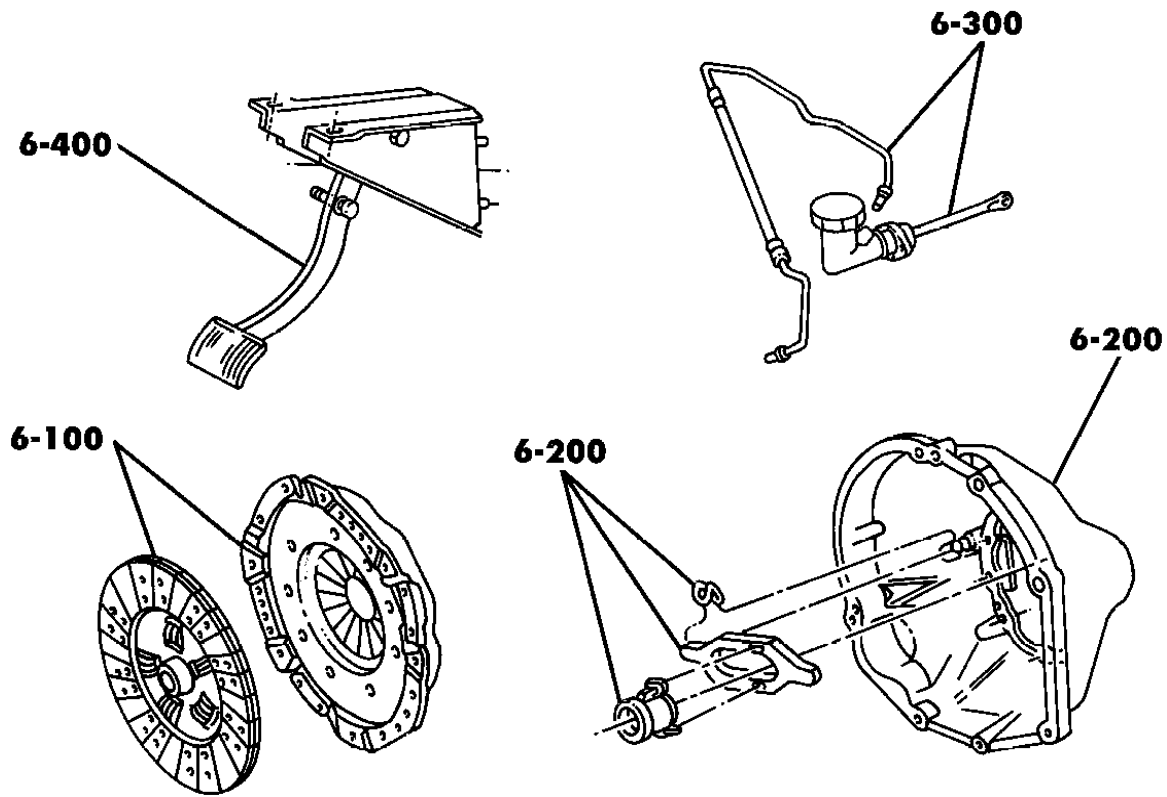
CLUTCH HOUSING ..... Fig. 6-210

**CLUTCH ACTUATION SYSTEM**

CLUTCH ACTUATION SYSTEM ..... Fig. 6-310

**CLUTCH PEDAL**

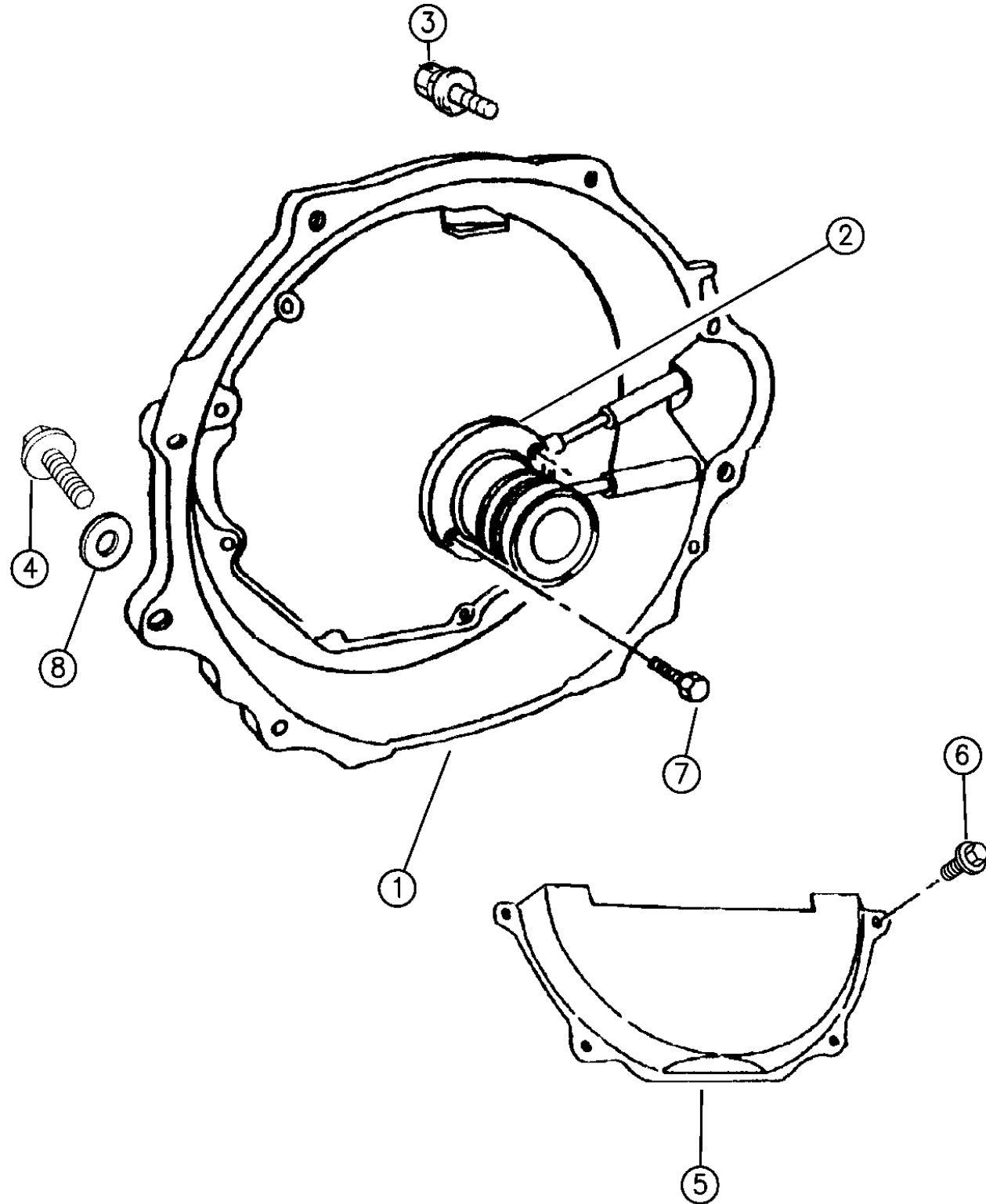
CLUTCH PEDAL ..... Fig. 6-410





CLUTCH HOUSING  
Figure 6-210

6-210A



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4626 594	1			HOUSING
2	4642 581	1			CLYLINDER, Clutch Concentric Slave ***
3	0181 148	2			SCREW, Trans. to Engine Att. .437-14x2.75
4		4			SCREW and WASHER, Trans. to Engine Att. .375-16x2.250 (Not Serviced)
5	5245 010	1			SHIELD, Clutch Housing
6	6023 092	4			SCREW, (.250-20x5.00)
7	6100 296	2			SCREW, (M8x1.25x25.00)
8	9417 838	2			SPACER, (ID .484 OD 890 Thk .0710)

DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

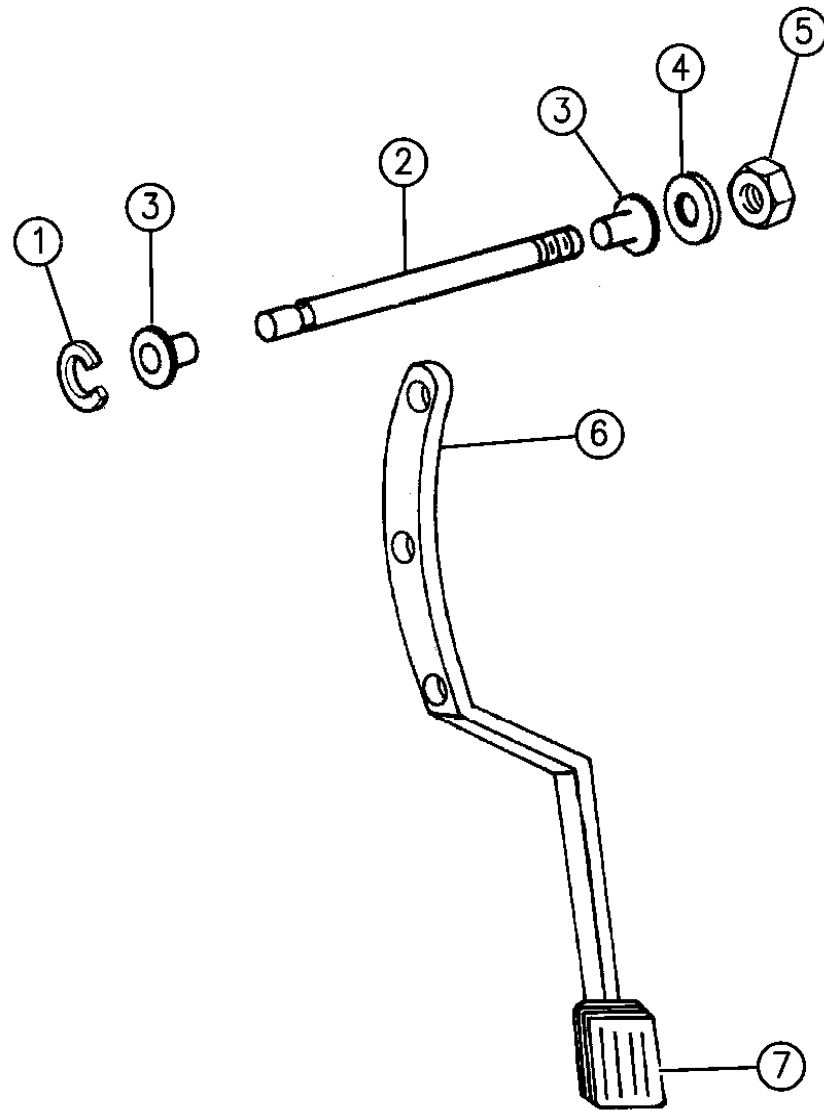
94V06 210

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CLUTCH PEDAL  
Figure 6-410

6-410



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	6030 373	1			RETAINER, Clutch Pedal Shaft I.D. .379 O.D. .752 Thk. .052
2	4019 681	1			SHAFT, Clutch and Brake Pedal
3	2467 770	2			BUSHING, Shaft to Support
4					WASHER, I.D. .546 O.D. 1.015 Thk. .071 (Not Serviced)
5	6500 197	1			NUT, Clutch Pedal Shaft M10x1.50
6	4642 748	1			PEDAL, Clutch
7	4723 478	1			PAD, Clutch Pedal

DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

94V06 410

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required



# GROUP-7 COOLING

## GROUP 7 - COOLING

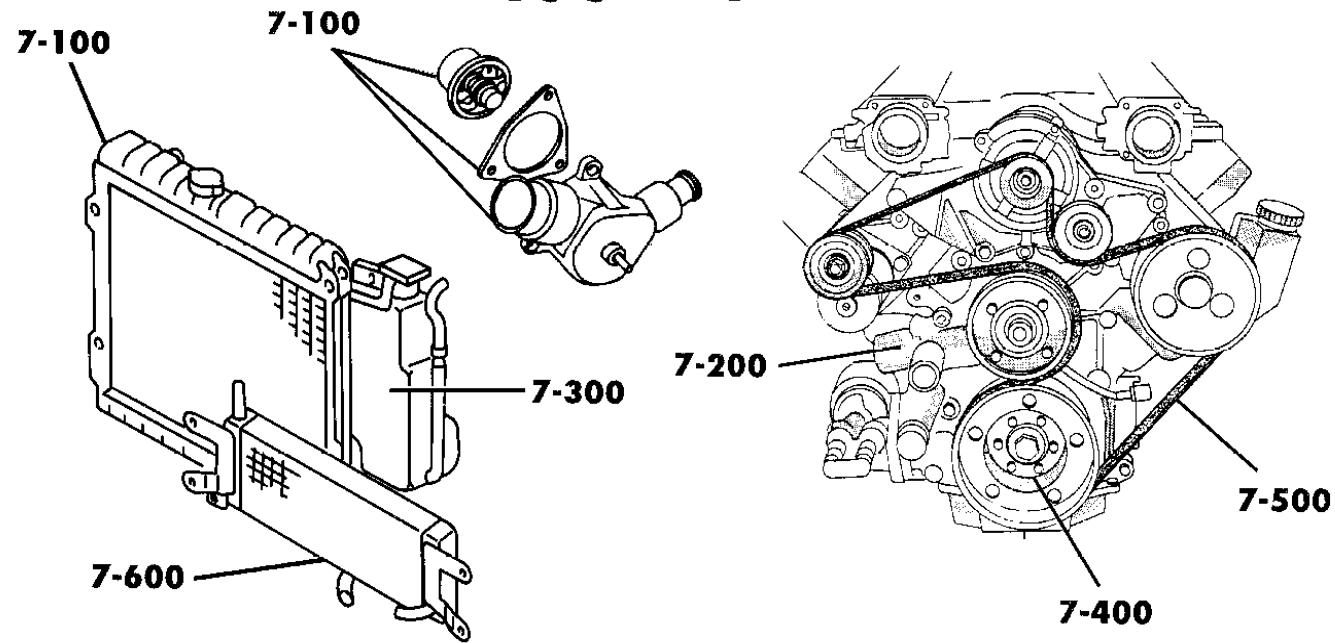


ILLUSTRATION TITLE

GROUP-FIG. NO.

**RADIATOR AND RELATED PARTS**

- RADIATOR AND CLOSURE PANEL VIPER ..... Fig. 7-110
- THERMOSTAT, WATER TUBES AND HOSES VIPER ..... Fig. 7-120

**WATER PUMP AND RELATED PARTS**

- WATER PUMP AND RELATED PARTS VIPER ..... Fig. 7-210

**COOLANT RESERVE TANK**

- COOLANT RESERVE AND PRESSURIZED COOLANT TANK VIPER ..... Fig. 7-310

**BELTS AND PULLEYS**

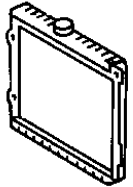



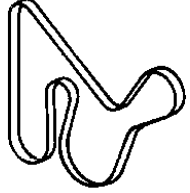
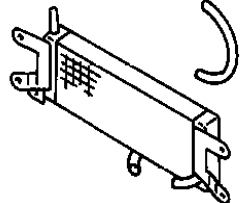
- DRIVE PULLEYS VIPER ..... Fig. 7-410

**DRIVE BELTS**

- DRIVE BELTS ..... Fig. 7-510

**OIL COOLER AND LINES**

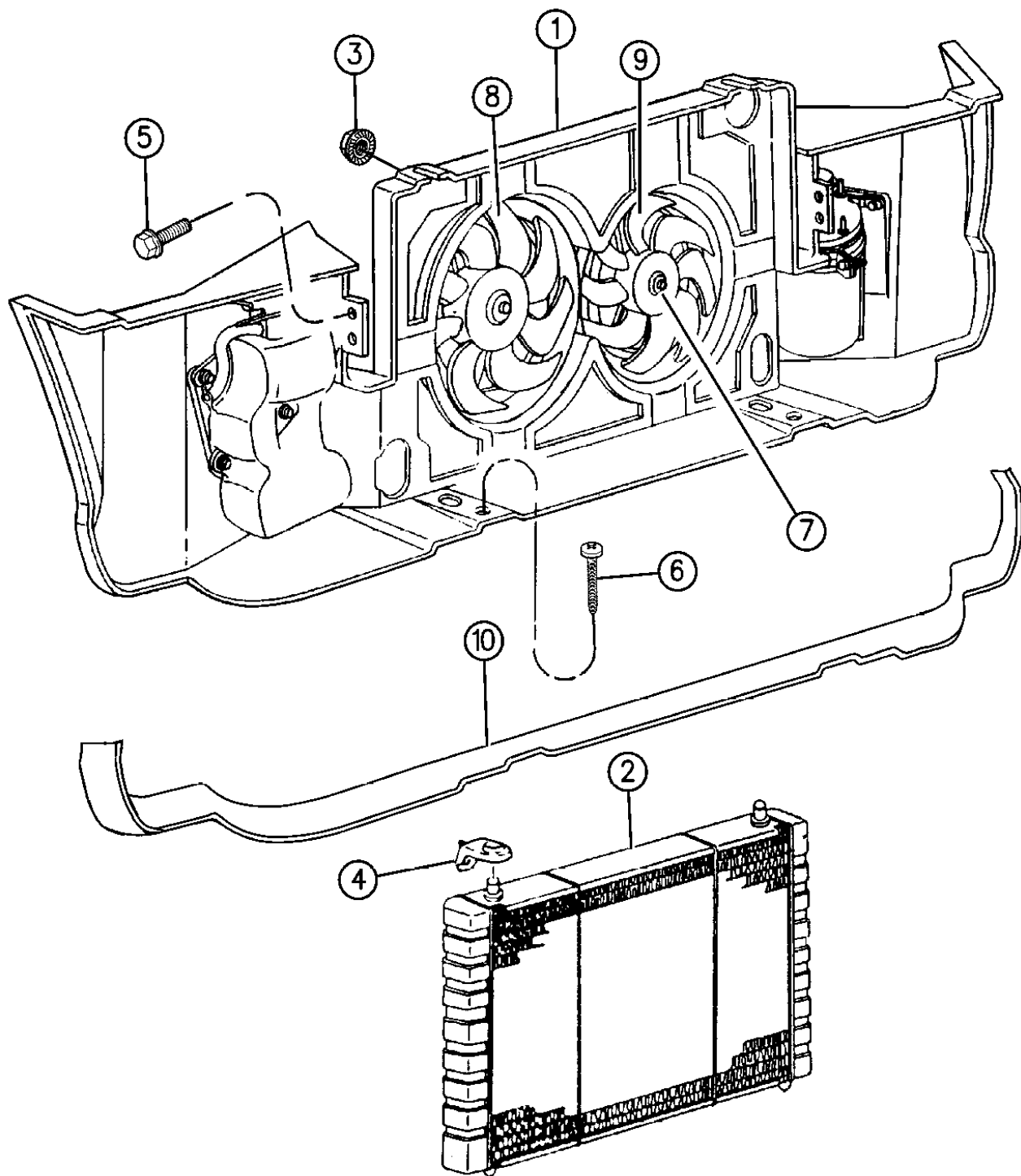
- OIL COOLER AND LINES VIPER ..... Fig. 7-610

<p><b>7-100</b> RADIATOR, HOSE &amp; CONDENSER TANK</p> 	<p><b>7-200</b> WATER PUMP</p> 	<p><b>7-300</b> TANK COOLANT RECOVERY</p> 	<p><b>7-400</b> DRIVE PULLEY</p> 
<p><b>7-500</b> DRIVE BELT</p> 	<p><b>7-600</b> OIL COOLER</p> 		

RADIATOR AND CLOSURE PANEL VIPER

Figure 7-110

7-110A



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					SUPPORT ASSEMBLY, Radiator
	4643 509	1			Dual Fan
	4709 352	1			Single Fan
	4709 356-7	1			BRACKET, Support to Rail
	4741 226	1			SHROUD, Radiator
	4709 103	1			SEAL, Radiator to Closure
	4709 366	1			SHIM, Radiator Support, Lower ***
2					RADIATOR
	5010 701AA	1	27		Dual Fan 1992-93
	4855 123AB	1			Single Fan
					ISOLATOR, Radiator
	4266 328	2			Upper
	5202 7502	2			Lower
	3781 830	1			CAP, Radiator
3	6100 516	2			NUT
4	4401 097	2			BRACKET ASSEMBLY, Radiator ***
5	6031 012	8			SCREW
6	6501 067	2			RETAINER
7	4854 720AD	1			MODULE, Radiator Fan (also order 5083000AA - Connector)
-	5083 000AA	1			CONNECTOR PKG, Wiring, 3-WAY FEMALE SEALED, 1993-95 ***
	6500 377	2			Clip, Motor Att. ***
8	4401 960	1			FAN, 12" Radiator
9	4401 959	1			FAN, 11" Radiator
	4723 651	1			FAN, 15" Single
	4723 655	1			RETAINER, 15" Fan
10	4848 568	1			BAFFLE, Radiator Air, Lower
	4643 786	1			Dual Fan
	4848 568	1			Single Fan
	4848 198	2			BRACKET, Lower Baffle

DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

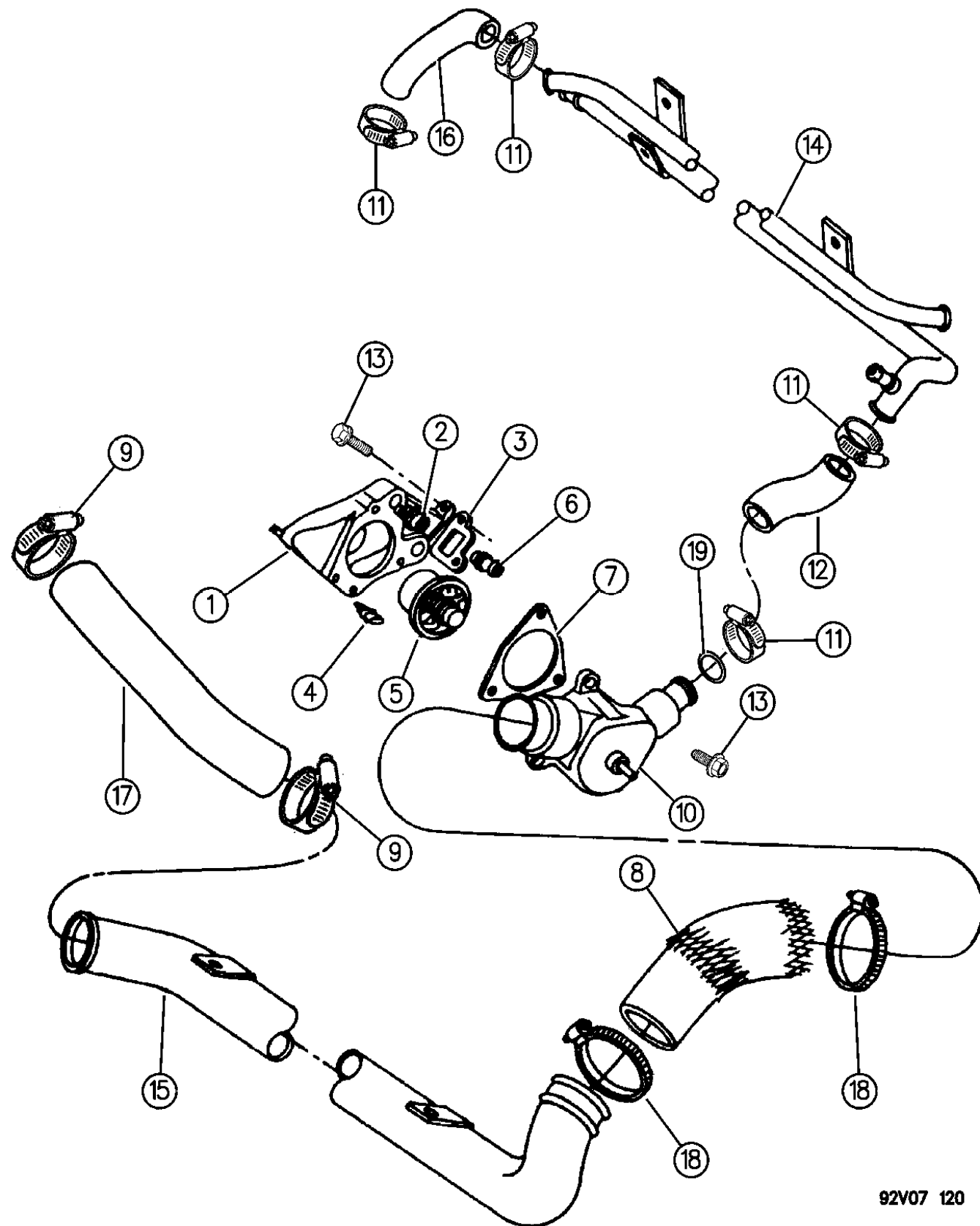
92V07 110

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THERMOSTAT, WATER TUBES AND HOSES VIPER

Figure 7-120

7-120



92V07 120

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	5245 325	1			WATER CROSSOVER ***
2	5226 374	1			SENSOR, Coolant Temperature
3	5245 643	2			GASKET, Water Passage
	5245 195	2			1992
	5245 643	2			1993-96
4	5602 7012	1			SENDING UNIT, Temperature Gauge ***
5	5245 156	1			THERMOSTAT
	4763 779	1			HOUSING, Thermostat
6	5245 575	1			NIPPLE, Heater Water Return
7	5245 231	1	27		GASKET, Thermostat Housing
	4763 839	1	29		
8	5245 811	1	27		HOSE, Thermostat Outlet to Engine Tube
	4763 585	1	29		
9	3200 2366	1			CLAMP
10	5245 521	1	27		HOUSING, Thermostat
	4763 779	1	29		
11	3200 2365	3			CLAMP, Hose, By-Pass
12	5245 658	1			HOSE, Thermostat By-Pass to Engine By-Pass
13					SCREW (DNS)
14	5245 461	1			TUBE, Water Return
15	5245 201	1			TUBE, Water By-Pass
	6034 502	1			SCREW and WASHER, By-Pass Tube Attaching
	6034 541	4			STUD, Water Tubes Attaching
16	5245 413	1			HOSE, By-Pass Tube to Water Pump
17	4642 036	1			HOSE, Tube to Radiator
	5245 960	1	27		HOSE, Radiator to Water Pump
	4709 200	1			1992-95
	5245 960	1			1996
	4763 584	1	29		
18	5200 6750	4			CLAMP
19	5245 236	1			SEAL, Thermostat By-Pass

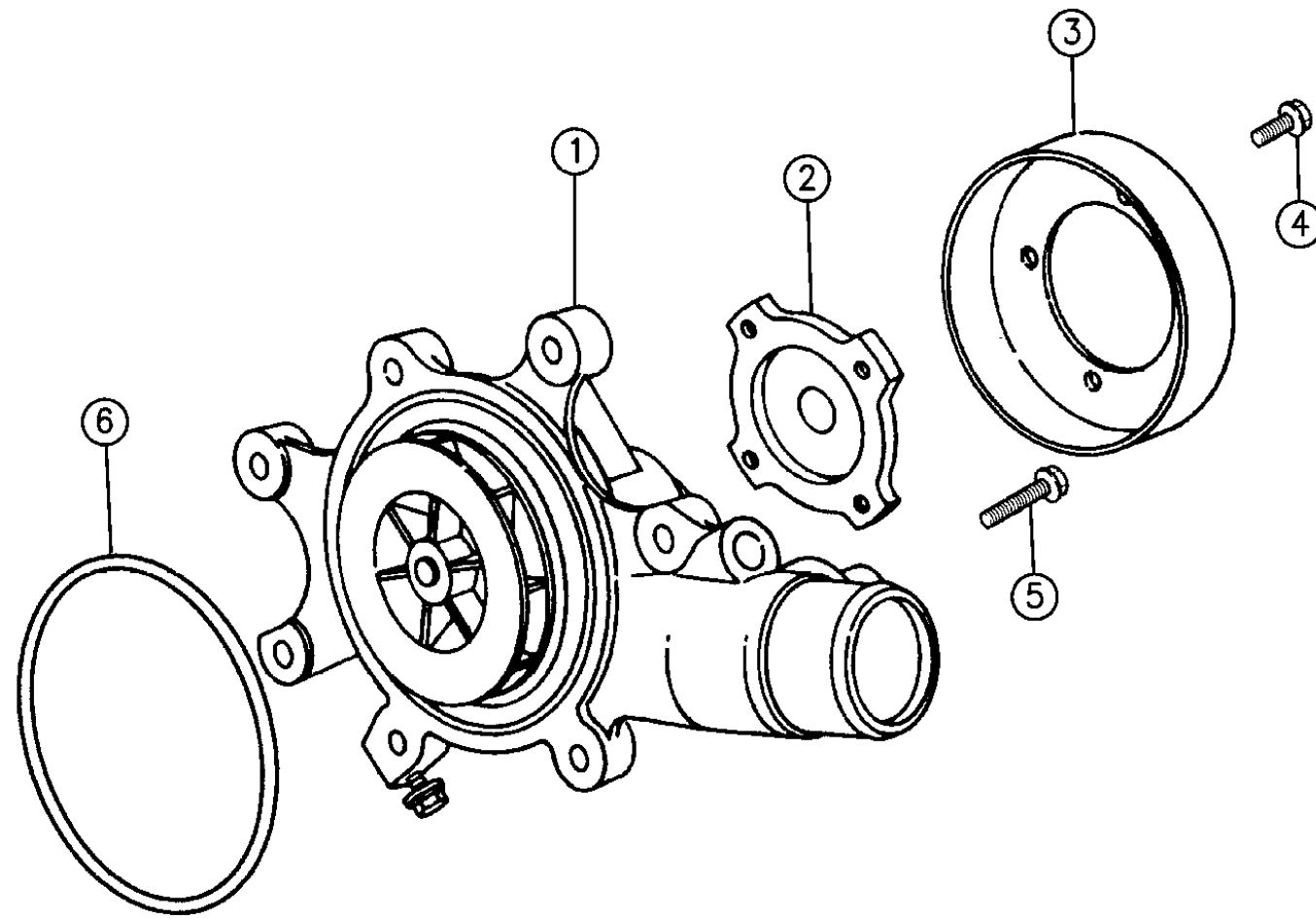
DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE	8.0L 10 CYL. GAS (EWB)
	29 = COUPE	

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**WATER PUMP AND RELATED PARTS VIPER**  
Figure 7-210

7-210



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					PUMP, Water
	5245 357	1		27	1992-93
	5245 465	1		27	1994-96
	4763 776	1		29	
	4763 790	1		29	GASKET, Pump
2	5300 8291	1			HUB, Water Pump
3	5300 5607	1			PULLEY, Pump
4	6034 530	4			SCREW, Pulley Att.
5	6034 518	3			SCREW, Pump Att.
6	5245 473	1			O-RING, Pump to Front Cover

**DODGE VIPER**

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE	8.0L 10 CYL. GAS (EWB)
	29 = COUPE	

92V07 210

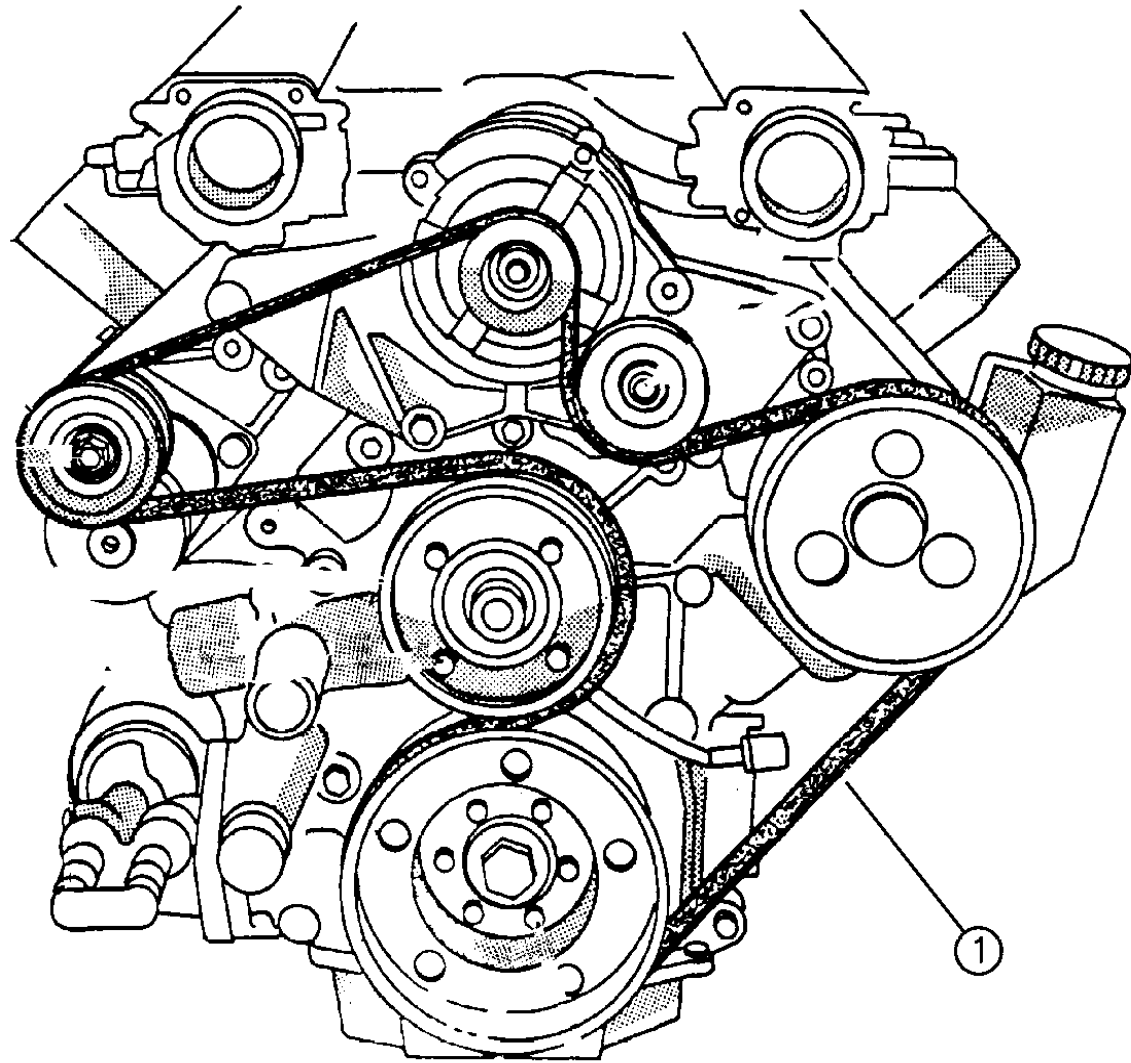
AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required





**DRIVE BELTS**  
**Figure 7-510**

7-510



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					BELT, Drive
	5245 316	1		27	w/o Air
	5301 0282	1		27	w/Air
	4763 863	1		29	w/o Air
	4763 795	1		29	w/Air
					LABEL, Belt Routing
	5245 620	1		27	
	4763 934	1		29	

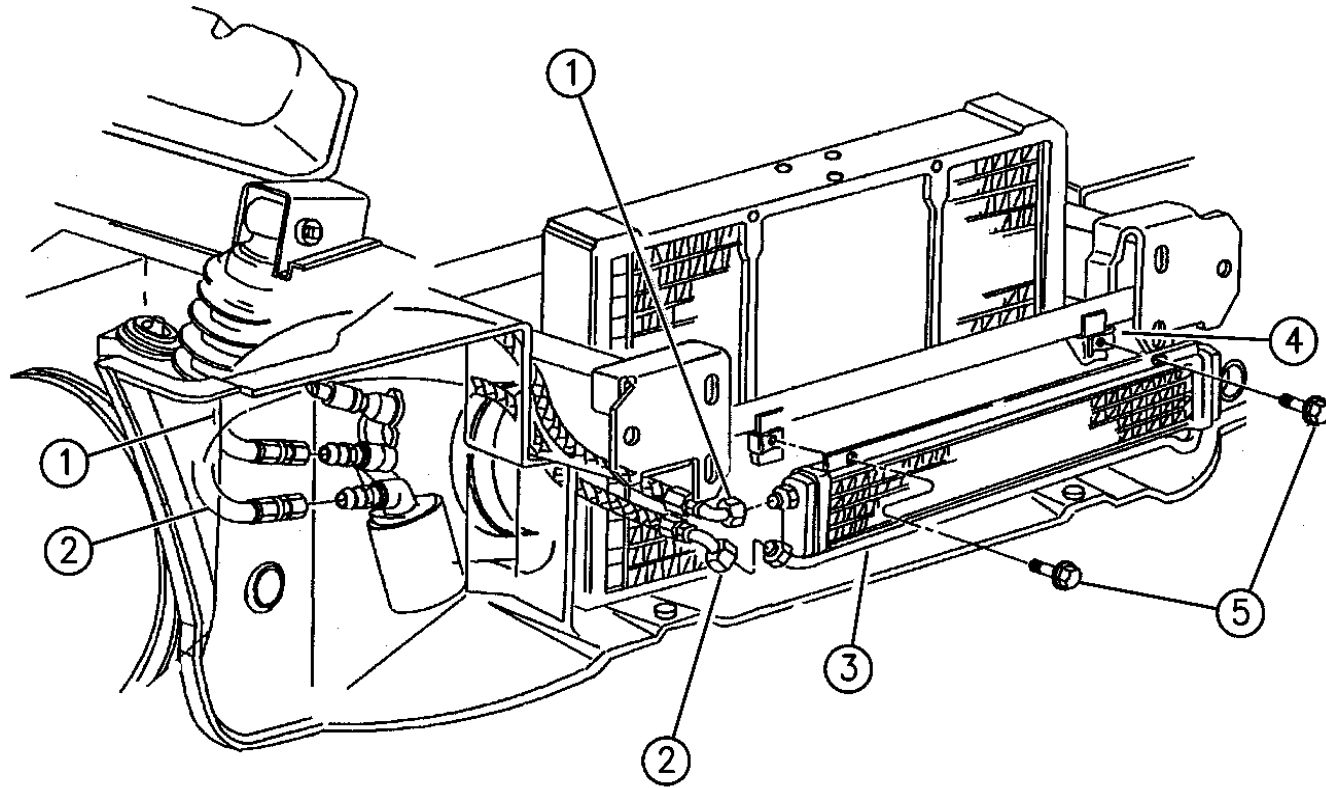
92V07 510

**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**OIL COOLER AND LINES VIPER**  
Figure 7-610

7-610



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4643 827	1			LINE, Oil Cooler Inlet ***
	4709 497	1			1992-95
2	4709 141	1			LINE, Oil Cooler Outlet ***
	4709 496	1			1992-95
3	4643 826	1			COOLER, Oil
4	6101 283	2			U-NUT
5	6100 296	2			SCREW

92V07 610

**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

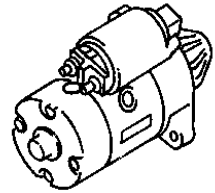
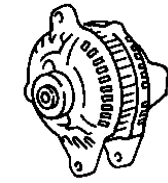
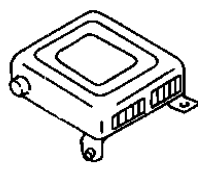
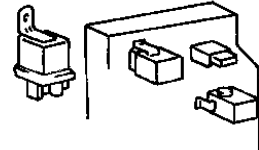
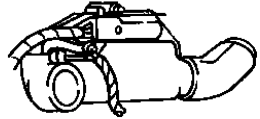
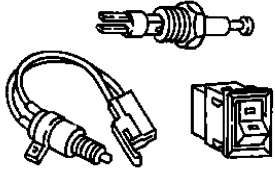
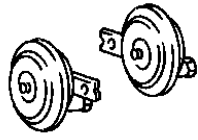
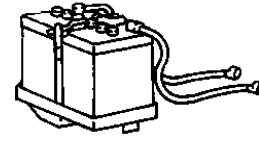
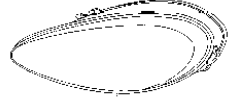



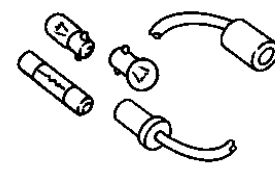
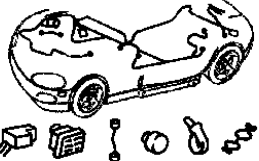
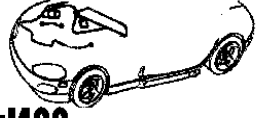
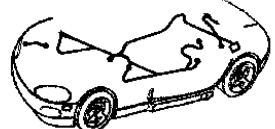
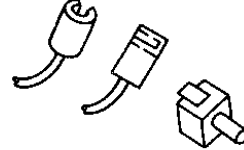
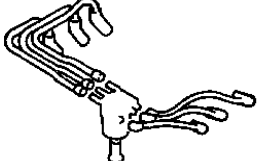
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# GROUP-8 ELECTRICAL

ILLUSTRATION TITLE

GROUP-FIG. NO.

<p><b>8-100</b> STARTER</p> 	<p><b>8-200</b> ALTERNATOR</p> 		<p><b>8-400</b> MODULES ELECTRICAL CONTROL</p> 
<p><b>8-500</b> RELAY FLASHER <b>8-600</b> SENSOR</p> 	<p><b>8-700</b> CONTROLLER</p> 	<p><b>8-800</b> SWITCHES</p> 	<p><b>8-900</b> HORN &amp; BUZZER</p> 
<p><b>8-1000</b> BATTERY CABLE &amp; BRACKET</p> 	<p><b>8-1100</b> HEADLAMP</p> 	<p><b>8-1100</b> FRT. EXTERIOR LAMP</p> 	<p><b>8-1100</b> REAR EXTERIOR LAMP</p> 
<p><b>8-1100</b> COURTESY LAMP</p> 	<p><b>8-1100</b> BULBS-SOCKETS</p> 	<p><b>8-1200</b> WIRING &amp; ATTACHING PARTS</p> 	<p><b>8-1300</b> WIRING H/LMP. TO DASH</p>  <p><b>8-1400</b> WIRING INSTR. PANEL FUSES</p>
<p><b>8-1500</b> WIRING BODY &amp; ACCESS.</p> 	<p><b>8-1600</b> WIRING REPAIR PKG.</p> <p><b>8-1800</b> INSULATORS</p>	<p><b>8-1700</b> TERMINALS &amp; CONNECTORS</p> 	<p><b>8-1900</b> SPARK PLUGS, CABLE &amp; COIL</p> 

**STARTER & MOUNTING**

STARTER (ENGINE STARTER MOTOR) VIPER ..... Fig. 8-105

**ALTERNATORS & MOUNTINGS**

ALTERNATOR & MOUNTING (GENERATOR) VIPER ..... Fig. 8-205

**MODULES**

MODULES VIPER ..... Fig. 8-405

**RELAYS**

RELAYS VIPER ..... Fig. 8-505

**SENSORS**

SENSORS VIPER ..... Fig. 8-605

**SINGLE BOARD ENGINE CONTROLLERS**

SINGLE BOARD ENGINE CONTROLLERS (POWERTRAIN CONTROL MODULE) ..... Fig. 8-705

**SWITCHES**

SWITCHES VIPER ..... Fig. 8-805

**HORNS**

HORNS VIPER ..... Fig. 8-905

**BATTERY TRAY & CABLES**

BATTERY TRAY & CABLES VIPER ..... Fig. 8-1005

**LAMPS**

LAMPS--FRONT VIPER ..... Fig. 8-1105

LAMPS & WIRING--REAR VIPER ..... Fig. 8-1110

**WIRING--ENGINE**

WIRING--ENGINE & RELATED PARTS VIPER ..... Fig. 8-1205

**WIRING--HEADLAMP TO DASH**

WIRING--HEADLAMP TO DASH VIPER ..... Fig. 8-1305

**WIRING--INSTRUMENT PANEL**

WIRING--INSTRUMENT PANEL VIPER ..... Fig. 8-1405

**WIRING--BODY & ACCESSORY**

WIRING--BODY & ACCESSORIES VIPER ..... Fig. 8-1505

WIRING HARNESS REPAIR CRIMP PKG.-FUSIBLE LINK PKG.-HEAT SHRINK TUBE ..... Fig. 8-1605

**SPARK PLUGS--CABLES--COIL**

SPARK PLUGS--CABLES--COIL VIPER ..... Fig. 8-1905

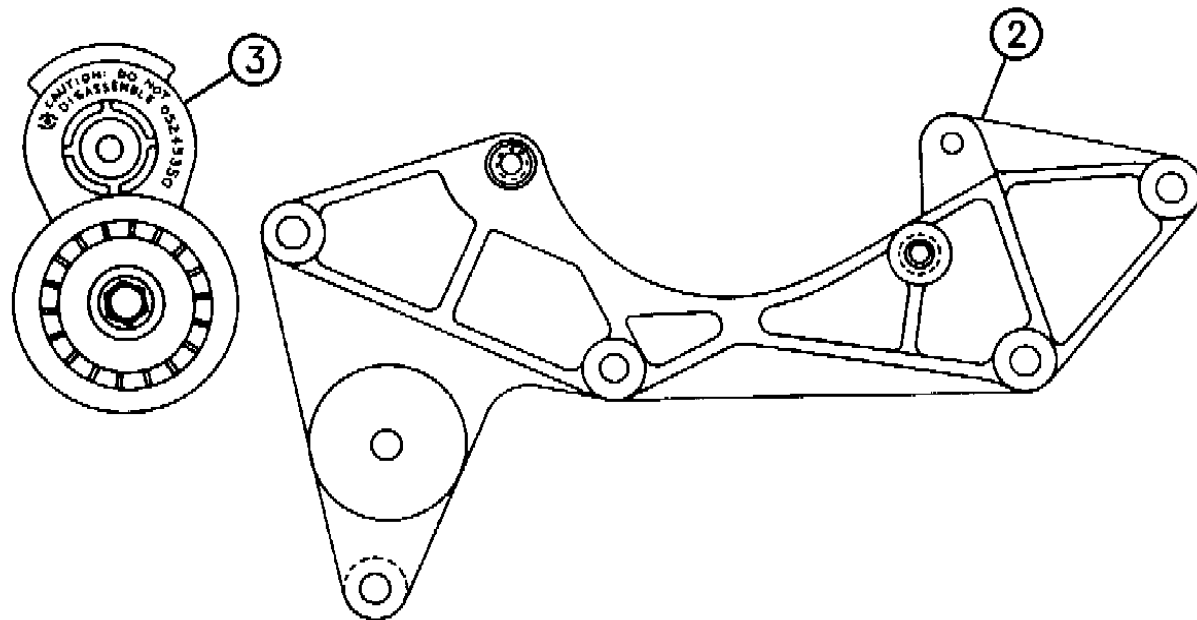
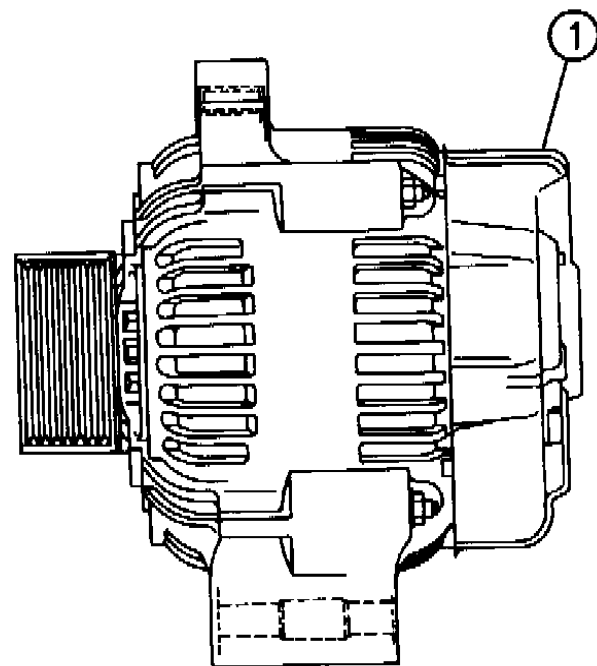


ALTERNATOR & MOUNTING (GENERATOR) VIPER

Figure 8-205

8-205

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4642 031				ALTERNATOR, Complete (Generator) (Mtg. Screw 5245501)
	4848 662	1	29		ALTERNATOR, Complete
2	5245 302				BRACKET, Alt. & Tensioner
3	5245 350				TENSIONER ASSEMBLY, Auto. Belt (Mtg. Nut 6502135) ***
	4848 124	1	29		BUSHING, Alternator Bracket



92Y08 205

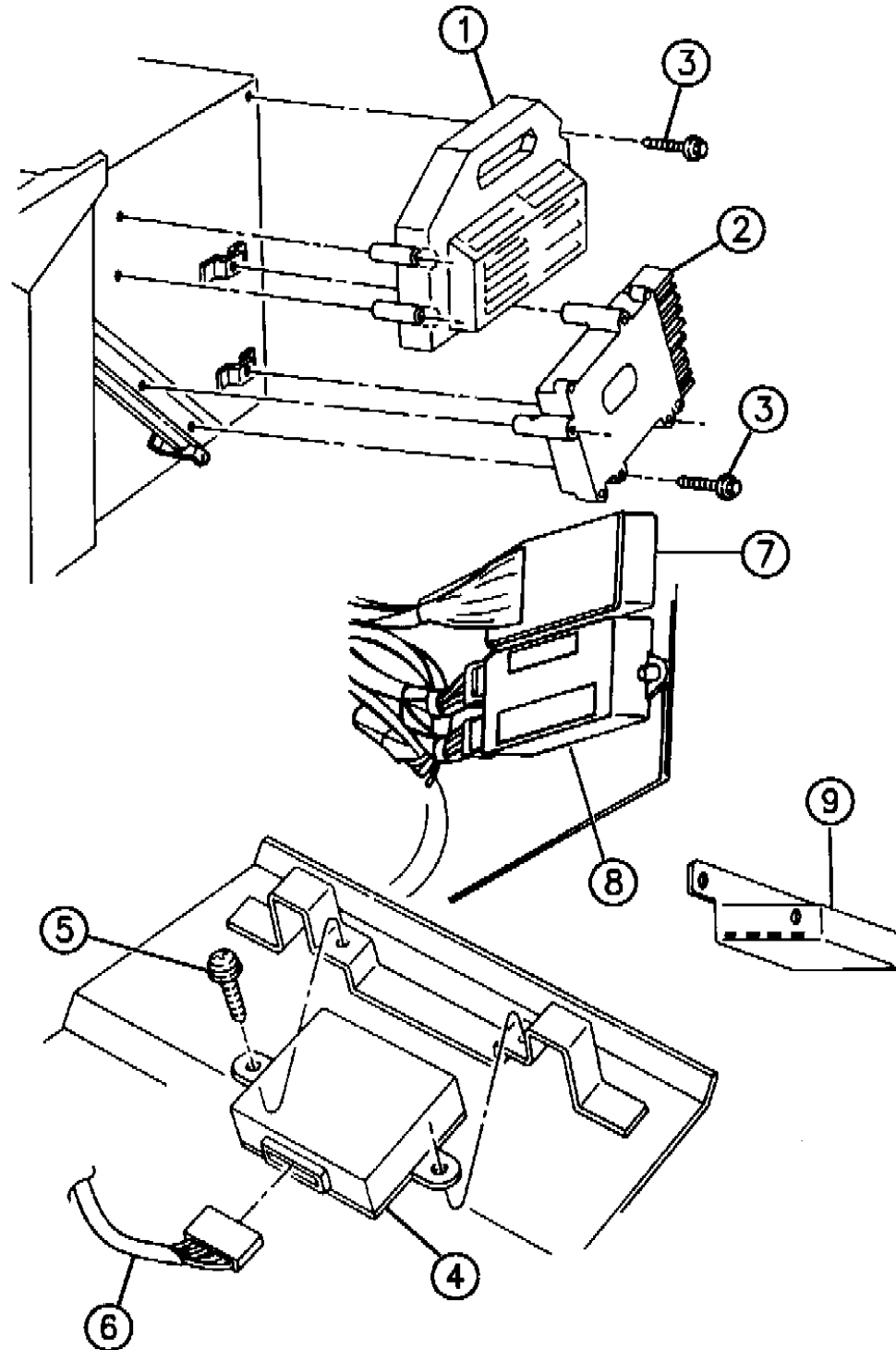
DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE	8.0L 10 CYL. GAS (EWB)
	29 = COUPE	

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

MODULES VIPER  
Figure 8-405

8-405



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4708 421				MODULE, S.B.E.C. (Powertrain Control Module) 1992
	4709 024				1993
	4709 383				1994 (Up to 02/10/94)
	4763 555				1994-95 (After 02/10/94)
	4763 639				1996 (JTEC)
	4709 384				EUROPE 1992-94 (Up to 02/10/94)
	4763 556				EUROPE 1994 w/Free Trade Assoc.(Up to 2/10/94)
	5245 660				EUROPE 1994-95 w/o Free Trade Assoc. (After 02/10/94)
	4763 808				EUROPE 1996 (JTEC)
2	4708 229				MODULE, Ignition Controller (Ignition Control Module)
3	6023 541	AR			SCREW, w/Washer, S.B.E.C & Ign. Control Mtg.
4	4642 529				MODULE, Intermittent Wipe Control
5		2			SCREW, Intermittent Wiper Mtg. (Not Serv.)
6					WIRING, Instrument Panel
7	4686 003				MODULE, Security Alarm
8	4469 340				MODULE, Keyless Entry Receiver
9	4312 664				MODULE, Chime
-	5245 299AB	1			MODULE, I/Panel Dimmer PWM
-	5266 269				CONTROL ASSEMBLY, Warning Chimes
-	5600 4262				MODULE, Daytime Running Lamp
	4763 656	1	29		MODULE, Electronic Control, Air Bag

92V08 405

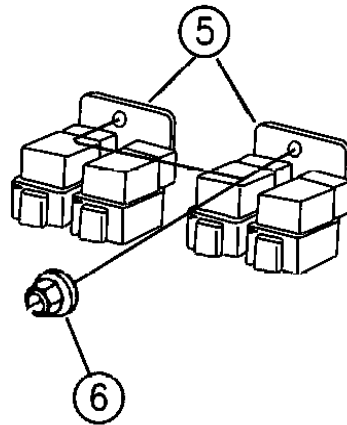
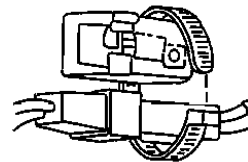
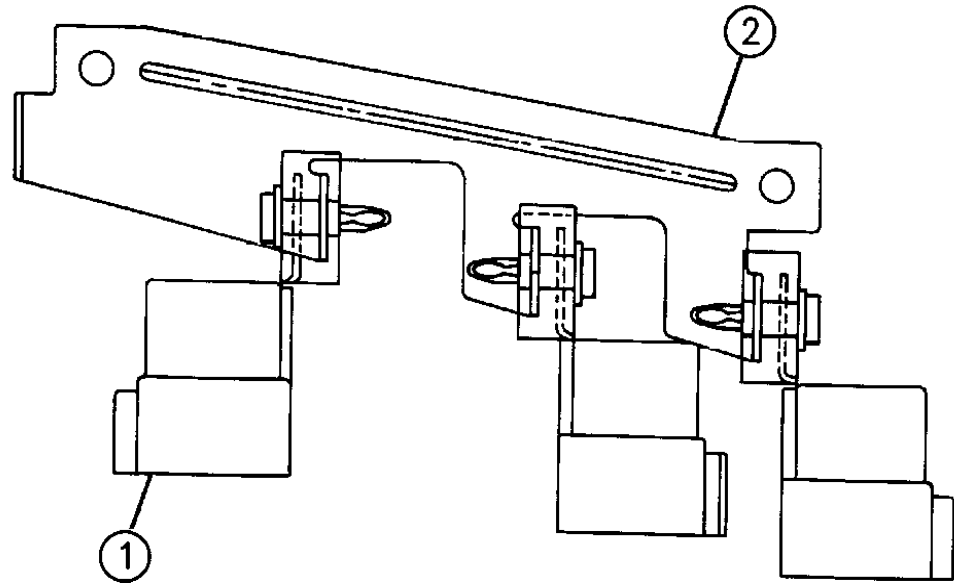
DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

RELAYS VIPER  
Figure 8-505

8-505

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	5252 521	3			RELAY, Rad. Fan
2	5234 502				BRACKET, Mounting
3		1			RELAY, Fuel Pump
	4643 529				1992-95
	4848 193				1996
4	4643 880				RELAY, Time Delay, Passive Restraint, A/C
5	4643 528				RELAY, Headlamps, Fog Lamps, Starter, Horn
6	6100 044	AR			NUT
-	4373 691				RELAY, Flasher (EUROPE)
-	4687 668				RELAY, SPL Sound Isol, 5T



92V08 505

DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

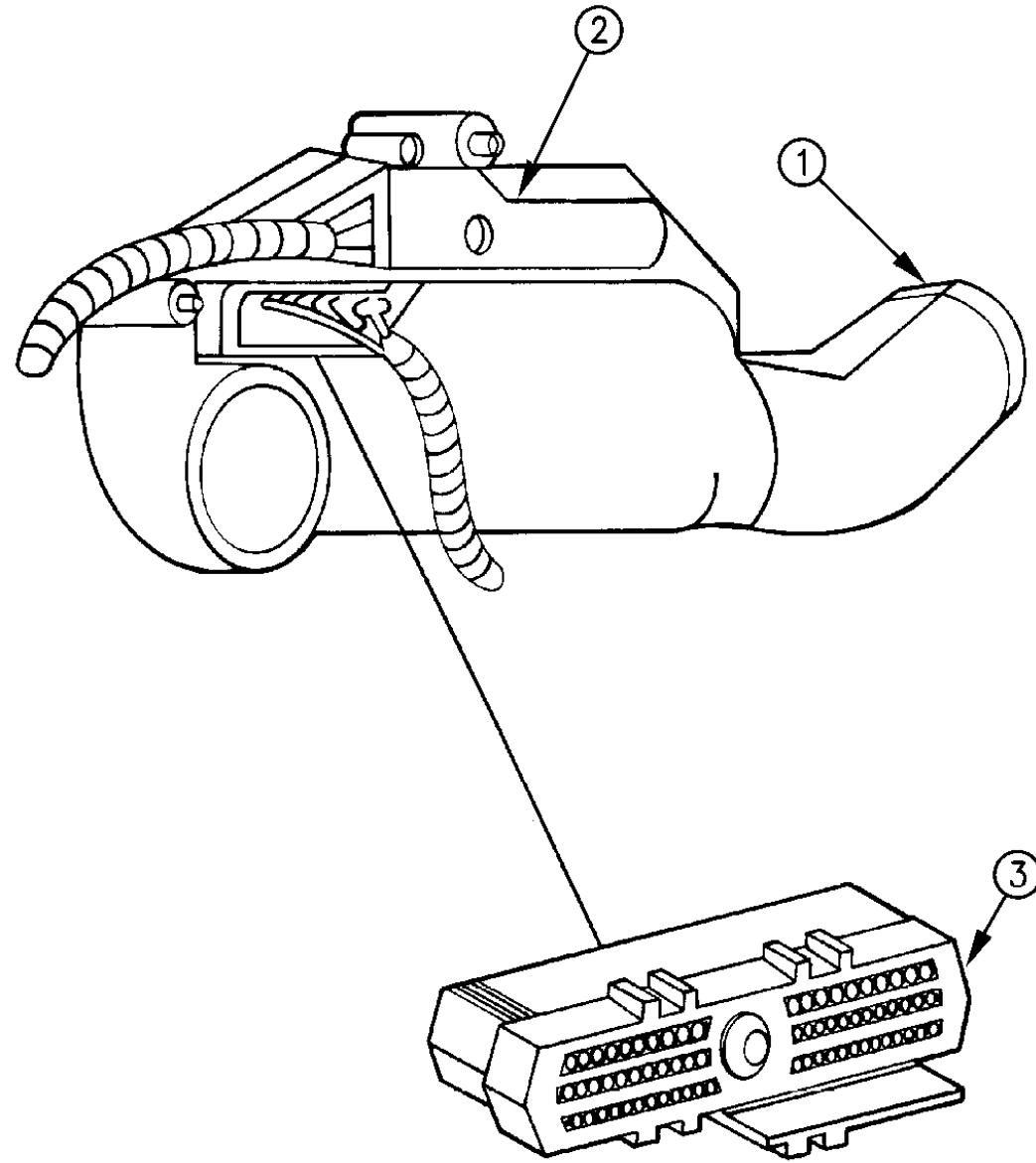
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SINGLE BOARD ENGINE CONTROLLERS (POWERTRAIN CONTROL MODULE)

Figure 8-705

8-705



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					MODULE, S.B.E.C.
	4708 421				1992
	4709 024				1993
	4709 383				1994 (Up to 2/10/94)
	4763 555				94/95(After 02/10/94)
	4763 639				1996 (JTEC)
	4709 384				1994 EUROPE (Up to 02/10/94)
	4763 556				1994-95 EUROPE (After 02/10/94) w/Free Trade Assoc.
	5245 660				1994-95 EUROPE (After 02/10/94) w/o Free Trade Assoc.
2					COVER, (Serv. Assy.)
3					INSULATOR, (Serv. Assy.)

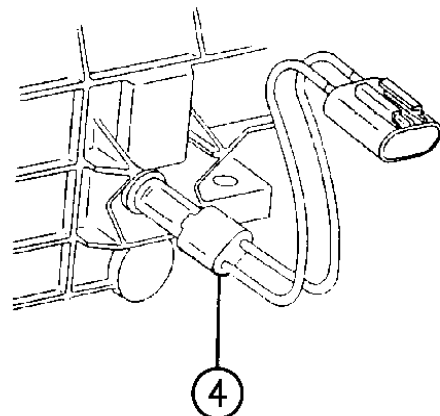
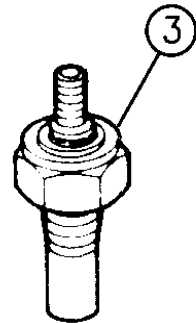
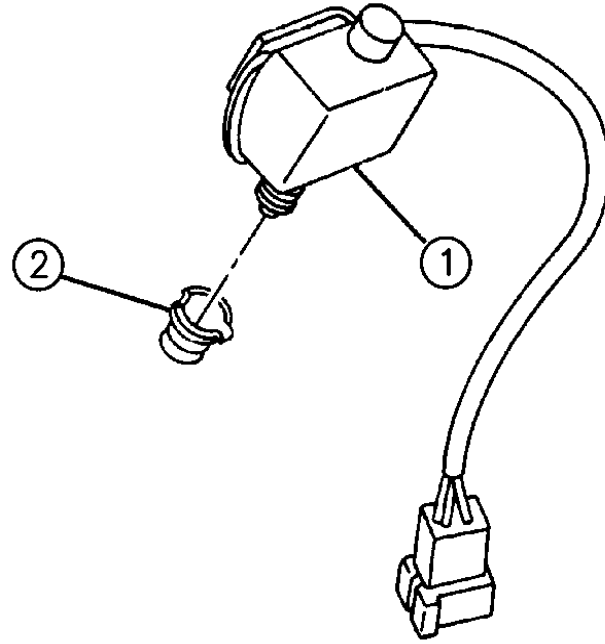
92V08 705

DODGE VIPER  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

SWITCHES VIPER  
Figure 8-805

8-805



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					SWITCH, Stop Lamp/Speed Control (Clutch Inter-Lock)
	4565 215				1992-93
	4373 537				1994
	4565 238				1995-96
2	6031 704				CLIP
3	J323 0408				SWITCH, Engine Temp. Warning Lamp
4	4626 593				SWITCH, Back-Up Lamp
-	5245 736		29		SWITCH, EBL
-	4565 281				SWITCH, Fog Lamp
-	4565 268	1			SWITCH, Rear Fog Lamp
-	4687 594AB				SWITCH, Hood Alarm
-	4848 149				SWITCH, Rear Hatch Alarm
	4685 295				
-	4565 268				Export LHD
-	4565 320				SWITCH, Headlamp
	4763 135				SWITCH, Headlamp
-	5600 3406				SWITCH, Dimmer
-	5600 7255				SWITCH ASSEMBLY, Directional Signal
-		1			SWITCH, Steering Column-Ignition Lock
	J325 0576				1992-95
	5602 1346				1996
-	4848 150	1		29	SWITCH, Outside Door Handle
	5300 7944	1			Switch, Clutch Starter Interlock ***
-	5245 299	1	29		Module Switch, Instrument Panel Dimmer ***

92V08 805

DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
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	29 = COUPE	

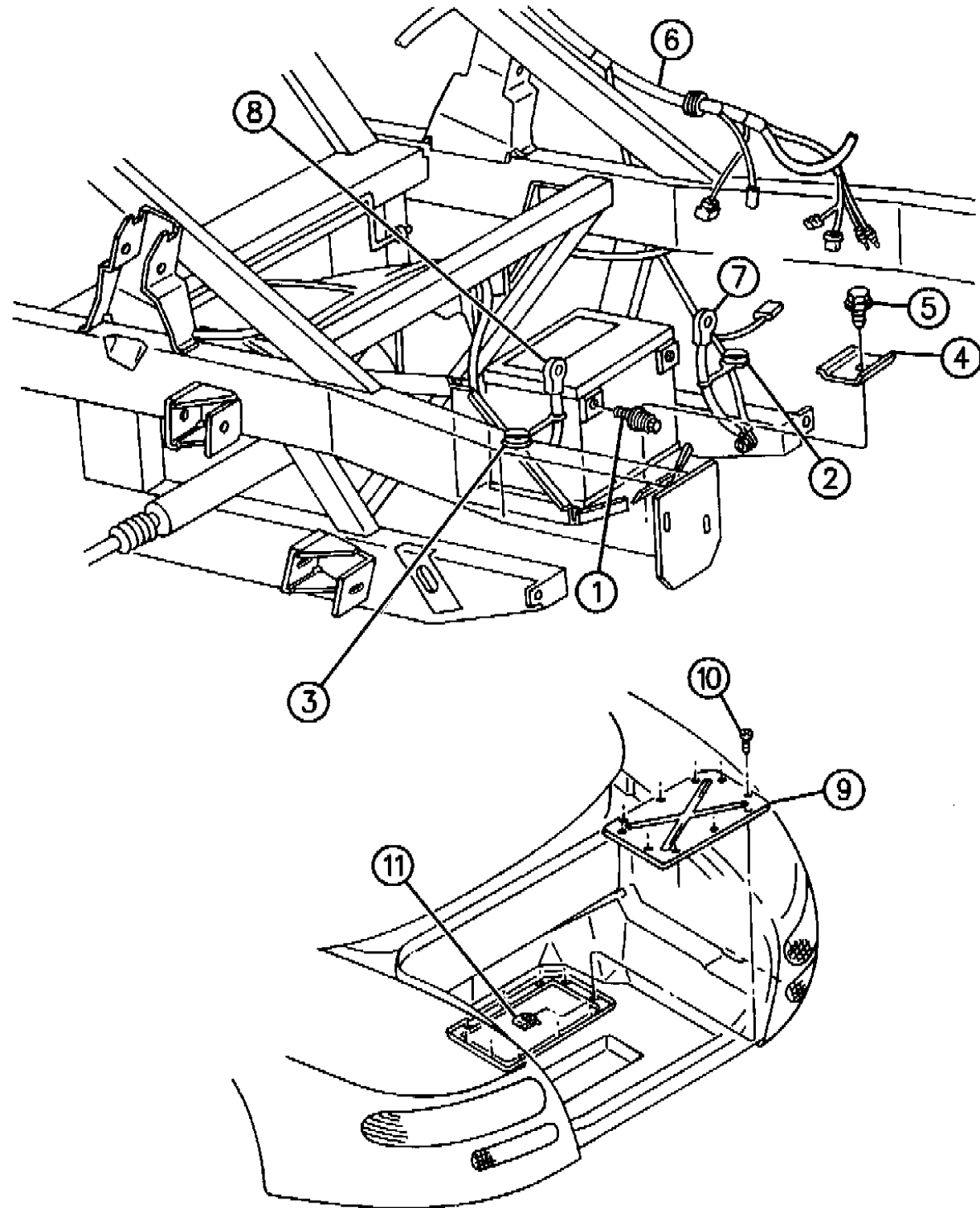
AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required





**BATTERY TRAY & CABLES VIPER**  
Figure 8-1005

8-1005



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4642 589				BOLT, Side Post Battery
2	4642 591				COVER, Battery Side Post, Negative
3	4642 924				COVER, Battery Side Post, Positive
4	4490 878				RETAINER, Battery Tray
	4709 105				1994
	4763 635				1995-96
5	6500 584				SCREW, w/Washer
6	4708 262				WIRING, Uni-Body
7	4642 610				WIRING, Battery Negative
8	4642 603				WIRING, Battery Positive
	4763 057	1	29		WIRING, Battery Positive
9	4643 653				COVER, Battery
10					SCREW, (Not Serv.)
11		1			TRAY, Battery
	4798 272				1992
	4643 305				1993-95
-	6101 308	AR			CLIP

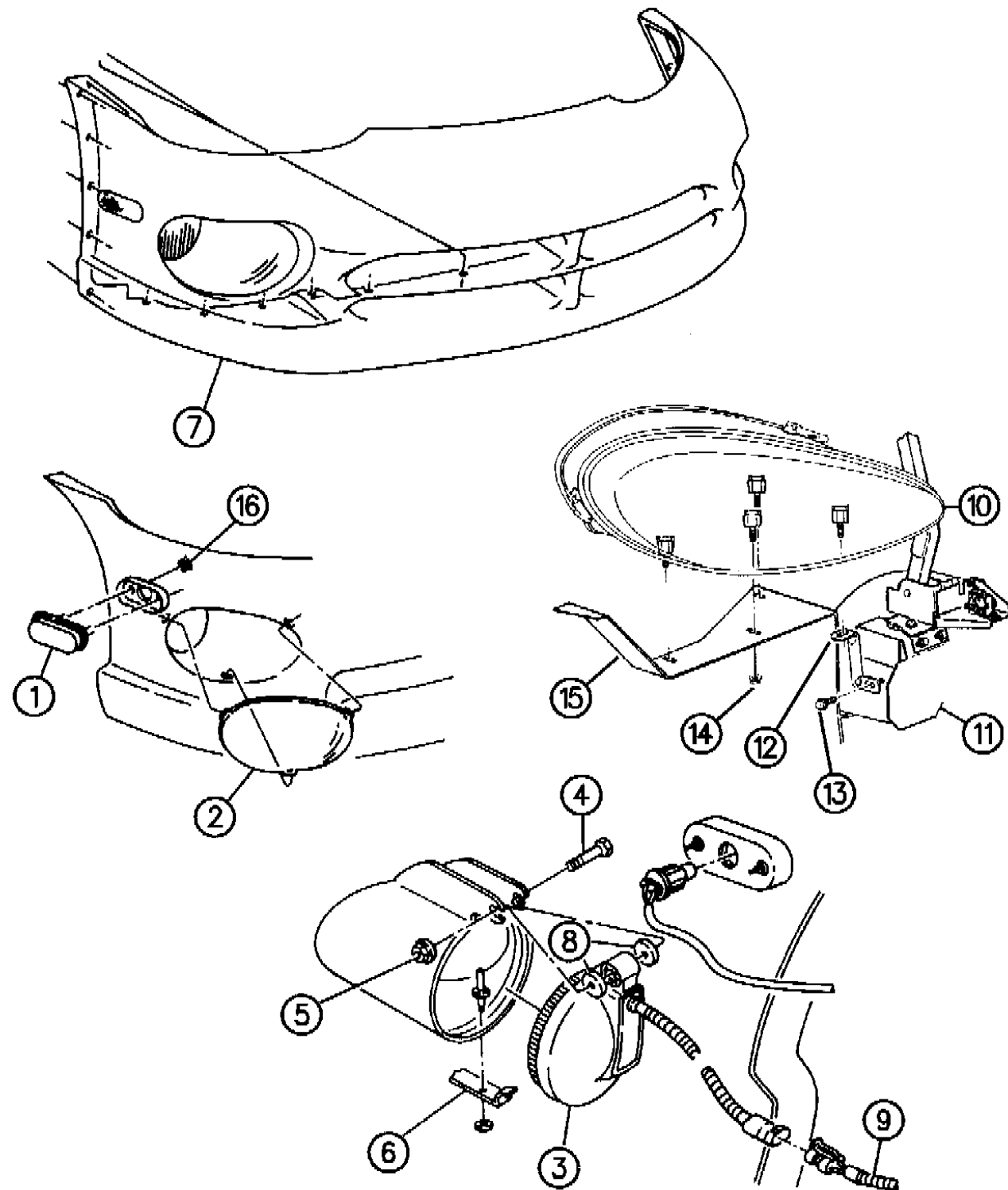
92V08 1005

**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
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LAMPS--FRONT VIPER  
Figure 8-1105

8-1105



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4642 930	2			LAMP, Side Marker Front
	4400 899				SOCKET, Side Marker
	4643 939				EUROPE
-	4676 565	2			LAMP ASSEMBLY, Front Fender Side Repeater
-	4481 618	2			WIRING ASSEMBLY, Side Repeater Lamp (EUROPE) ***
-	5288 139	1			VENT TUBE, H/Lamp Module Return Top ***
2	4643 818-9				COVER, Fog Lamp
3		AR			LAMP, Fog (U-Nut Fog Lamp Attaching 6028509)
	4642 440				1992-95
	5245 104				1996
-	4728 646	AR			BULB, Fog Lamp (H3)
4	0152 941	AR			BOLT
5	0118 614	AR			NUT, w/Washer
6	5245 172	2			BRACKET, Fog Lamp Adapter
7					MODULE, Fascia
8	4643 928	AR			SPACER
					SEAL, Fog Lamp (Serv. Assy.)
9					Serviced in Headlamp to Dash Harness ***
10		1			HEADLAMP, Park & Turn Signal
					Right
	4763 010				1992-95
	4848 062				1996
	4708 146				EUROPE
					Left
	4763 011				1992-95
	4848 063				1996
	4708 147				EUROPE
-		AR			BULB, Headlamp
	0154 222				1992-95 (#9005)
	0154 805				1996-97 (#9011 HIR)
-	0154 525				BULB, Park & Turn Signal
-	4708 010-1	1			COVER, Back
-	4708 012	6			NUT, Wing
-	4643 463	AR			SHIM
11					FRAME
12	4643 974-5	1			BRACKET, Headlamp Support to Rail
13	6031 012	2			SCREW
14	6100 051	8			NUT
15					SUPPORT, Radiator
16	6025 002				NUT, w/Washer, Side Marker
-	4565 281				SWITCH, Fog Lamp
	4685 295				EUROPE
-	4708 148				LAMP, Side Repeater EUROPE
-	0153 620				BULB, Side Repeater, EUROPE

DODGE VIPER

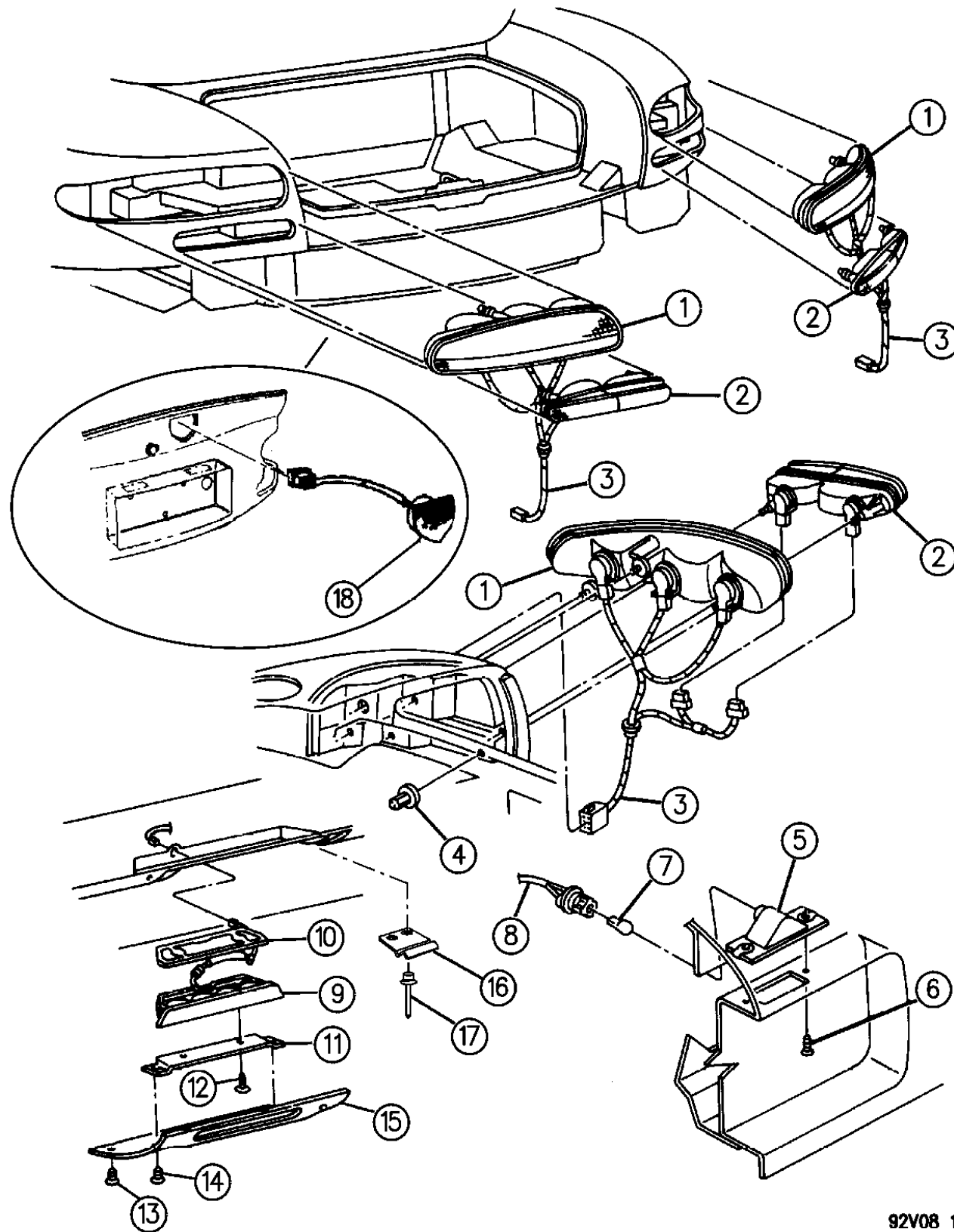
MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE	8.0L 10 CYL. GAS (EWB)
	29 = COUPE	

92V08 1105

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

LAMPS & WIRING--REAR VIPER  
Figure 8-1110

8-1110A



92V08 1110

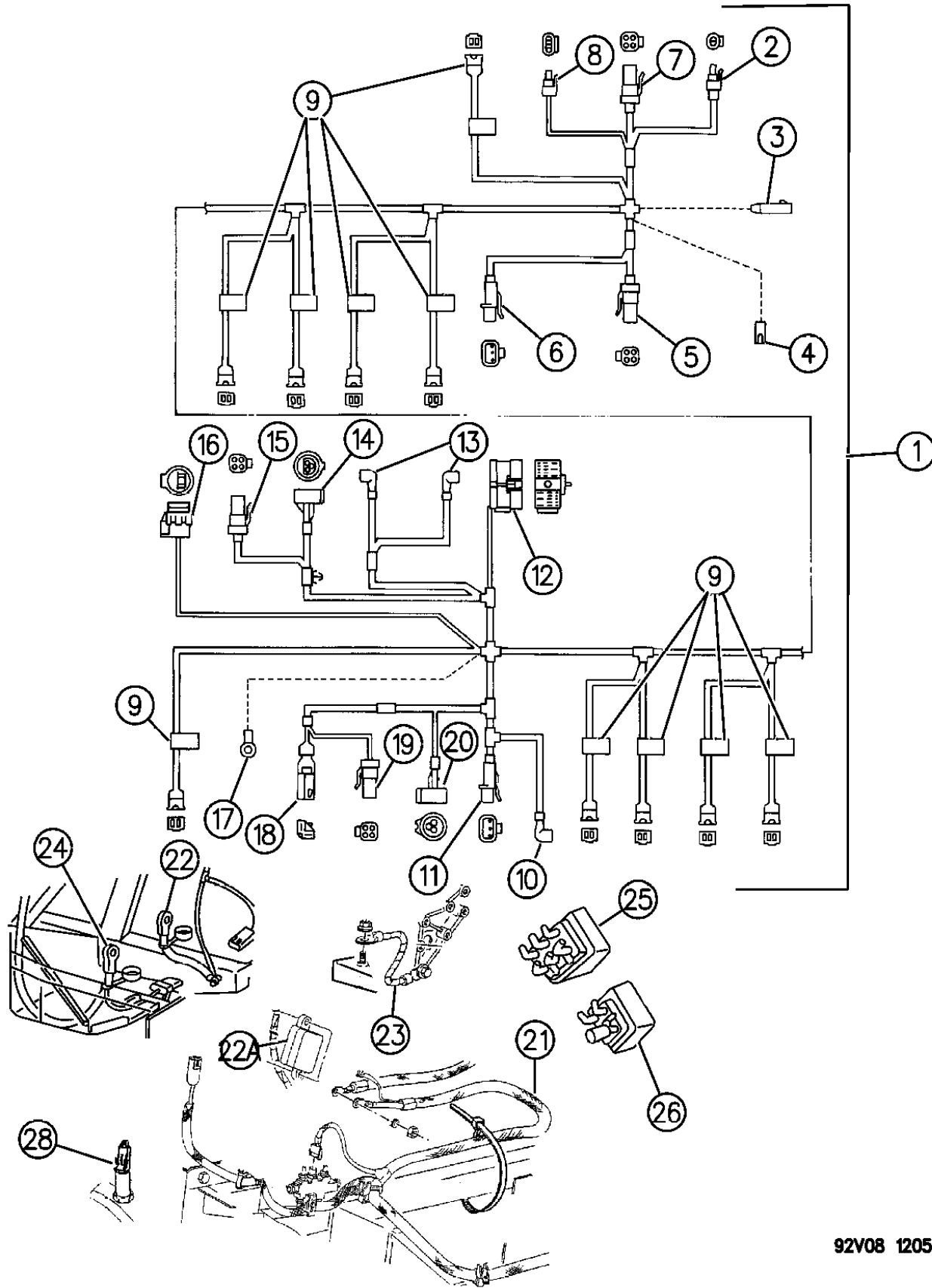
ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4642 102-3				LAMP, Tail & Stop (Tail Lamp Support is Serv. Assy.)
	4643 378-9				Tail/Stop, EUROPE
	4643 376-7				Back-Up/Turn, EUROPE
-	0153 623				BULB, Tail Lamp
2	4642 100-1				LAMP, Back-Up & Turn Signal
	4643 376-7				EUROPE
3	4643 276				WIRING, Tail/Stop/Turn
	4643 343				EUROPE
4	6502 589	AR			NUT, Mounting
5	4642 929				LAMP, License
6					SCREW, Mounting (Serv. Assy.)
7	9425 542				BULB, License Lamp
8					WIRING, License Lamp (Part Of Uni-Body Harness)
9	4642 571				LAMP, Hi-Mtd. Stop
-	4773 756				BULB, Hi-Mtd. Stop
10					SEAL, Hi-Mtd. Stop Lamp
	4643 600				1992-95
	4848 203				1996
11	4643 601				BRACKET, Hi-Mtd. Stop Lamp
12	3420 1942	AR			FASTENER
13					SCREW, (Not Serv.)
14					SCREW, (Not Serv.)
15	4642 910				PANEL, Cover
16					BRACKET, (Not Serv.)
17	6034 756				RIVET
18	4763 042	1	29		LAMP, Hi-Mtd. Stop
	9425 542	1	29		BULB, Hi-Mtd. Stop

DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

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**WIRING--ENGINE & RELATED PARTS VIPER**  
**Figure 8-1205**

8-1205 B



92V08 1205

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					WIRING, Engine
	4642 863				Up to 02/13/94
	4763 548				After 02/13/94
	4848 845				1996
	4763 760	1	29		1996
2	4414 901				INSULATOR, Eng. Temp. Sensor
3	3843 937				MOLD, To Inst. Panel Wire
4	1704 562				INSULATOR, Eng. Temp. Gauge
5	4439 077				INSULATOR, Lt. Ign. Coil
6	4504 260				INSULATOR, Map Sensor
7	4439 077				INSULATOR, Rt. Ign. Coil
8	4414 900				INSULATOR, A.I.S. Motor
9	4419 499	10			INSULATOR, Injector
10	2230 985				MOLD, Eng. Temp. Lp. (Term. 2257444)
11					INSULATOR, T.P.S. (Serv. Assy.)
12					INSULATOR, To Head Lamp & Dash Wire (Serv. Assy.)
13	2230 985	2			MOLD, Oil Press. Switch (Term. 2257444)
14	5211 587				MOLD, Eng. Crank Sensor
15	4439 077				INSULATOR, Rt. Heated Oxygen Sensor
16					INSULATOR, Alternator (Serv. Assy.)
17	2197 947				TERMINAL, Alternator
18	4209 957				INSULATOR, A/C Clutch (Term. 56017580)
19	4439 077				INSULATOR, Lt. Htd. Oxygen Sensor
20	4271 603				MOLD, Cam Sensor
21					WIRING, Starter (All Insul. & Term. Serv. In Wiring)
	4642 593				1992-95
	4763 074				1996
22	4642 610				WIRING, Battery Negative
22A	4708 242				JUNCTION BOX, Battery Cable ***
23	4643 109				WIRING, Engine Ground
24	4642 603				WIRING, Battery Positive
25	4643 177				COIL, D.I.S. (6-Pack) (Electronic Ignition Coil)
26	4643 178				COIL, D.I.S. 4-Pack
27	5602 6779				SENDING UNIT, Oil Pressure (Engine Oil Pressure Sending Unit)
28	3300 4791				SWITCH, Oil Pressure (Gasket T7777650) (Oil Pressure Switch)
-	4687 475	1			BRACKET, Relay Mounting

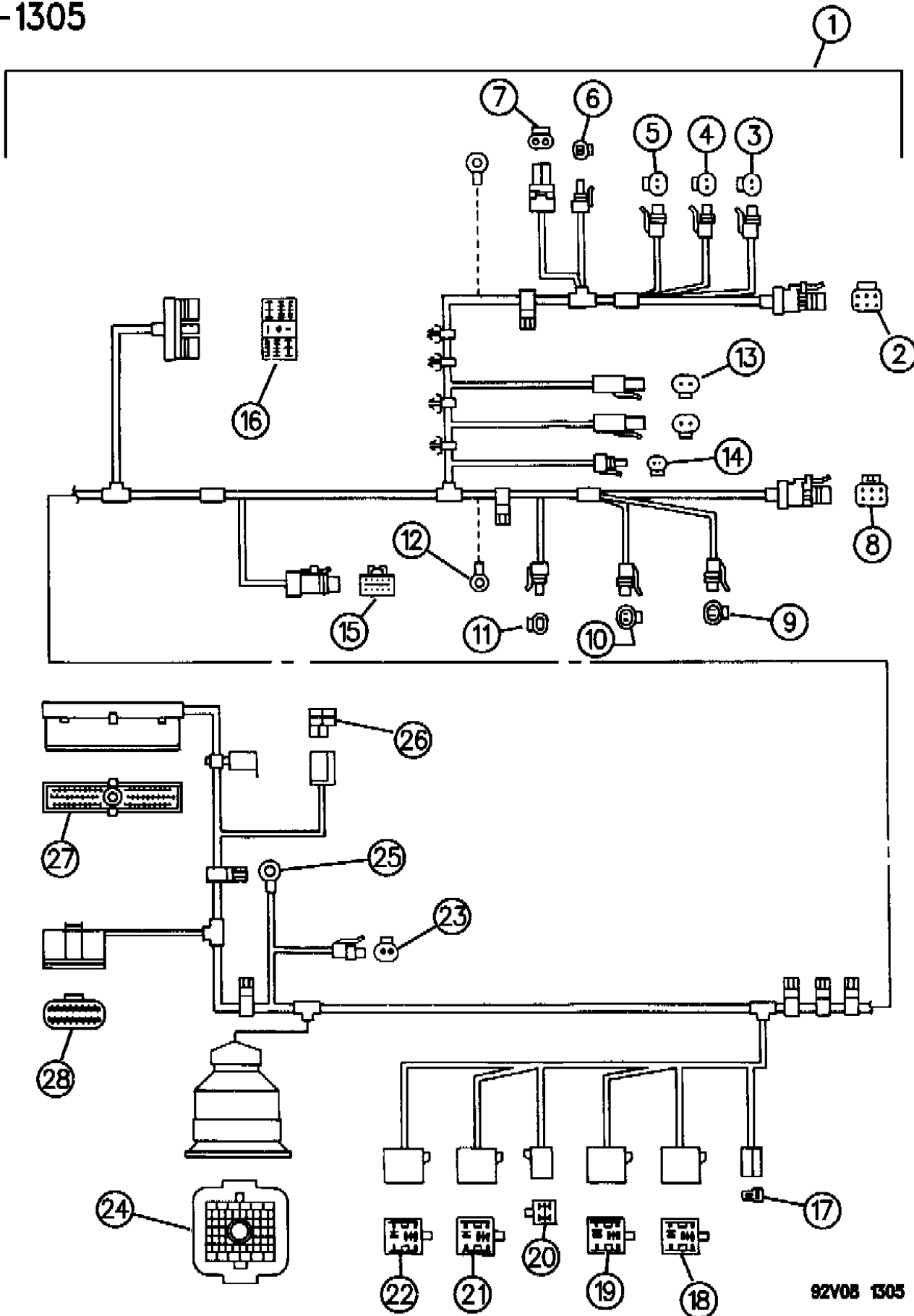
**DODGE VIPER**

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

WIRING--HEADLAMP TO DASH VIPER  
Figure 8-1305

8-1305



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1		1			WIRING ASSEMBLY, Headlamp to Dash ***
	4642 862				Up to 4/13/93
	4709 136				After 4/13/93
	4709 382				1994
	4763 116				1994-95 w/Dual Fans
	4848 083		27		1996
	4763 082AB		29		1996
2	4527 042				INSULATOR, To Lt. Headlamp Wiring (Term. 4625130)
3					INSULATOR, Solenoid (Serv. Assy.)
4					INSULATOR, Fog Lamp (Serv. Assy.)
5					INSULATOR, Side Marker (Serv. Assy.)
6	4414 901				INSULATOR, Horn
7	4400 809				INSULATOR, Level Sensor
8	4527 042				INSULATOR, Rt. Headlamp Wiring
9					INSULATOR, Rt. Fog Lamp (Serv. Assy.)
10					INSULATOR, Rt. Side Marker (Serv. Assy.)
11	4414 901				INSULATOR, Rt. Horn
12	0200 019				TERMINAL, Rt. Head Lamp Ground
13		2			INSULATOR, Rad. Fan (Serv. Assy.)
14	4414 902				INSULATOR, Charge Temp. Sensor
15	4504 267				INSULATOR, Daytime Running Lamp Module
16					INSULATOR, To Eng. Wiring (Serv. Assy.)
17	4209 338				INSULATOR, Htr. Blower Mtr. (Term. 4209340)
18	4439 086				INSULATOR, Starter Relay
19	4439 086				INSULATOR, A.B.S. Shutdown Relay
20					INSULATOR, Heater Resistor Block (Serv. Assy.)
21	4439 086				INSULATOR, Rad. Fan Relay
22	4439 086				INSULATOR, A/C Clutch Relay
23					INSULATOR, A/C Dual Low Pressure Cutoff Switch (Serv. Assy.)
24	4331 712				INSULATOR, Bulkhead Disconnect (Term. 3843386 & Term. 4209707)
25	0200 019				TERMINAL, Power Ground
26	4274 909				INSULATOR, Diagnostic Conn.
27					INSULATOR, S.B.E.C. (Serv. Assy.)
28					INSULATOR, Term. End V.I.C. Module Control (Serv. Assy.)

DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

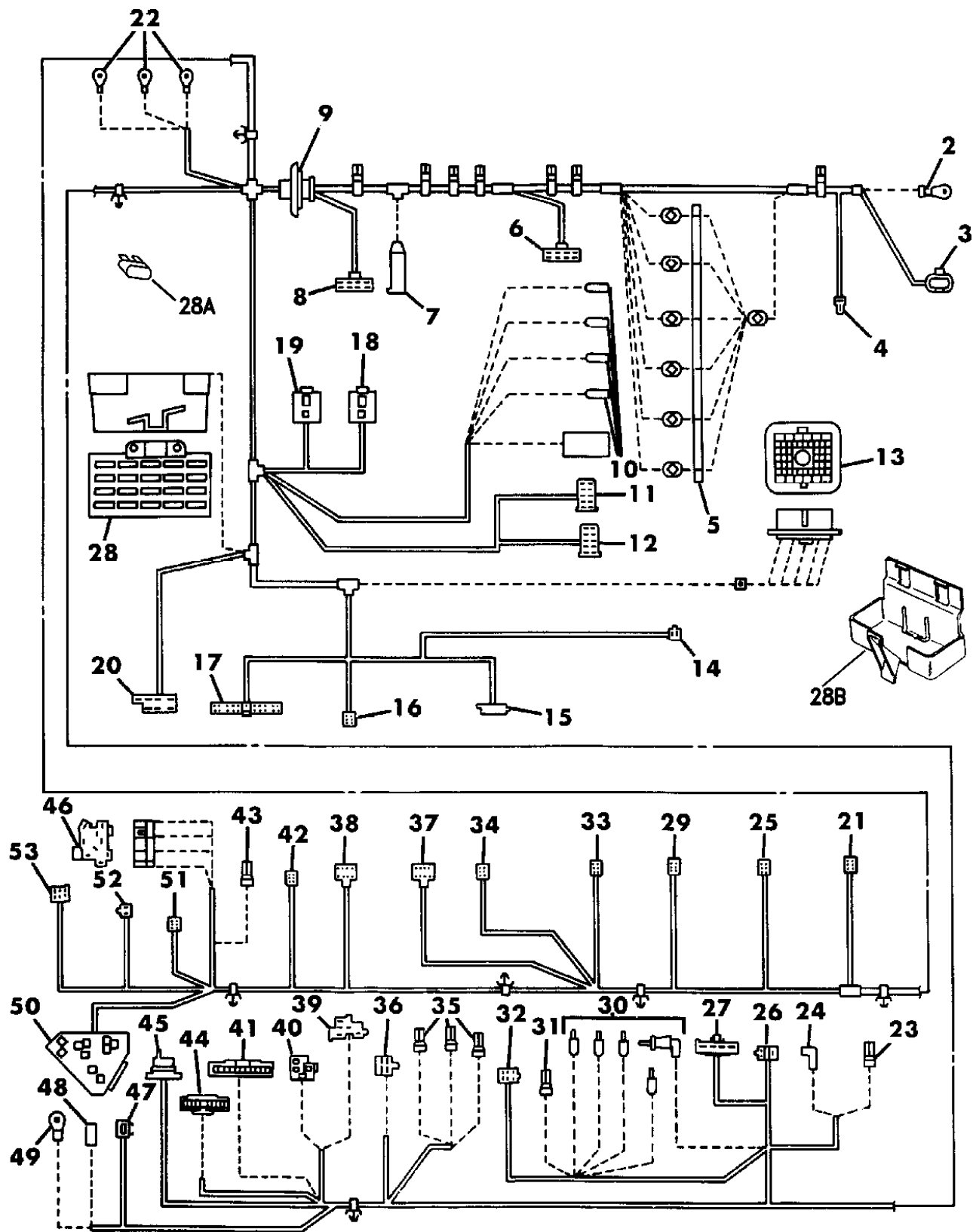
92V08 1305

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

WIRING--INSTRUMENT PANEL VIPER

Figure 8-1405

8-1405



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1		1			WIRING, Instrument Panel
	4709 020				1992
	4709 135				1993-94
	4709 495				1995
	4763 993				1996
-	4274 258	AR			TAPE, Foam
2					TERMINAL, Aux. Jumper Post (Not Serv.)
3					INSULATOR, Starter Wiring (Serv. Assy.)
4	2298 882				INSULATOR, Windshield Washer Motor
5					MOLD, Fusible Link Splices (Serv. Assy.)
6	4304 634				INSULATOR, Lt. Wiper Mtr. (Term. 4209340)
7					INSULATOR, To Eng. Wiring (Not Serv.)
8	4304 634				INSULATOR, Rt. Wiper Mtr. (Term. 4209340)
9					GROMMET, (Serv. Assy.)
10					CABLE ASSEMBLY, Ant. & Audio
11					INSULATOR, To Uni-Body Wiring (Serv. Assy.)
12					INSULATOR, To Uni-Body Wiring (Serv. Assy.)
13	4481 640				INSULATOR, Bulkhead Connector (Term. 26-4209706 & 12-4331506)
14	4209 927				INSULATOR, Thermostat Switch (Term. 4209706)
15	4504 253				INSULATOR, To Mirror Wiring (Term. 4209706)
16					INSULATOR, To Door Wiring (Term. 4400100) (Not Serv.)
17					INSULATOR, Wiper Control Module (Serv. Assy.)
18	4439 086				INSULATOR, Headlamp Relay (Term. 4331010)
19	4439 086				INSULATOR, Fog Lamp (Term. 4331010)
20	4274 017				INSULATOR, Chime Module (Term. 56017580)
21					INSULATOR, Voltmeter (Serv. Assy.)
22	4209 499				TERMINAL, Radio, Lighting, Wiper & Chime Ground
23					INSULATOR, To Cigar Lighter (Serv. Assy.)
24					MOLD, To Cigar Lighter (Not Serv.)
25					INSULATOR, Fuel Gauge (Serv. Assy.)
26					INSULATOR, To Heater Control Lamp (Serv. Assy.)
27					INSULATOR, Mode Selection Switch (Serv. Assy.)
28	4400 932				FUSEBLOCK ASSEMBLY ***
	4848 076	1	29		1996
28A					FUSE
	6101 132				FUSE, 4-Amp. Pink
	6101 139				FUSE, 30-Amp. Light Green
	6101 133				FUSE, 5-Amp. Tan
	6101 135				FUSE, 10-Amp. Red
	6101 137				FUSE, 20-Amp. Yellow
	6101 485				FUSE, 7.5 Amp., Mini
28B	4643 775				COVER, Fuse Block
29					INSULATOR, Oil Pressure Gauge

DODGE VIPER  
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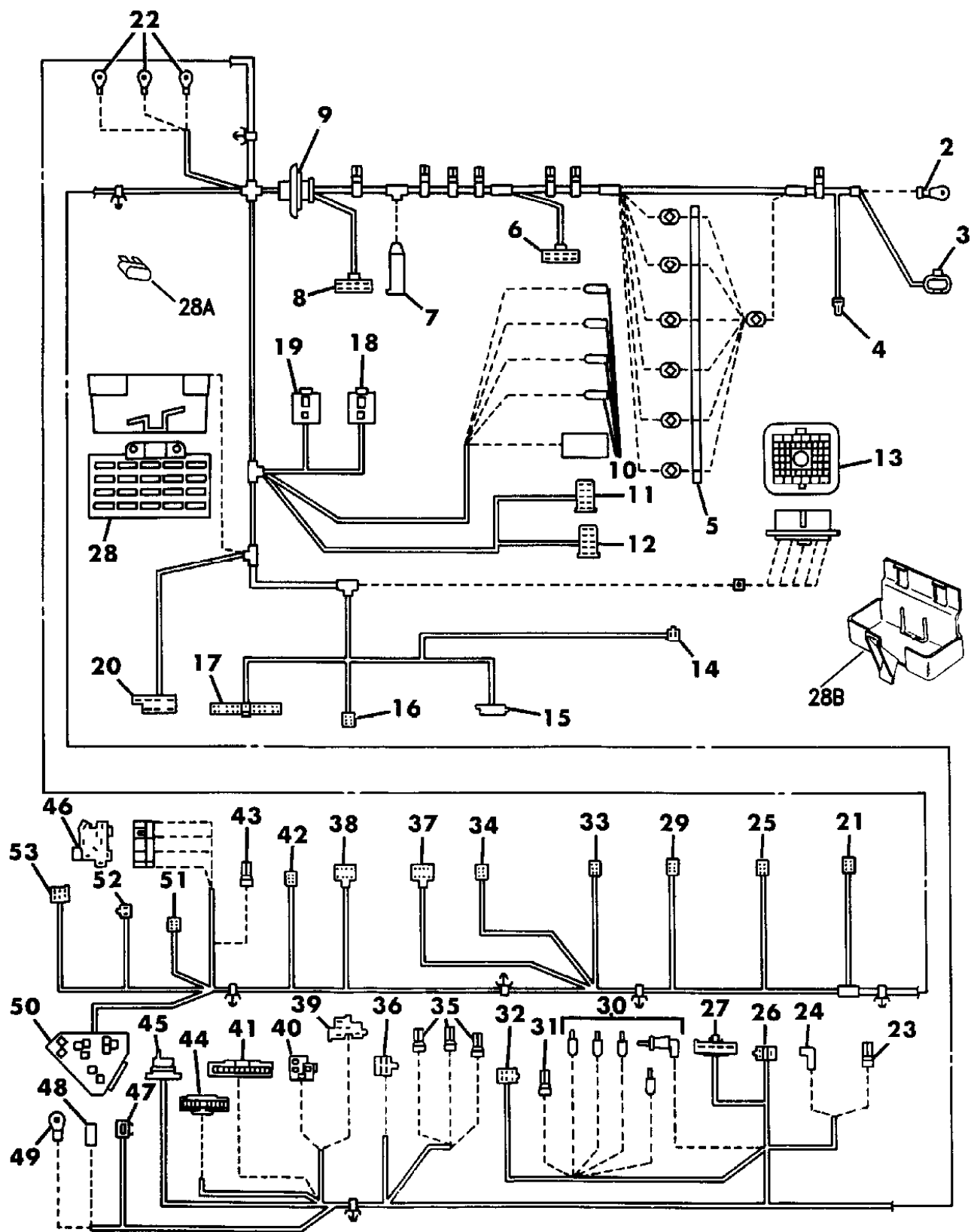
92V08 1405

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

WIRING--INSTRUMENT PANEL VIPER

Figure 8-1405

8-1405



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
30					CABLE ASSEMBLY, Ant. & Audio (Serv. Assy.)
31					INSULATOR, Radio Ground (Serv. Assy.)
32	4209 712				INSULATOR, To Radio (Term. 4209706)
33					INSULATOR, Temp. Gauge (Serv. Assy.)
34					INSULATOR, Tachometer (Serv. Assy.)
35					INSULATOR, Fog Lamp Switch (Serv. Assy.)
36					INSULATOR, Fan Speed Switch (Serv. Assy.)
37					INSULATOR, Rt. Message Center (Serv. Assy.)
38					INSULATOR, Lt. Message Center (Serv. Assy.)
39					INSULATOR, Ign. Switch (Serv. Assy.)
40					INSULATOR, Ign. Switch (Serv. Assy.)
41					INSULATOR, T/Signal Switch (Serv. Assy.)
42					INSULATOR, Speedometer (Serv. Assy.)
43					INSULATOR, H/Lamp Ground (Serv. Assy.)
44					INSULATOR, Wiper Switch (Serv. Assy.)
45					INSULATOR, Dimmer Switch (Serv. Assy.)
46	4527 299				INSULATOR, Headlamp Switch (Term. 4331010)
47	4274 937				INSULATOR, Seat Belt Switch (Term. 4209707)
48					INSULATOR, Parking Brake Switch (Serv. Assy.)
49					TERMINAL, Park Brake Switch (Serv. Assy.)
50	4368 099				RELAY BANK, (Term. 4331506) ***
51					INSULATOR, To Lt. Door Wiring (Serv. Assy.)
52	4209 927				INSULATOR, Clutch Interlock Switch (Term. 4209706)
53	4209 712				INSULATOR, Brake Switch (Term. 4209706)
-	2932 877				FLASHER, Turn Signal ***
	3837 161				2-Lamp

92V08 1405

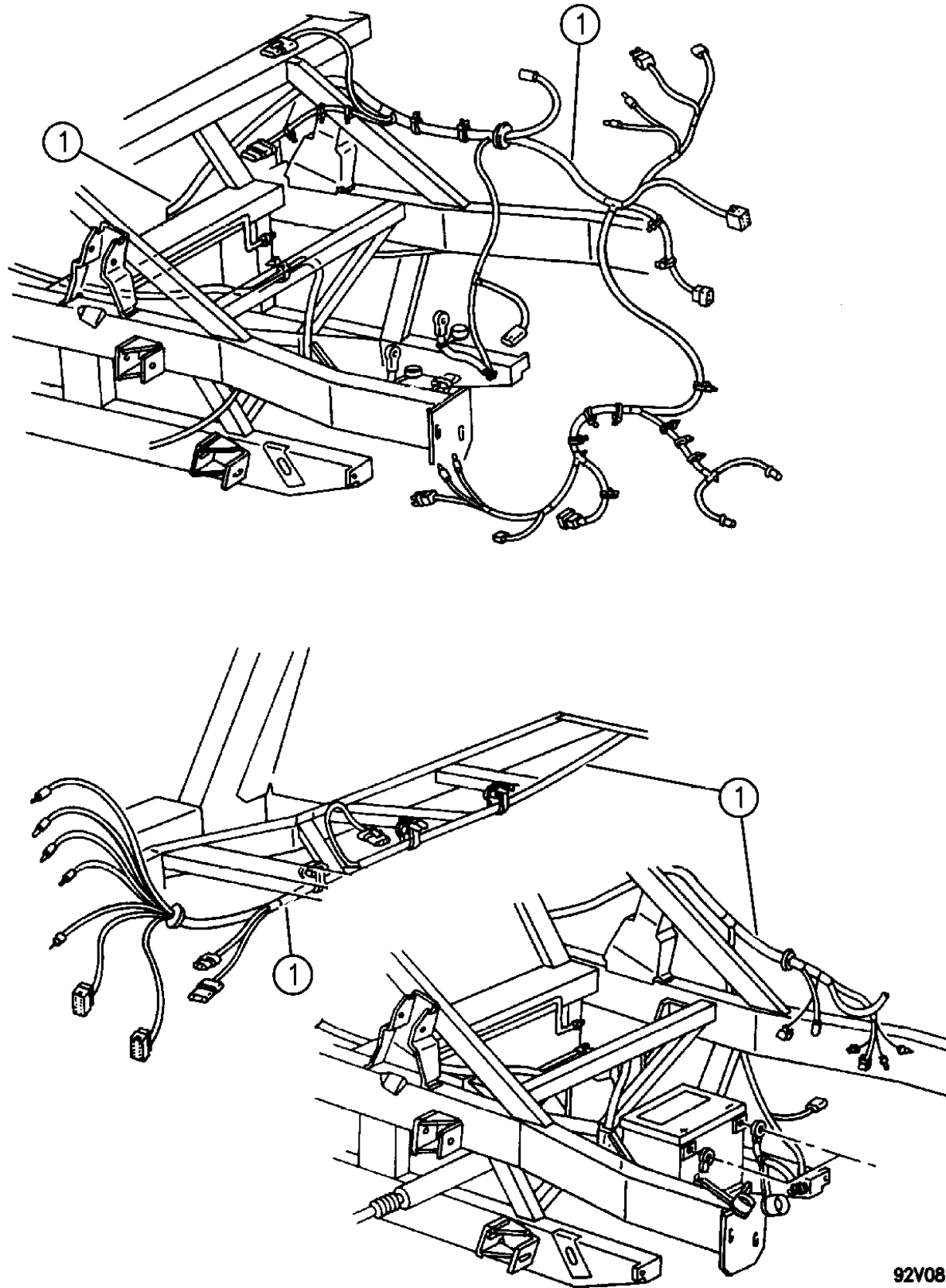
DODGE VIPER  
 MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

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**WIRING--BODY & ACCESSORIES VIPER**  
**Figure 8-1505**

8-1505



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4708 262				WIRING, Uni-Body
	4709 133				1993-95
	4763 970				1996
	4763 077	1	29		1996
	4643 225				WIRING, Mirror Jumper
	4643 276				WIRING, Tail, Stop, Turn, Back-Up
	4643 343				Tail/Stop, EUROPE
	4643 376-7				Back-Up/Turn Signal, EUROPE
	4643 349				WIRING, Hi-Mtd. Stop Jumper, Frt.
	4643 999				WIRING, Fog Lamp Jumper, Frt. & Rear
	4643 977				WIRING, Fog Lamp Jumper
	4709 022-3				WIRING, Door Speakers
	4763 076	1	29		WIRING, Door, Right
	4763 075	1	29		WIRING, Door, Left
	4643 999				WIRING, Frt. & Rear Fog Lamp Jumper
	4709 134				WIRING, Turn Signal Flasher, EUROPE
	4709 138				WIRING, Side Marker Jumper
-	4709 137				WIRING, Back-Up Lamp Switch
-	4687 627				WIRING, Daytime Running Lamp Jumper
-	4708 364				WIRING, A/C & Heater Sub-Assy.
-	4708 403				WIRING, Seat Belt Jumper
-	4709 139				WIRING, Mirror Jumper

**DODGE VIPER**  
MODEL CODES      BODY TYPE      ENGINE  
SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                         29 = COUPE

92V08 1505

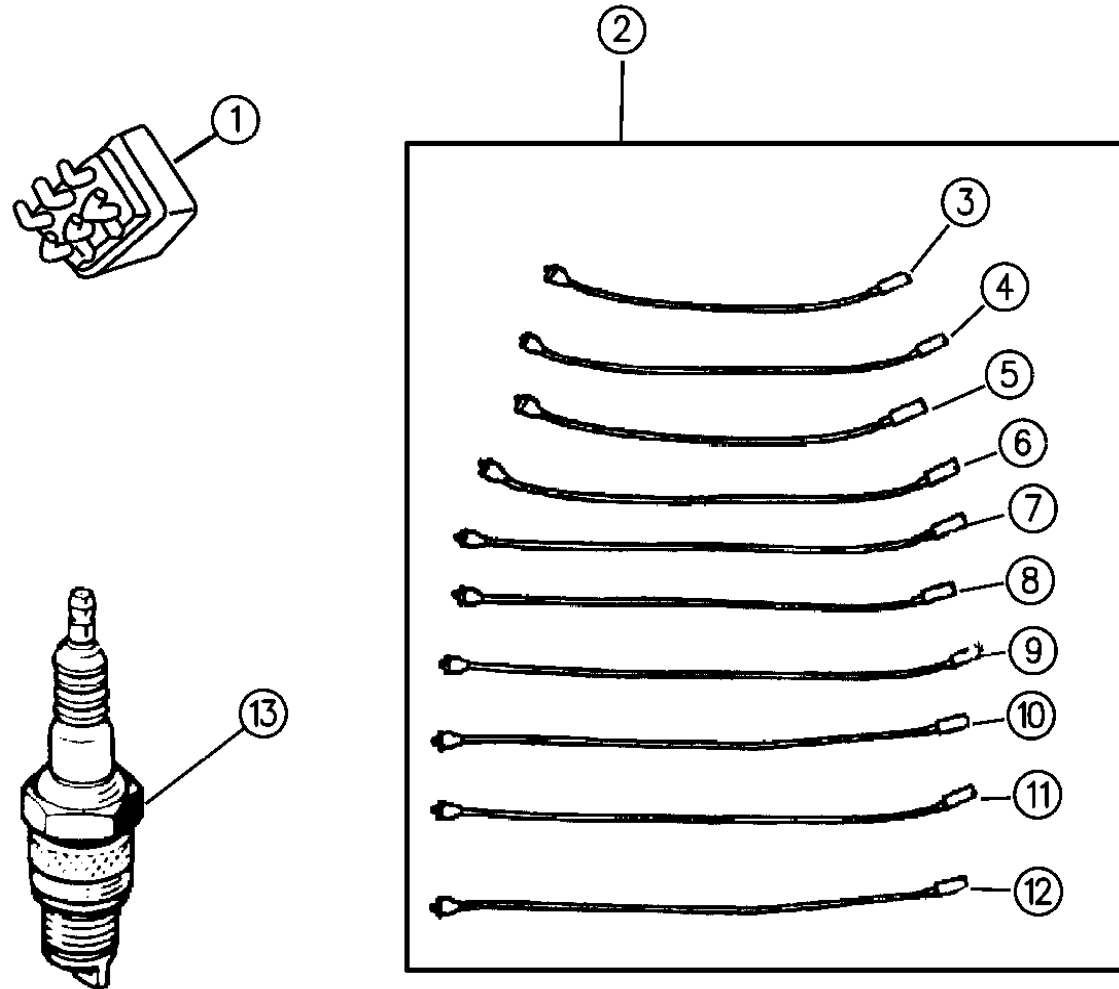
AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required



SPARK PLUGS--CABLES--COIL VIPER

Figure 8-1905

8-1905



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	5245 237	7			SEPARATOR, Wire
-	6034 540	1			STUD, Double Ended w/Collar (.250-20x1.250)
2	4638 758	1			CABLE SET, Spark Plug 1992-95
	4798 736				1996
-	5302 0419	1			SHIELD, Spark Plug
		1			WIRE, Spark Plug
3	4643 006				WIRE, #1 1992-95
	5245 430				1996
4	4763 780	1	29		1996 WIRE, #2
	4643 007				1992-95
	5245 431				1996
5	4763 781	1	29		1996 WIRE, #3
	4643 008				1992-95
	5245 432				1996
6	4763 782	1	29		1996 WIRE, #4
	4643 009				1992-95
	5245 433				1996
7	4763 783	1	29		1996 WIRE, #5
	4643 010				1992-95
	5245 434				1996
8	4763 784	1	29		1996 WIRE, #6
	4643 011				1992-95
	5245 435				1996
9	4763 785	1	29		1996 WIRE, #7
	4643 012				1992-95
	5245 436				1996
10	4763 786	1	29		1996 WIRE, #8
	4643 013				1992-95
	5245 437				1996
11	4763 787	1	29		1996 WIRE, #9
	4643 014				1992-95
	5245 438				1996
12	4763 788	1	29		1996 WIRE, #10

DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

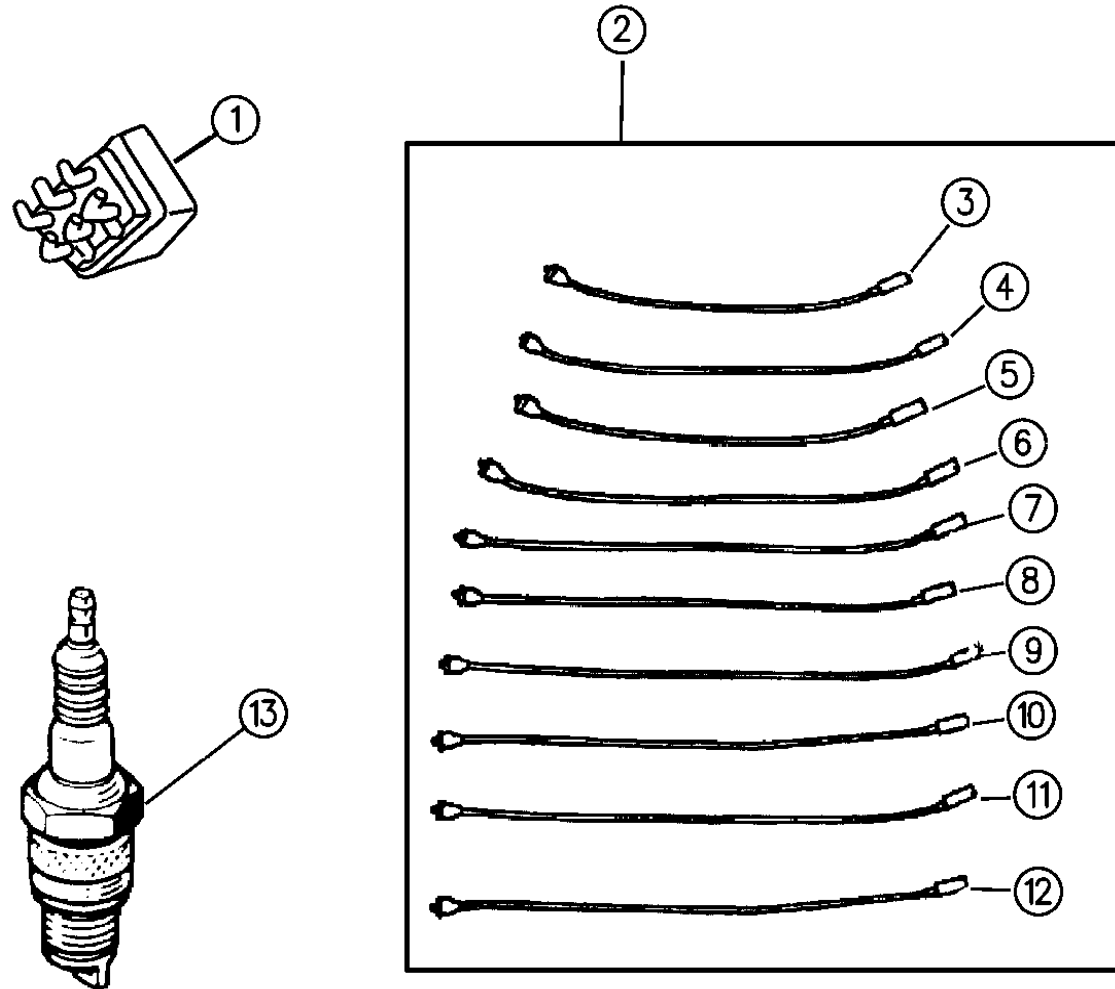
92V08 1905

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**SPARK PLUGS--CABLES--COIL VIPER**  
Figure 8-1905

8-1905

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
	4643 015				1992-95
	5245 439				1996
	4763 789	1	29		1996
13	5602 7275				SPARK PLUG, RC 12 LYC

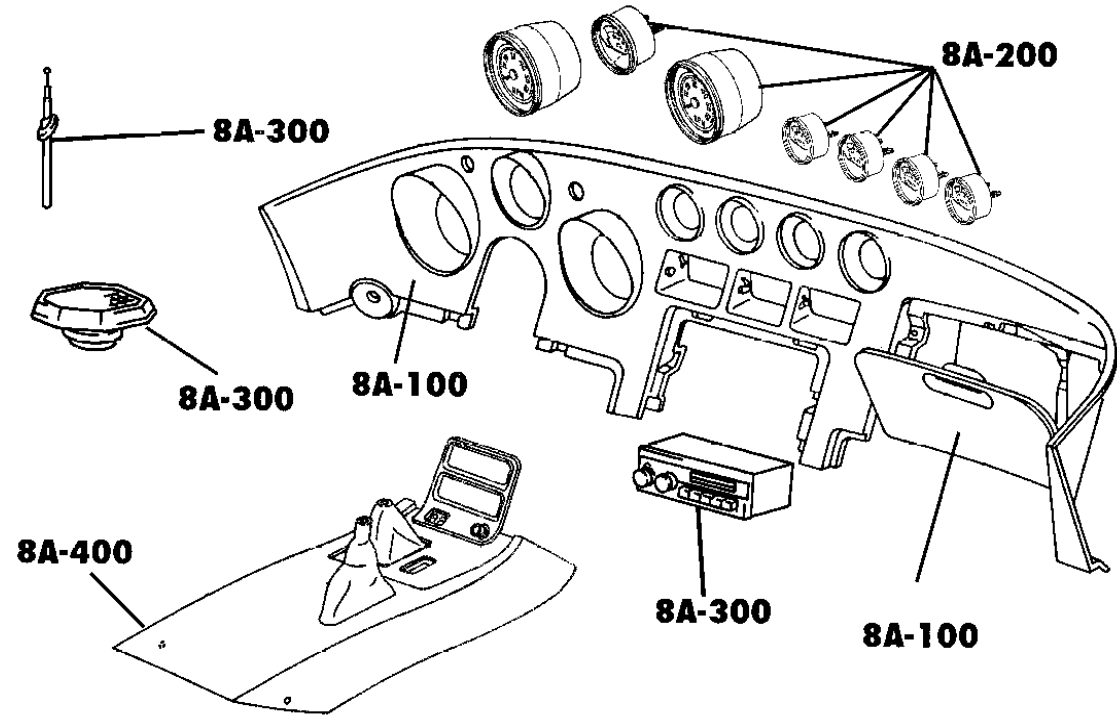


92V08 1905

**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

# GROUP-8A INSTRUMENT PANEL & CONSOLES



## GROUP 8A - ELECTRICAL - INSTRUMENT PANEL AND CONSOLES

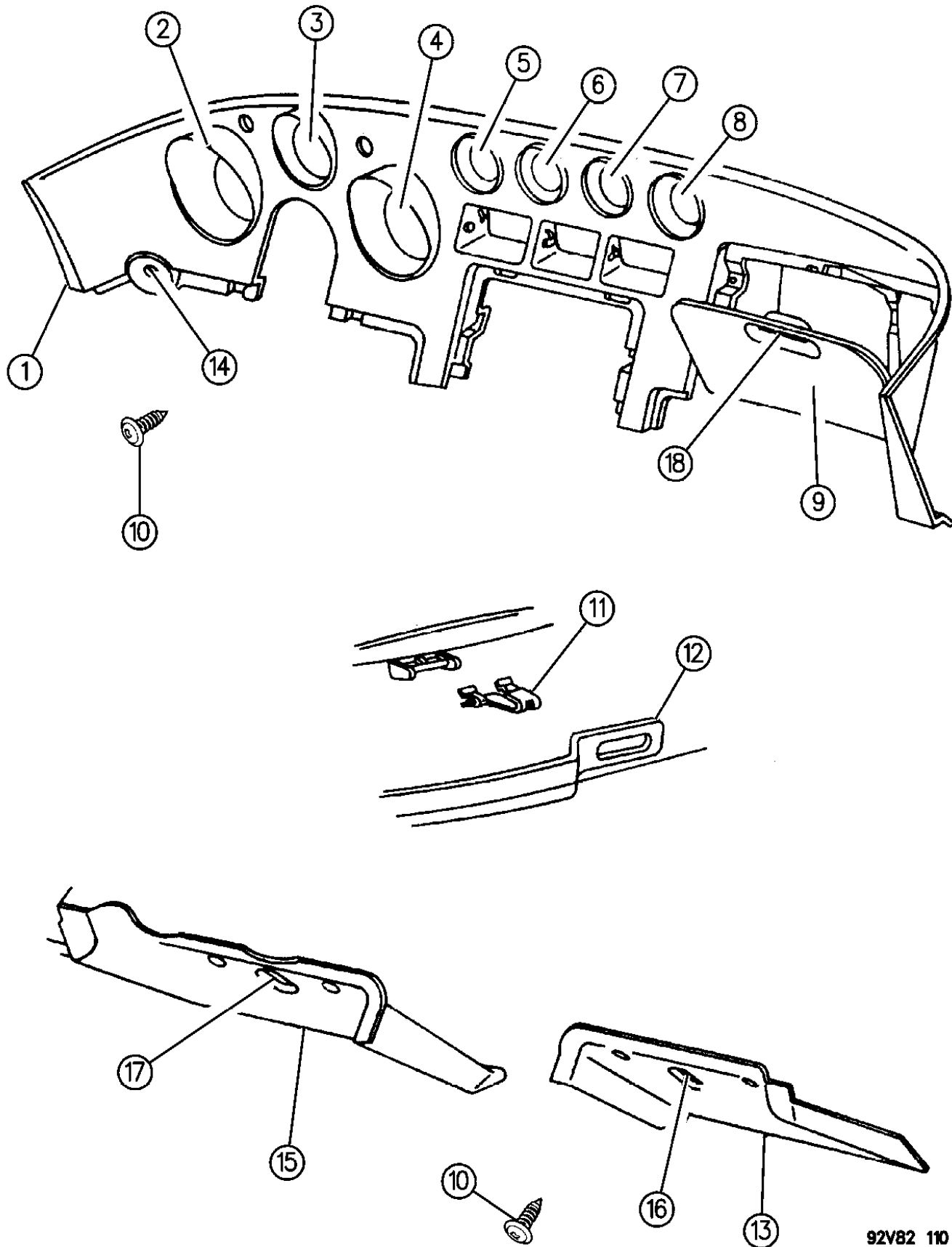
ILLUSTRATION TITLE	GROUP-FIG. NO.
<b>INSTRUMENT PANEL AND RELATED PARTS</b>	
INSTRUMENT PANEL VIPER .....	Fig. 8A-110
<b>GAUGES AND CLUSTER</b>	
GAUGES AND CLUSTER VIPER .....	Fig. 8A-210
<b>RADIO, ANTENNA AND SPEAKER</b>	
RADIO, ANTENNA AND SPEAKERS VIPER .....	Fig. 8A-310
<b>CONSOLE, FLOOR</b>	
CONSOLE VIPER .....	Fig. 8A-410

8A-100 I/PNL. & RELATED PARTS	8A-200 GAUGES/CLUSTERS	8A-300 RADIO, ANTENNA & SREAKER	8A-400 CONSOLE, FLOOR
 GLOVEBOX--ASHTRAY			

INSTRUMENT PANEL VIPER

Figure 8A-110

8A-110



92V82 110

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1		1			FASCIA, I/Panel ***
	4642 504				1992
	PE85 RX4				1993-95 (Black)
	PE85 RD5				1993-95 (Quartz)
	PH10 RD5				1996 (Quartz)
	PH10 RX4				1996 (Black)
2	4643 870-1	1			PANEL, I/Panel Closure
					SPEEDOMETER
	4728 733	1			1992
	4741 224	1			1993
	4728 733				1994-96
	4746 401	1			Bux/Canada (Kilo)
3	4642 494	1			MODULE, Warning Indicators
4	4642 131	1			TACHOMETER
5	4642 134	1			GAUGE, Temperature
	4643 967	1			Bux/Canada
	4643 968	1			CONTROL, Temperatue, Bux/Canada
6	4642 133	1			GAUGE, Oil
	4643 966	1			Bux/Canada
7	4642 132	1			GAUGE, Fuel
8	4642 135	1			GAUGE, Volt
9		1			DOOR, Glovebox
	4642 743				1992-93
	HS93 LX9				1994-96 (Black)
	HS93 MD5				1994-96 (Quartz)
	QE53 TX7	1	29		Black, 1996-Coupe
	4220 268	2			PIN, Glovebox Door
	4643 394	4			BUMPER, Glovebox Door
10	6032 723	AR			SCREW
11	4643 396	5			CLIP, Fascia Mtg.
12	4643 086	1			CARRIER, I/Panel
	4763 468	1			CARRIER, I/Panel (1996 Coupe)
	4678 103	1			STRIKER, Glovebox Door
	4643 398	1			PLATE, Striker Mtg.
13		1			FASCIA, Lower Right ***
	HS86 MD5				Quartz
	HS86 MKA				Tan
14	4565 320	1			SWITCH, H/Lamp and Dome Lamp
	4763 135	1	29		1996
	4643 917	1			KNOB, w/Shaft, H/Lamp Switch
	4643 916	1			PLATE, Mtg.
	4221 063	1			RETAINER, Switch
15		1			FASCIA, Lower Left ***
	HS89 MD5				Quartz

DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

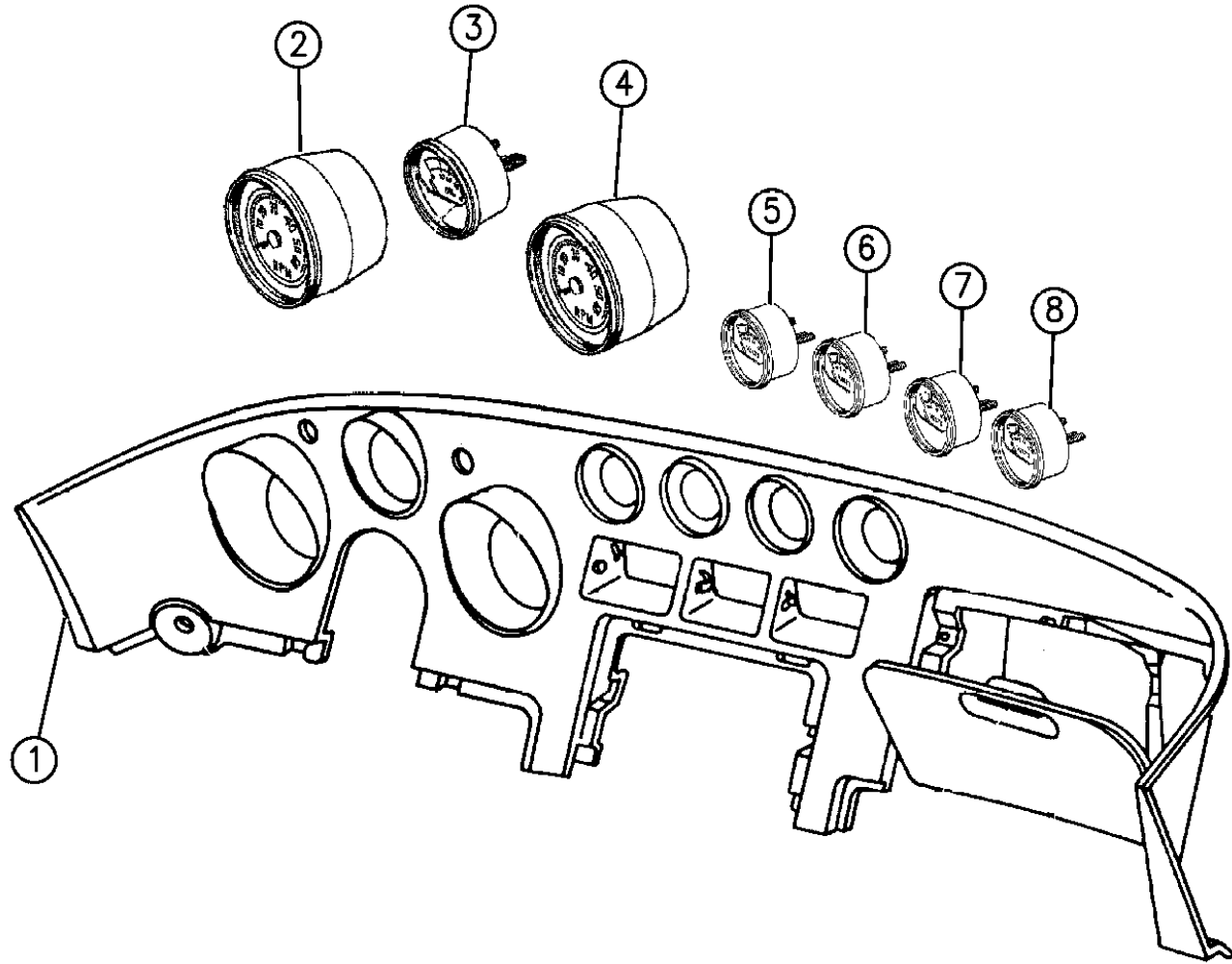
AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required



**GAUGES AND CLUSTER VIPER**  
Figure 8A-210

8A-210

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1		1			FASCIA, I/Panel ***
	4642 504				1992
	PE85 RX4				1993-96 (Black)
	PE85 RD5				1993-96 (Quartz)
	4643 870-1	1			PANEL, I/Panel Closure
2					SPEEDOMETER
	4728 733	1			1992
	4741 224	1			1993-94
	4728 733				1994-95
	4763 853	1	29		1996 - Coupe (Canada) Kilo
	4763 850	1	29		1996 - Coupe (MPH)
	4746 401	1			Bux/Canada (Kilo)
3	4642 494	1			MODULE, Warning Indicators
4	4642 131	1			TACHOMETER
	4763 851	1	29		GAGE, Tachometer (Coupe) ***
5	4642 134	1			GAUGE, Temperature
	4643 967	1			Bux/Canada
	4643 968	1	27		CONTROL, Temperatue,
	5245 298	1	29		CONTROL, Temperture (Coupe)
6	4642 133	1			GAUGE, Oil
	4763 791	1	29		INDICATOR, Engine Oil Level (Coupe)
	4643 966	1			Bux/Canada
7	4642 132	1			GAUGE, Fuel
8	4642 135	1			GAUGE, Volt



92V82 210

**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

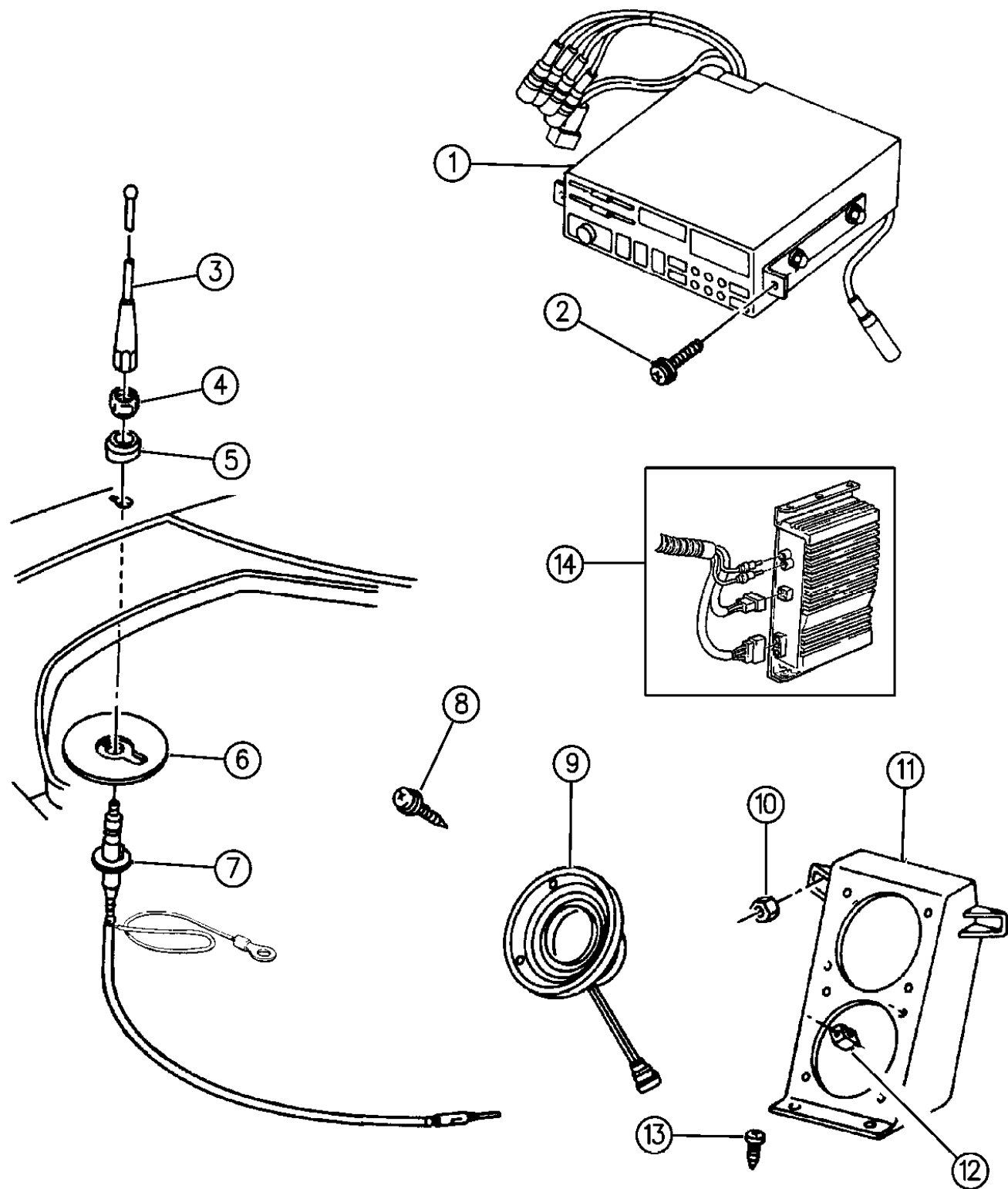
AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required



RADIO, ANTENNA AND SPEAKERS VIPER

Figure 8A-310

8A-310A



92V82 310

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4643 021	1			RADIO, Alpine
	4643 441	1			BRACKET, Radio Rear Mtg.
2	6032 723	AR			SCREW
3	4469 015	1			MAST, Antenna
4	4643 651	1			BEZEL, w/Gasket Antenna
5	4643 685	1			NUT, Antenna Mtg.
6	4643 608	1			REINFORCEMENT, Antenna Mtg.
7	4643 475	1			BASE, w/Cable Antenna and Ground wire
8		AR			SCREW (DNS)
9		2			SPEAKER, Sub Woofer 6.5
	4643 026		27		Rear
	4763 073		29		Rear
-		1			SUPPORT, Rear Cargo Speaker Box
	4763 914				Right
	4763 915				Left
	4848 566	1			PANEL ASSEMBLY, Rear Speaker Mounting ***
	4643 024	2			SPEAKER, Mid Range 5.25 Door
	4643 025	2			SPEAKER, 5.25 Door
	4643 023	2			SPEAKER, Tweeter w/Grille
	4643 022	2			AMPLIFIER, Power
	4708 224-5	1			COVER, Amplifier
-		2			LINER, Speaker Door
	4643 901				1992
	4708 388				1993-96
10	6100 516	2			NUT, Panel Mtg.
11		1			PANEL, Speaker Mtg.
	4643 832				1992-94
	4709 488				1995-96
12	6034 668	4			U-NUT, Speaker Mtg.
13		AR			SCREW (DNS)
14		1			AMPLIFIER BOX ASSEMBLY ***
	4709 109				Box, Antenna Amp.
	4709 110				Cable Assembly
	4709 112				Grommet
	4848 137	1	29		BRACKET, Amplifier Assembly
	4848 139	1	29		BRACKET, Amplifier Retainer

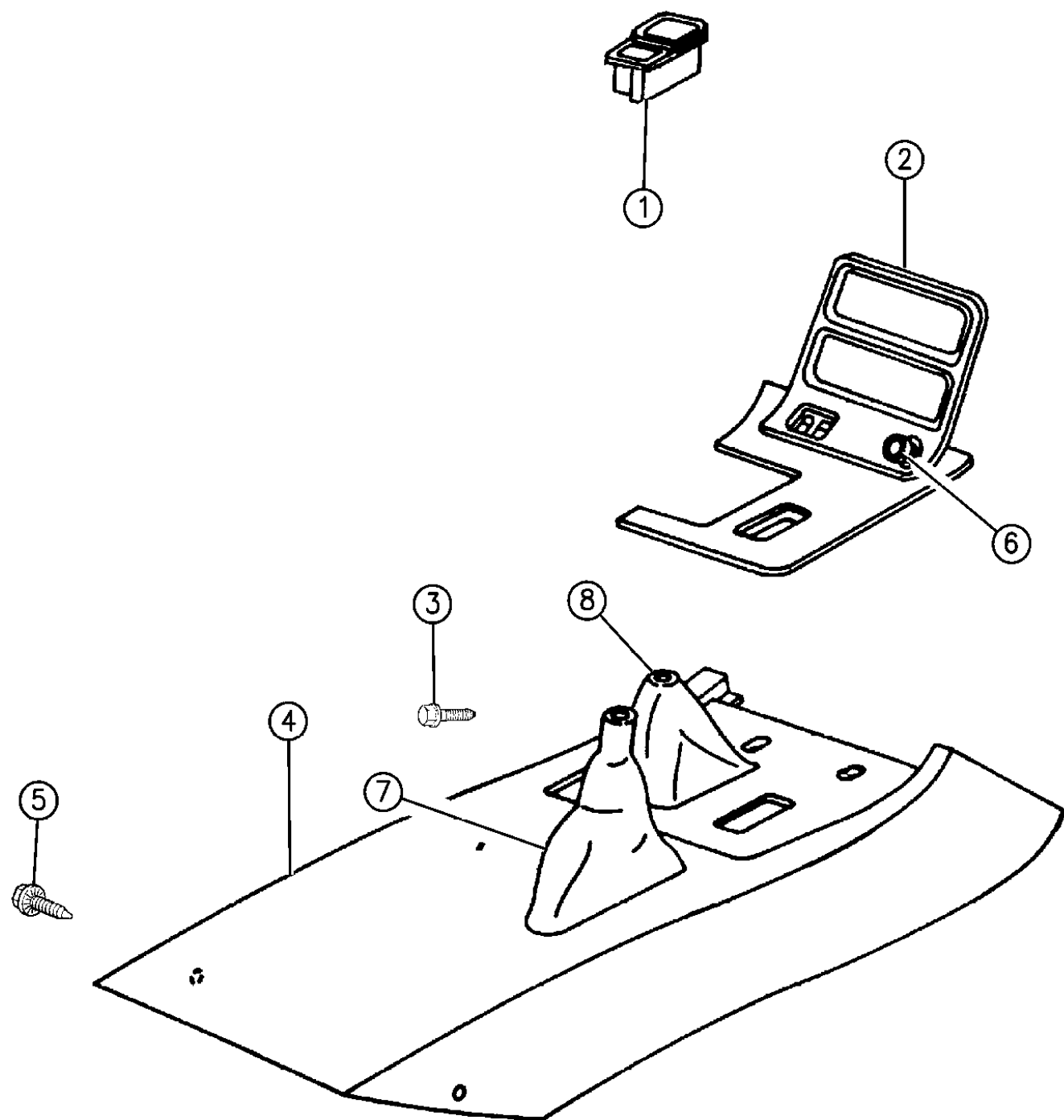
DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

CONSOLE VIPER  
Figure 8A-410

8A-410



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4761 733	1			RECEIVER, Ash (Black)
2	4643 872	2			CLIP, Ash Receiver Retention
	4643 397	1			BEZEL, Console 1992
	HV33 LX9		27		Black 1993-95
	HV33 MD5		27		Quartz 1993-95
	HV33 SX4		27		Opal/Black-1996
3	KS79 MX4		29		Opal/Black 1996
		2			SCREW (DNS)
4					CONSOLE, Assembly (Items 7 & 8 Included)
	PF42 RD5	1			Quartz
	PF42 RKA	1			Tan
	PF42 SX7	1			Black
	PF25 TX7	1	29		1996 - Coupe
5		AR			SCREW (DNS)
	3747 633	1			SHELL, w/Clamp, C/Lighter ***
6	3004 190	1			ELEMENT, Cigar Lighter
	4373 689	1			KNOB, Cigar Lighter
	EK21 LX9	1			BOOT, Parking Brake
8	EK22 LX9	1			BOOT, Shift
	4642 723	1			BOOT, Inner
	4643 033	AR			RETAINER

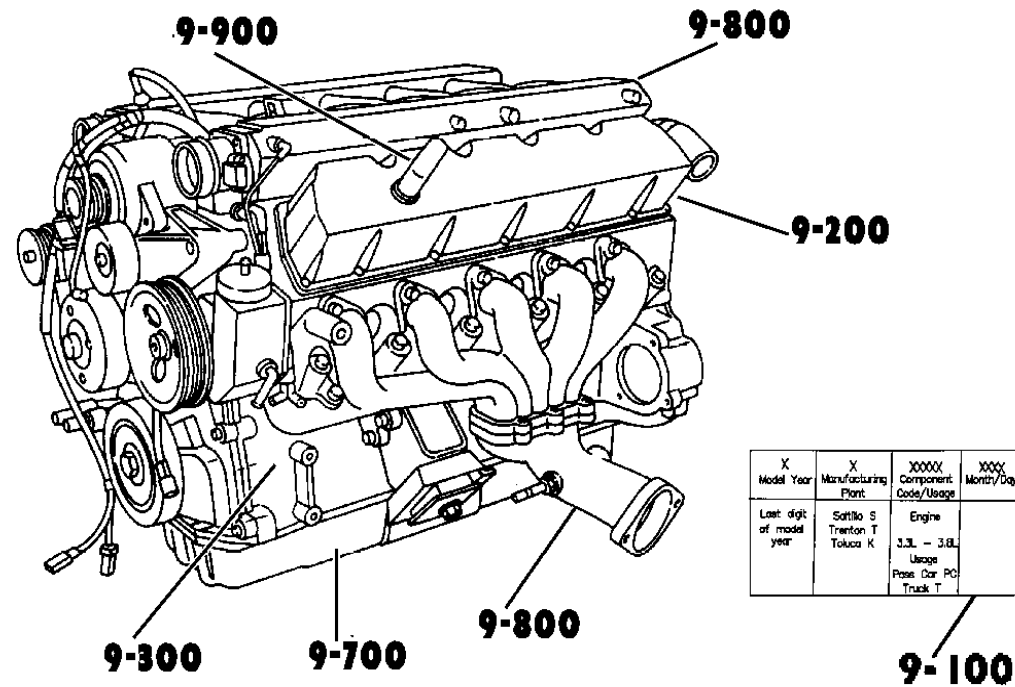
DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE	8.0L 10 CYL. GAS (EWB)
	29 = COUPE	

92V82 410

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

# GROUP-9 8.0L ENGINE



X Model Year	X Manufacturing Plant	XXXXX Component Code/Usage	XXXX Month/Day	XXXXXXXXXX Serial Code
Last digit of model year	Satiko S Trenton T Tokico K	Engine 3.3L - 3.8L Usage Pass Car PC Truck T		Last 8 Digits of VIN

<p><b>9-100</b> I.D. LOCATION</p> <table border="1"> <tr> <td>X Model Year</td> <td>X Manufacturing Plant</td> <td>XXXXX Component Code/Usage</td> <td>XXXX Month/Day</td> <td>XXXXXXXXXX Serial Code</td> </tr> <tr> <td>Last digit of model year</td> <td>Satiko S Trenton T Tokico K</td> <td>Engine 3.3L - 3.8L Usage Pass Car PC Truck T</td> <td></td> <td>Last 8 Digits of VIN</td> </tr> </table>	X Model Year	X Manufacturing Plant	XXXXX Component Code/Usage	XXXX Month/Day	XXXXXXXXXX Serial Code	Last digit of model year	Satiko S Trenton T Tokico K	Engine 3.3L - 3.8L Usage Pass Car PC Truck T		Last 8 Digits of VIN	<p><b>9-200</b> CYL. HEAD &amp; COVER</p>	<p><b>9-300</b> CYL. BLOCK-SHORT ENG.</p>	<p><b>9-400</b> PISTON &amp; CRANKSHAFT</p>
X Model Year	X Manufacturing Plant	XXXXX Component Code/Usage	XXXX Month/Day	XXXXXXXXXX Serial Code									
Last digit of model year	Satiko S Trenton T Tokico K	Engine 3.3L - 3.8L Usage Pass Car PC Truck T		Last 8 Digits of VIN									
<p><b>9-500</b> CAMSHAFT, VALVES &amp; ROCKERS</p>	<p><b>9-600</b> TIMING CHAIN &amp; COVER</p>	<p><b>9-700</b> ENGINE OILING</p>	<p><b>9-800</b> MANIFOLD INTAKE and EXHAUST</p>										
<p><b>9-900</b> CRANKCASE VENT</p>	<p><b>9-1000</b> ENGINE MTG. &amp; SUPPORT</p>	<p><b>9-1100</b> OIL COOLER &amp; FILTER</p>											

ILLUSTRATION TITLE

GROUP-FIG. NO.

I.D. LOCATION

I.D. LOCATION 8.0L ENGINE ..... Fig. 9-110  
 ENGINE ASSEMBLY AS SHIPPED 8.0L ENGINE ..... Fig. 9-120

CYLINDER HEAD

CYLINDER HEAD 8.0L ENGINE ..... Fig. 9-210

CYLINDER BLOCK

CYLINDER BLOCK 8.0L ENGINE ..... Fig. 9-310

CRANKSHAFT, PISTON, AND FLYWHEEL

CRANKSHAFT, PISTONS AND FLYWHEEL 8.0L ENGINE ..... Fig. 9-410

CAMSHAFT AND VALVES

CAMSHAFT AND VALVES 8.0L ENGINE ..... Fig. 9-510

TIMING CHAIN AND COVER

TIMING CHAIN AND COVER 8.0L ENGINE ..... Fig. 9-610

ENGINE OILING

ENGINE OILING 8.0L ENGINE ..... Fig. 9-710

MANIFOLDS

INTAKE AND EXHAUST MANIFOLDS 8.0L ENGINE ..... Fig. 9-810

CRANKCASE VENTILATION

CRANKCASE VENTILATION 8.0L ENGINE ..... Fig. 9-910

ENGINE MOUNTS

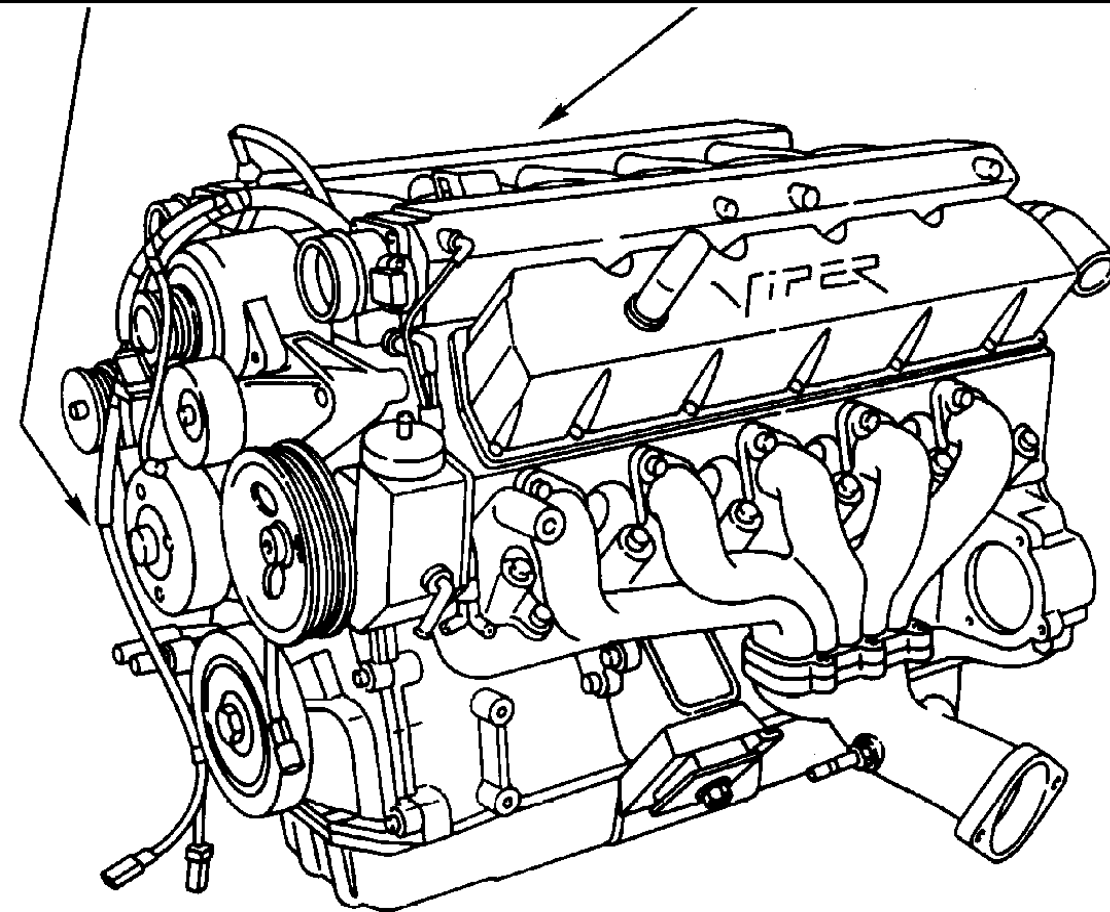
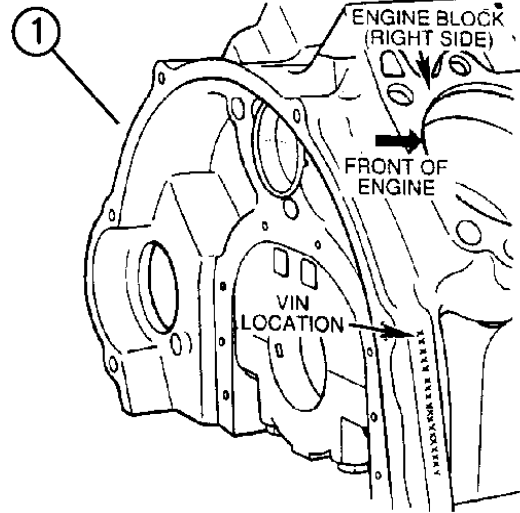
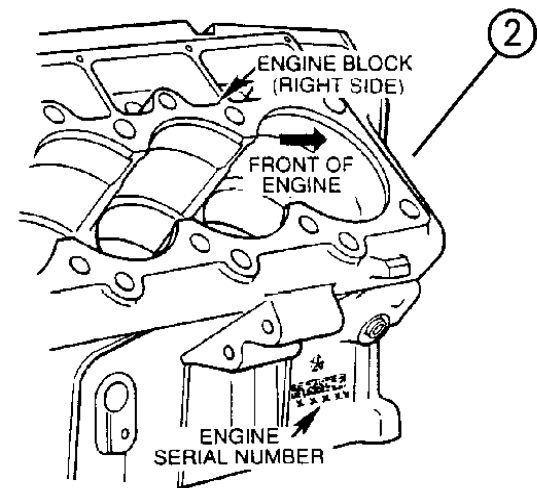
ENGINE MOUNTS 8.0L ENGINE ..... Fig. 9-1010

OIL COOLER

OIL COOLER 8.0L ENGINE ..... Fig. 9-1110

I.D. LOCATION 8.0L ENGINE  
Figure 9-110

9-110A



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
------	-------------	-----	------	-------	-------------

1					VIN#: Located On Right Rear Lower Side Of Cylinder Block In Front Of Clutch Housing. ***
---	--	--	--	--	--

2					SERIAL#: Located On Right Lower Front Of Cylinder Block Above Oil Filter. ***
---	--	--	--	--	---

92V09 110

DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

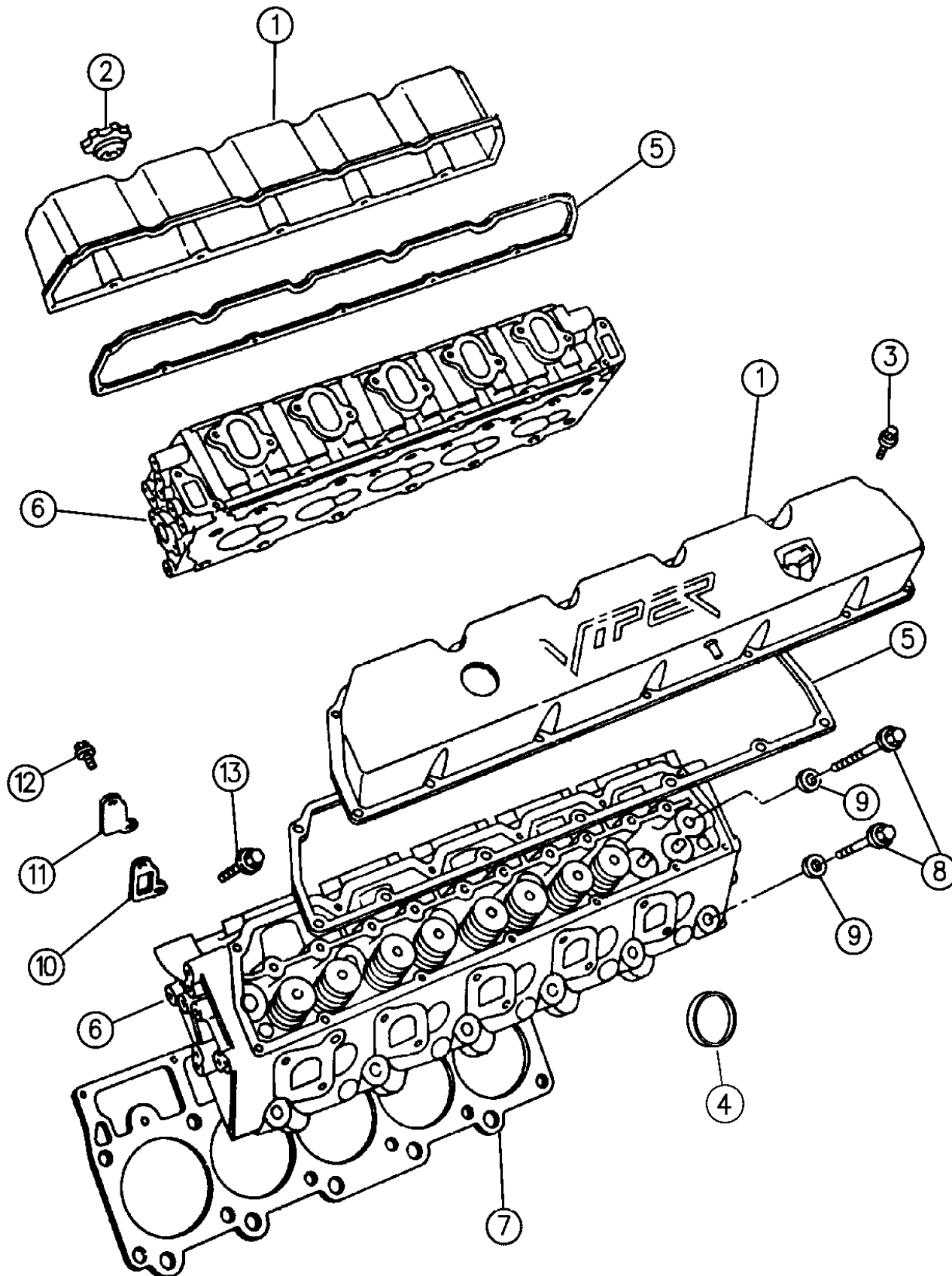
AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required



CYLINDER HEAD 8.0L ENGINE

Figure 9-210

9-210C



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
GASKET PACKAGE, Engine Upper ***					
1	4626 640	1	27		
	4882 950	1	29		
	COVER ASSEMBLY, Cylinder Head ***				
	1992				
	5245 562	1			Rt.
	5245 563	1			Lt.
	1993, Up To, Serial# 104				
	5245 562	1			Rt.
	5245 563	1			Lt.
	1993, After, Serial# 105				
4740 772	1			Rt., (w/Cap)	
5245 653	1			Lt.	
1994-95					
4740 772	1			Rt., (w/Cap)	
5245 653	1			Lt.	
1996					
4740 772	1	27		Rt.	
5245 653	1	27		Lt.	
4763 754	1	29		Rt.	
4763 755	1	29		Lt.	
2	CAP, Oil Filler				
5245 589	1			1992, w/Cam Lock	
5245 589	1			1993, w/Cam Lock, Up To Serial# 104	
5245 656	1			1993, w/Threaded Cap, After Serial# 105	
4621 875	1			1994-96, w/Ratchet Cap	
3	SCREW, w/Washer, Cover, (.250-20x1.00)				
0154 777	26			1994-95	
6035 666	AR			1996	
4	2			PLUG, Core Hole, (1-1/4), (Serviced in Assembly)	
5	2			GASKET, Cylinder Head Cover	
6	HEAD, Cylinder, Partial, w/Seats and Guides				
5245 804	2	27			
4763 724AB	2	29			
7	GASKET, Cylinder Head				
1992-96					
5245 157BA	2	27		STANDARD THICKNESS	
5245 157BB	2	27		+.015 THICKNESS	
4763 749	2	29		1996	
8	BOLT, Cylinder Head				
6034 952	24	27		(.562-12x6.00)	
6035 471	24	29		(.500-13x4.250)	
9	24			WASHER	
10	2			GASKET, Water Passage Cover	

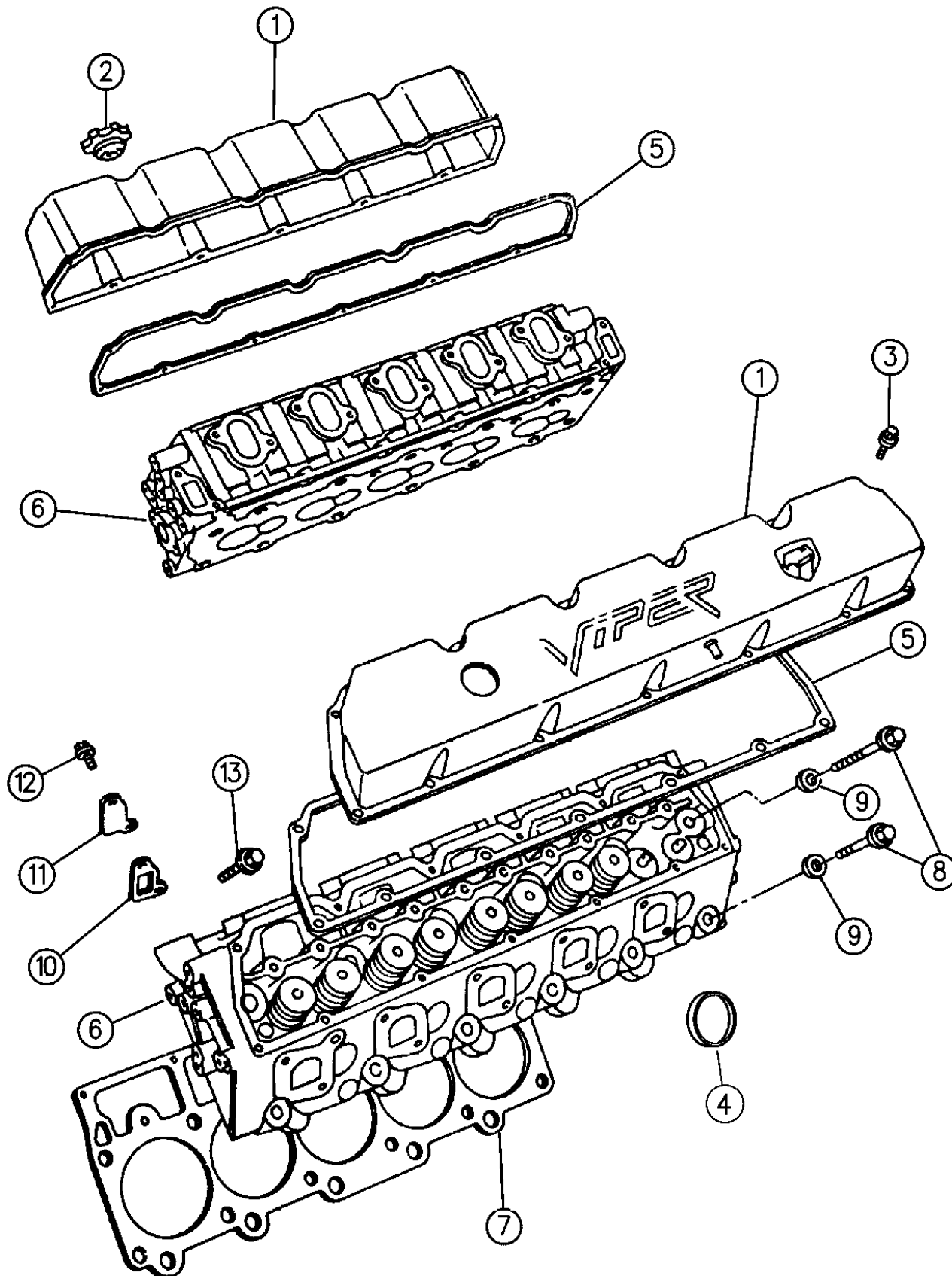
DODGE VIPER  
 MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

92V09 210

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**CYLINDER HEAD 8.0L ENGINE**  
**Figure 9-210**

9-210C



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
11	5245 369	2			COVER, Water Passage
12		4			SCREW, w/Washer, (5/16-18x.75), (Not Serviced)
13	6034 529	12			SCREW, w/Washer, Tappet Galley, (.25-20x1.25)
14		2			PLUG, Core Hole, (1-1/4), (Serviced in Assembly)
15	4883 647AA	1			Cylinder, Liner ***
16					SHIM, Cylinder Liner ***
	4883 648AA	1			.121" Thick
	4883 649AA	1			.122" Thick
	4883 650AA	1			.123" Thick
	4883 651AA	1			.124" Thick
	4883 652AA	1			.125" Thick
	4883 653AA	1			.126" Thick
	4883 654AA	1			.127" Thick
	4883 655AA	1			.128" Thick
	4883 656AA	1			.129" Thick

**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

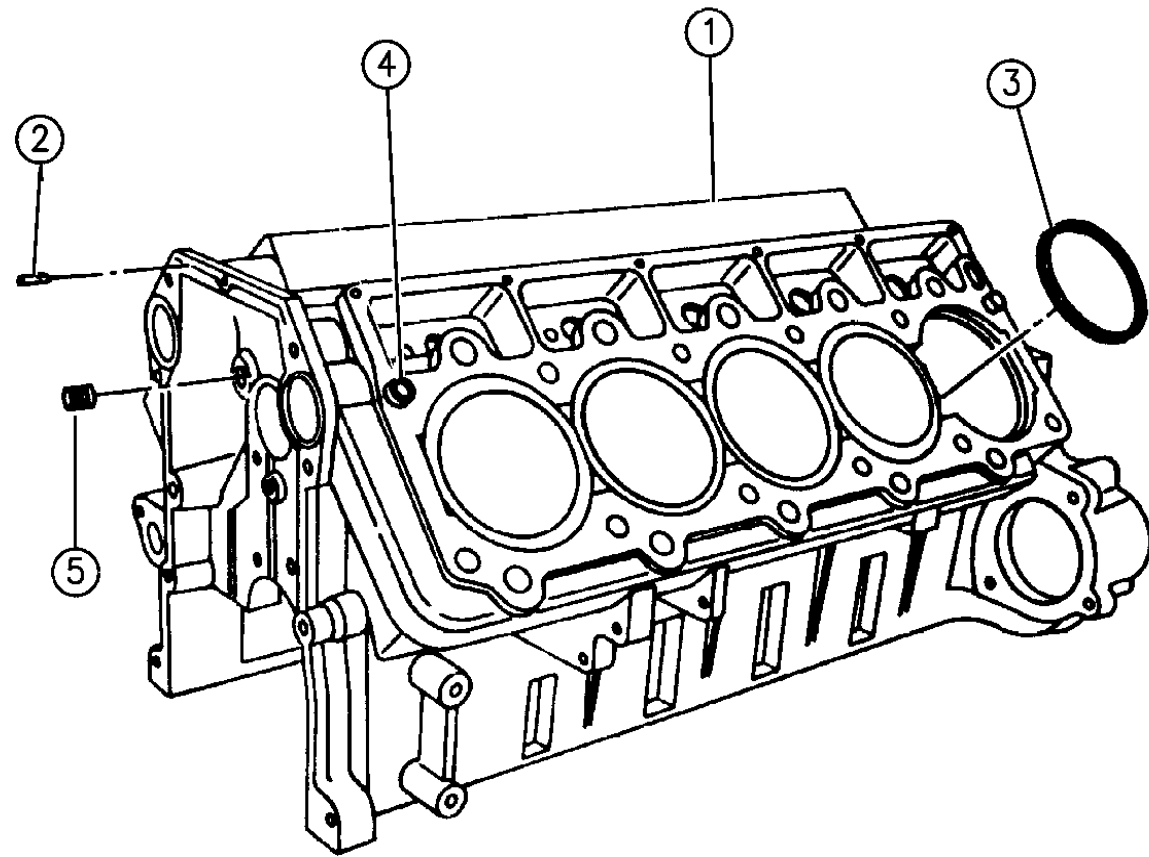
92V09 210

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

CYLINDER BLOCK 8.0L ENGINE

Figure 9-310

9-310A



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
GASKET PACKAGE, Engine Lower ***					
	4626 639	1	27		
	4882 951	1	29		
1	5245 687	1			SHORT BLOCK ASSEMBLY, Cylinder *** 1992-93, (4848601 is the Complete Assy.)
	5245 750	1			1994, (4848601 is the Complete Assy.)
	5245 967	1			1995, (4848601 is the Complete Assy.)
	4848 015	1	27		1996, (4848601 is the Complete Assy.)
	4763 703	1	29		1996
2		1			DOWEL, Block to Front Cover, (.5x.1875), (Not Serviced)
3	5245 061	20			O-RING, Cylinder Block Liner
4	J400 6953	4			DOWEL, Split Block to Head, (The Dowels for the Trans. to Block are 2 4429678)
5	6034 166	11			PLUG, Oil Passage, Square Socket, (.375-18)
6	5004 038AB	1	29		CYLINDER BLOCK *** 1996

DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

92V09 310

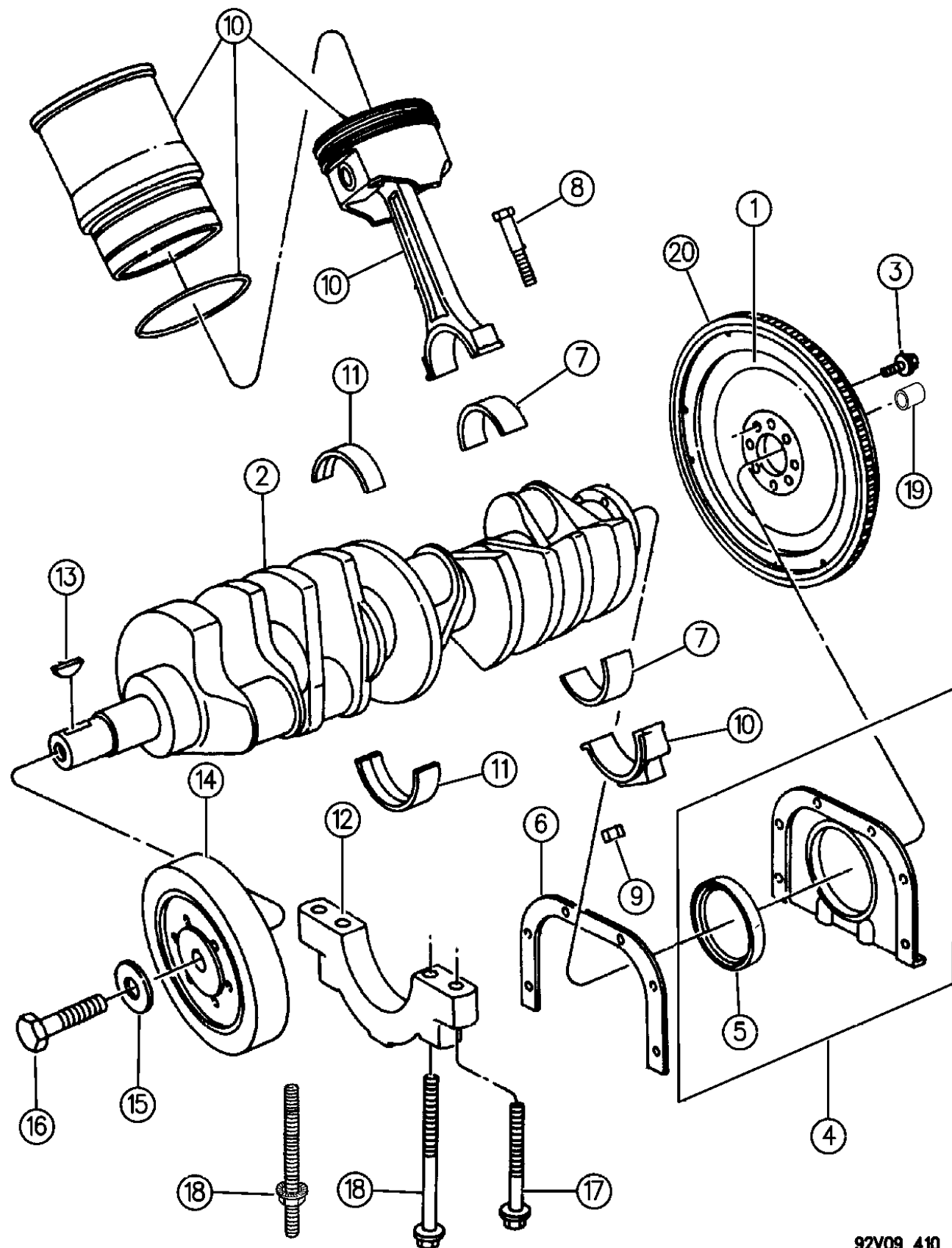
AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required



CRANKSHAFT, PISTONS AND FLYWHEEL 8.0L ENGINE

Figure 9-410

9-410B



92V09 410

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4643 416	1			FLYWHEEL ASSEMBLY ***
2					CRANKSHAFT ASSEMBLY ***
	5245 103	1	27		
	4848 733	1	29		
3	6034 405	8			BOLT, (7/16-20x1.5)
4	4778 713	1			SEAL ASSEMBLY, Crankshaft Rear Oil ***
5	4778 713	1	27		SEAL, Crankshaft Rear Oil
	4763 726	1	29		1996
6					GASKET, Oil Seal Retainer to Block
	5245 353	1	27		
	5245 072	1	29		
7	2421 305	10			BEARING PACKAGE, Connecting Rod, Standard
8	6033 715	20			BOLT, Connecting Rod Bearing Cap
9	6032 296	20			NUT, Connecting Rod Bearing Cap
10					CYLINDER ASSEMBLY, w/Piston, Rod, and Rings ***
					Cylinder #1
	4773 786	1			1992-94, Up To, Serial #716
	5245 971	1			1994-96, After, Serial #716
					Cylinder #2
	4773 787	1			1992-94, Up To, Serial #716
	5245 972	1			1994-96, After, Serial #716
					Cylinder #3
	4773 788	1			1992-94, Up To, Serial #716
	5245 973	1			1994-96, After, Serial #716
					Cylinder #4
	4773 789	1			1992-94, Up To, Serial #716
	5245 974	1			1994-96, After, Serial #716
					Cylinder #5
	4773 790	1			1992-94, Up To, Serial #716
	5245 975	1			1994-96, After, Serial #716
					Cylinder #6
	4773 791	1			1992-94, Up To, Serial #716
	5245 976	1			1994-96, After, Serial #716
					Cylinder #7
	4773 792	1			1992-94, Up To, Serial #716
	5245 977	1			1994-96, After, Serial #716
					Cylinder #8
	4773 793	1			1992-94, Up To, Serial #716
	5245 978	1			1994-96, After, Serial #716
					Cylinder #9
	4773 794	1			1992-94, Up To, Serial #716
	5245 979	1			1994-96, After, Serial #716
					Cylinder #10
	4773 795	1			1992-94, Up To, Serial #716

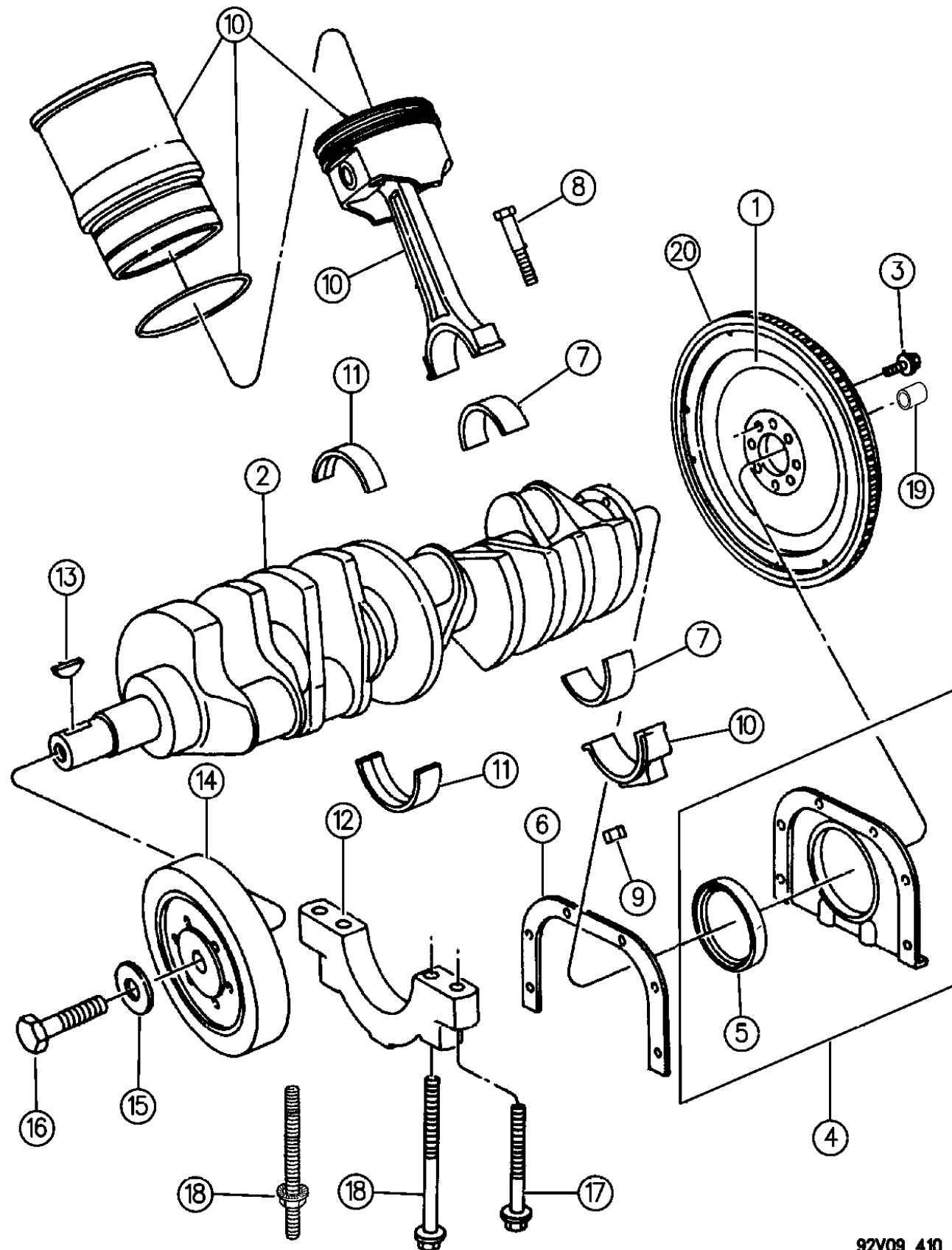
DODGE VIPER  
 MODEL CODES SR=VIPER  
 BODY TYPE 27 = CONVERTIBLE 29 = COUPE  
 ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

CRANKSHAFT, PISTONS AND FLYWHEEL 8.0L ENGINE

Figure 9-410

9-410B



92V09 410

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
	5245 980	1			1994-96, After, Serial #716
11	4740 292	5			BEARING PACKAGE, Crankshaft #1,2,4,5,6
	4740 293	1			#3
12					CAP, Crankshaft Bearing, (Serviced in Block)
13	6034 749	1			KEY, Crankshaft Sprocket
14	5245 110	1			DAMPER, Crankshaft Vibration
15	6034 504	1			WASHER, Damper to Crankshaft
16	6034 505	1			BOLT, Damper to Crankshaft, (3/4-16x2.25)
17	6034 659	12			BOLT, Main Cap, (7/16-14x2.50)
18					BOLT/STUD, Main Cap ***
	6034 657	12			1992
	6034 657	12			1993, Up To, Serial #104
	6034 657	4			1993-96, After, Serial #105, Bolt Head
	6034 836	8			1993-96, After, Serial #105, Stud Head
19	5300 9181	1			BEARING, Drive Pinion Pilot
20	4428 037	1			RING GEAR, Flywheel ***
-					BEARING PACKAGE, Main
	4740 292	1			(Black) (1,2,4,5,6) ***
	4740 293	1			(Black) (3) ***
	4883 374AA	1			(Yellow) (1,2,4,5,6) ***
	4883 375AA	1			(Yellow) (3) ***
	4723 536	1			(Magenta) (1,2,4,5,6) ***
	4723 537	1			(Magenta) (3) ***
	4723 538	1			(White) (1,2,4,5,6) ***
	4723 540	1			(White) (3) ***
	4723 541	1			(Orange) (1,2,4,5,6) ***
	4723 542	1			(Orange) (3) ***
	5096 020AA	1			(.009"U/S) (1,2,4,5,6) ***
	5096 021AA	1			(.009"U/S) (3) ***
	5096 022AA	1			(.010"U/S) (1,2,4,5,6) ***
	5096 023AA	1			(.010"U/S) (3) ***
	5096 024AA	1			(.011"U/S) (1,2,4,5,6) ***
	5096 025AA	1			(.011"U/S) (3) ***
					PISTON, W/O Pin ***
	5245 142AB	AR			(Standard) ***
	4883 705AA	AR			(.010" O/S) ***
	4883 706AA	AR			(.020" O/S) ***
	5300 5779	AR			PIN
	5245 366AD	AR			ROD

DODGE VIPER

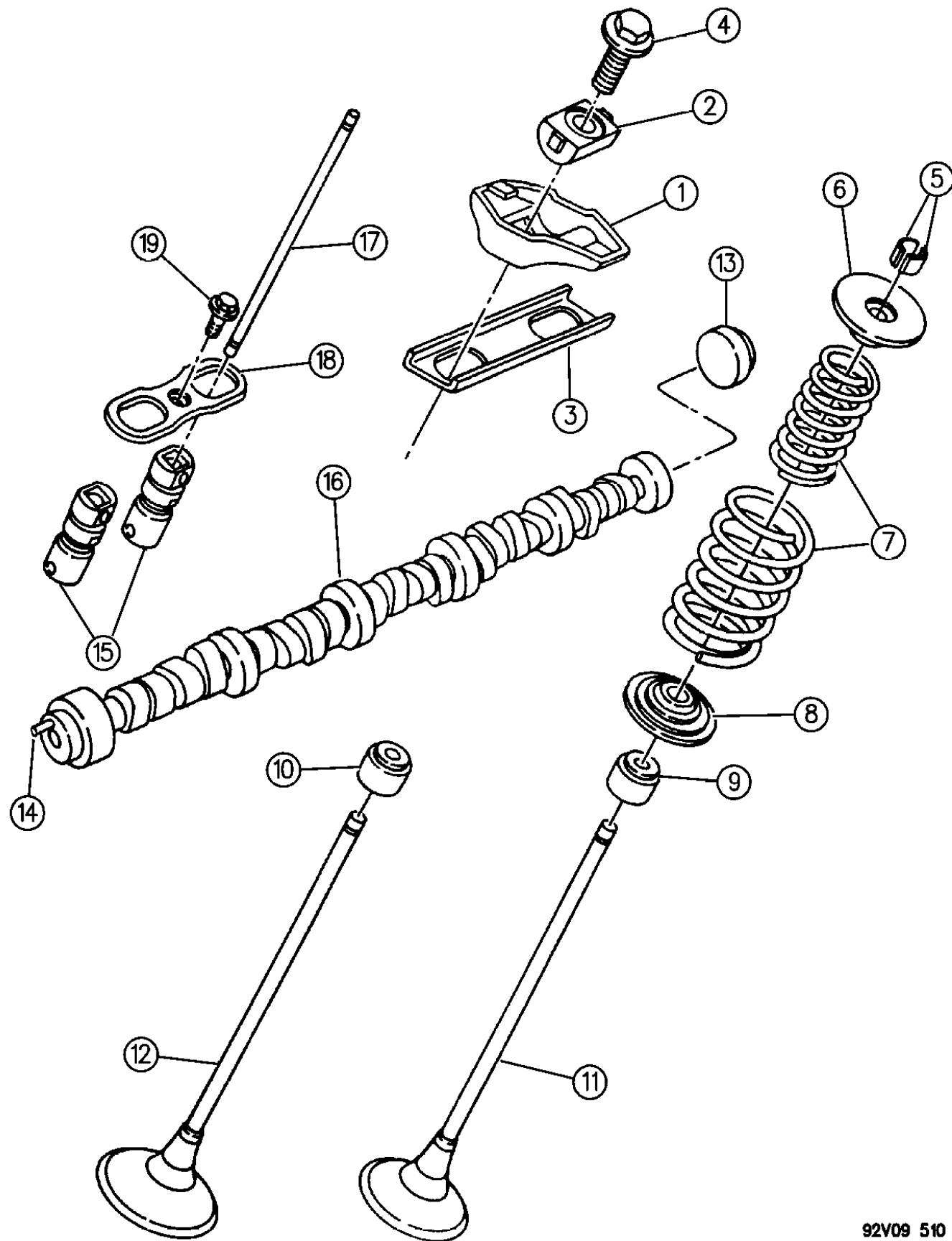
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

# CAMSHAFT AND VALVES 8.0L ENGINE

Figure 9-510

9-510



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	5245 335	20			ROCKER, Valve
2	5245 336	20			PIVOT, Rocker Arm
3	5245 337	10			RETAINER, Rocker Arm/Push Rod
4	6034 499	20			BOLT, Rocker Arm Pivot, (.375-16x1.5)
5	3300 3521	40			LOCK, Valve Spring Retainer
6	5245 374	20			RETAINER, Valve Spring
7	4761 616	20			SPRING, Valve, (Serviced in Sets Only)
8	5245 162	20			SEAT, Valve Spring ***
9	5300 9886	10			SEAL, Intake Valve
10	5300 9887	10			SEAL, Exhaust Valve
11					VALVE, Intake
	5245 163	10			Standard
	4883 657AA	AR			.005 O/S
	4883 658AA	AR			.015 O/S
	4883 659AA	AR			.030 O/S
12					VALVE, Exhaust
	5245 166	10			Standard
	4883 660AA	AR			.005 O/S
	4883 661AA	AR			.015 O/S
	4883 662AA	AR			.030 O/S
13	5245 071	1			PLUG, Camshaft Rear Bearing
14	0141 195	1			PIN, Dowel, (.25x.56)
15	4713 439	20			TAPPET, Valve
16					CAMSHAFT
	5245 121	1			1992-93
					1994-96
	5245 526	1	27		Std.
	4864 367	1	27		.002 O/S
	4883 616AA	1	27		.003 O/S
	4883 617AA	1	27		0.30 O/S
	4763 708	1	29		Std.
	4883 695AA	1	29		.002 O/S
	4883 696AA	1	29		.003 O/S
	4883 697AA	1	29		0.30 O/S
17					PUSH ROD, Valve
	5245 334	20			1992-93
	5245 556	20	27		1994-96
	4848 548	20	29		
18	5245 169	10			YOKE, Tappet Aligning
19	5245 170	10			BOLT, (.25-20x.88)

**DODGE VIPER**  
 MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

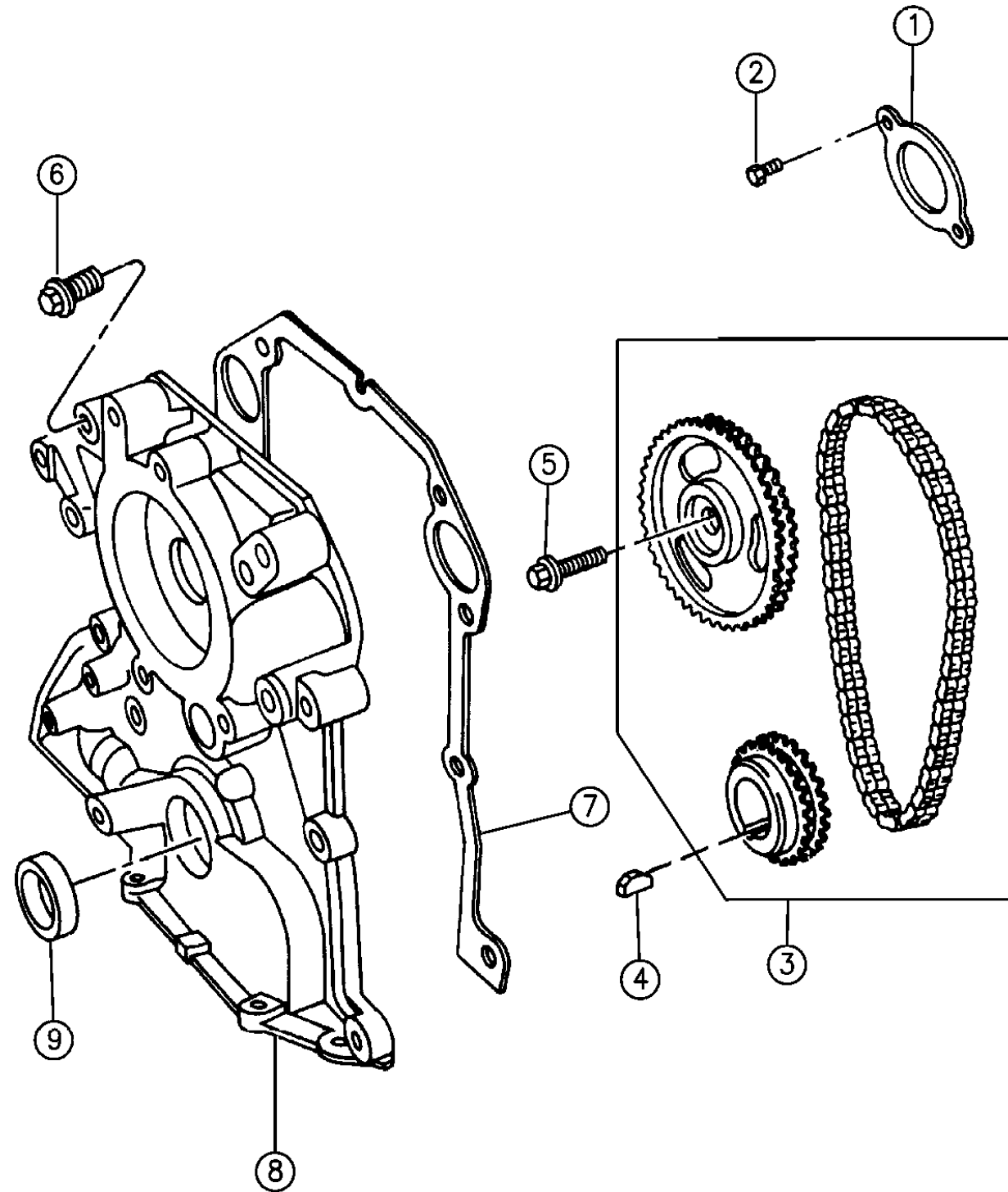
92V09 510

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

TIMING CHAIN AND COVER 8.0L ENGINE

Figure 9-610

9-610A



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	5245 359	1			PLATE, Camshaft Sprocket Thrust
2	0220 800	2			SCREW, (5/16-18x.75)
3	4626 438	1			CHAIN PACKAGE, Timing *** 1992-95
	4863 827	1			1996
4	6034 749	1			KEY, Crankshaft
5	6024 035	1			SCREW, w/Washer, (7/16-14x1.75)
6	6034 517	4			SCREW, w/Washer (.375-16x1.500)
	6034 497	2			(.375-16x2.375)
	6035 558	4			(.375-16x1.500)
7					GASKET, Chain Case Cover
	5245 133	1	27		
	4763 745	1	29		
8					COVER, Chain Case
	5245 131	1	27		
	4886 502AA	1	29		
9	5245 135	1			SEAL, Crankshaft Front Oil

DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

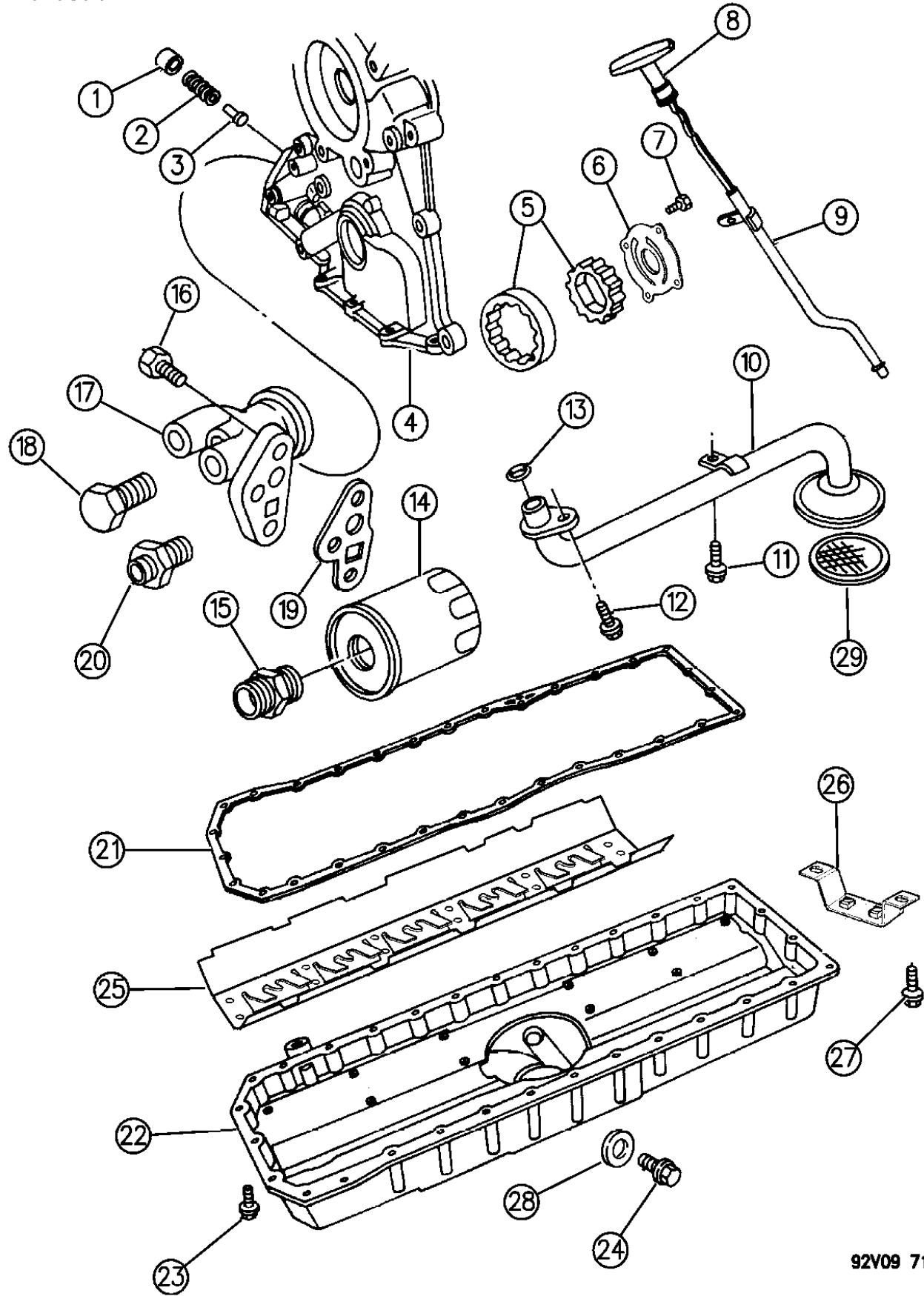
92V09 610

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

ENGINE OILING 8.0L ENGINE

Figure 9-710

9-710A



92V09 710

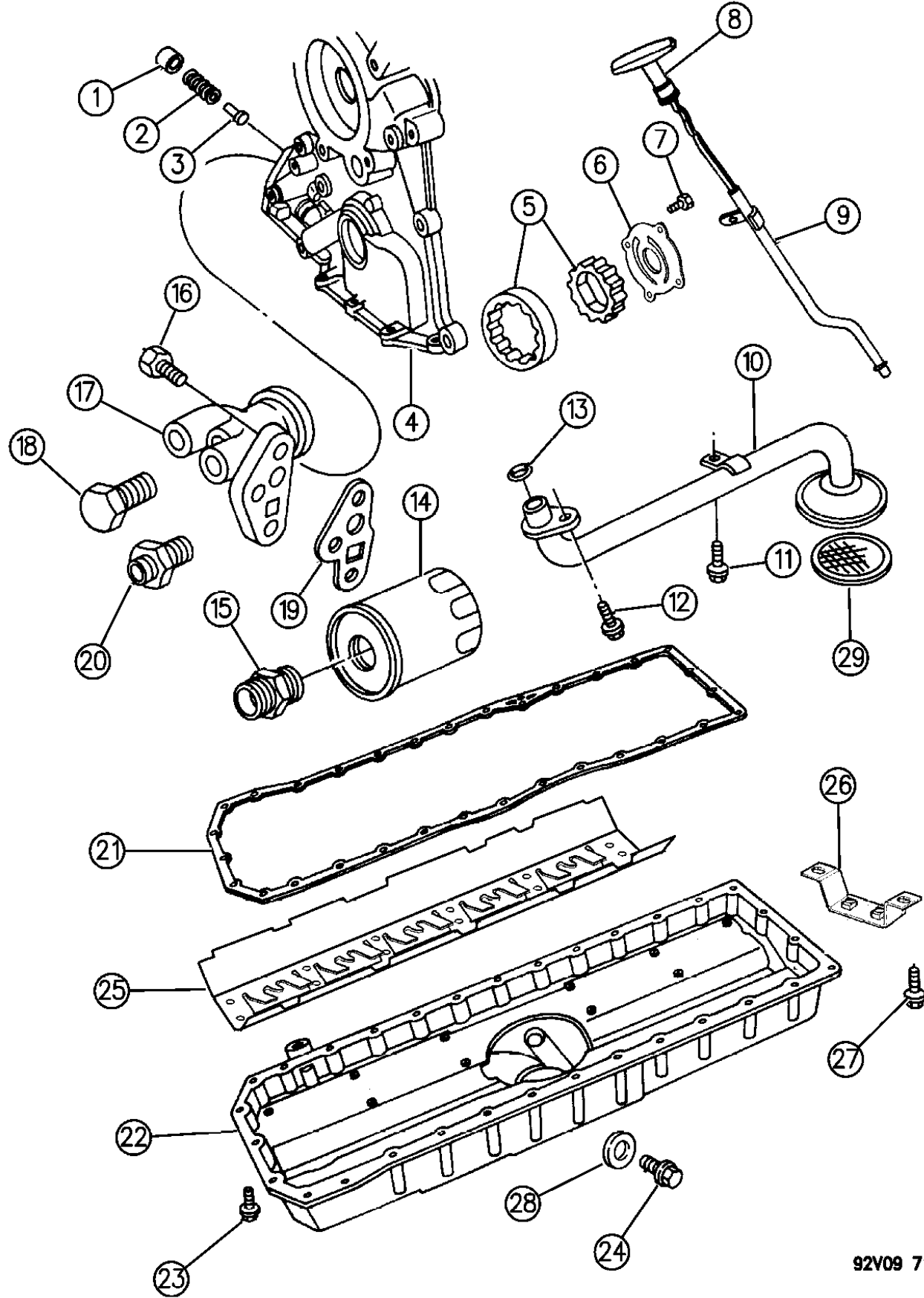
ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION	
1	2806 273	1	27		CAP, Oil Pump Pressure Relief Valve	
	4848 784	1	29			
2	4323 326	1	27		SPRING, Oil Pressure Relief Valve	
	4848 785	1	29			
3	2843 208AB	1	27		PLUNGER, Oil Pressure Relief Valve	
	4848 786	1	29			
4	4886 500AA	1			COVER ASSEMBLY, Crankcase ***	
5	5245 525	1			ROTOR SET, Oil Pump ***	
6	5245 128	1			COVER, Oil Pump	
7	6034 475	4			SCREW, Torx, (1/4-20x.75)	
8	5245 080	1			INDICATOR, Oil Level 1992-95	
	5245 899	1	27			1996
	4763 791AB	1	29			1996
9	5245 085	1			TUBE, Oil Level Indicator 1992-95	
	5245 898	1				1996
10	5245 221	1			STRAINER ASSEMBLY, Oil Pump *** 1992-93, Up To, Serial #104 1993, After, Serial #105	
	5245 712	1				
	6034 583	1				SCREW, w/Washer, (1/4-20x.89)
12	0181 088	1			SCREW, w/Washer, (.312-18x1.00)	
13	6032 920	1			O-RING, Pick-Up Tube	
14	5281 090	1			FILTER, Oil	
15	5300 7563	1			CONNECTOR, Oil Filter	
16	6034 582	3			SCREW, Torx, w/Washer, (5/16-18x1.25)	
	5245 577	1				ADAPTER, Oil Filter, w/Thermostat 1992 1993-96
18	4886 501AA	1	27		THERMOSTAT, Oil Cooler *** 1992	
	4886 503AA	1	29			1993-96
	5245 329	1				1992
	5245 593	1			1993-96	
19	5245 581	1			GASKET, Oil Filter Adapter	
20	5245 139	2			CONNECTOR, Oil Cooler Line, (3/4 NPTF TO 10 AN)	
21	5245 691	1	27		GASKET, Oil Pan	
	4763 737	1	29			
22	5245 576	1	27		PAN ASSEMBLY, Oil ***	

DODGE VIPER  
 MODEL CODES SR=VIPER  
 BODY TYPE 27 = CONVERTIBLE 29 = COUPE  
 ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**ENGINE OILING 8.0L ENGINE**  
**Figure 9-710**

9-710A



92V09 710

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
	4763 744	1	29		
23	0154 777	29			SCREW, w/Washer (1/4-20x1.125)
	6034 631	2			(1/4-20x1.875)
24	5245 533	1			PLUG, Drain
25					WINDAGE TRAY ***
	5245 388	1			1992
	5245 644	1			1993, Up To, Serial #104
	5245 711	1			1993-95, After, Serial #105
	5245 711	1	27		1996
	4848 705	1	29		1996
26	5245 389	6			BRACKET, Windage Tray, 1992-93, Up To, Serial #104
27					SCREW, w/Washer, Windage Tray
	6034 583	11			1992-93, Up To, Serial #104
	6034 583	7			1993, After, Serial #105
28		1			SEAL, Drain Plug, (Serviced in Assembly)
29		1			SCREEN, Oil Pickup, (Serviced in Assembly)
30	5245 324	1			Rear Main Seal ***

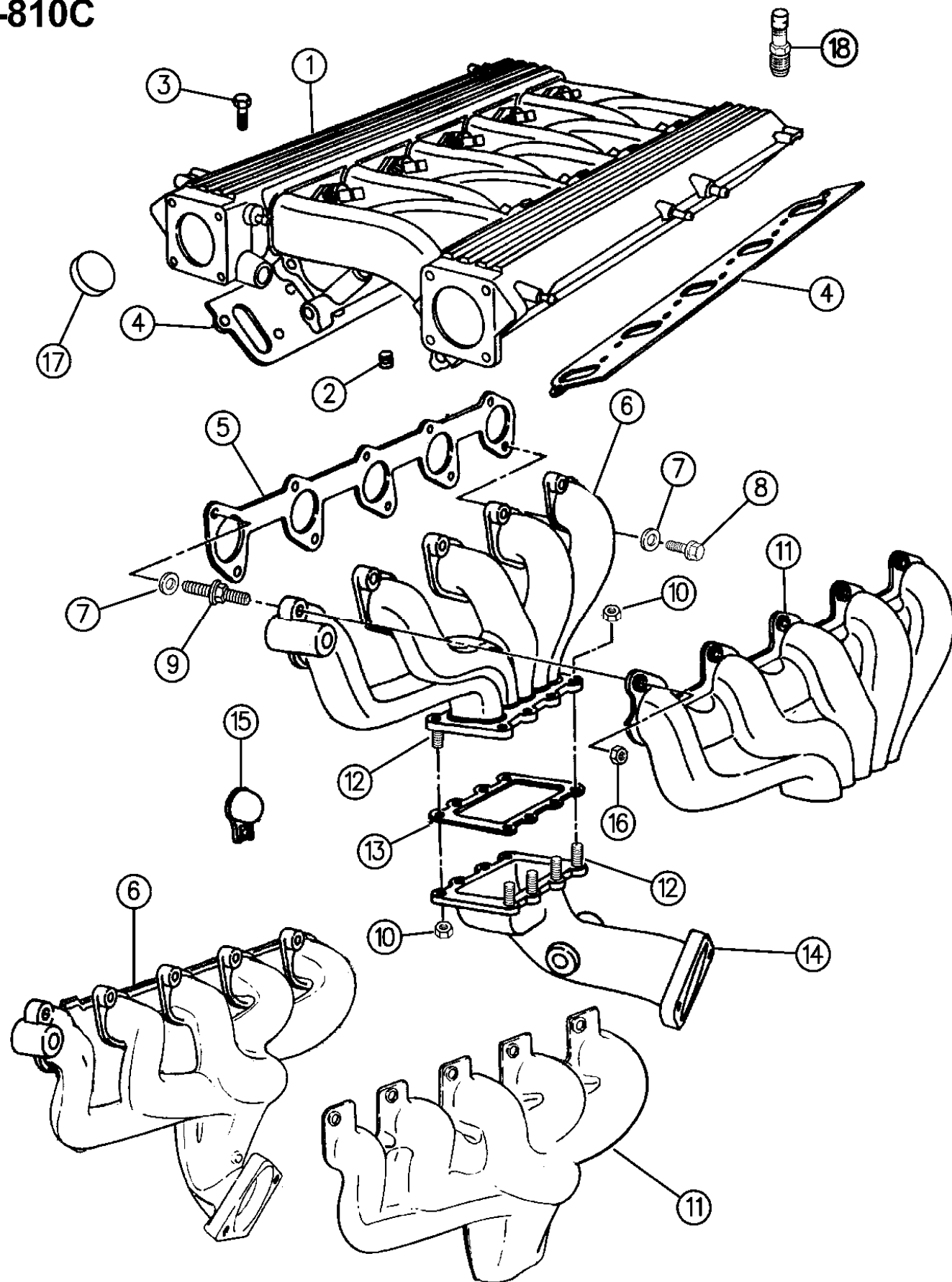
**DODGE VIPER**  
MODEL CODES      BODY TYPE      ENGINE  
SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                         29 = COUPE

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

INTAKE AND EXHAUST MANIFOLDS 8.0L ENGINE

Figure 9-810

9-810C



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					MANIFOLD ASSEMBLY, Intake, Partial ***
	5245 651	1			1992-93, Up To, Serial #104
	5245 637	1			1993, From, Serial #105 To, Serial #1421
	4763 401	1	27		1993-96, After, Serial #1422
	4763 758	1	29		
2	6034 166	1			PLUG, AIS Passage
3	6034 582	20			SCREW, Manifold, (5/16-18x1.125)
4	5245 194	2			GASKET, Intake Manifold To Head
5					GASKET, Exhaust Manifold
	5245 215	2	27		
	4848 339	2	29		
6					MANIFOLD, Exhaust
	5245 600	2			1992
	5245 700	2			1993, Up To, Serial #104
	5245 610	1			1993-95, Rt., After, Serial #105
	5245 611	1			1993-95, Lt., After, Serial #105
	4763 770	1			1996, Rt.
	4763 771	1			1996, Lt.
7	6034 595	20			WASHER, Lock
8	6034 596	10			BOLT, Exhaust Manifold, (5/16-18x1.5)
9	6034 658	10			STUD, Manifold and Heat Shield, (5/16-18x5/16-24x2.22)
10	5245 597	16			NUT, Hex Flanged, w/2-Piece Manifold, (5/16-24), 1992-93
11					HEAT SHIELD, Exhaust ***
	5245 203	2			1992-93, Up To, Serial #104
	5245 642	2			1993-96, After, Serial #105, w/1-Piece Manifold
12	5245 598	16			STUD, w/2-Piece Manifold, (5/16-18/5/16-24x1.625), 1992-93
13	5245 583	2			GASKET, Exhaust Outlet, w/2-Piece Manifold, 1992-93
14					EXTENSION ASSEMBLY, Exhaust Manifold ***
	5245 604	1			Right, 1992-93
	5245 605	1			Left, 1992-93
15	5245 585	1			HEAT SHIELD, Crankshaft Position Sensor ***
16	6034 856	6			NUT, w/Washer, Heat Shield, (5/16x24)
17	4763 414	1			CUP PLUG, Intake Manifold ***
18	5245 193	1			VALVE, Pressure Relief

DODGE VIPER  
 MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

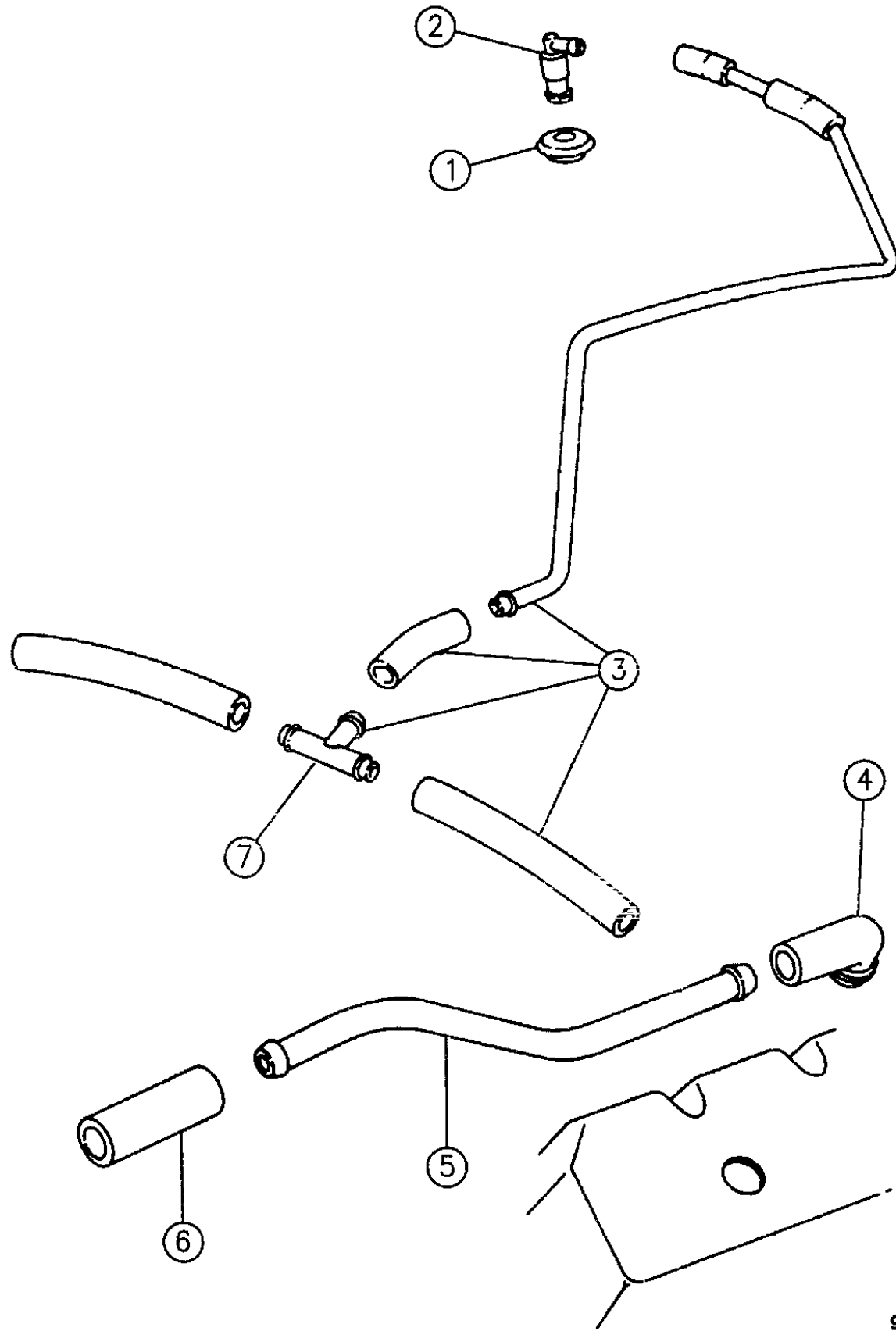
AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

CRANKCASE VENTILATION 8.0L ENGINE

Figure 9-910

9-910A

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	5245 322	1			GROMMET, PCV Valve
2	3671 076	1			VALVE, PCV
3					HARNESS ASSEMBLY, PCV Inlet ***
	5245 808	1	27		
	4848 340	1	29		
4	5245 415	1			ELBOW, Crankcase Vent
5					TUBE ASSEMBLY, Crankcase Vent ***
	5245 288	1	27		
	4848 321	1	29		
6	5245 455	1			HOSE, Crankcase Vent
7	4275 638	1			TEE, PCV Inlet Harness



92V09 910

DODGE VIPER  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

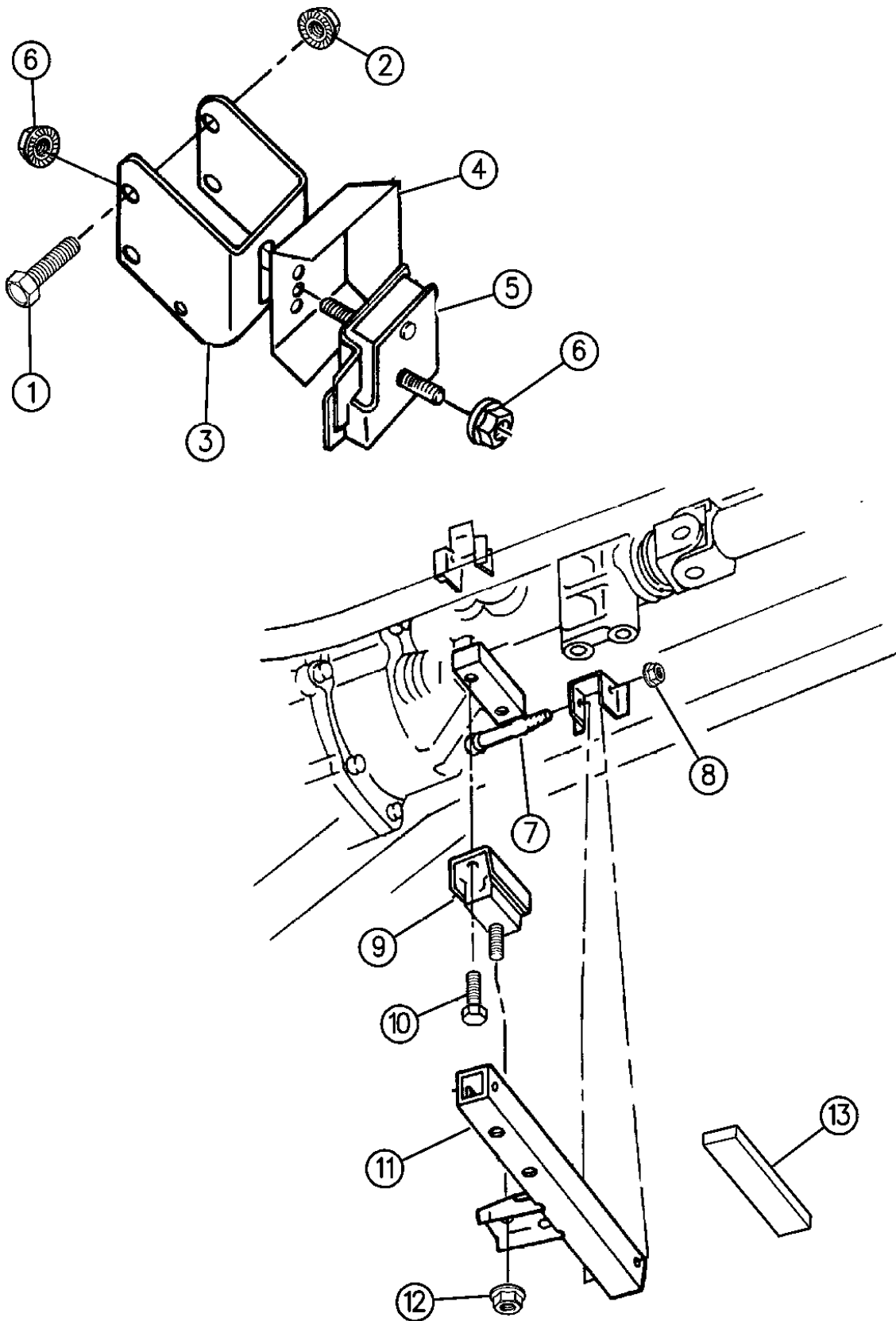
AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required



ENGINE MOUNTS 8.0L ENGINE

Figure 9-1010

9-1010B



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1		4			SCREW, w/Washer, (3/8-16x4.0), (Not Serviced)
2		2			NUT, (3/8-16), (Not Serviced)
3					BRACKET, Isolator
	4642 646	2			1992-95
	4796 376	1			1996
4	4643 546	2			HEAT SHIELD, Engine Mount ***
5					INSULATOR ASSEMBLY, Engine Front ***
	4643 530	1			Right
	4642 617	1			Left
6	6025 022	4			NUT, w/Washer, Engine Isolator to Frame, (.500-13)
7					BOLT, Trans. Crossmember to Frame
	6100 945	2			1992-93, (M10x1.50x75.00)
	6101 707	2			1994-96, (M10x1.50x75.00)
8					NUT, Trans. Crossmember to Frame
	6502 337	2			1992-95, (M10x1.50)
	6502 696	2			1996, (M10x1.50)
9	4643 318	1			INSULATOR, Transmission Mount
10	6501 596	2			BOLT, w/Washer, (M10-1.50x45.00)
11					CROSSMEMBER, Transmission Mounting
	4643 319	1			1992-95
	4763 813	1			1996
12					NUT, Mount to Trans. Crossmember
	6502 337	1			1992-95, (M10-1.50)
	6502 696	1			1996, (M10x1.50)
13	5525 4651	2			DEADENER, Trans. Crossmember to Frame, 1992-95 ***

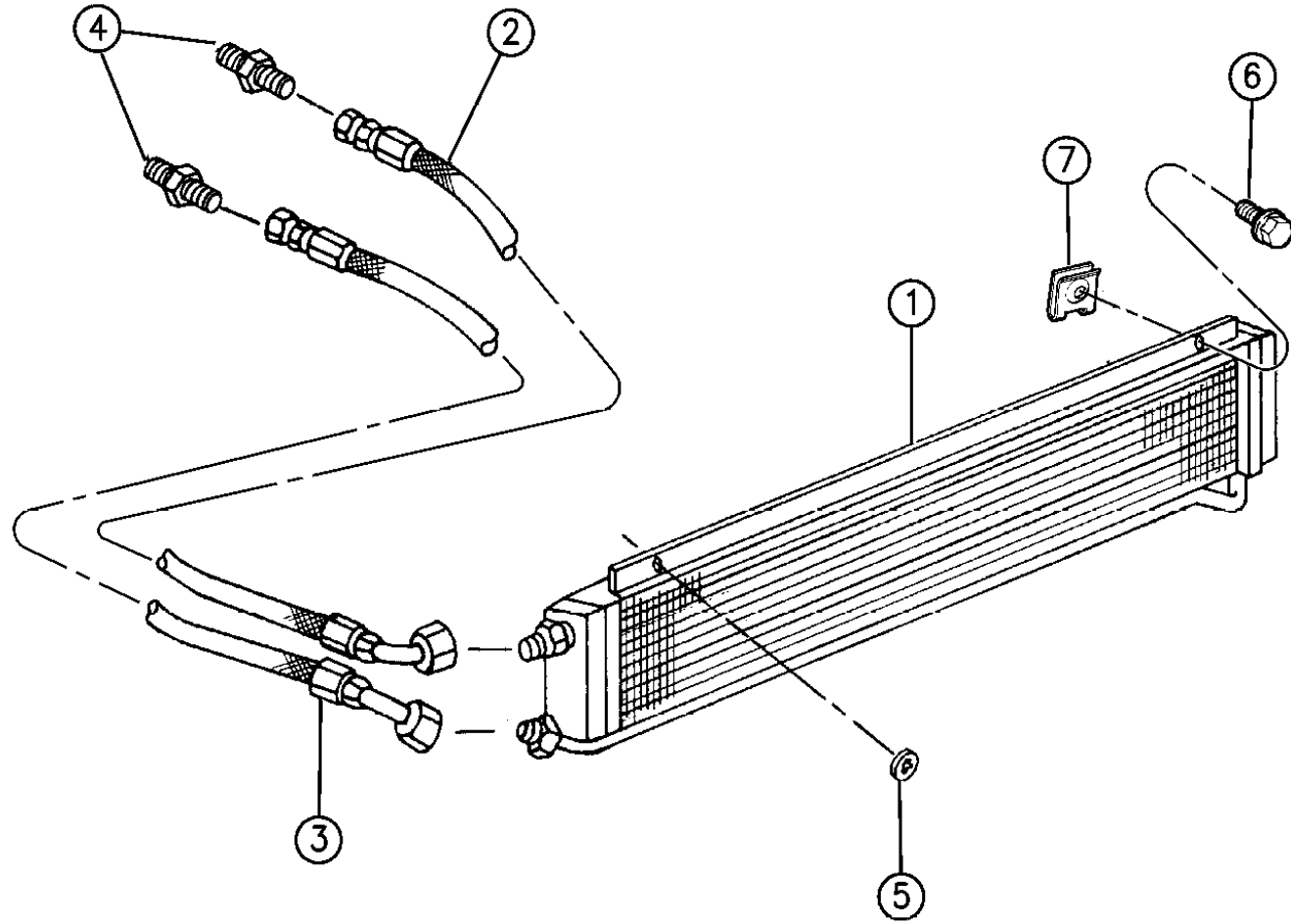
DODGE VIPER  
 MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

92V09 1010

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

OIL COOLER 8.0L ENGINE  
Figure 9-1110

9-1110A



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4643 826	1			OIL COOLER ASSEMBLY, Engine ***
2	4643 827	1			LINE ASSEMBLY, Oil Inlet ***
	4709 497	1	27		1992-95
	4848 310	1	29		1996
3	4643 828	1			LINE ASSEMBLY, Oil Outlet ***
	4709 141	1			1992-93
	4709 496	1	27		1994-95
	4848 300	1	29		1996
4	5245 139	2			NIPPLE, Oil Cooler Line
5		2			NUT, Push, (8mm), (Not Serviced)
6	6100 296	2			SCREW, Mounting, (M8x1.25x25.00)
7	6101 283	2			U-NUT, Mounting, (M8x1.25)

DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

92V09 1110

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

# GROUP-11 EXHAUST

## GROUP 11 - EXHAUST

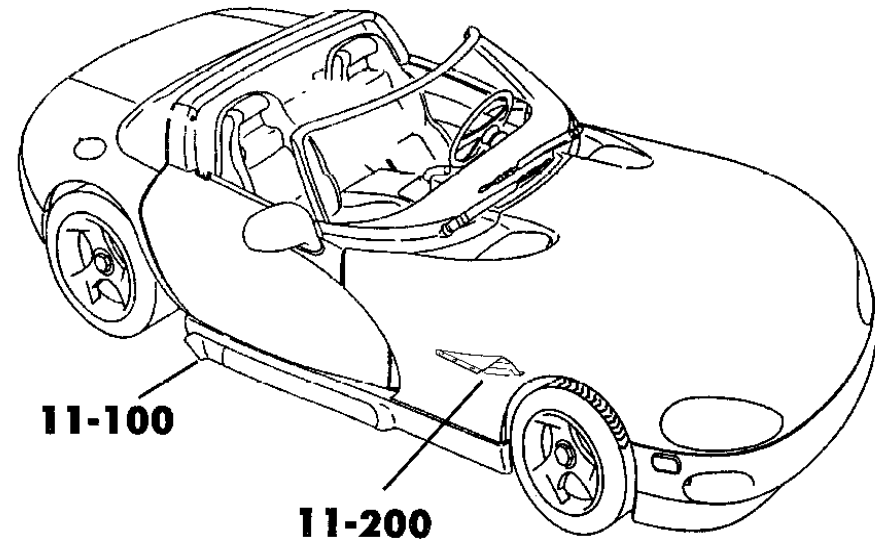


ILLUSTRATION TITLE

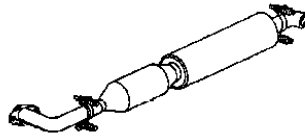
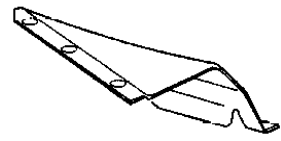
GROUP-FIG. NO.

**EXHAUST SYSTEM**

EXHAUST SYSTEM 1992-95, U.S. AND CANADA VIPER .....	Fig. 11-110
EXHAUST SYSTEM 1996, U.S. AND CANADA VIPER .....	Fig. 11-115
EXHAUST SYSTEM EXPORT VIPER .....	Fig. 11-120

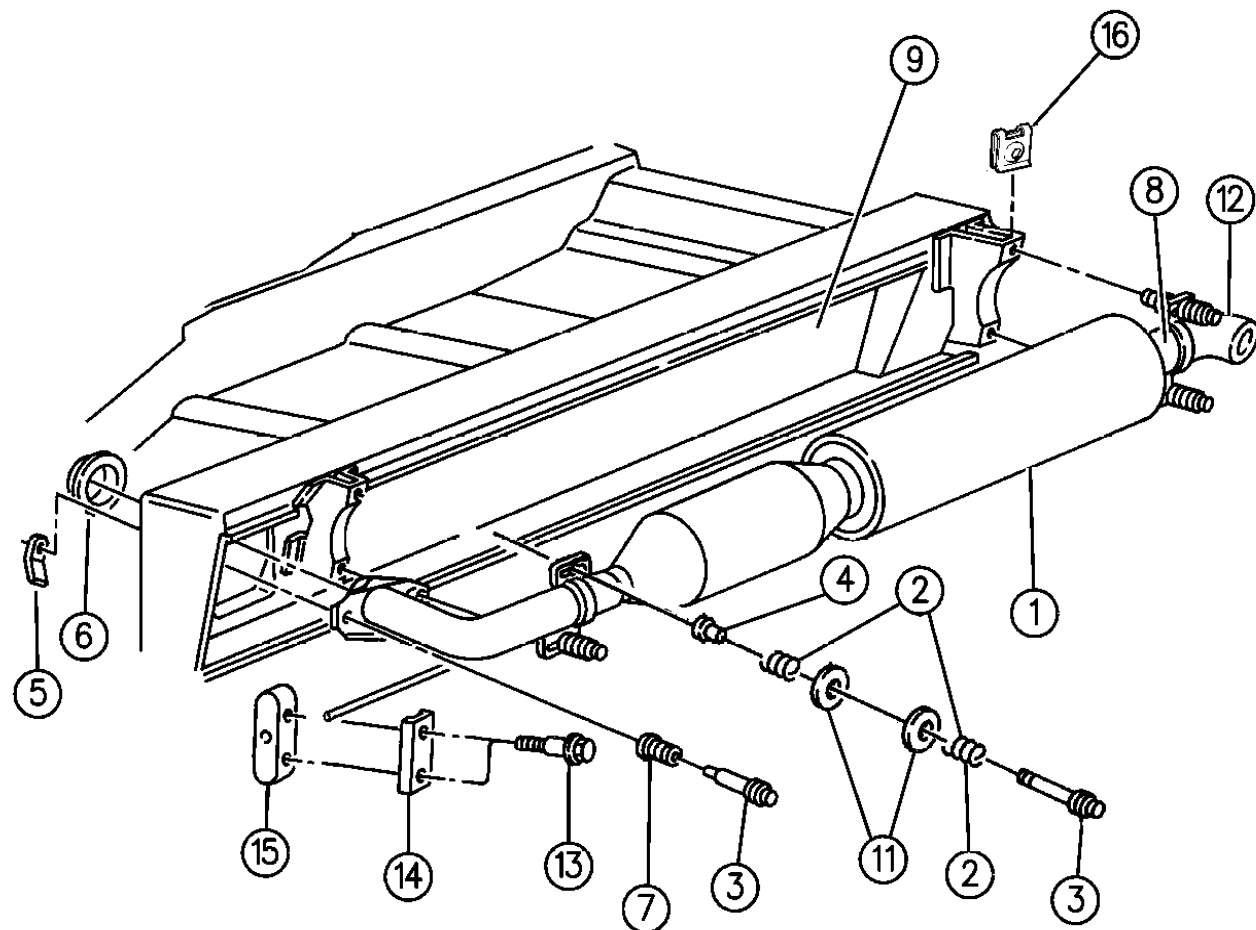
**HEAT SHIELD**

HEAT SHIELD VIPER .....	Fig. 11-210
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<p><b>11-100</b> EXHAUST PIPE &amp; MUFFLER</p> 	<p><b>11-200</b> HEAT SHIELDS</p> 		
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EXHAUST SYSTEM 1992-95, U.S. AND CANADA VIPER  
Figure 11-110

11-110C



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					EXHAUST ASSEMBLY ***
	4708 488-9	1			1992
	4763 574-5	1			1993-95
2	4643 169	16			SPRING, Exhaust, 1992-93
3	5217 003	12			BOLT
4	4643 279	8			RETAINER
5	4427 610	4			NUT
6					RING, Seal
	4427 779	2			1992-93
	4763 481	2			1994-95
7	4301 631	4			SPRING, Exhaust Pipe Flange
8					CLAMP, Exhaust Tip
	4004 445	2			1992-93
		2			1994-95, (Serviced in Assembly)
9	4642 642-3	1			INSULATION, Thermal, Sill
11	6100 132	16			WASHER
12	4709 128-9	2			TIP, Exhaust
13	6033 047	8			BOLT
14	4708 458	2			ISOLATOR ***
15					ISOLATOR ***
	4709 038	AR			1992-93, 3 Hole
	4709 036	1			1994-95, 4 Hole
16	6101 283	8			U-NUT, 1992-93

DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

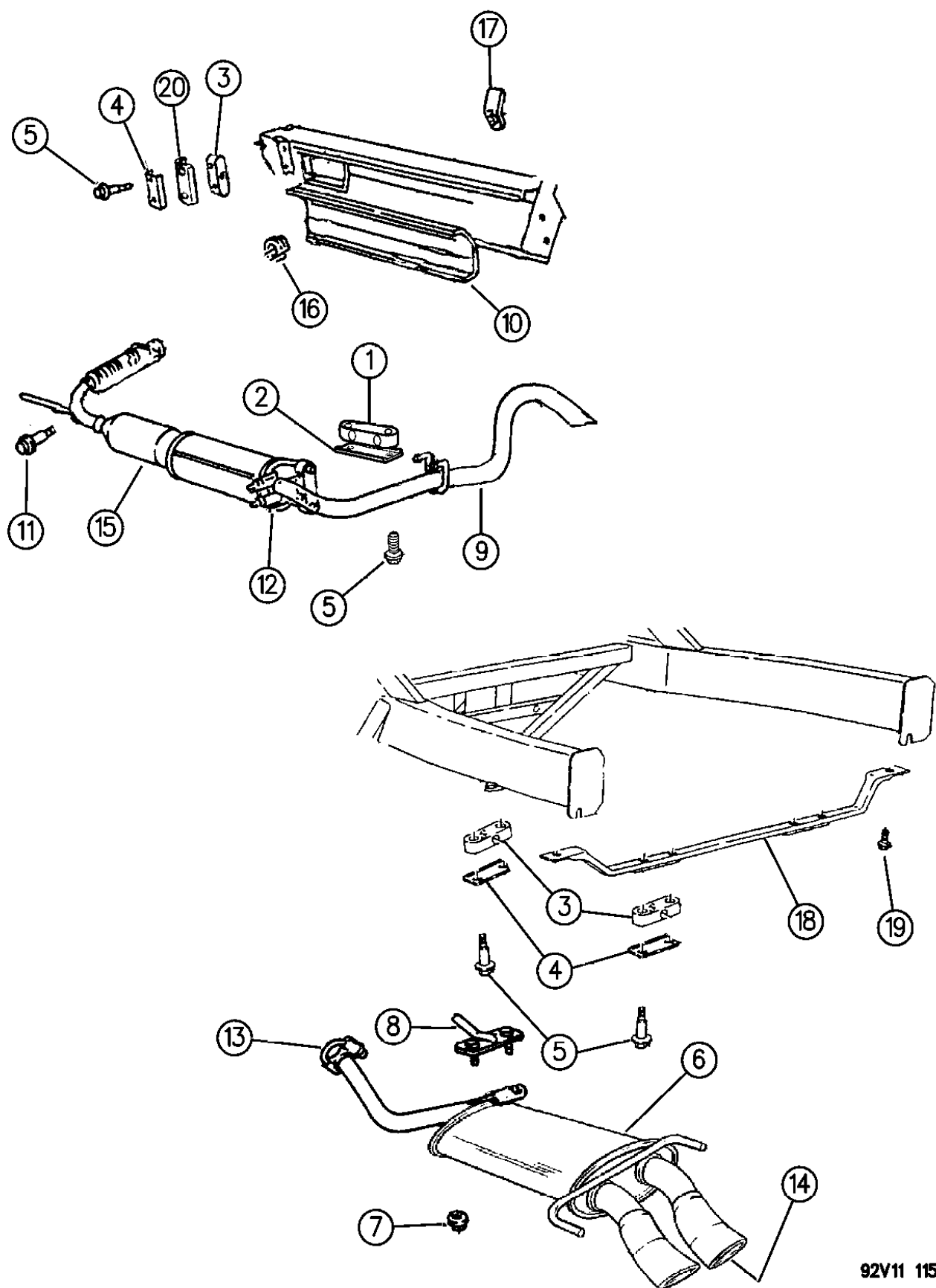
92V11 110

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

EXHAUST SYSTEM 1996, U.S. AND CANADA VIPER  
Figure 11-115

11-115

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4763 667	2			ISOLATOR, Exhaust Pipe ***
2	4763 629	2			SUPPORT, Isolator, Exhaust Pipe
3	4709 038	5			ISOLATOR, Exhaust ***
4	4708 458	5			ISOLATOR, Support ***
5	6033 047	14			BOLT
6	5245 788	1			MUFFLER, w/Pipe
7	6501 483	2			NUT, Hanger
8	5245 034	1			ROD, Hanger, Rear Muffler
9					Pipe, Exhaust, Intermediate ***
	4763 592	1	27		Rt.
	4763 593	1	27		Lt.
	4855 300	1	29		Rt.
	4855 301	1	29		Lt.
10	5245 814-5	1			INSULATION, Thermal, Sill Inner
11	6100 316	4			BOLT, Pipe to Manifold
12	4709 094	2			CLAMP, Exhaust Pipe
13	4695 220	2			CLAMP, Exhaust Pipe
14		2			TIP, Rear Muffler, (Serviced in Muffler Assembly)
15	4855 440-1	1			CONVERTER ASSEMBLY
16	4763 586	2			SEAL, Ring, Exhaust Pipe to Manifold
17	4427 610	2			NUT, Flange
18	4709 106	1			BAR, Muffler Hanger
19	6101 542	2			SCREW, Hanger Bar, (M8x1.25x20.00)
20	4848 163	2			SPACER, Exhaust Hanger



92V11 115

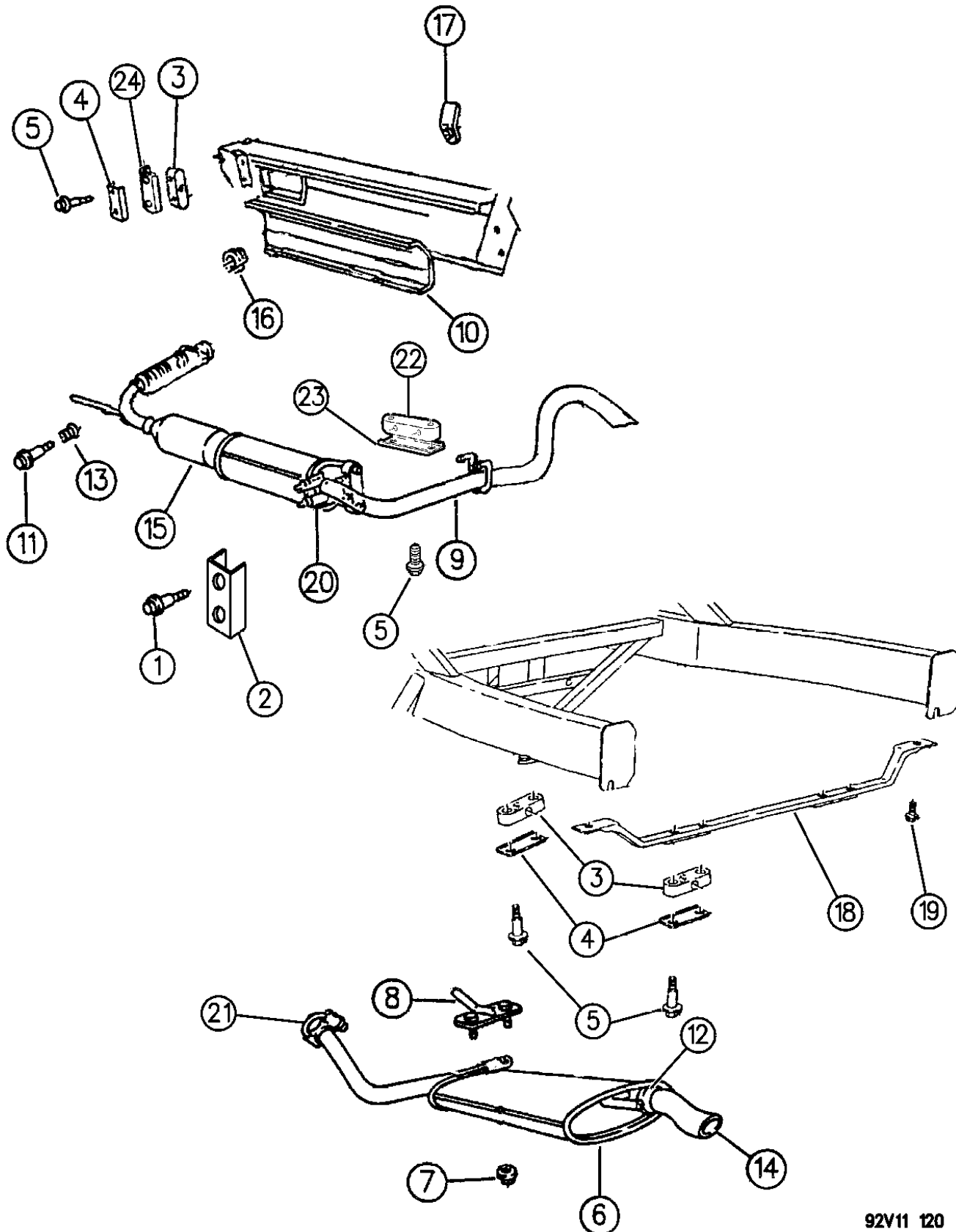
DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

EXHAUST SYSTEM EXPORT VIPER

Figure 11-120

11-120C



92V11 120

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	6035 135	4			SCREW, Exhaust Isolator Shield, 1992-95
2	4709 407	2			SHIELD, Isolator Heat, 1992-95
3	4709 038	5			ISOLATOR, Exhaust ***
4	4708 458	5			ISOLATOR, Support ***
5	6033 047	14			BOLT
6					MUFFLER, w/Pipe
	4763 578-9	2			1992-95
	4763 588-9	2			1996
7	6501 483	2			NUT, Hanger
8					ROD, Hanger, Rear Muffler
	4708 459	2			1992-95
	5245 034	1			1996
9					PIPE, Exhaust, Intermediate
	4708 454-5	1			1992-94
	4763 576-7	1			1995
		1			1996, (Serviced in Muffler Assembly)
10					INSULATION, Thermal, Sill Inner
	4642 642-3	1			1992-95
	5245 814-5	1			1996
11					BOLT, Pipe to Manifold
	5217 003	4			1992-95
	6100 316	4			1996
12	4695 220	2			CLAMP, Muffler Tip
13	4301 631	4			SPRING, Pipe
14					TIP, Rear Muffler
	4709 092-3	1			1992-95
		2			1996, (Serviced in Assembly)
15					EXHAUST ASSEMBLY ***
	4708 488-9	1			1992
	4763 574-5	1			1993-95
	4763 438-9	1			1996
16					SEAL, Ring, Exhaust Manifold to Exhaust Assembly
	4427 779	2			1992-93
	4763 481	2			1994-95
	4763 586	2			1996
17	4427 610	2			NUT, Flange
18	4709 106	1			BAR, Muffler Hanger
19					SCREW, Hanger Bar
	6100 582	2			1992-95
	6101 542	2			1996
20					CLAMP, Exhaust Pipe
	4004 445	2			1992-93
		2			1994-96, (Serviced in Assembly)
21					CLAMP, Exhaust Pipe

DODGE VIPER

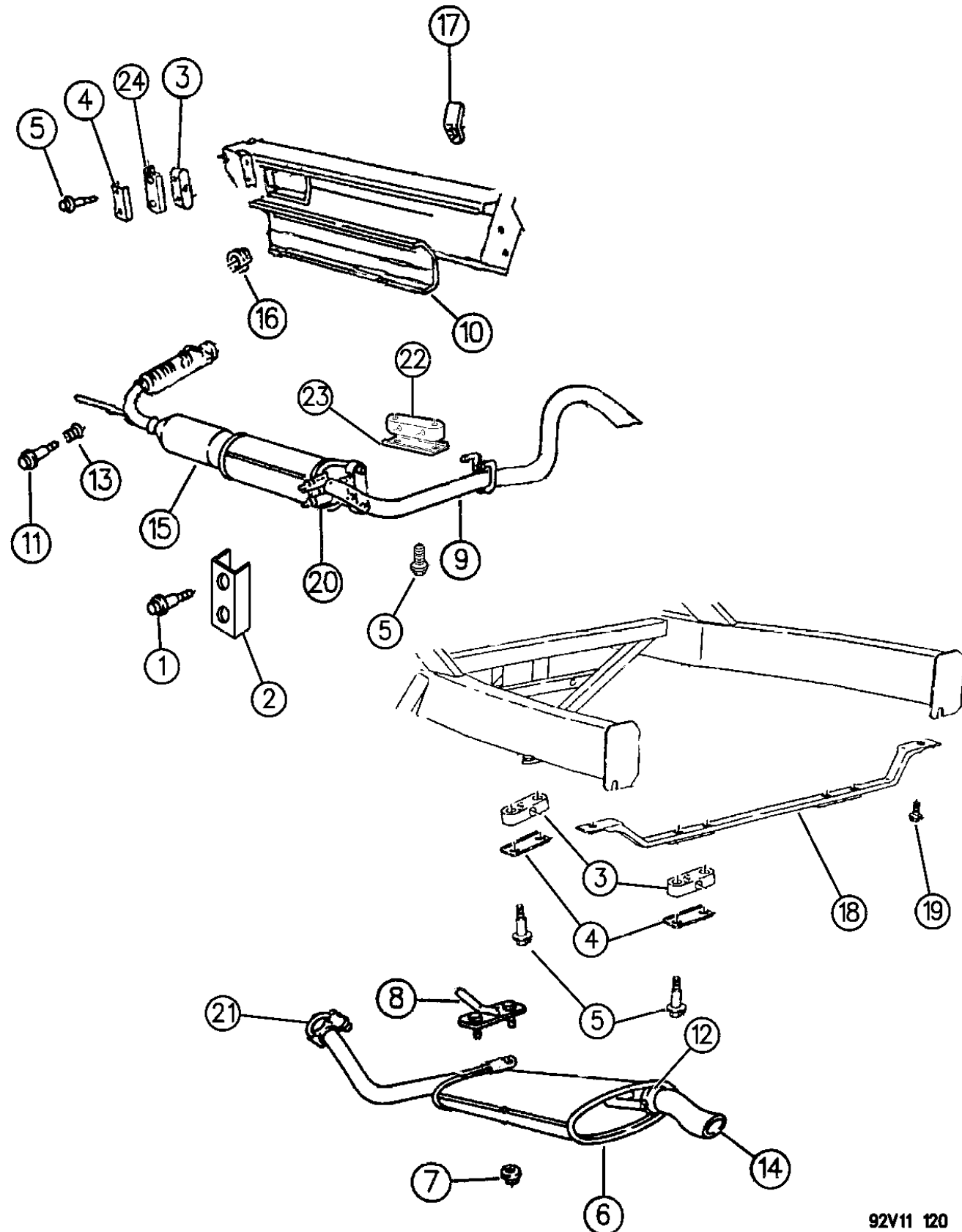
MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

EXHAUST SYSTEM EXPORT VIPER

Figure 11-120

11-120C



92V11 120

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
	5200 2144	2			1992-93
	4695 220	2			1994-96
22	4763 667	2			ISOLATOR, Exhaust Pipe ***
23	4763 629	2			SUPPORT, Isolator, Exhaust Pipe
24	4848 163	2			SPACER, Exhaust Hanger

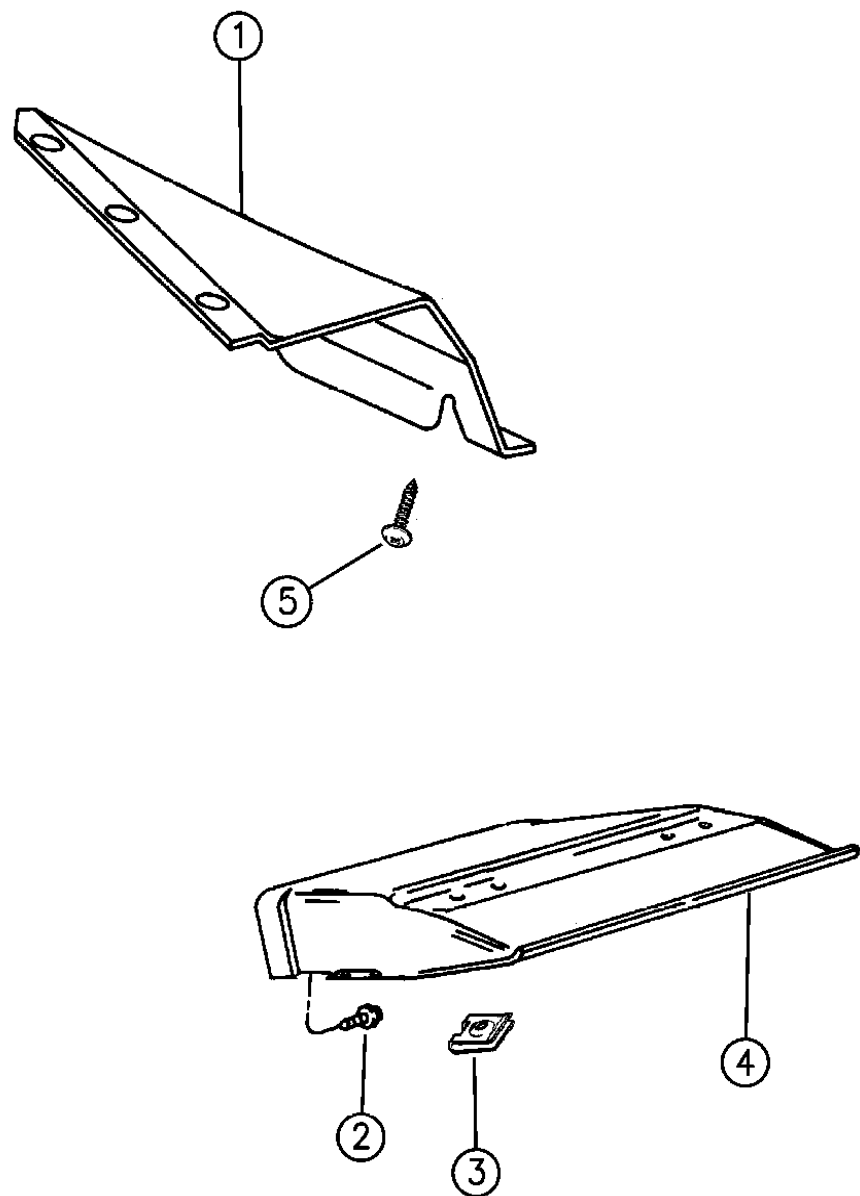
DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

HEAT SHIELD VIPER  
Figure 11-210

11-210C



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					SHIELD, Heat
	4643 080-1	1			1992-93
	4763 846-7	1			1994-96
2	6035 135	6			SCREW, Shield
3		AR			U-NUT, Shield, (Not Serviced)
4					SHIELD, Rear Muffler Heat
	4708 462	1	27		
	5245 730	1	29		
5	6035 494	10			SCREW, Shield

92V11 210

DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required



# GROUP-13 FRAME BUMPERS OR FASCIA

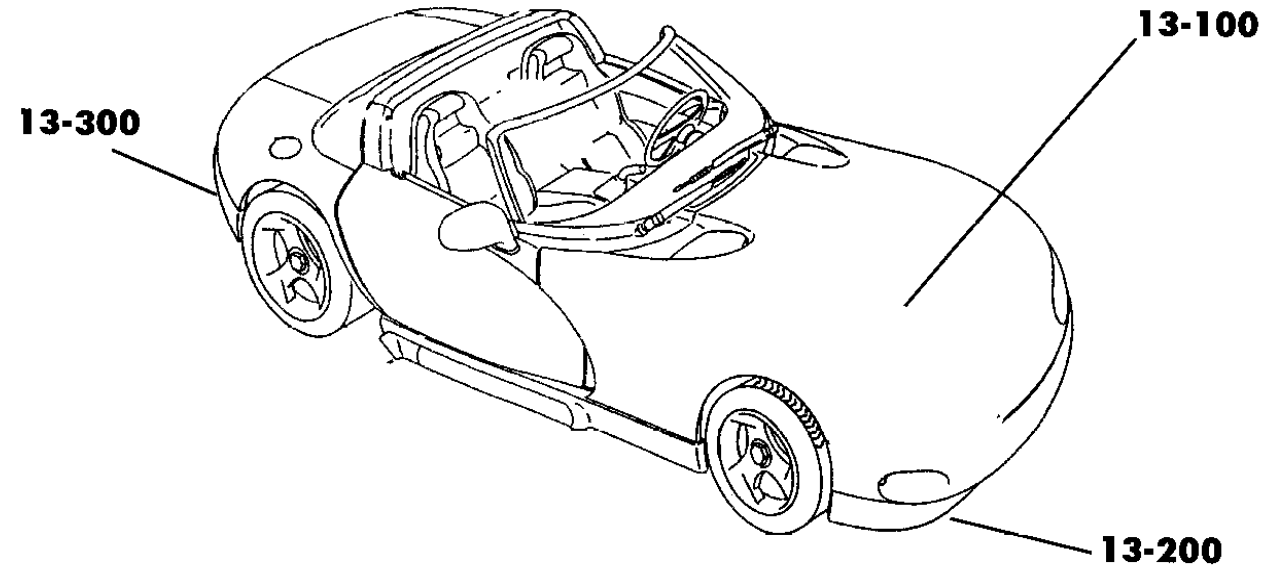


ILLUSTRATION TITLE

GROUP-FIG. NO.

**FRAME**

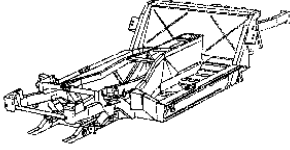
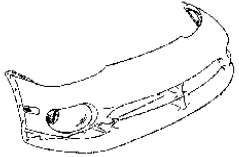
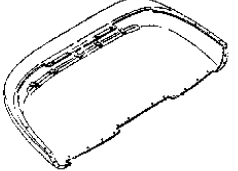
FRAME VIPER ..... Fig. 13-110

**FASCIA, FRONT**

FRONT FASCIA VIPER ..... Fig. 13-210

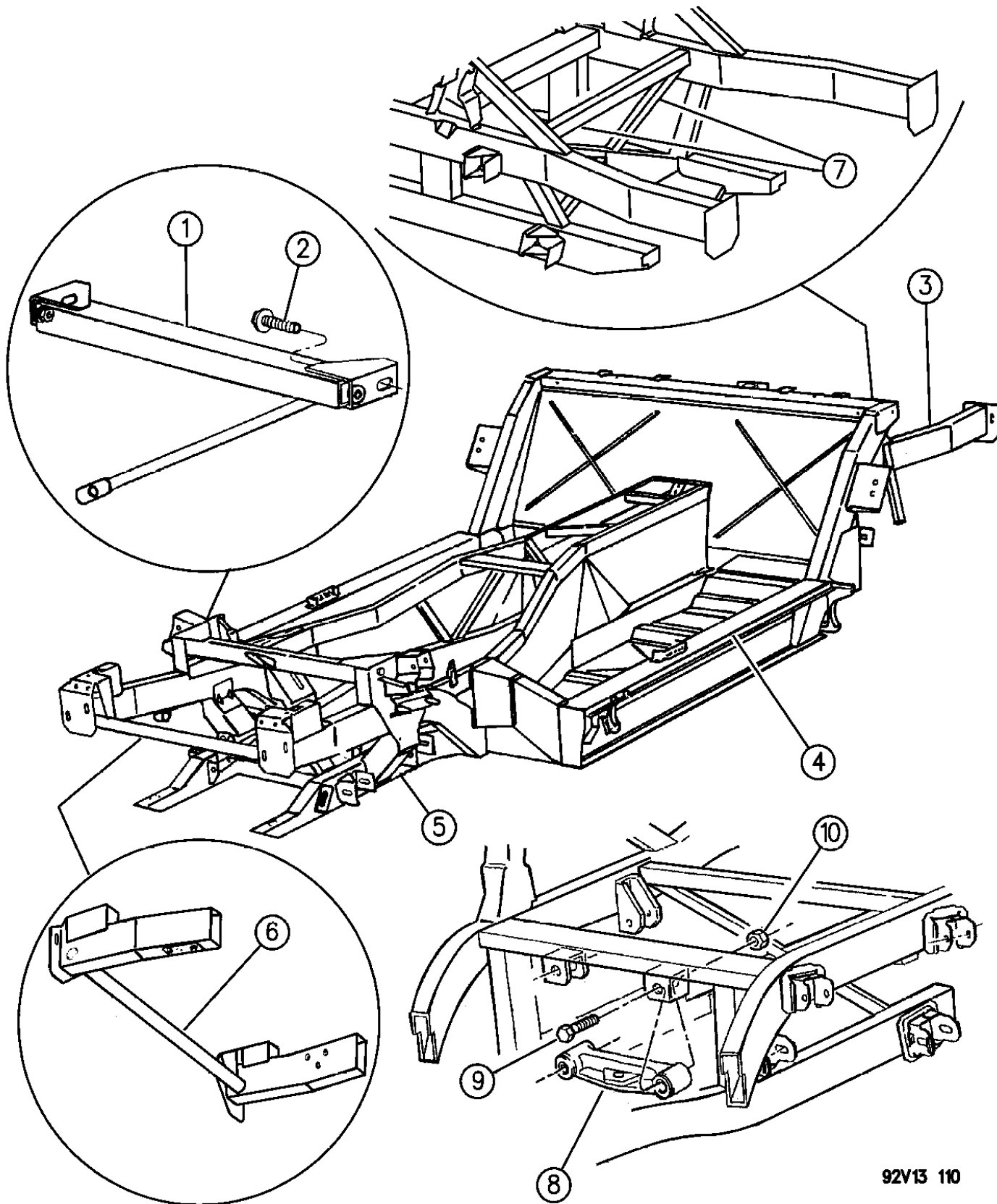
**FASCIA, REAR**

REAR FASCIA VIPER ..... Fig. 13-310

<p><b>13-100</b> FRAME</p> 	<p><b>13-200</b> FRONT BUMPER &amp; SUPPORT</p> 	<p><b>13-300</b> REAR BUMPER &amp; SUPPORT</p> 	

FRAME VIPER  
Figure 13-110

13-110B



92V13 110

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
FRAME					
1-7	4763 614	1			1992-95
	4855 232	1			1996, w/o Rails
1	4642 289	1			CROSSMEMBER, Shock Tower 1992-95
	4763 546	1			1996
	4773 168	1			CROSSMEMBER, Rear, K Type
2	6101 051	5			SCREW, Crossmember to Shock Tower
3	4720 018-9	1			RAIL, Frame Rear
4					SILL, Side
	4720 020	1			Right, 1992
	4720 021	1			Left, 1992
	4797 140	1			Right, 1993-96
	4797 141	1			Left, 1993-96
5					FRAME, Front
	4720 047	1			1992-1993
	4798 313	1			1994-95
	4886 314AA	1			1996
	4708 129	1			BRACKET, Towing EXPORT Front
	4708 188-9	1			Rear
	4708 184-5	1			BRACKET, Support, Fascia EXPORT
	4848 653	2	29		BRACKET, Sportbar Support
			29		SHIM, Support to Upper Rail
	4763 564	AR			Thin
	4763 565	AR			Thick
	4848 656	2	29		PLATE, Sportbar Support Bracket Stud
	4709 331	1			RETAINER, Support EXPORT
	4708 052-3	1			STRUT, Support to Upper Rail ***
6					RAIL, Front Crossmember
	4720 079	1			1992-93
	4796 078	1			1994-96
7	4797 851	1			CROSSMEMBER, Rear
8	4763 524AB	1			CROSSMEMBER, Differential Pinion Mtg.
9		2			SCREW (DNS)
10	6502 528	2			NUT

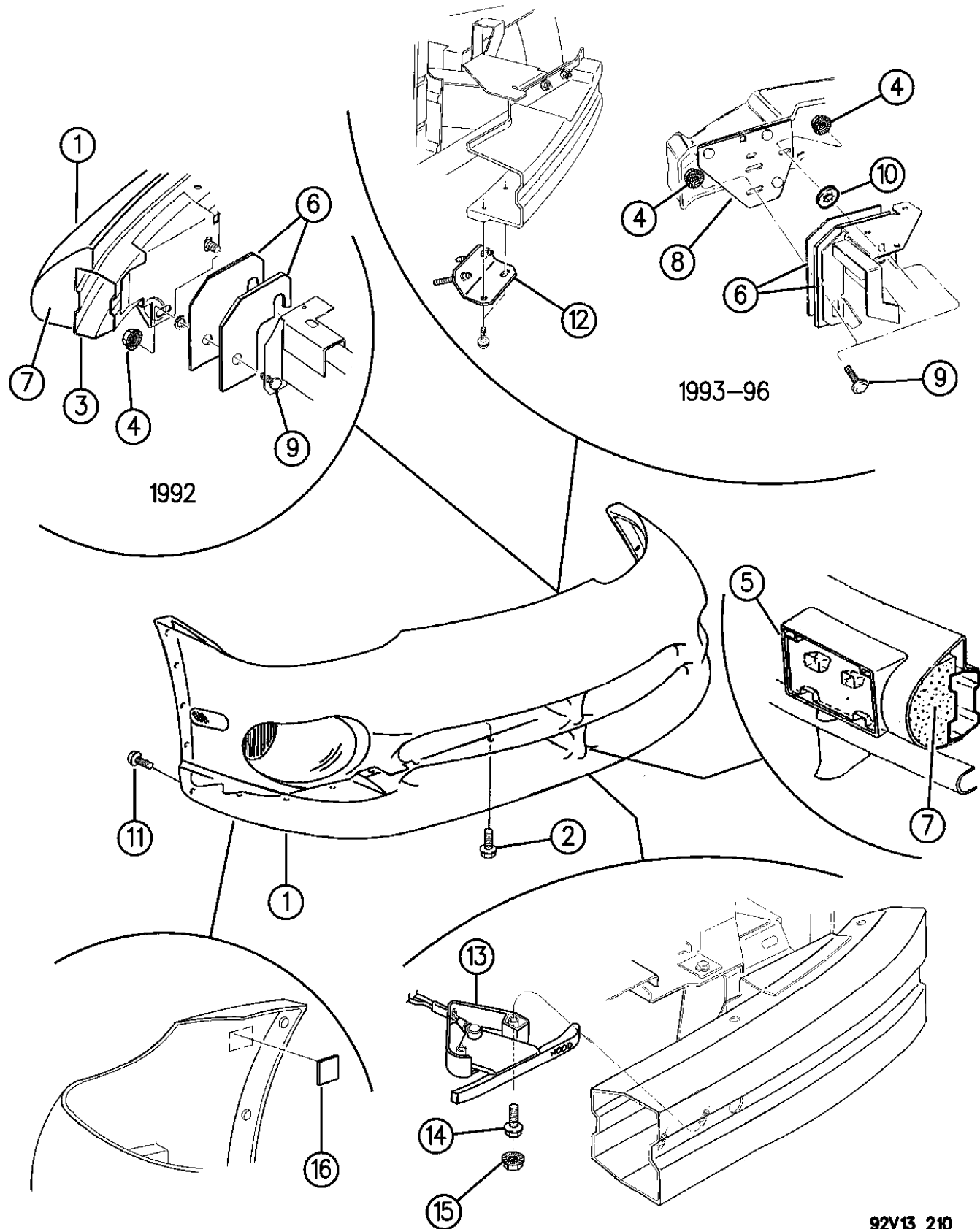
DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

FRONT FASCIA VIPER

Figure 13-210

13-210A



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					FASCIA, Front
	4708 341	1			1994-95
	4864 973	1	27		Primed 1996
	KS72 SBE	1	29		1996
					TAPE, Clear
	4848 828	1			Right
	4848 829	1			Left
	4848 448	1			SEAL, Fascia to Hood
			29		PANEL, Fascia Close-Out
	4848 612	1			Right
	4848 613	1			Left
2	6025 335	11			SCREW
3	4643 220	1			REINFORCEMENT, Metal, 1992
	4708 472	1			FOAM, w/Tape ***
	5245 044	2			FOAM AND TAPE, (GT-2) ***
	4708 345	1			BUMPER, Fascia, Fiberglass
					BUMPER ASSEMBLY
	4763 375	1			1995
	4708 436-7	1			BRACKET, Bumper Mtg.
2	6025 335	AR			SCREW
3	6101 448	6			NUT
4	4708 268	1			PACKAGE, License Plate
	4709 042	1			EXPORT
5					SHIM
	4708 227	AR			Thick
	4708 228	AR			Thin
6	4642 693	1			FOAM ***
7					PLATE, Fascia Adapter
	4708 344	2			1992-95
	4763 099	2			1996
8		2			BOLT (DNS)
9		2			NUT (DNS)
10	6100 545	AR			SCREW
11	4709 348	1			BRACKET, Hood Latch
12	4709 049	1			HANDLE, w/Cable Hood Release
13		2			SCREW (DNS)
14	6100 515	2			NUT
15	4709 275	2			PAD, Bulkhead Spacer

DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

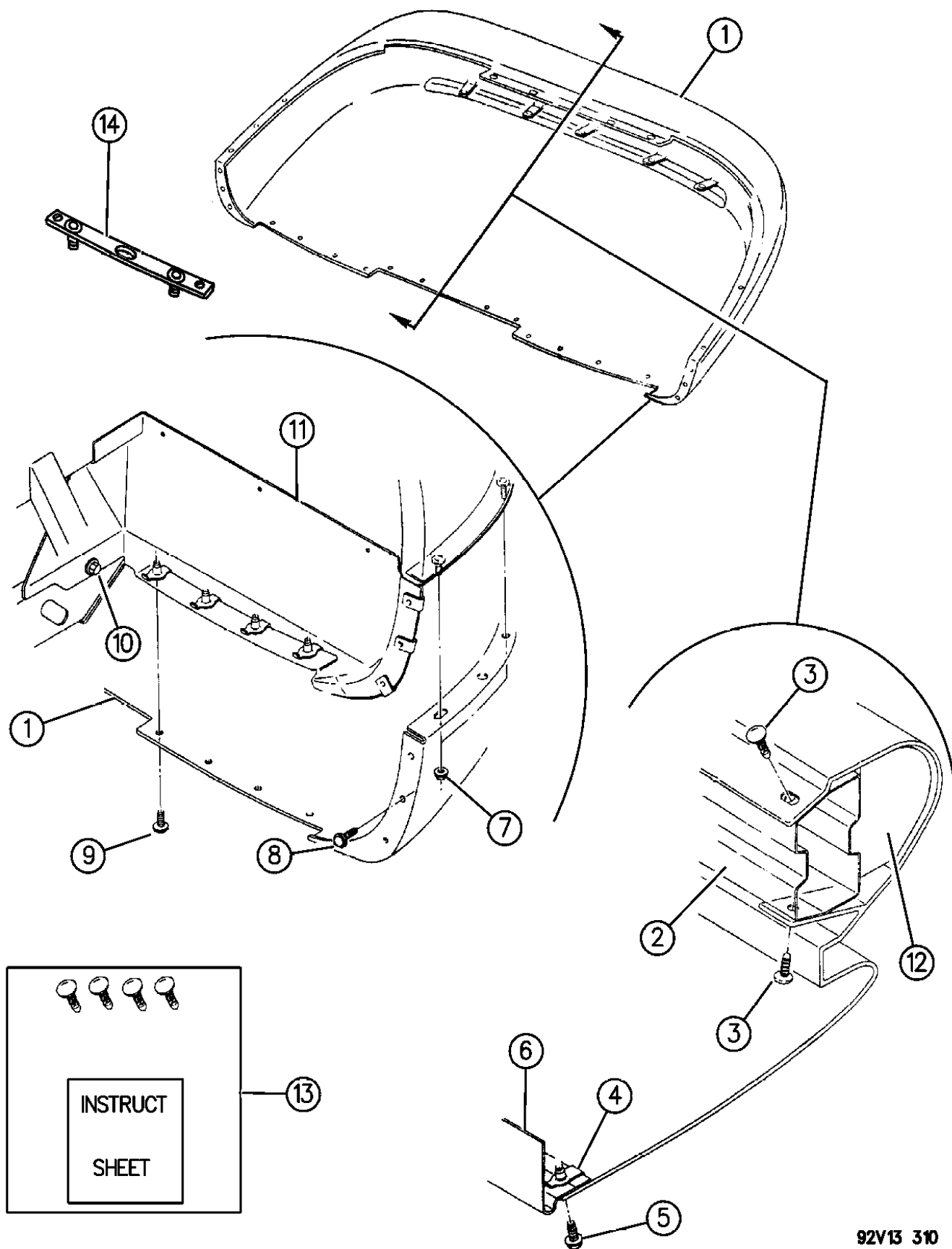
92V13 210

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

REAR FASCIA VIPER

Figure 13-310

13-310



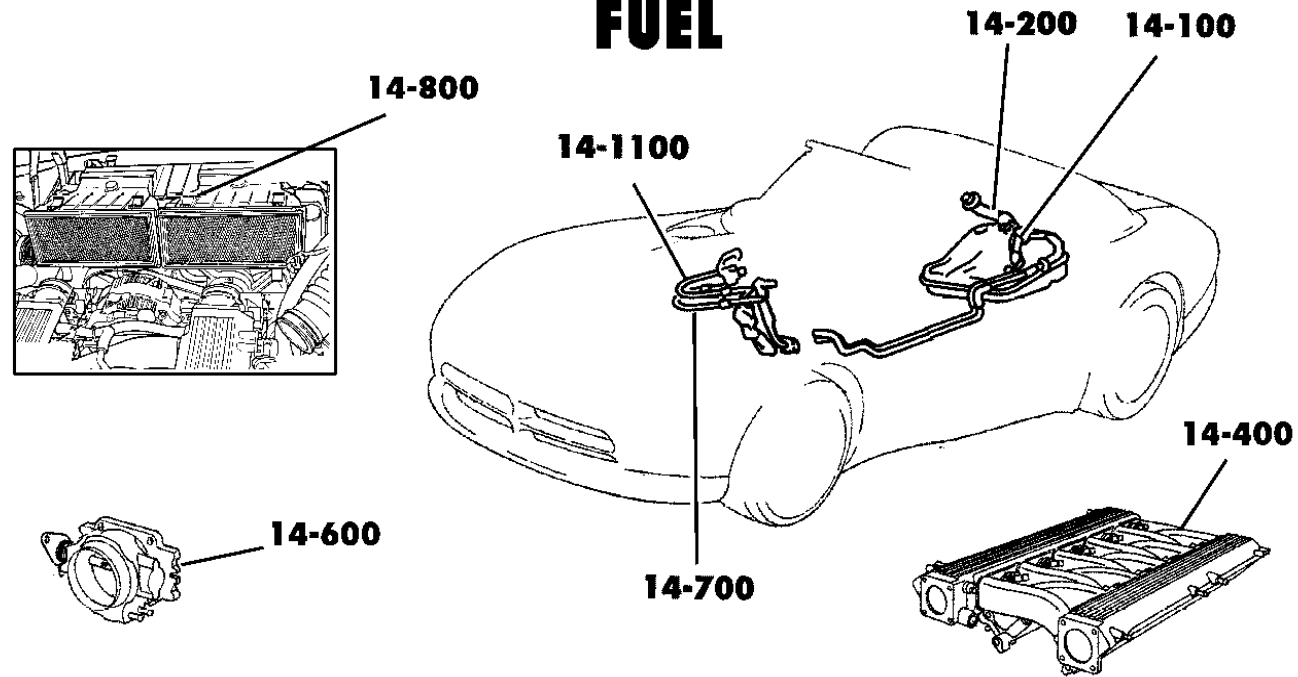
ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					FASCIA, REAR
	4709 034	1			w/o Exhaust Cut-Outs
	4864 970	1			with Exhaust Cut-Outs
	4761 778	1			Primed, EXPORT, 1993-95
	4864 967	1	27		EXPORT
	LB05 SBE	1	29		1996
-	4708 344	2			PLATE, Adapter Fascia To Frame
2					REINFORCEMENT, Fascia
	4643 221	1			Steel
	4708 342	1			Fiberglass
	6101 448	6			NUT, Reinforcement to Rail
3	6501 067	9			RETAINER, Fascia to Reinforcement
4		5			U-NUT
5	0180 020	5			SCREW
6					RETAINER, Fascia to Lower Rail
	4643 222	1			1992-94
	4709 411	1			1994-96
7	6100 049	4			NUT
8		6			SCREW (DNS)
9	6029 237	AR			SCREW
10	6031 012	4			SCREW
11					SHIELD, Lower Rear Splash
	4642 760-1	1			EXPORT
	4709 037	1			SHIELD, Fascia Heat, EXPORT
	4709 085	1			SHIELD, Fascia Heat, EXPORT
12	4642 715	1			FOAM ***
	4708 347	1	27		FOAM AND TAPE ASSEMBLY ***
	4763 373	1	29		FOAM AND TAPE ASSEMBLY ***
13	4270 974	1			LICENSE PLATE PACKAGE
					Consists of:
					4 - Screw
					1 - Instruction Sheet
	4643 662	1			EXPORT
14	4642 922	2	27		RETAINER, Fascia to Quarter Panel
	5245 790	1	29		Right
	5245 791	1	29		Left

DODGE VIPER  
 MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

92V13 310

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

# GROUP-14 FUEL

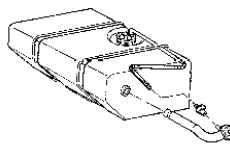
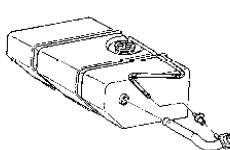
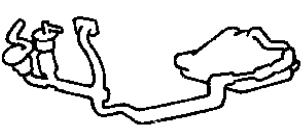
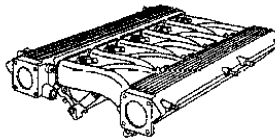
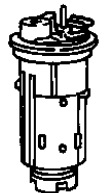
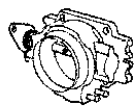
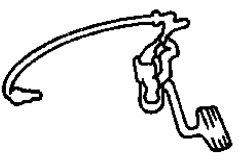

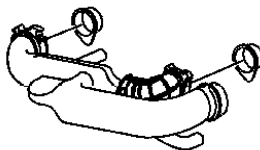



## GROUP 14 - FUEL

ILLUSTRATION TITLE

GROUP-FIG. NO.

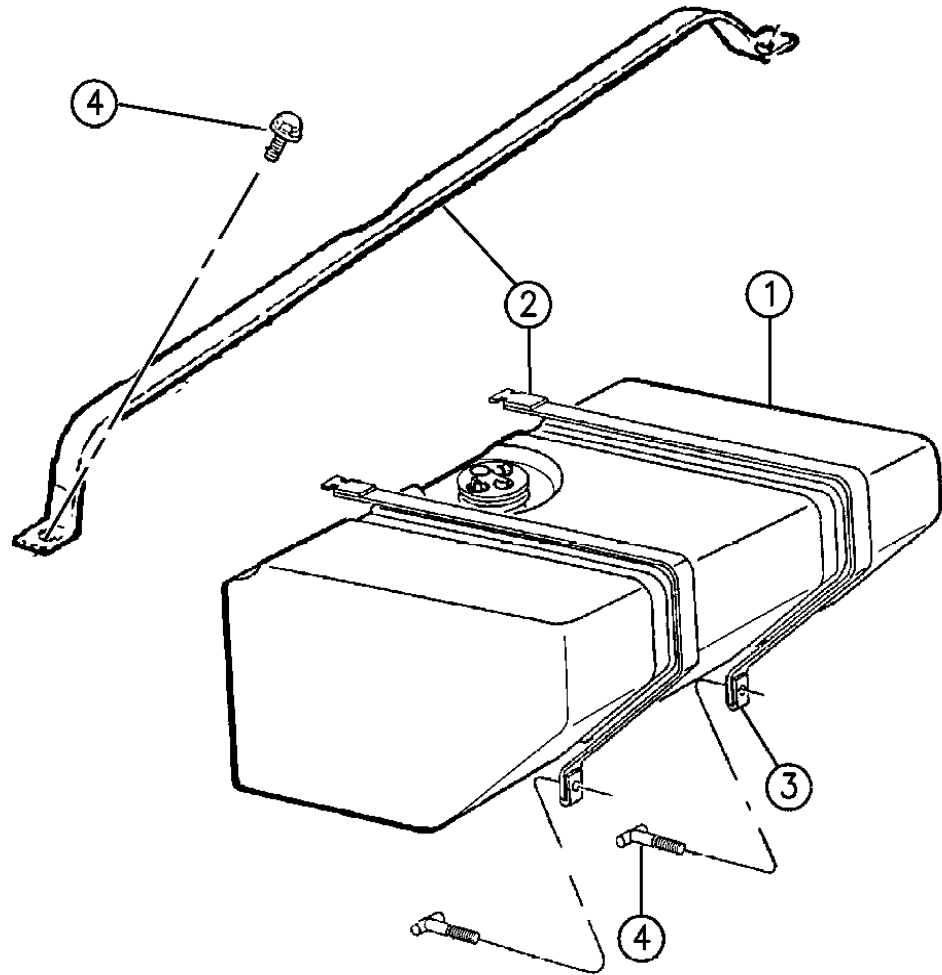
<b>FUEL TANK</b>	
FUEL TANK VIPER .....	Fig. 14-110
<b>FUEL FILLER TUBE</b>	
FUEL FILLER TUBE VIPER .....	Fig. 14-210
<b>FUEL LINES AND FILTER</b>	
FUEL LINES AND FILTER VIPER .....	Fig. 14-310
<b>FUEL RAIL</b>	
FUEL SUPPLY TUBE VIPER .....	Fig. 14-410
<b>FUEL PUMP AND LEVEL UNIT</b>	
FUEL PUMP AND LEVEL UNIT VIPER .....	Fig. 14-510
<b>THROTTLE BODY</b>	
THROTTLE BODY VIPER .....	Fig. 14-610
<b>THROTTLE CONTROLS</b>	
THROTTLE CONTROLS VIPER .....	Fig. 14-710
<b>AIR CLEANER</b>	
AIR CLEANER VIPER .....	Fig. 14-810
<b>AIR INTAKE SYSTEM</b>	
AIR INTAKE SYSTEM VIPER .....	Fig. 14-910
<b>ACCELERATOR PEDAL</b>	
ACCELERATOR PEDAL VIPER .....	Fig. 14-1110

<p><b>14-100</b> FUEL TANK</p> 	<p><b>14-200</b> FILLER TUBE</p> 	<p><b>14-300</b> FUEL LINE &amp; VAPOR GAS CONTROL</p> 	<p><b>14-400</b> INJECTOR &amp; RAIL</p> 
<p><b>14-500</b> FUEL PUMP</p> 	<p><b>14-600</b> THROTTLE BODY</p> 	<p><b>14-700</b> THROTTLE CONTROL</p> 	<p><b>14-800</b> AIR CLEANER</p> 
<p><b>14-900</b> FRESH AIR INTAKE</p> 	<p><b>14-1100</b> ACCEL. PEDAL</p> 		

FUEL TANK VIPER  
Figure 14-110

14-110C

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					TANK, Fuel
	4642 448	1			1992-95
	4709 500	1			1996
2					STRAP, Fuel Tank
	4643 539	2			1992-95
	4848 282	2			1996
3		2			U-NUT, (Not Serviced)
4					BOLT
	6502 766	2			1992-95
		2			1996, (Not Serviced)



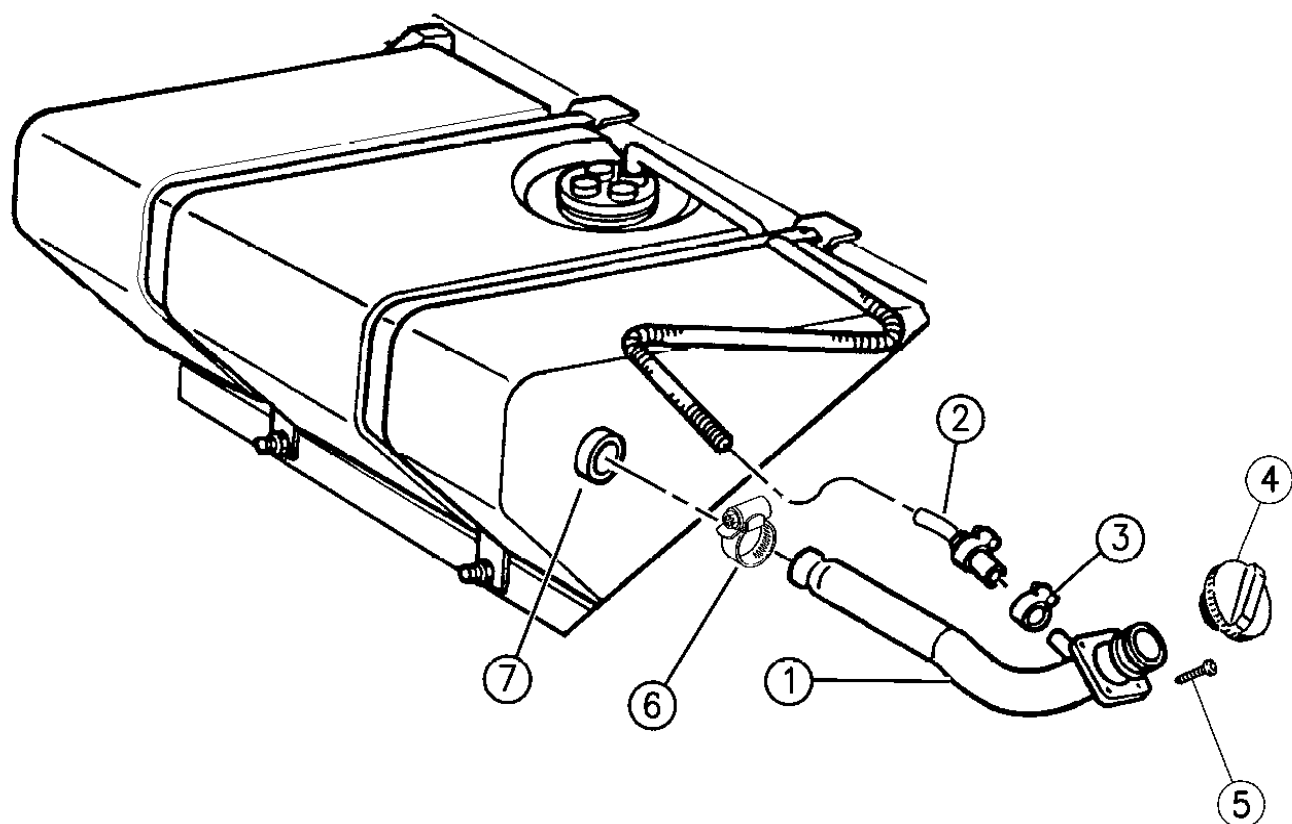
92V14 110

DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

FUEL FILLER TUBE VIPER  
Figure 14-210

14-210C



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					TUBE, Fuel Filler
	4643 097	1			1992-95
	4763 580	1	27		1996
	4763 003	1	29		1996
2					TUBE, Fuel Tank Vent
	4643 671	1			1992-95
	4763 008	1	27		1996
	4763 002	1	29		1996
3					CLAMP, Vent Hose
		2			1992-95, (Not Serviced)
	6502 089	1			1996
4					CAP, Fuel Filler Tube
	5200 6629	1	27		
	4848 132	1	29		
5		2			SCREW, (Not Serviced)
6					CLAMP, Filler Tube
	6502 091	1			1992-95
	6502 090	1			1996
7	5217 578	1			GROMMET, Fuel Tank

92V14 210C

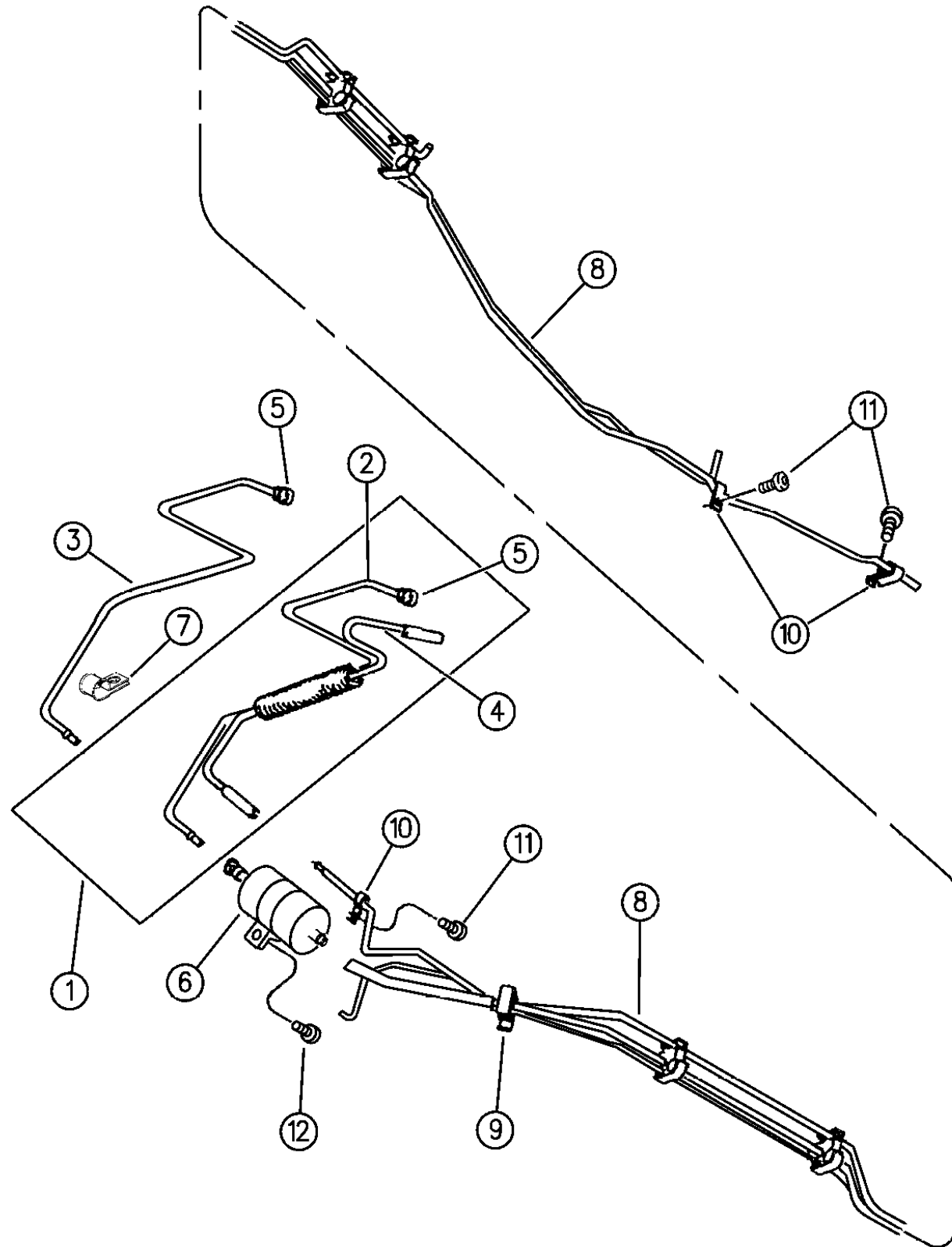
DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

FUEL LINES AND FILTER VIPER

Figure 14-310

14-310C



92V14 310

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					BUNDLE, Fuel Line, Tank to Chassis ***
	4643 670	1			1992-95
	4763 006AB	1			1996
2					LINE, Fuel Supply ***
	4643 542	1			1992-95
		1			1996, (Serviced in Fuel Line Assembly)
3	4643 543	1			LINE, Fuel Return, 1992-93 ***
4					LINE, Fuel Vapor ***
	4643 544	1			1992-95
		1			1996, (Serviced in Fuel Line Assembly)
5		1			QUICK DISCONNECT, (Serviced in Fuel Line Assembly) ***
6					FILTER, Fuel
	5202 0016	1			1992
	4708 317	1			1993-96
7	3404 625	2			CLIP, Fuel Return Line
8					LINE, Chassis Fuel ***
	4709 067	1			1992-95
	4764 000	1			1996
9	5201 7741	1			CLIP, Fuel Bundle
10	2207 919	3			CLIP, Fuel Line
11	6035 135	3			SCREW, Fuel Line Clip, (.250-14x.875)
12		1			SCREW, Fuel Filter, (M8x1.25x25.00), (Not Serviced)

DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

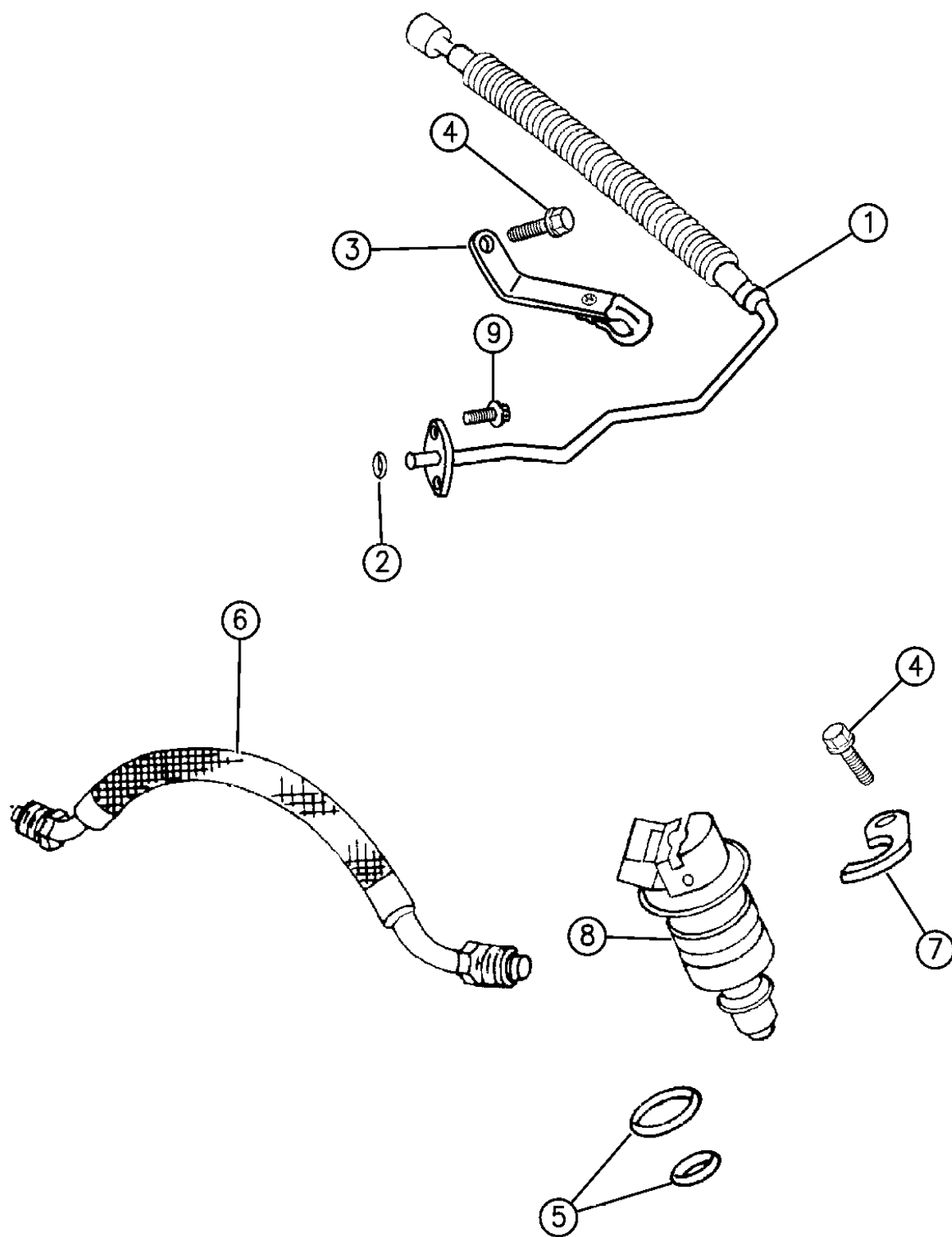
AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required



FUEL SUPPLY TUBE VIPER  
Figure 14-410

14-410A

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					RAIL ASSEMBLY, Fuel Supply ***
	5245 649	1			1992-93
	5245 792	1			1994-96
2	5245 471	1			O-RING, Fuel Supply
3	5245 572	1			CLIP, Fuel Rail, 1992-93
4					SCREW, Injector Mounting
	0154 777	10	27		
	6035 666	10	29		
5	4723 971	AR			O-RING PACKAGE, Fuel Injector
6	5245 412	1			TUBE, Fuel Crossover, 1992-93
7					RETAINER, Injector
	5245 259	10			1992-93
	5245 807	9			1994-96
	5245 809	1			1994-96
8					INJECTOR, Fuel
	5245 344	AR	27		
	5245 724	AR	29		
9	6034 533	2			SCREW, Fuel Rail, 1992-93



DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

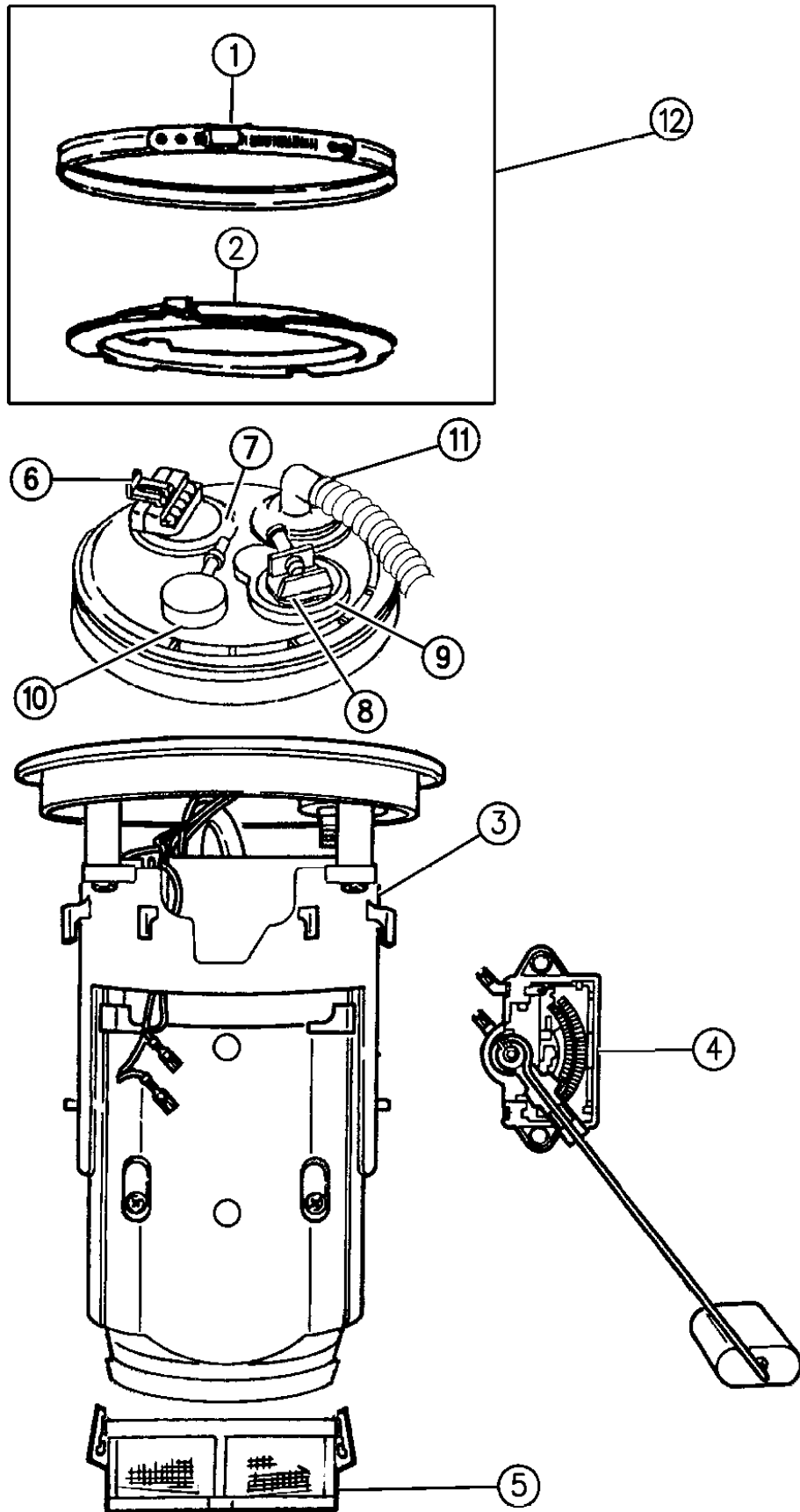
92V14 410

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

FUEL PUMP AND LEVEL UNIT VIPER

Figure 14-510

14-510D



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	5217 825	1			CLAMP/NUT *** 1992-95, Clamp
	5200 5389	1			1996, Nut
2	5217 826	1			SEAL, Fuel Module 1992-95
	5201 8808	1			1996
3	4746 404	1			MODULE, Fuel 1992-95
	4856 873	1	27		1996
4	4882 240	1	29		LEVEL PACKAGE, Fuel ***
	4723 104	1			1992-95
	4864 234	1	27		1996
5	4882 241	1	29		FILTER PACKAGE, Module
	4864 847	1	27		
6	4882 324	1	29		
	4720 832	1			INSULATOR, Electrical Connector
7	5217 802	1			GROMMET 1992-95
		1			1996, (Serviced in Module Assembly)
8	4495 069	1			VALVE, Rollover 1992-95
	4763 826	1			1996
9	4002 149	1			GROMMET, Rollover Valve 1992-95
		1			1996, (Serviced in Module Assembly)
	4746 407	1			REGULATOR, Fuel Returnless 1992-95
10		1			1996, (Serviced in Module Assembly)
		1			TUBE, Fuel Tank Vent
11	4763 008	1	27		
	4763 002	1	29		
	4638 134	1			NUT & GASKET PACKAGE ***

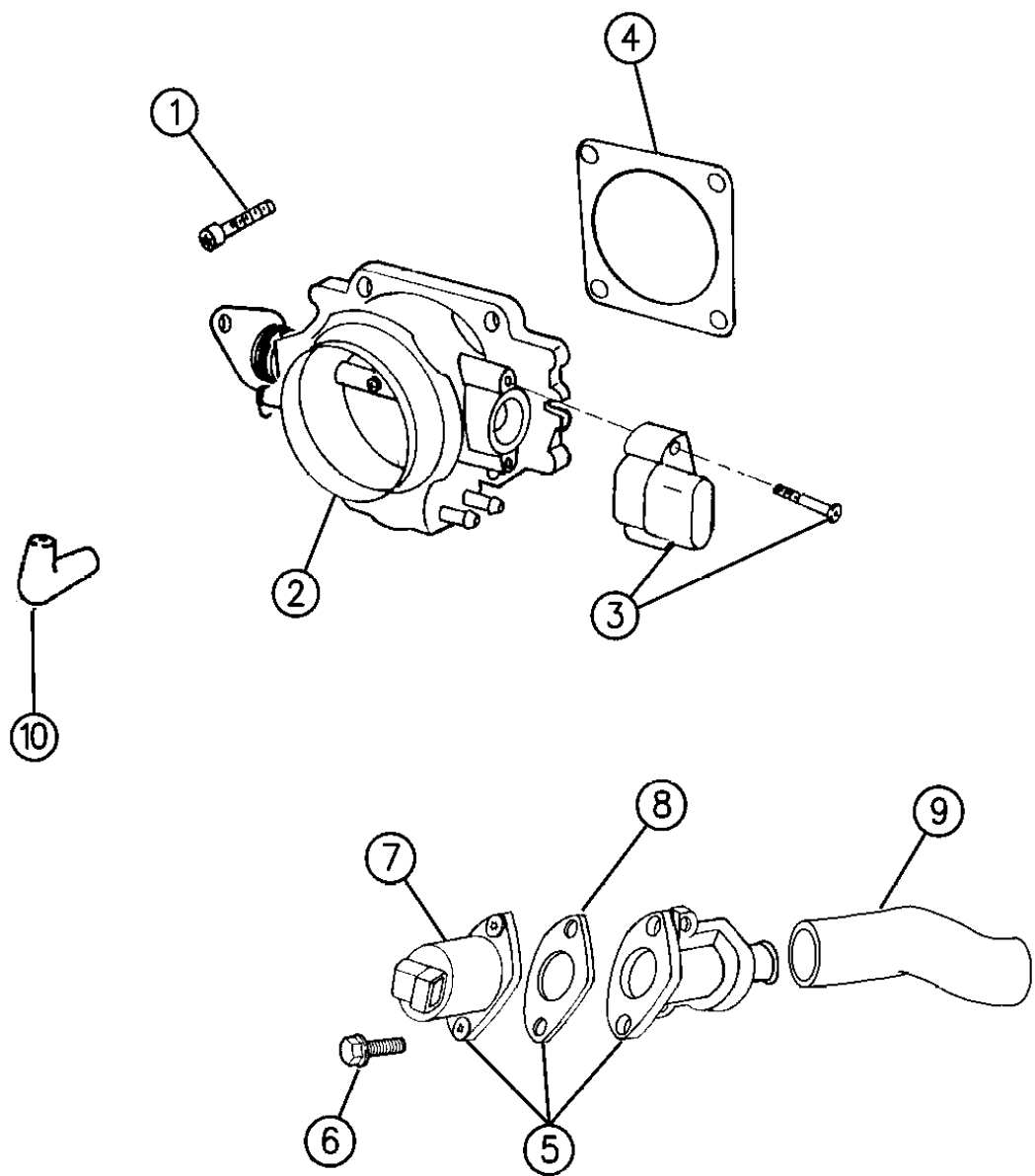
DODGE VIPER  
 MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

92V14 510

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

THROTTLE BODY VIPER  
Figure 14-610

14-610C



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					SCREW, Throttle Body
	6502 445	8			1992-1993
	6101 810	8			1994
	6503 929	8			1995-96
2					THROTTLE BODY ASSEMBLY ***
	5245 240	1	27		Rt.
	5245 241	1	27		Lt.
	4763 766	1	29		Rt.
	4763 763	1	29		Lt.
3					SENSOR, Throttle Position
	4761 871	1	27		
	4874 371	1	29		
4					GASKET, Throttle Body to Intake Manifold
	5300 7543	2	27		
	4848 126	2	29		
5	5245 354	1			MOTOR, Automatic Idle Speed
6					SCREW, AIS
	6034 528	1			1992-93
	0154 777	1			1994
	6035 666	1			1995-96
7	4778 637	1			REPAIR PACKAGE, AIS Motor
					Consists of:
					1-Motor, AIS Stepping
					2-Screw, AIS Motor
					1-O-Ring, Throttle Body
8	5245 373	1			GASKET, AIS Motor
9					HOSE, AIS Supply
	5245 454	1	27		Up To 2-10-94
	4763 539	1	27		After 2-10-94
	4763 805	1	29		
10	5300 9672	1			CONNECTOR, Elbow, Map Sensor
-	4848 127	1			BODY, A.I.S.

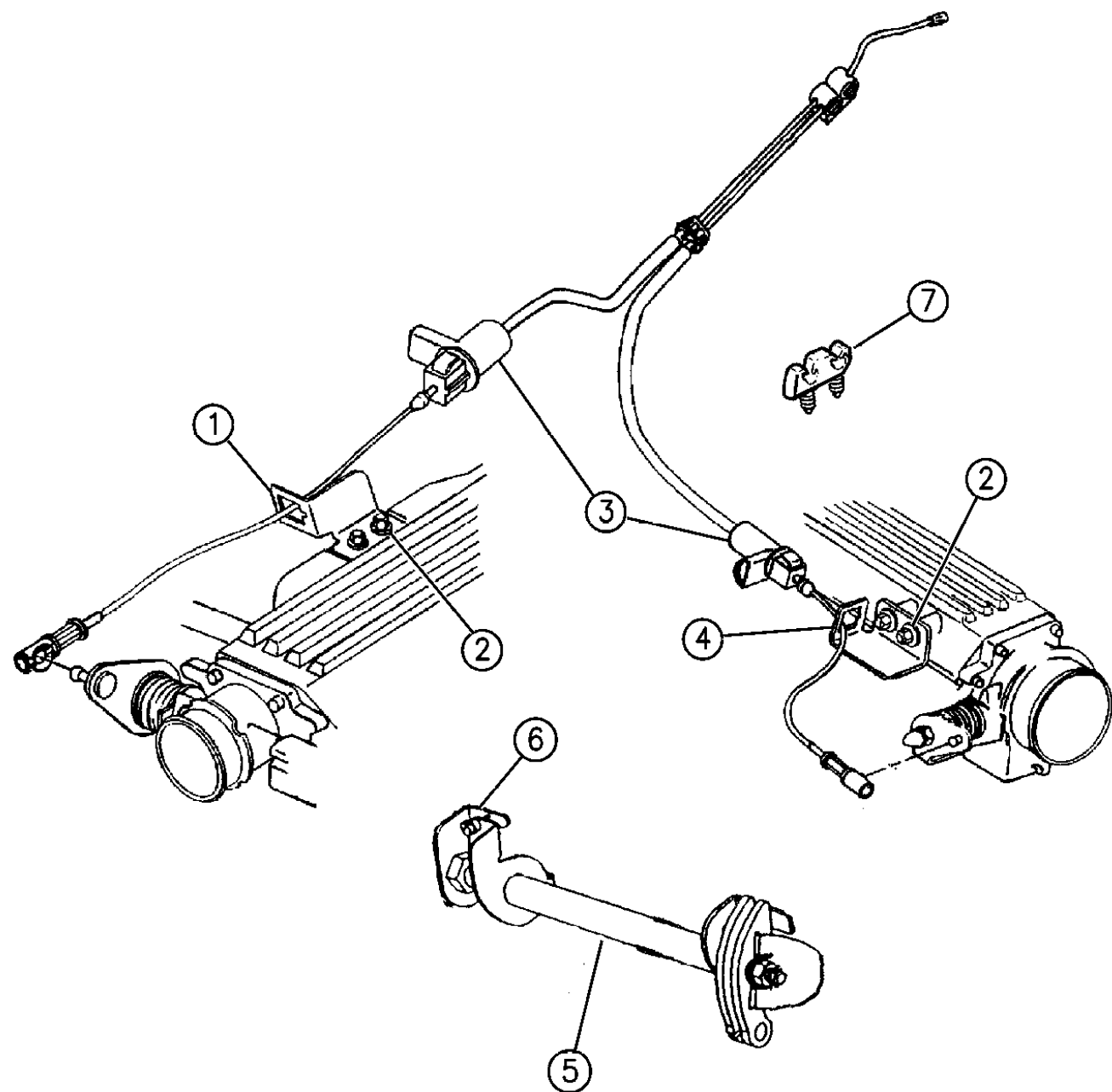
92V14 610

DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

THROTTLE CONTROLS VIPER  
Figure 14-710

14-710C



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	5245 370	1			BRACKET, Rt., Cable
2	0154 777	4			SCREW
3					CABLE, Accelerator
	5245 657	1	27		
	4763 969	1	29		
4					BRACKET, Lt., Cable
	5245 371	1	27		1992-94 Up To 2-10-94
	4763 441	1	27		1994-96 After 2-10-94
	4848 836AA	1	29		
5	4763 764	1			LINKAGE ASSEMBLY, Throttle Body ***
6	4882 274	1			SCREW, Linkage Adjusting
7					CLIP, Accelerator Cable
	4606 041	1			Single
	5245 520	1			Double

DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

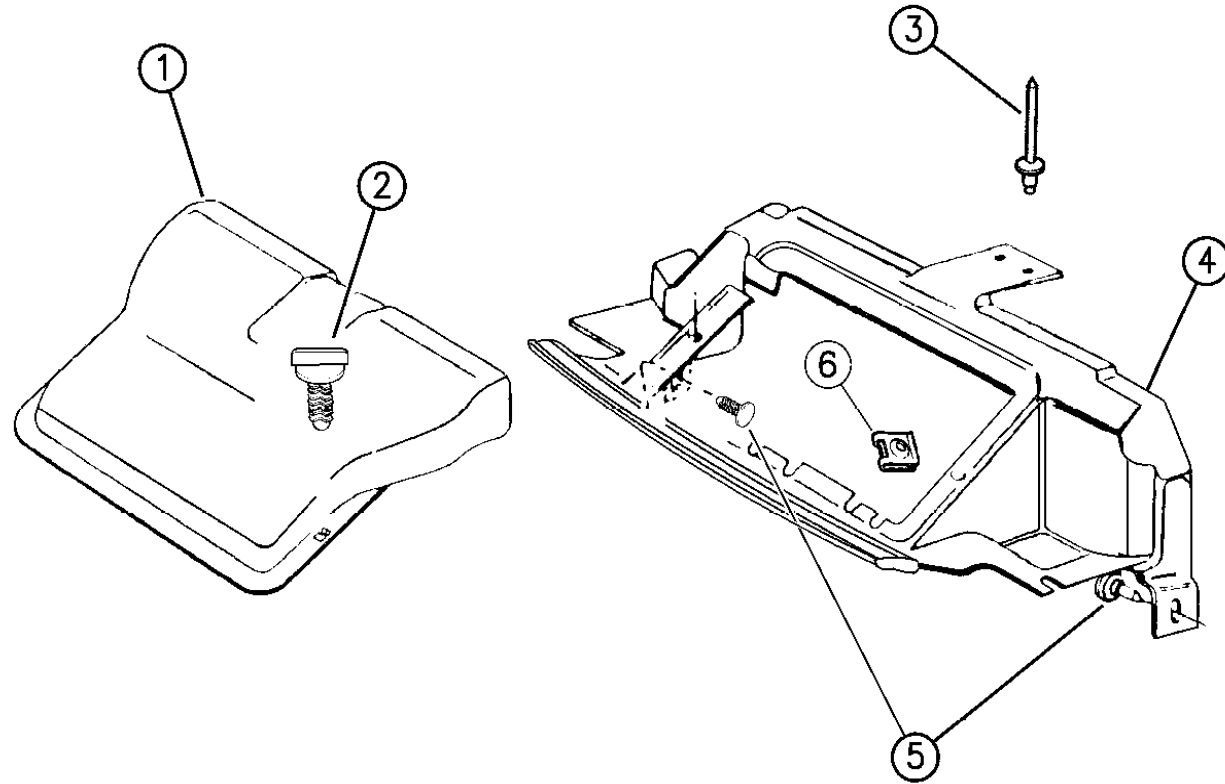
92V14 710

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required



**AIR INTAKE SYSTEM VIPER**  
**Figure 14-910**

14-910B



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4643 788	1			DUCT, Filter to Baffle 1992-93
	4708 349	1			1994
	4709 361	1			1995-96
2	4708 003	2			RETAINER 1992-95, 1/4 Turn
	4708 003	2			1996, 1/4 Turn
	6100 545	2			1996, Screw and Washer
	6502 689	2			RIVET
4	4709 056	1			BAFFLE, Upper Air 1992-93
	4709 403	1			1994-95-96
5	6031 321	4			RETAINER
6					CLIP, Baffle, (Serviced in Baffle Assembly)

**DODGE VIPER**  
MODEL CODES      BODY TYPE      ENGINE  
SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                         29 = COUPE

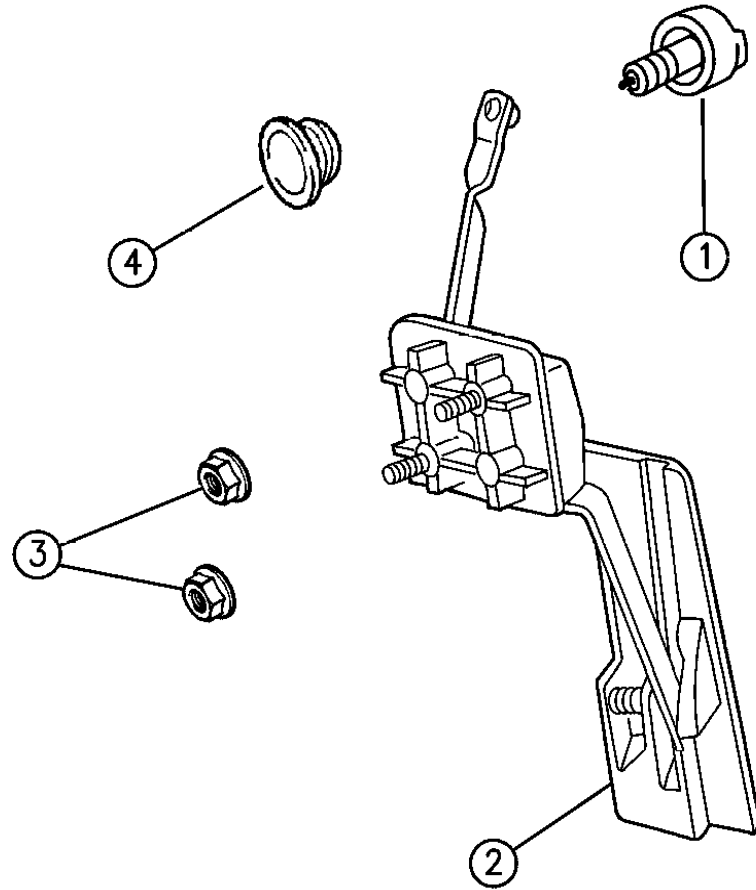
92V14 910

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**ACCELERATOR PEDAL VIPER**  
**Figure 14-1110**

14-1110A

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4287 736	1			RETAINER, Cable
2	4642 859	1			PEDAL, Accelerator
3	6100 516	2			NUT
4	4201 048	1			SEAL, Accelerator Shaft Bracket



92V14 1110

**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

# GROUP-16 PROP SHAFTS

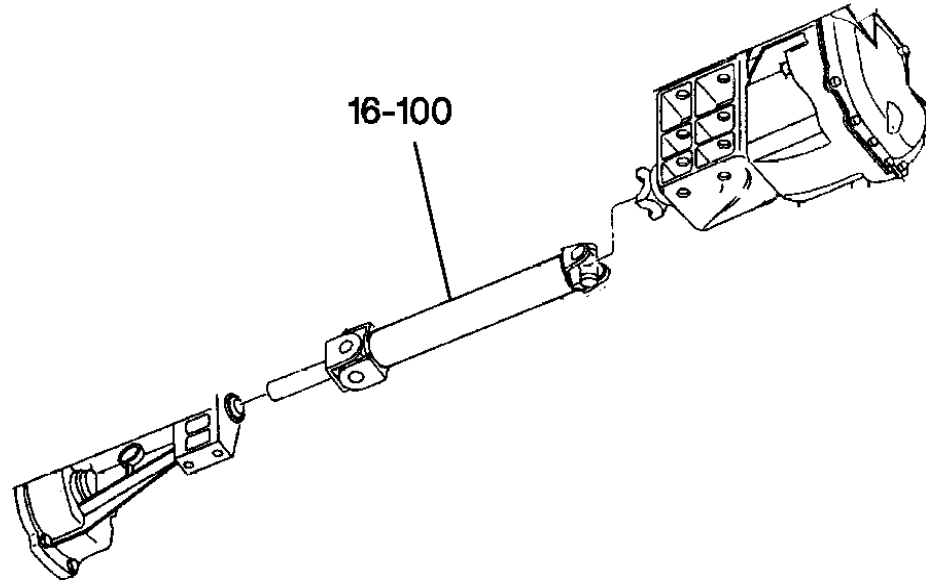
## GROUP 16 - PROP. SHAFT AND UNIVERSAL JOINT

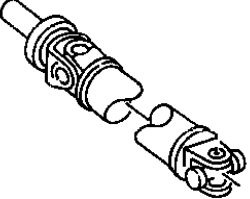
ILLUSTRATION TITLE

GROUP-FIG. NO.

PROPELLER SHAFT

SHAFT, PROPELLER VIPER ..... Fig. 16-110

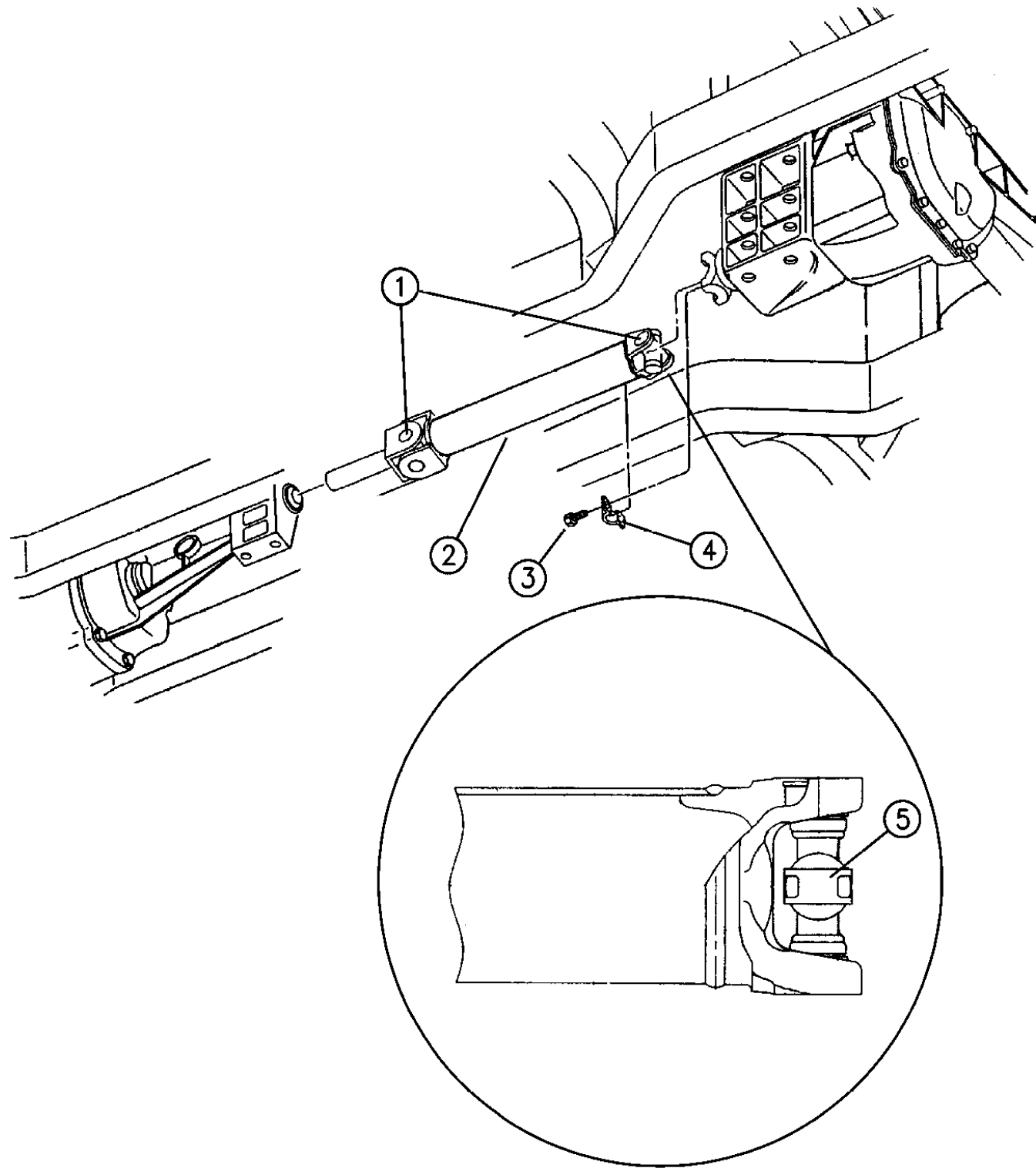


<p><b>16-100</b> PROP SHAFT &amp; U JOINT</p> 			
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SHAFT, PROPELLER VIPER  
Figure 16-110

16-110



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4723 672	AR			JOINT
2	4642 040	1			SHAFT, Propeller
3	6502 581	4			SCREW, Clamp
4	4428 723	2			CLAMP, U-Joint
5	4723 675	AR			STRAP, Bearing

92V16 110

**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

# GROUP-17 REAR SUSPENSION

## GROUP 17 - REAR SUSPENSION

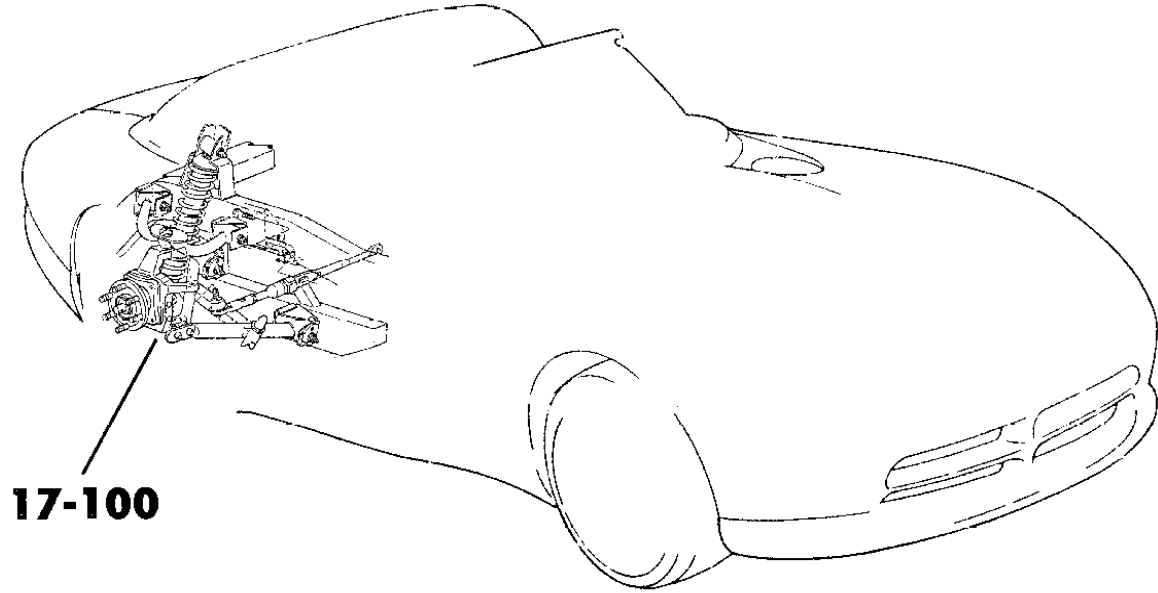
ILLUSTRATION TITLE

GROUP-FIG. NO.

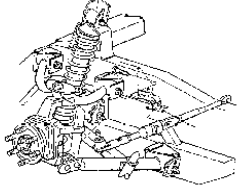
REAR SUSPENSION

SUSPENSION, REAR VIPER 1992-95 ..... Fig. 17-110

SUSPENSION, REAR VIPER 1996 ..... Fig. 17-120

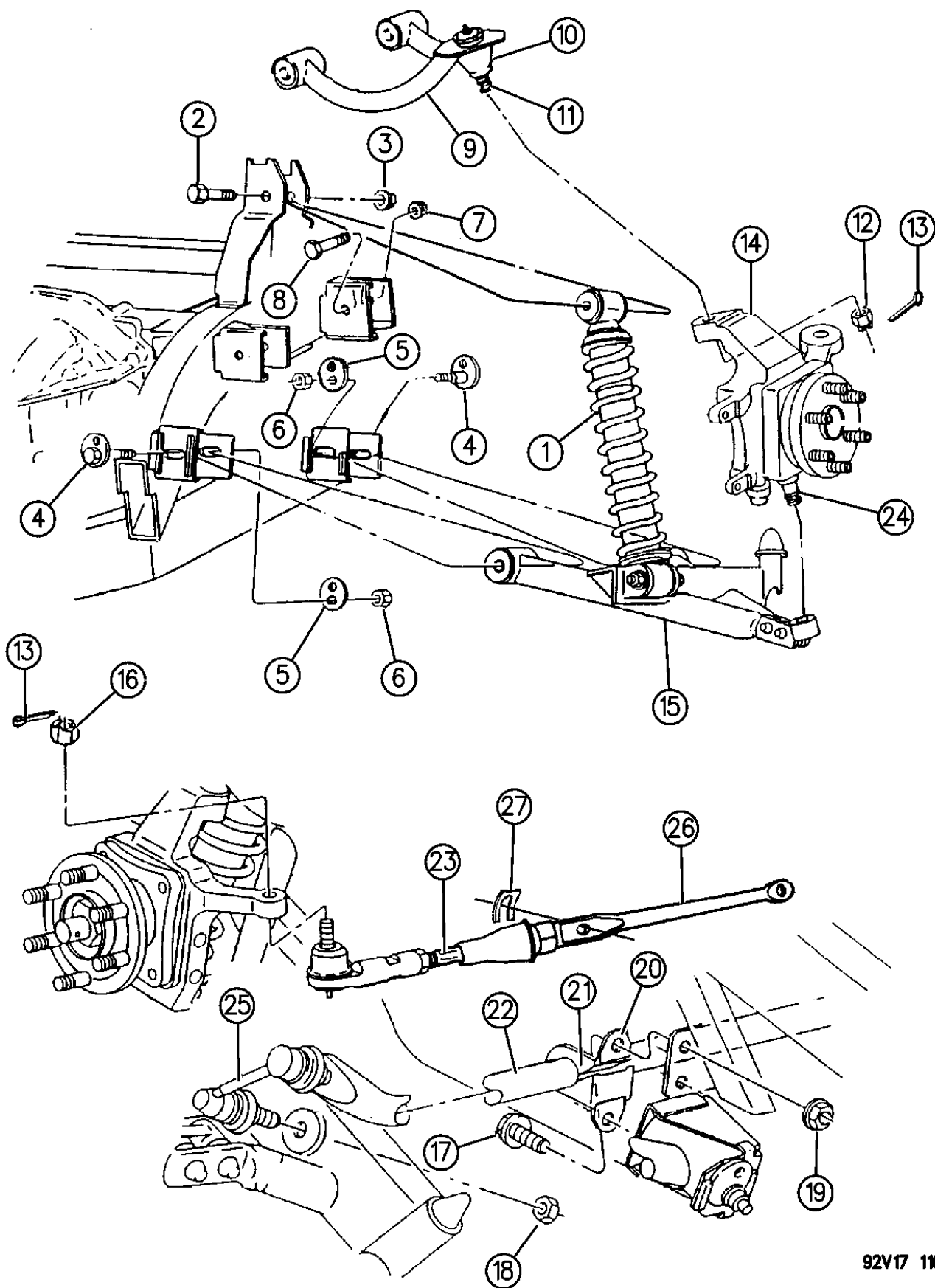


**17-100**

<p><b>17-100</b> REAR SUSPENSION</p> 			
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**SUSPENSION, REAR VIPER 1992-95**  
Figure 17-110

17-110



92V17 110

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					SHOCK ABSORBER, Rear
	4643 120	2			1992 w/Coil Spring
	4709 388	2			1993-95 w/Coil Spring
-	4643 206	2			SPRING, Rear Coil 1992
-	4708 499	2			SPRING, Rear Coil 1993-95
2	6100 969	4			BOLT, Shock Mtg.
3	6101 515	4			NUT, Shock Mtg.
4	4642 649	4			CAM BOLT, Lower Control Arm ***
5	3621 931	4			Cam, Washer ***
6	0152 349	4			NUT
7	6502 585	4			NUT
8	6100 431	4			BOLT
9					ARM, Control Upper
	4642 662-3	1			1992-95
10	5200 6405	2			SEAL, Upper Ball Joint
11	2808 394	2			BALL JOINT, Upper ***
12					NUT
	0273 912	2			1992-95
13		8			PIN, (Not Serv.)
14					KNUCKLE, Rear ***
	4643 118-9	1			1992-95
15					ARM, Control Lower
	4642 660-1	1			1992-95
16					NUT
	9424 798	4			9/16-18, 1992-95
17	6101 051	4			SCREW, w/Washer
18	6100 219	2			NUT
19	6101 448	4			NUT, w/Washer
20	4404 219	2			RETAINER, Rear Sway Bar
21	4643 031	2			BUSHING, Rear Sway Bar
22	4643 030	1			SHAFT, Rear Sway Bar
23					LINK, Assy.
	4643 911	2			1992-95
24	4643 209	2			BALL JOINT, Lower ***
-	5200 6404	2			SEAL, Lower Ball Joint
25					LINK, Rear Sway Bar
	4642 655	2			1992-95
26					ROD, Toe Link to Frame
	4643 815	2			1992-95
27					SHIM, Toe Link To Frame (Repair)
	4643 912	AR			(NOM)
	4643 913	AR			(2U)
	4643 914	AR			(4U)
	4643 915	AR			(6U)

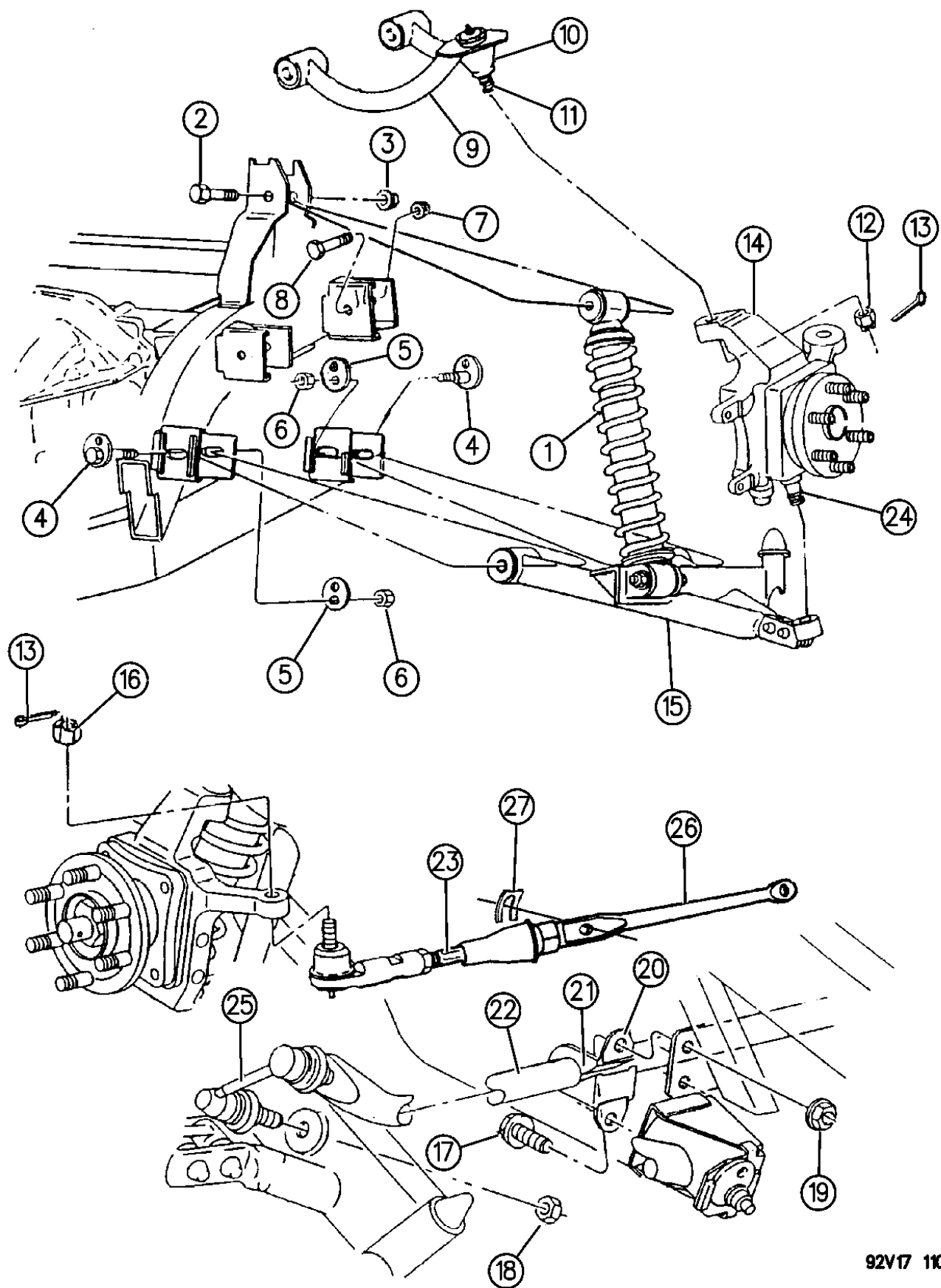
**DODGE VIPER**

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE	8.0L 10 CYL. GAS (EWB)
	29 = COUPE	

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

SUSPENSION, REAR VIPER 1992-95  
Figure 17-110

17-110



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
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	4643 985	AR			(2D)
	4643 986	AR			(4D)
	4643 987	AR			(6D)

DODGE VIPER		
MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

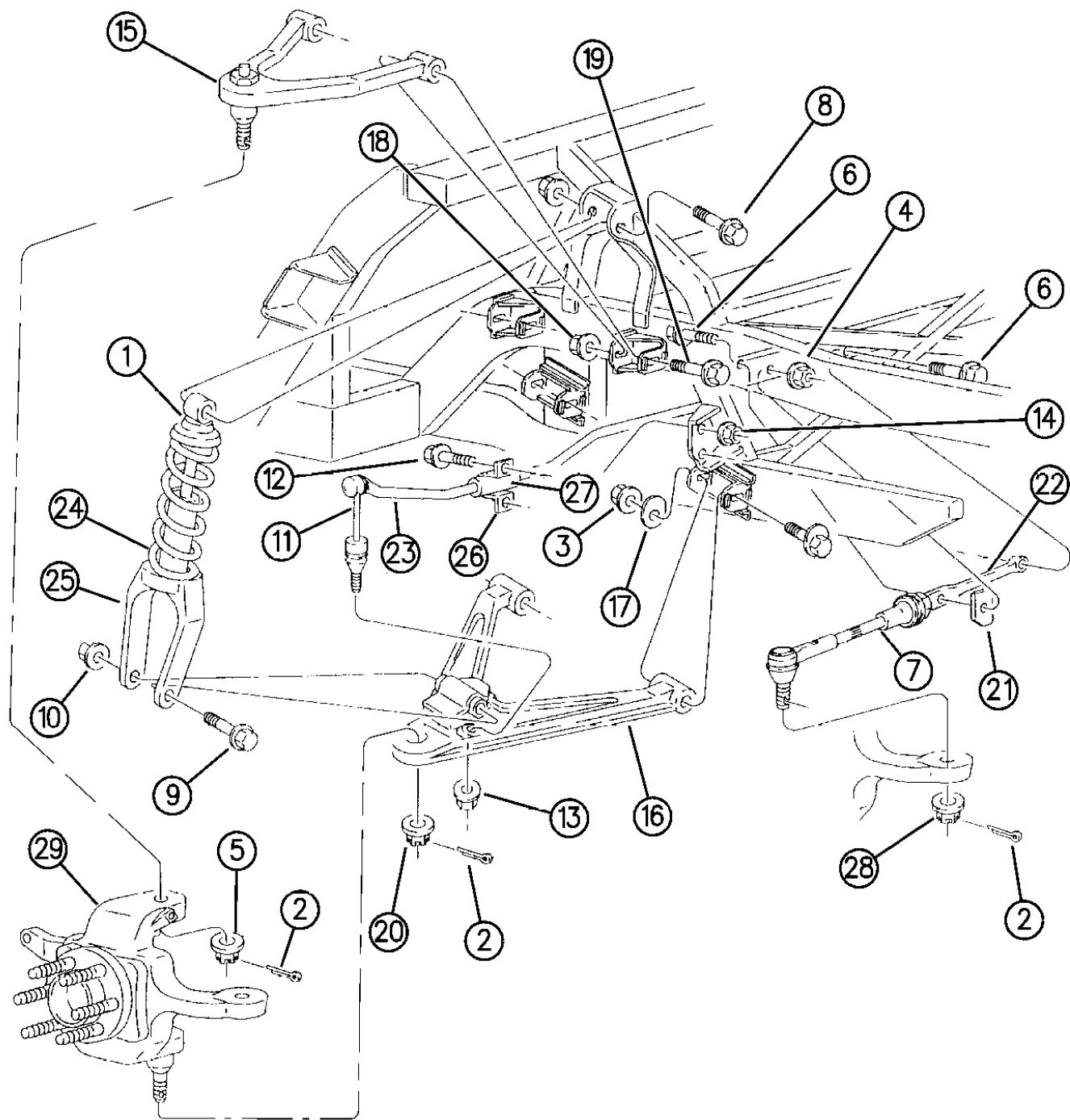
92V17 110

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

SUSPENSION, REAR VIPER 1996

Figure 17-120

17-120



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					SHOCK ABSORBER, Rear
	4855 182	2			w/Coil Spring
	4848 166	2			w/o Coil Spring
2	0120 123	AR			COTTER PIN ***
3	0152 349	2			NUT, .500-20 Cam Bolt
4	6502 337	2			NUT, M10x1.50
5	6035 641	2			NUT, .625-18
6	6101 063	2			SCREW, w/Washer M10x1.50x45.00
7	4763 159	2			TOE LINK, Rear ***
8	6100 969	2			BOLT, M14x90
9	6504 189	2			BOLT, M14x2.00x127.00
10	6502 698	2			NUT, M14x2.0
11	4709 289	1			STABILIZER BAR, Rear ***
12		4			SCREW, w/Washer M10x1.50x30.00 (Not Serv.)
13	6502 556	2			NUT, M10x1.50
14	6100 448	4			NUT, w/Washer M10x1.50
15	4709 320	2			CONTROL ARM, Upper ***
16					CONTROL ARM, Lower ***
	4709 324	1			Rt.
	4709 325	1			Lt.
17	2269 232	2			CAM, Slotted Lower Control Arm ***
18	6100 519	4			NUT, M12-1.75
19		4			SCREW, w/Washer M12x1.75x95.00 (Not Serv.)
20	6035 670	2			NUT, .687-18
21					SHIM, Toe Link To Frame
	4643 912	AR			(NOM)
	4643 913	AR			(2U)
	4643 914	AR			(4U)
	4643 915	AR			(6U)
	4643 985	AR			(2D)
	4643 986	AR			(4D)
	4643 987	AR			(6D)
22	4709 309	2			ROD, Toe Link Mounting
23					STABILIZER, Rear Sway
	4763 177	1	27		
	4848 646	1	29		
24	4848 182	2	29		SPRING, Rear Shock
25	4709 316	2	29		BRACKET, Rear Shock
26	4404 219	2	29		RETAINER, Sway Bar
27	4643 031	2	29		BUSHING, Sway Bar
28	6035 643	2	29		NUT, .562-18
29					KNUCKLE, Rear ***
	4709 282	1			Rt.
	4709 281	1			Lt.

DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

92V17 120

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

# GROUP-19 STEERING

## GROUP 19 - STEERING

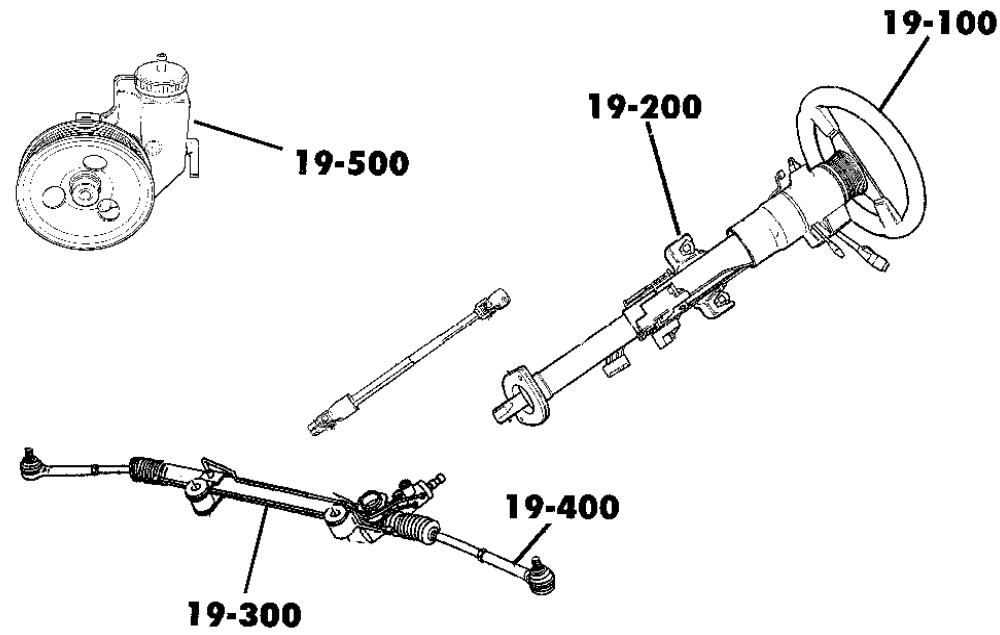


ILLUSTRATION TITLE

GROUP-FIG. NO.

**STEERING WHEEL**

- WHEEL, STEERING VIPER, 27 BODY 1992-96 ..... Fig. 19-110
- WHEEL, STEERING VIPER, 29 BODY 1996 ..... Fig. 19-120

**STEERING COLUMN**

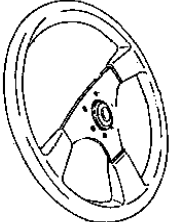
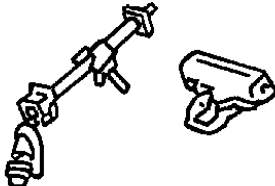

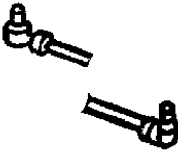
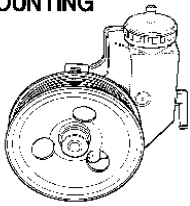

- COLUMN ASSEMBLY AND MOUNTING VIPER, 27 BODY 1992-96 ..... Fig. 19-210
- HOUSING STEERING COLUMN UPPER VIPER ..... Fig. 19-220
- COLUMN ASSEMBLY AND MOUNTING VIPER, 29 BODY 1996 ..... Fig. 19-230

**POWER RACK AND PINION GEAR**

- GEAR, RACK & PINION POWER AND ATTACHING PARTS VIPER ..... Fig. 19-310

**POWER STEERING PUMP AND HOSES**

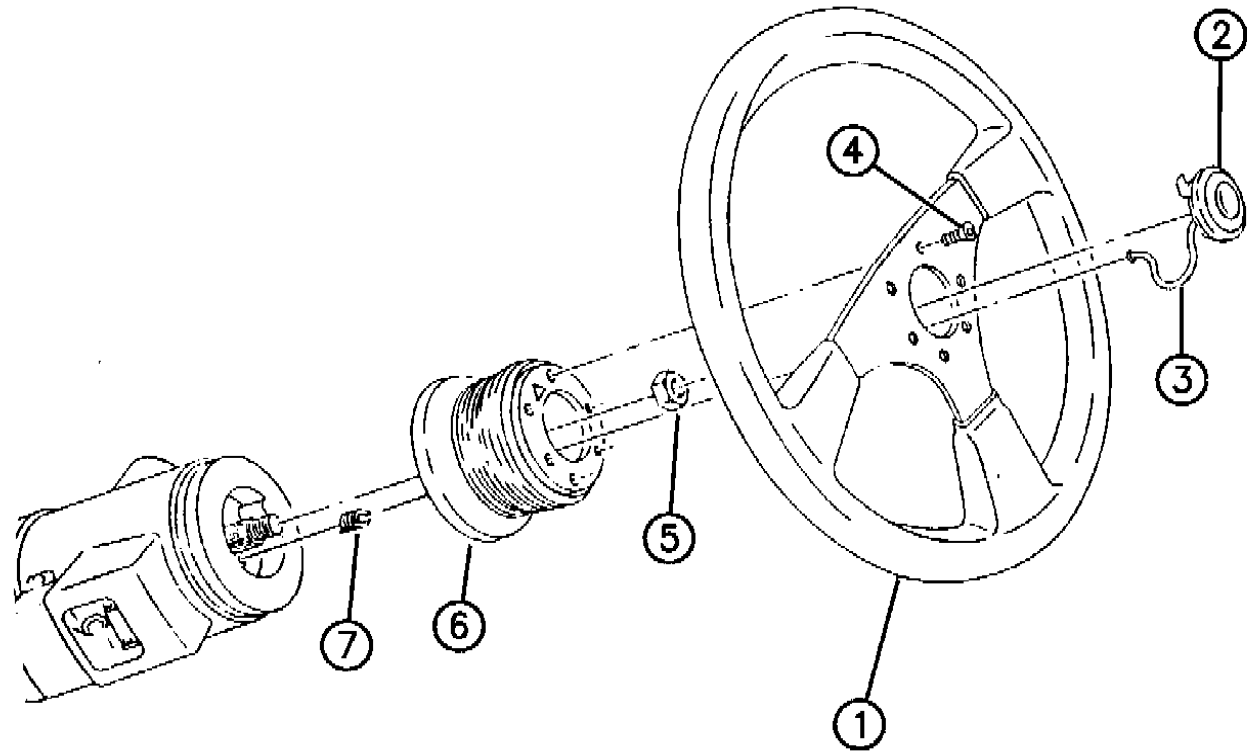
- PUMP AND HOSES, POWER STEERING VIPER ..... Fig. 19-510

<p><b>19-100</b> STEERING WHEEL</p> 	<p><b>19-200</b> STRG. COLUMN &amp; COVER</p> 	<p><b>19-300</b> STEERING GEAR</p> 	<p><b>19-400</b> STEERING LINKAGE &amp; TIE ROD ENDS</p> 
<p><b>19-500</b> PWR. STEERING OIL PUMP &amp; MOUNTING</p> 	<p><b>19-700</b> POWER STEERING LINES &amp; HOSES</p> 		

**WHEEL, STEERING VIPER, 27 BODY 1992-96**  
**Figure 19-110**

19-110

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4642 736	1			WHEEL, Steering 1992-3-4-5
	PR12 SB4	1			Bright Blue 1996
	PR12 SX9	1			Flat Black 1996
	PR12 SR1	1			Red 1996
2		1			BUTTON, Horn (Serviced in Adapter)
3	5200 0745	1			WIRE, (w/Retainer J3187257)
4	4642 740	6			SCREW
5	J420 0414	1			NUT
6	4642 738	1			ADAPTER, Steering Wheel
7	5200 4402	1			SPRING, Horn Button



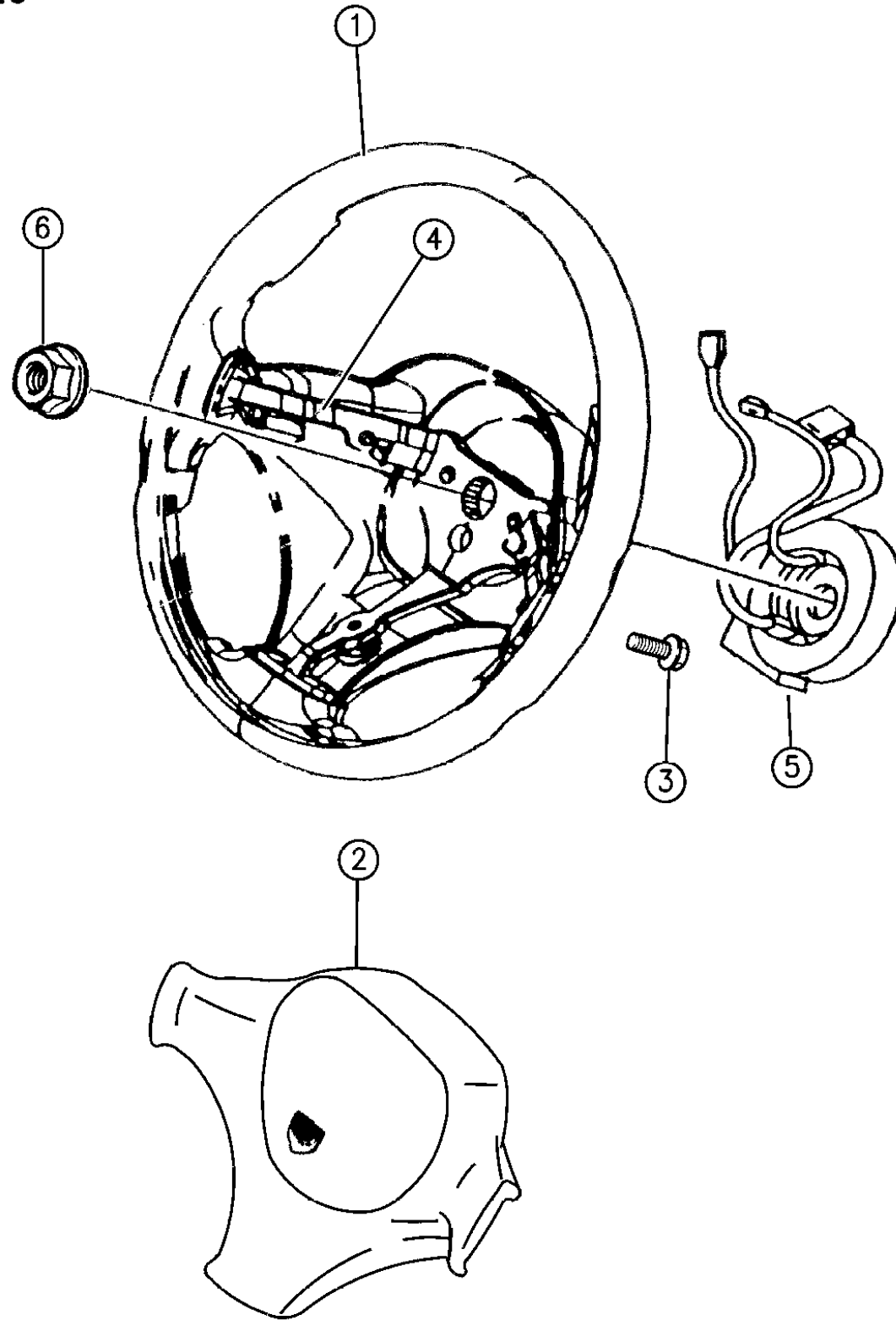
92V19 110

**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**WHEEL, STEERING VIPER, 29 BODY 1996**  
**Figure 19-120**

19-120



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					WHEEL, Steering, Leather
	PB41 SX9	1			Black
	PB41 TB4	1			Bright Blue
	PB41 TR1	1			Red
2	LB45 JX8	1			MODULE, Air Bag
3	6503 771	2			SCREW, Air Bag Module
4		1			SWITCH, Horn
5	4848 437	1			CLOCKSPRING PACKAGE ***
6	J420 0414	1			NUT, Steering Wheel

**DODGE VIPER**

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

92V19 120

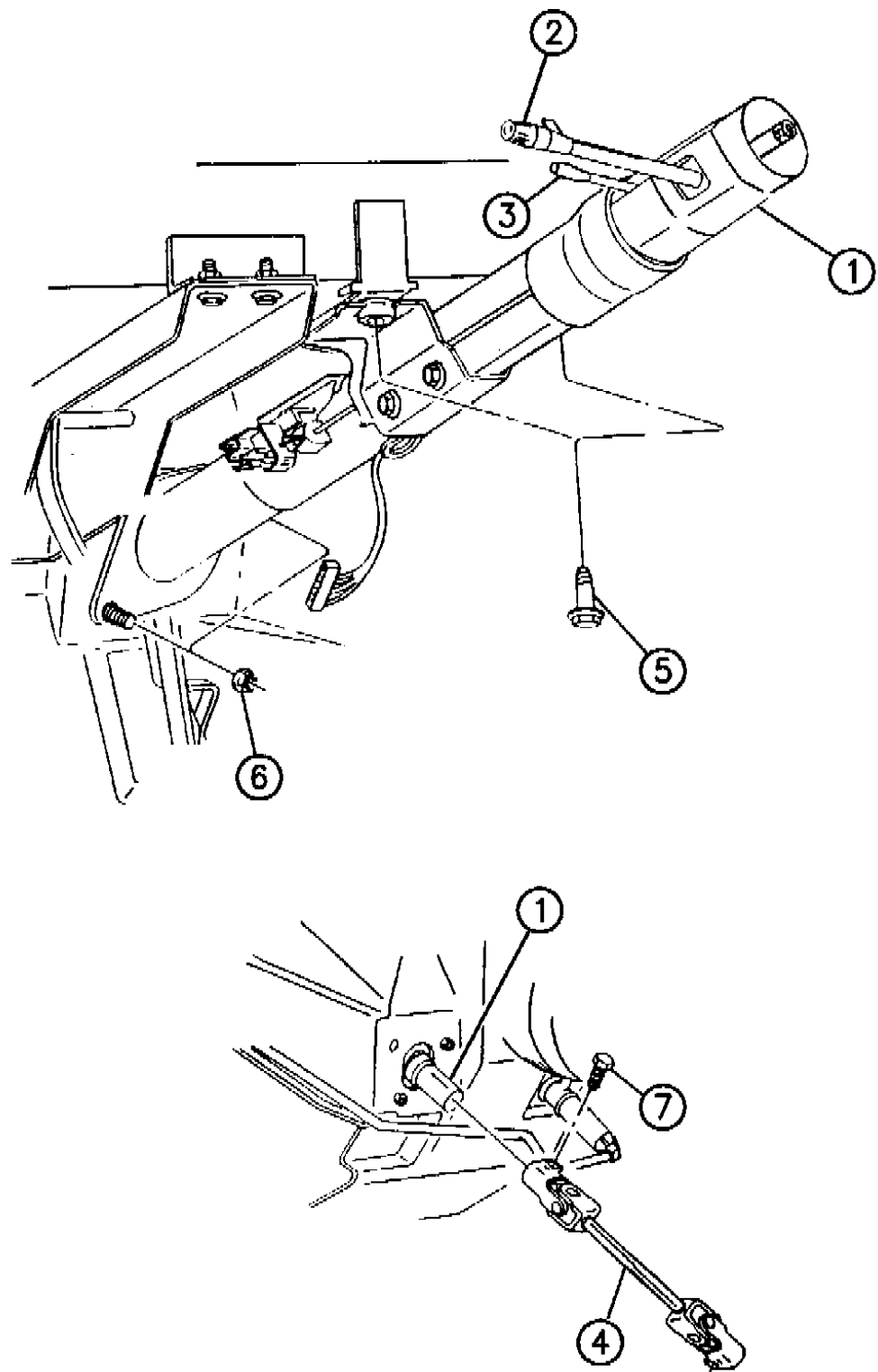
AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required



COLUMN ASSEMBLY AND MOUNTING VIPER, 27 BODY 1992-96

Figure 19-210

19-210



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4642 805	1			COLUMN, Steering Complete
-	4642 809	1			BRACKET, Column Support
-	J325 0575	1			SWITCH, Ignition Lock
2	5600 2951	1			LEVER, Turn Signal, Int. Wiper/Washer, Dimmer Switch
3	5200 6207	1			LEVER, Tilt Release
4	4642 732	1			SHAFT, Intermediate Column To Gear
5	6501 596	2			SCREW, w/Washer Column Mtg.
6	6100 517	2			NUT, Lower Column Mtg.
7		2			BOLT, M8x1.25-30 (Not Serv.)

92V19 210

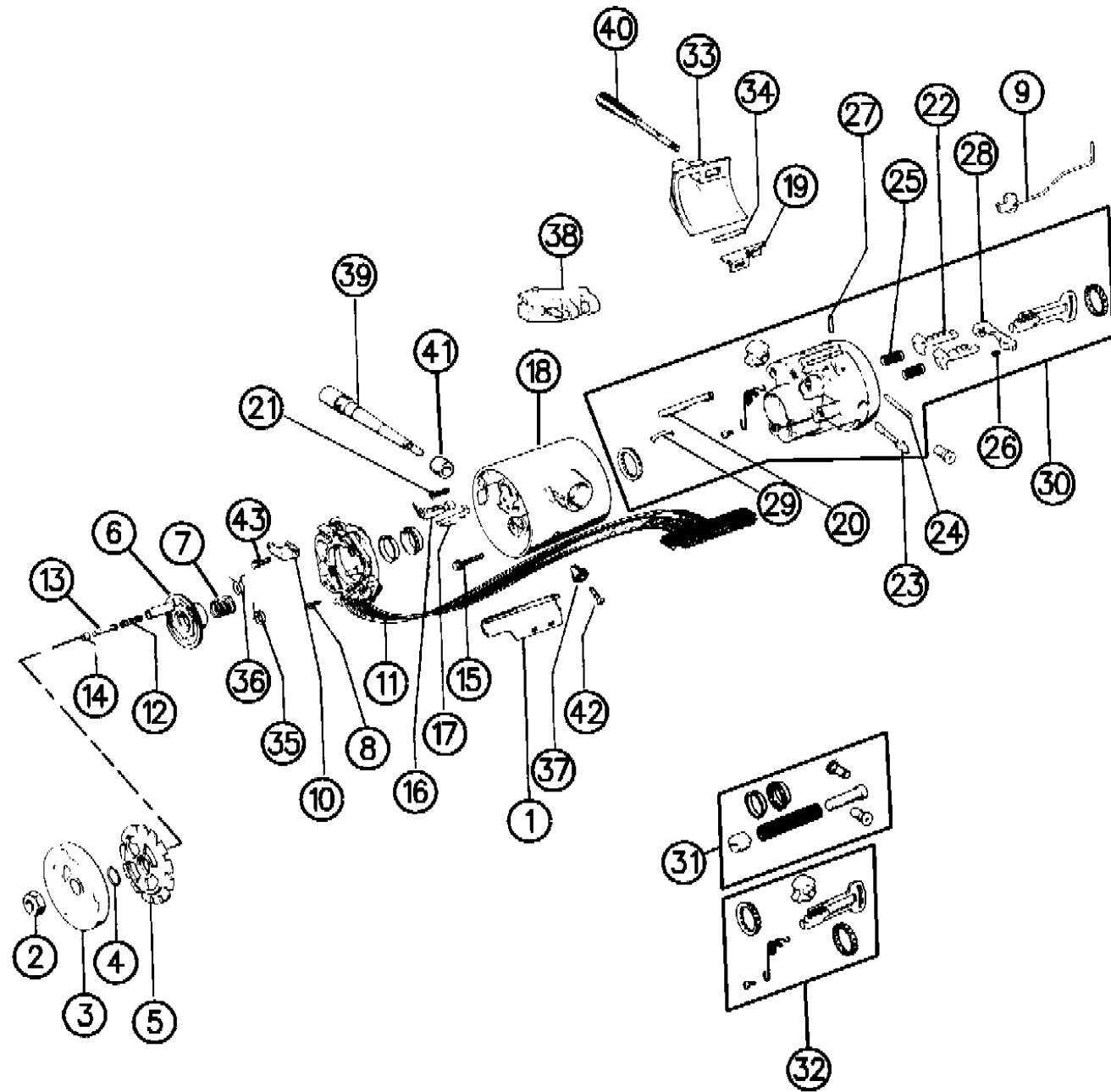
DODGE VIPER  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

# HOUSING STEERING COLUMN UPPER VIPER

Figure 19-220

19-220



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	8350 0225	1			PROTECTOR
2	J420 0414	1			NUT
3	J322 8743	1			COVER, Shift Lock
4	2925 062	2			RING
5	J812 7874	1			LOCK
6	J448 7816	1			CAM, Cancelling
7	3575 981	1			SPRING
8	J448 8301	3			SCREW
9	8350 0239	1			ACTUATOR, Ignition Switch
10	8350 1575	1			ARM, Switch Actuator
11	J322 9970	1			SWITCH, Turn Signal
12	5200 4402	1			SPRING
13	5200 4403	1			PIN
14	J318 7257	1			RETAINER
15	J813 3572	3			SCREW
16	J321 1424	1			SWITCH, Key Buzzer
17	J448 7853	1			CLIP
18	4636 805	1			COVER, Steering Column Housing
19	4019 787	1			ACTUATOR, Dimmer Switch Rod
20	3467 377	1			BOLT
21	8350 2103	1			SCREW
22					SHOE
	J448 7828	1			Rt.
	J812 2716	1			Lt.
23	J813 4191	1			SHAFT
24	J448 7822	1			PIN
25	J448 7832	2			SPRING
26	J320 8047	1			SPRING
27	J320 8043	1			PIN
28	J813 3567	1			LEVER
29	J448 7831	1			SPRING
30	8350 1104	1			HOUSING, Steering Column
31	8351 0054	1			PARTS PACKAGE
32	8351 0055	1			RACK PACKAGE
33	J813 4704	1			CAP
34	J813 3565	1			PIN
35	J812 9317	1			SPRING, Lt. Lower
36	J812 9335	1			SPRING, Rt. Upper
37	5200 3425	1			KNOB, Hazard Warning
38	5600 0033	1			SWITCH ASSEMBLY, Wipers
39	5600 2951	1			LEVER, Turn Signal and Wiper Control
40	5200 6207	1			LEVER, Tilt Release
41	5600 2285	1			INSULATOR
42	3420 2670	1			SCREW

**DODGE VIPER**

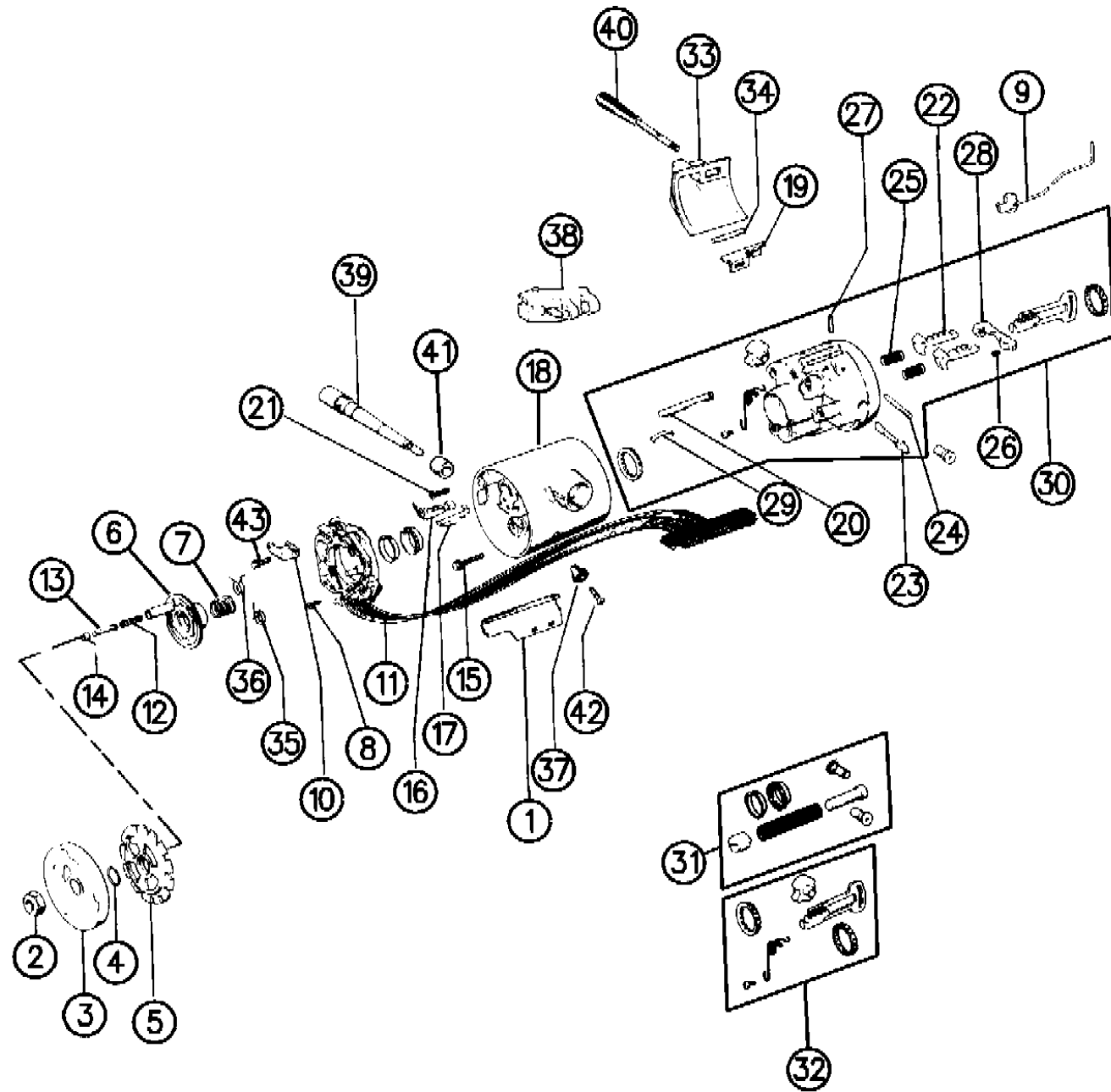
MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

92V19 220

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

HOUSING STEERING COLUMN UPPER VIPER  
Figure 19-220

19-220



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
43	J400 1267	1			SCREW

DODGE VIPER  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

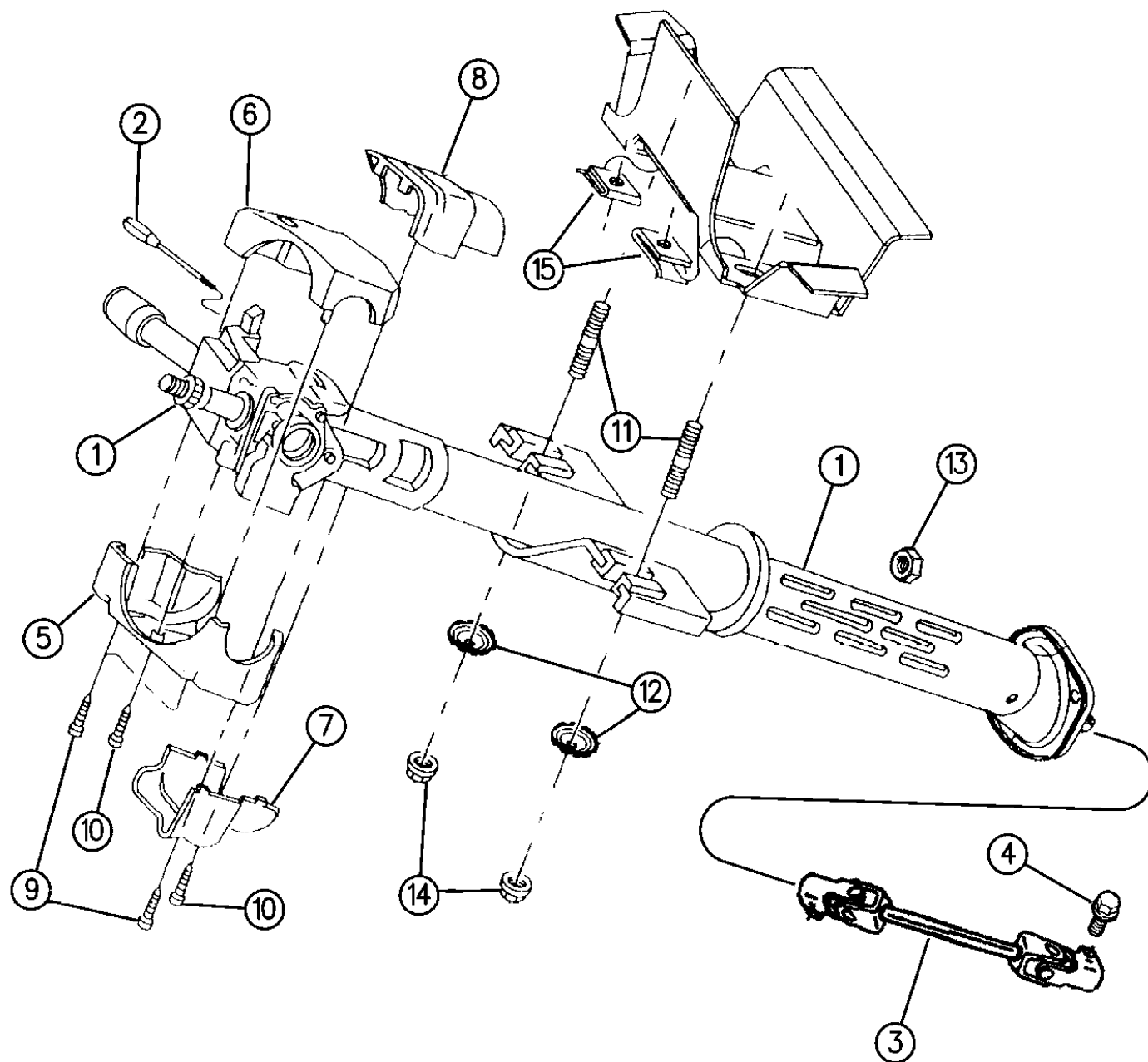
92V19 220

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

COLUMN ASSEMBLY AND MOUNTING VIPER, 29 BODY 1996

Figure 19-230

19-230



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4874 334	1			COLUMN ASSEMBLY, w/o Switchs
2	5207 9221	1			LEVER, Tilt Release
3	4763 861	1			SHAFT, Intermediate Gear To Column
4	6503 210	2			SCREW, M10x1.50x35.00
5	4636 181	1			SHROUD, Lower Lock Housing
6	DH69 JC5	1			SHROUD, Upper Lock Housing
7	BA67 KV8	1			SHROUD, Lower Fixed
8	BA65 KV8	1			SHROUD, Upper Fixed
9	4470 105	2			SCREW, .179-16x.610
10		1			SCREW, .164-32x1.00
11	6502 390	2			STUD, M6x1.00x43.80
12		2			WASHER, .25x1.135x.062
13	6101 308	2			NUT, M6x1.00
14	6501 730	2			NUT, M6x1.00
15	6101 308	2			U NUT ***

DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

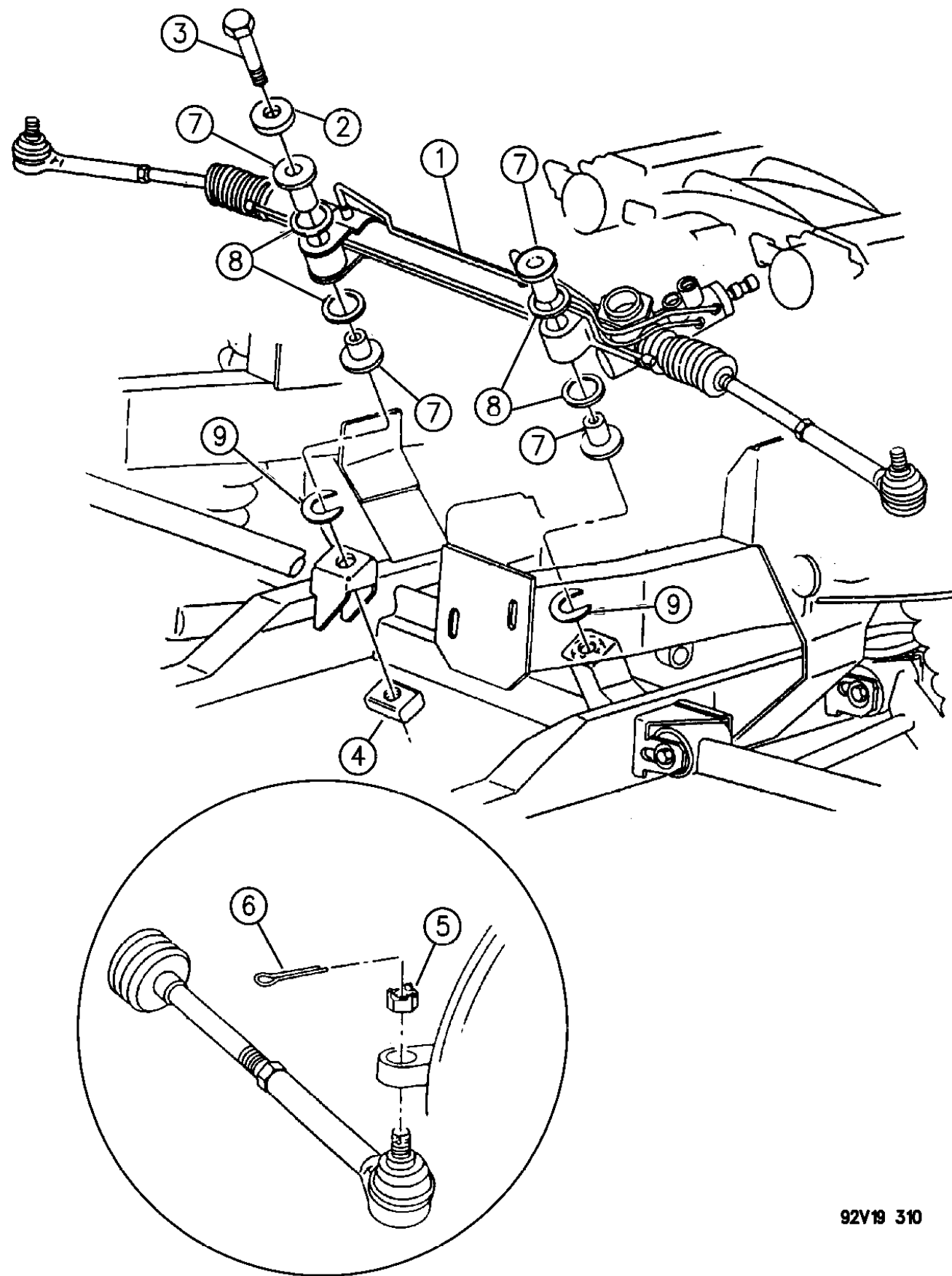
92V19 230

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

GEAR, RACK & PINION POWER AND ATTACHING PARTS VIPER

Figure 19-310

19-310



92V19 310

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
	5203 7501	2			TIE ROD PACKAGE, Outer Consists Of: 1-9425132 Nut 1-_____ Pin Cotter 1-_____ Tie Rod End
	5203 7502	2			BOOT PACKAGE Consists Of: 1-4147301 Clamp 1-_____ Bellows
1	4642 114	1			GEAR, Rack and Pinion Power 1992-94 (Up To 9-29-93) 1994-96 (After 9-29-93)
	4709 489	1			
2	6034 710	4			WASHER
3	6033 181	2			BOLT
4	4117 796	1			NUT
5	9424 798	2			NUT
6		2			PIN, Cotter
7	4642 116	4			INSULATOR, Gear Mtg.
8	4708 035	2			O-RING, Gear Bushing
9					SHIM
	4708 475	AR			0.5mm
	4708 070	AR			1.0mm
	4708 068	AR			1.5mm
	4708 069	AR			3.0mm

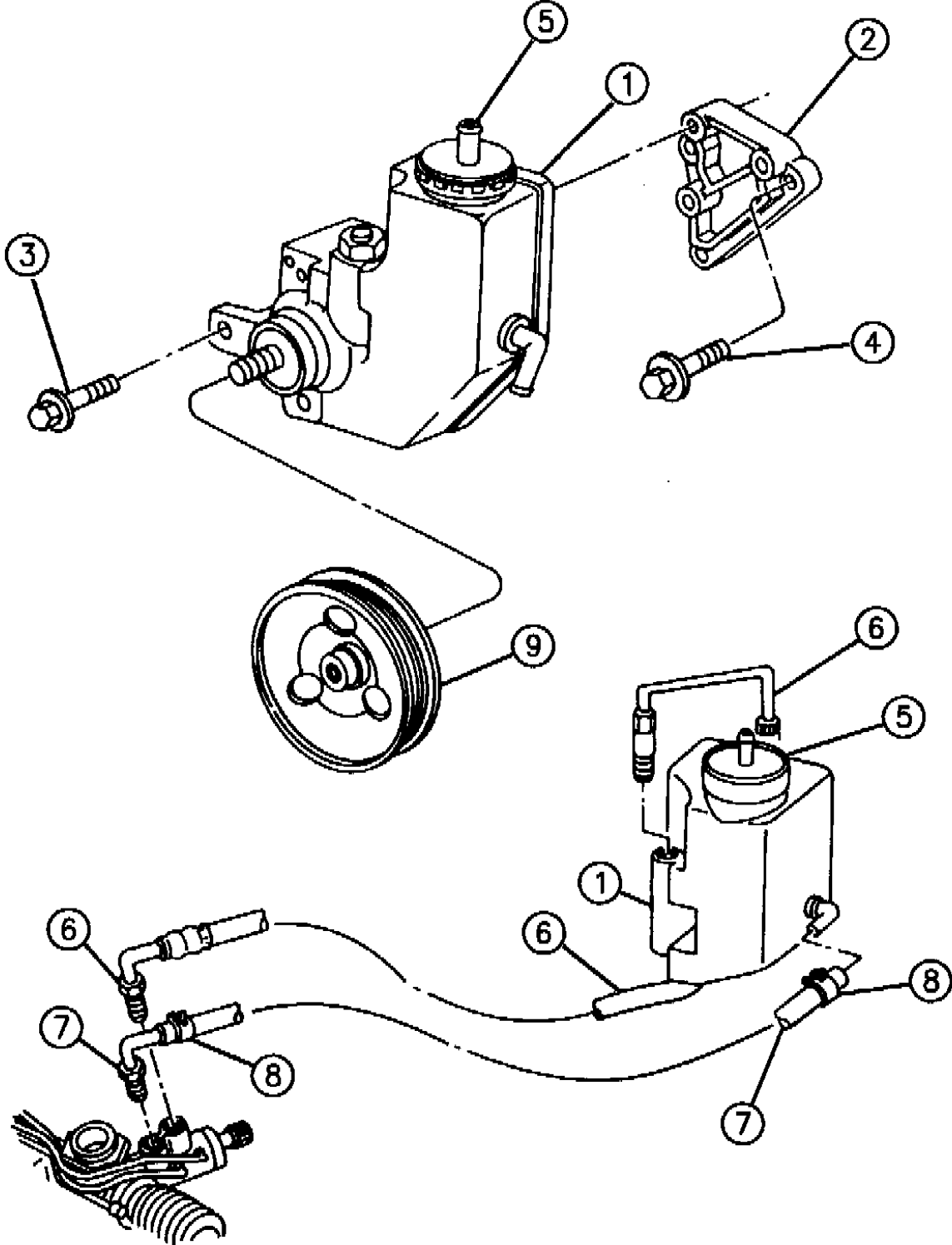
DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**PUMP AND HOSES, POWER STEERING VIPER**  
**Figure 19-510**

**19-510**



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4643 341	1			PUMP, w/Pulley, Reservoir and Cap 1992-95
	4642 153	1			w/o Pulley, Reservoir, Cap (Just Pump) 1996
-	8350 3495	1			RESERVOIR PACKAGE, w/Clips and O-Rings ***
2	5245 300	1			BRACKET, Pump Mounting 1992-95
	5245 799	1			1996
3	6034 514	3			SCREW, w/Washer Pump To Bracket
4	6034 519	3			SCREW, w/Washer Bracket To Engine
5	4796 473	1			CAP, Reservoir
6	4642 602	1			HOSE, Power Steering High Pressure 1992-95
	4848 104	1			1996
-	4848 417	1	27		COOLER
-	4848 617	1	29		COOLER
7	4642 601	1			HOSE, Power Steering Return
	2448 770	2			CLAMP, Return Hose
9	5300 8619	1			PULLEY, Power Steering Pump 1992-95
	5301 1017	1			1996

**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

**92V19 510**

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

# GROUP-21M MANUAL TRANSMISSION

GROUP 21M - TRANSMISSION, 6 SPD MAN.

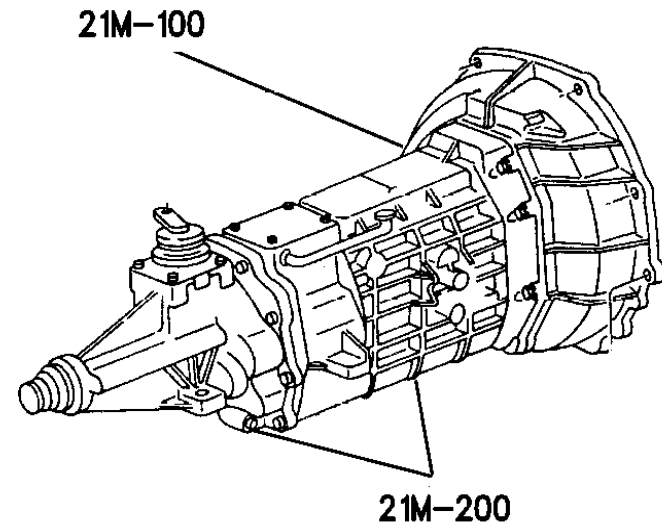
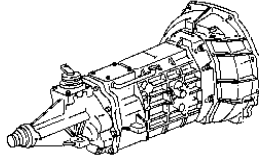
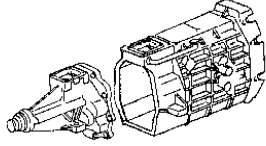
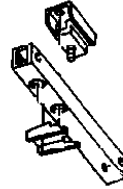
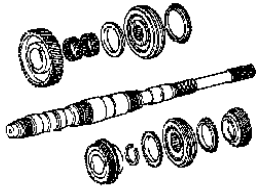
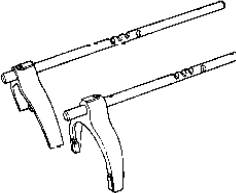



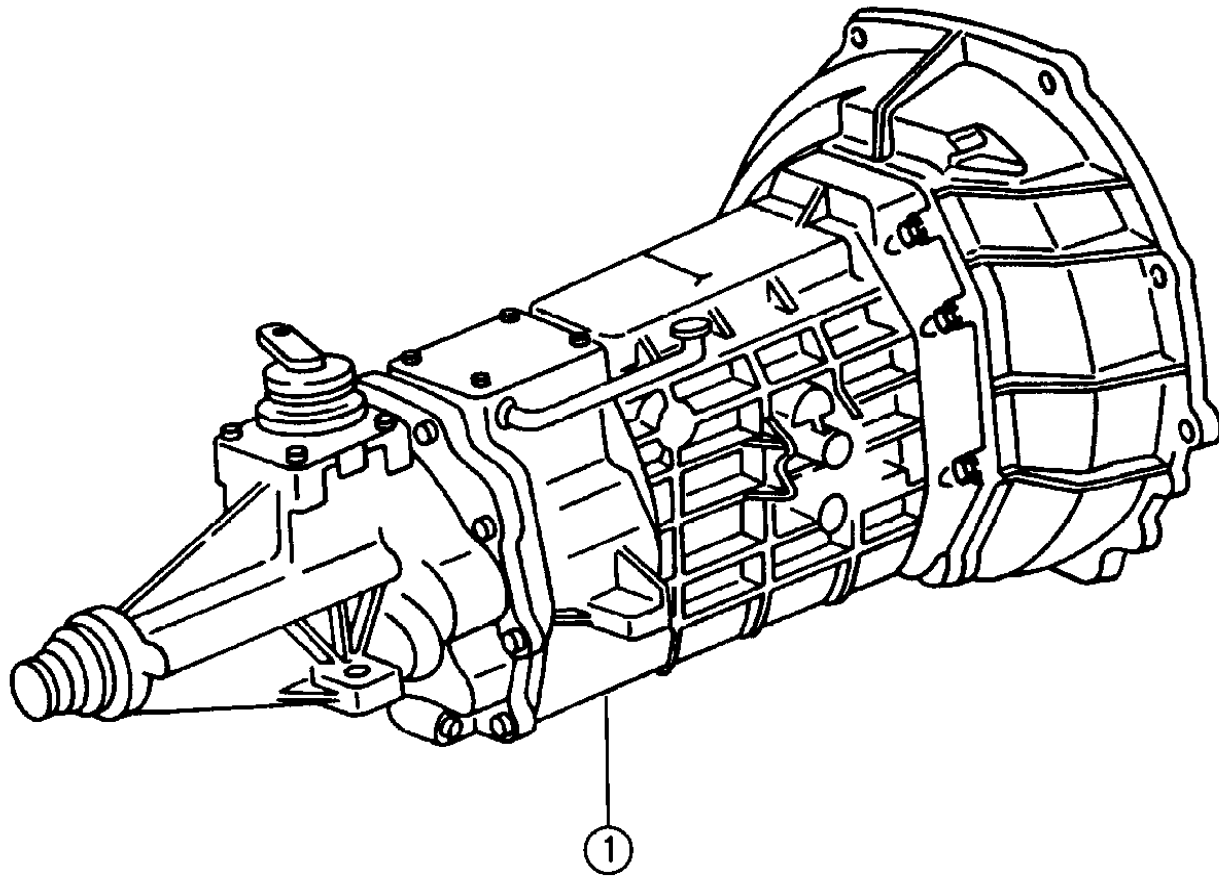
ILLUSTRATION TITLE	GROUP-FIG. NO.
<b>TRANSMISSION</b>	
TRANSMISSION ASSEMBLY .....	Fig. 21M-110
<b>CASE &amp; EXTENSION</b>	
CASE AND EXTENSION .....	Fig. 21M-210
<b>TRANSMISSION MOUNTING</b>	
TRANSMISSION MOUNTING .....	Fig. 21M-310
<b>GEAR TRAIN</b>	
GEAR TRAIN .....	Fig. 21M-410
<b>FORKS &amp; RAILS</b>	
SHIFT FORKS, RAILS, MISCELLANEOUS PARTS .....	Fig. 21M-910
<b>GEAR SHIFT CONTROLS</b>	
GEAR SHIFT .....	Fig. 21M-1210

<p><b>21M-100</b> TRANSMISSION ASSY</p> 	<p><b>21M-200</b> CASE &amp; EXTENSION</p> 	<p><b>21M-300</b> TRANS MTG.</p> 	<p><b>21M-400</b> GEAR TRAIN</p> 
<p><b>21M-900</b> FORKS &amp; RAILS</p> 	<p><b>21M-1200</b> GEAR SHIFT CONTROLS</p> 	<p>SPEEDO GEAR &amp; PINION SEE GROUP-21-P PINIONS</p>	

TRANSMISSION ASSEMBLY  
Figure 21M-110

21M-110

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					TRANSMISSION ***
	4643 335	1			1992
	4746 584	1			1993-94-95
	5245 040	1	27		1996
	4855 045	1	29		1996



DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE	8.0L 10 CYL. GAS (EWB)
	29 = COUPE	

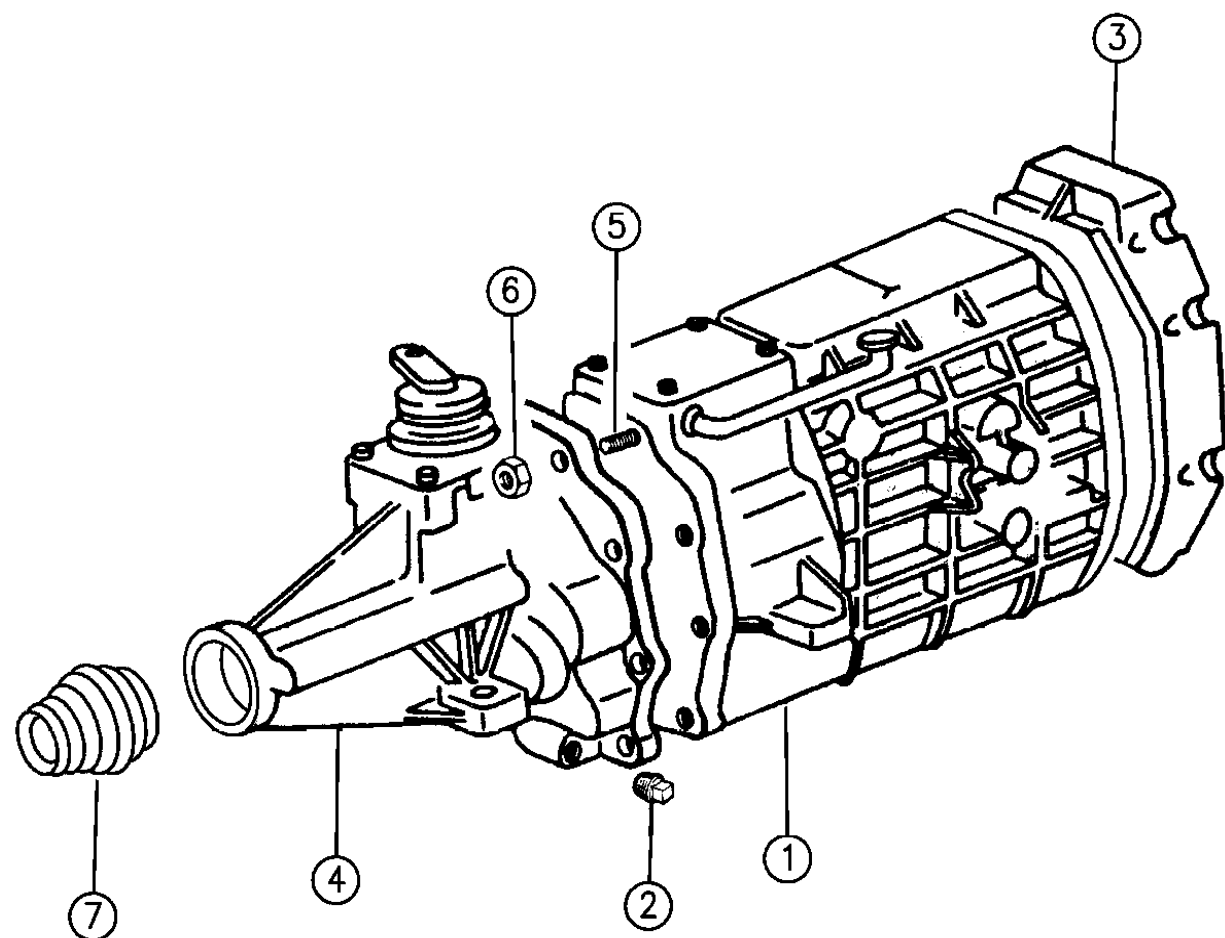
92V41 110

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**CASE AND EXTENSION**  
**Figure 21M-210**

21M-210A



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4626 460	1			CASE ***
2	4626 591	1			PLUG, Drain
3	4626 511	1			ADAPTER, Front
4	4626 546	1			HOUSING, Rear
5	4626 461	2			STUD, Extension
6	4626 568	2			NUT, Rear Housing
	4626 513	2			PIN, Front Case Adapter Dowel
	4626 514	2			PIN, Hollow
	4626 515	1			SEAL, Input Shaft
	4626 520	1			BOLT, Case Front Adapter
	4626 567	2			MAGNET
	4626 520	7			BOLT
	4626 573	1			BREATHER
	4626 591	1			PLUG, Front Adapter Inspection
	4626 592	1			VENT
	4626 596	1			CLIP, Wire Harness
	4626 570	1			CLIP, Vent Tube
	4626 595	1			RING, Rear Sealing
7	4531 216	1			SEAL, Rear

**DODGE VIPER**

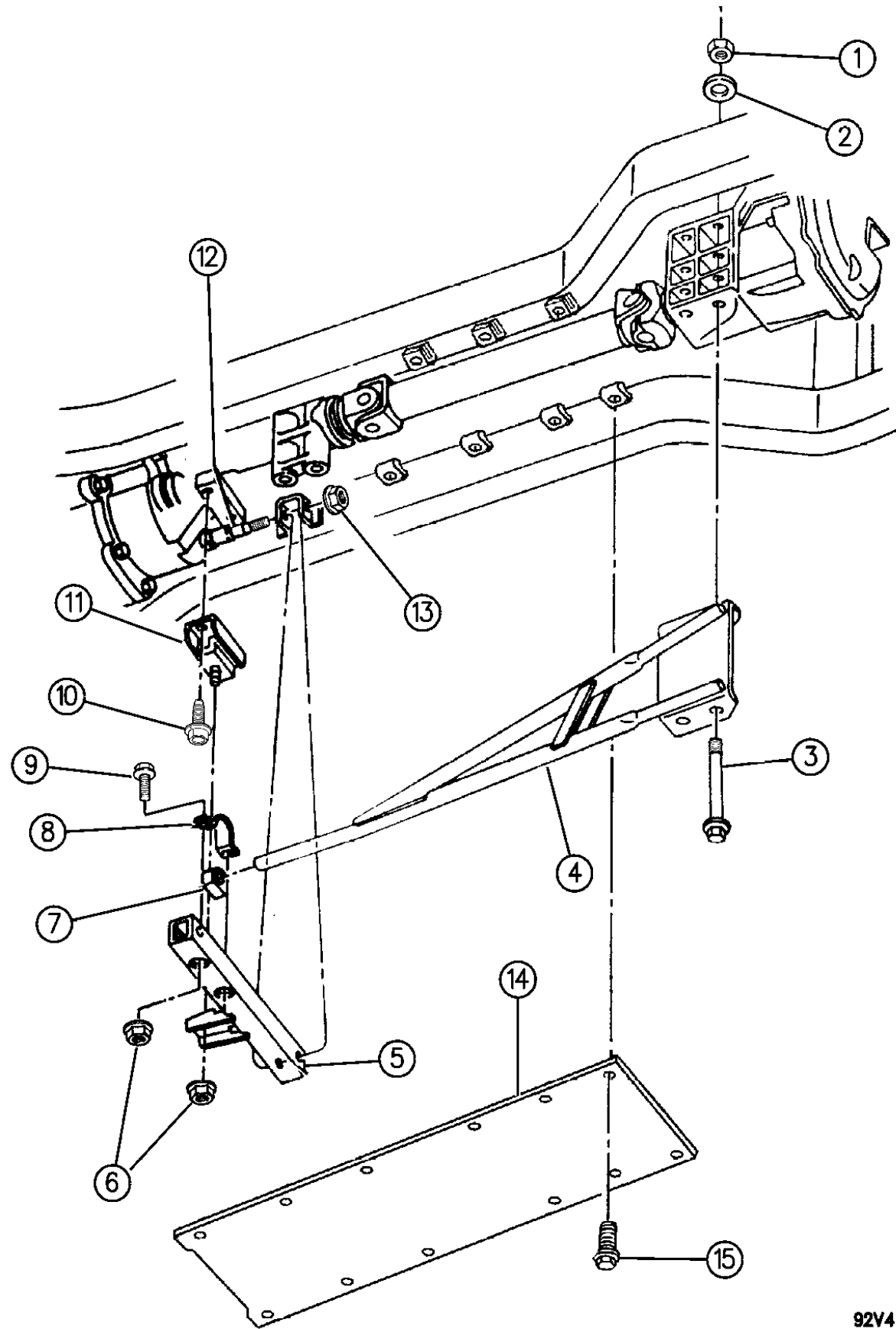
MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE	8.0L 10 CYL. GAS (EWB)
	29 = COUPE	

92V41 210

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

TRANSMISSION MOUNTING  
Figure 21M-310

21M-310A



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	6501 706	2			NUT
2	6100 887	4			WASHER
3		2			BOLT, w/ WASHER (Not Serviced)
4	4643 520	1			BAR, Torsion Stabilizer
5	4643 319	1			CROSSEMBER, Transmission Mounting ***
6	6502 337	3			NUT (M10x1.50) ***
7	5200 1172	1			BUSHING, Sway Bar Clamp
8	5200 5654	1			RETAINER, Sway Bar Bushing
9	6101 413	2			BOLT, w/ WASHER (M10x1.50x27.00)
10	6501 596	2			BOLT, w/ WASHER (M10x1.50x45.00)
11	4643 318	1			MOUNT, Transmission ***
12	6100 945	2			BOLT (M10x1.50x75.00) ***
13	6101 467	2			NUT (M8x1.25) ***
14	4642 876	1			PLATE
15		AR			SCREW,(M10x1.50x30.00) DNS

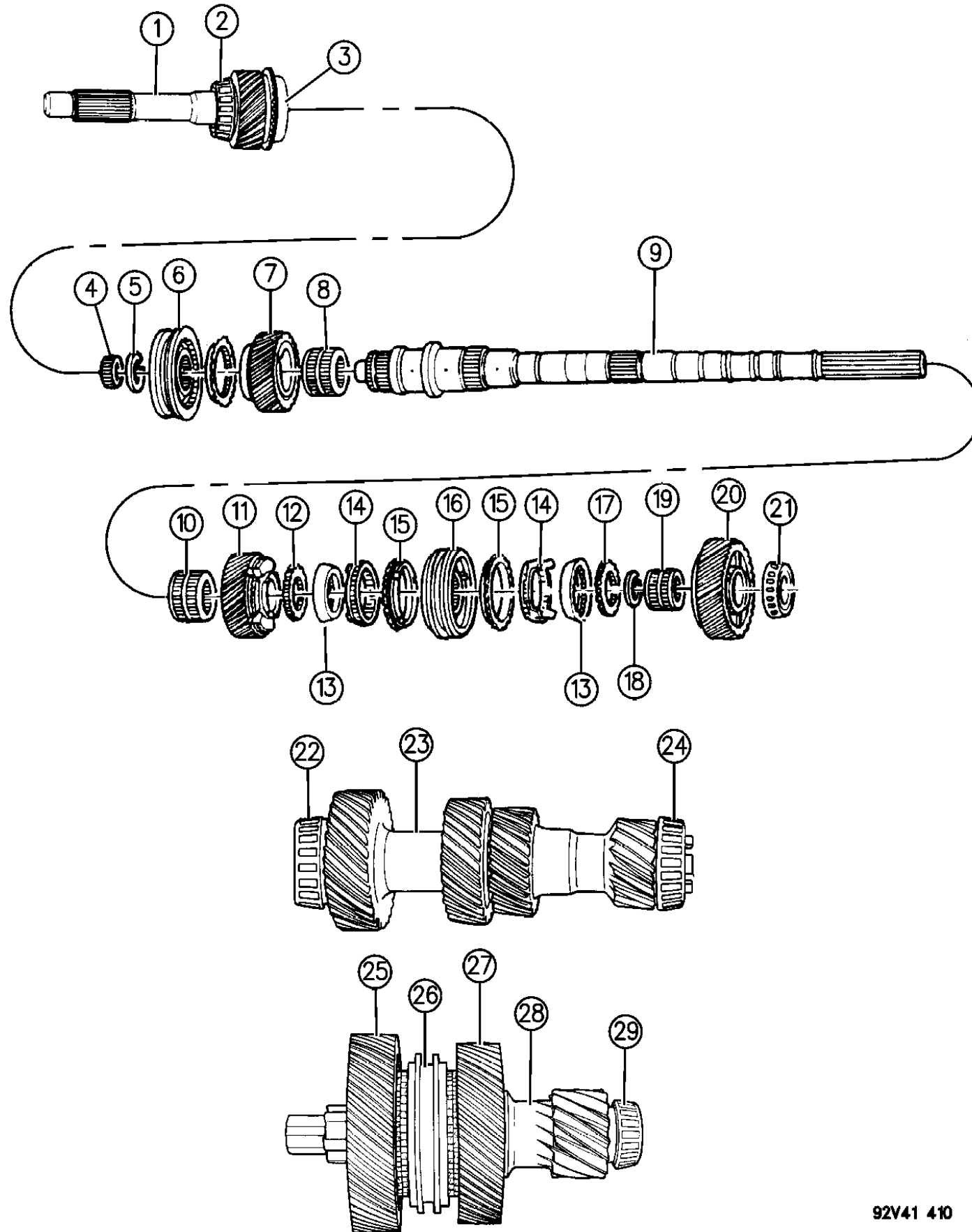
92V41 310

DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**GEAR TRAIN**  
**Figure 21M-410**

21M-410



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4626 574	1			SHAFT, w/BEARING, Input
2	4626 737	1			BEARING PACKAGE, Input ***
3	4626 476	2			BLOCKER, 3rd and 4th Synchro
4	4626 736	1			BEARING PACKAGE, Mainshaft, Front ***
5	4626 477	1			SNAP RING
6					3rd and 4th SYNCHRO ASSY. ***
	4626 472	1			COLLAR
	4626 473	1			HUB
	4626 474	3			STRUT
	4626 475	2			SPRING
7	4626 471	1			GEAR, 3rd Speed ***
8	4626 469	1			BEARING, 3rd Speed Needle
	4626 470	1			SPACER, 3rd Speed Bearing
9	4626 467	1			MAINSHAFT
10	4626 469	1			BEARING, 2nd Speed Needle
11	4626 478	1			GEAR, 2nd Speed
12	4626 564	1			SNAP RING
13	4626 484	1			CONE, 1st - 2nd Inner
14	4626 485	2			CONE, Friction
15	4626 483	2			BLOCKER, 1st - 2nd Speed
16					1st and 2nd SYNCHRO ASSY. ***
	4626 479	1			COLLAR
	4626 480	1			HUB
	4626 481	3			STRUT
	4626 482	2			SPRING
17	4626 536	1			SNAP RING
18	4626 487	1			SNAP RING
19	4626 488	1			BEARING, 1st Speed Needle
20	4626 489	1			GEAR, 1st Speed
21	4626 734	1			BEARING PACKAGE, Mainshaft, Rear ***
	4626 491	1			O-RING, Mainshaft
	4626 486	2			WASHER, 1st - 2nd Thrust
	4626 552	1			GEAR, 5th - 6th Speed Driven
					REVERSE SYNCHRO ASSY. ***
	4626 532	1			COLLAR
	4626 533	1			HUB
	4626 474	3			STRUT
	4626 534	2			SPRING
	4626 554	1			RETAINER
	4626 555	1			WASHER, Reverse Peek Thrust
	4626 556	1			SPRING WAVE, Reverse ***
	4626 557	1			BLOCKER, Reverse
	4626 536	2			SNAP RING, Mainshaft Rear End
	4626 558	1			BEARING, Reverse Needle

**DODGE VIPER**

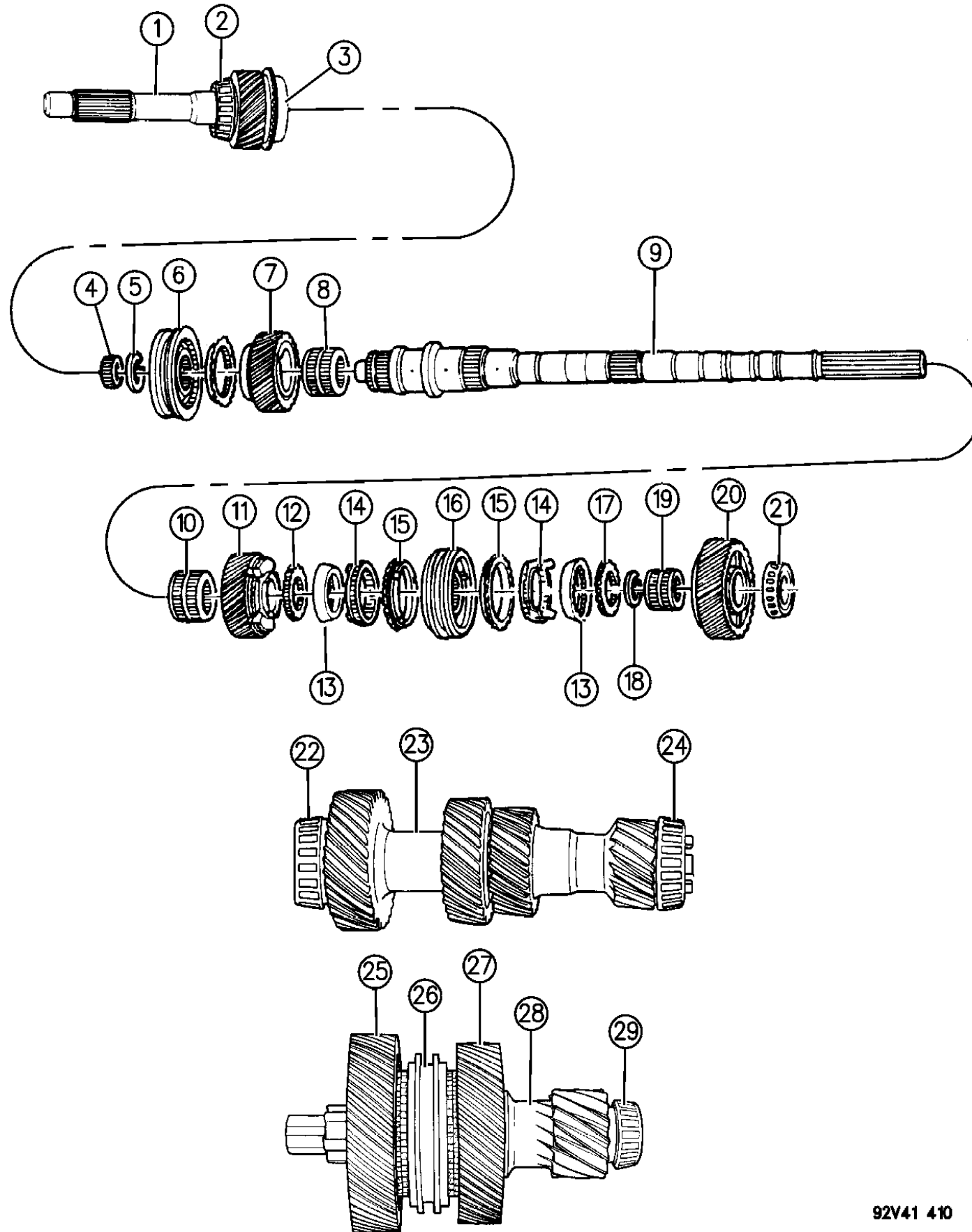
MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE	8.0L 10 CYL. GAS (EWB)
	29 = COUPE	

92V41 410

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**GEAR TRAIN**  
**Figure 21M-410**

21M-410



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
	4626 559	1			GEAR, Reverse Driven
	4626 560	1			WASHER, Reverse Thrust
	4626 562	2			WASHER, Mainshaft Bearing Spacer
	4626 563	1			BEARING, Mainshaft Rear
	4626 564	1			SNAP RING, Mainshaft Bearing Race
	4626 536	1			SNAP RING, Mainshaft Rear
	4626 565	3			SNAP RING, Speedo, Yoke Stop
	4626 566	1			ROTOR, Speedo ***
22	4626 735	1			BEARING PACKAGE, Countershaft Front ***
23	4626 464	1			GEAR, Cluster
24	4626 733	1			BEARING PACKAGE, Countershaft Rear ***
25	4626 539	1			GEAR, 6th Speed ***
	4626 538	1			BEARING, 6th Speed Gear Needle
26					5th and 6th SYNCHRO ASSY. ***
	4626 532	1			COLLAR
	4626 533	1			HUB
	4626 474	3			STRUT
	4626 534	2			SPRING
	4626 535	2			BLOCKER
	4626 536	1			SNAP RING
27	4626 531	1			GEAR, 5th Speed
	4626 530	1			BEARING, 5th Speed Gear Needle
28	4626 529	1			GEAR
29	4626 736	1			BEARING PACKAGE, Countershaft Extension ***
	4626 537	1			SPACER, 6th Speed Gear Bearing
	4626 541	1			WASHER, 6th Speed Gear Thrust
	4626 545	1			FUNNEL, Countershaft Extension
	4626 547	1			SHAFT, Reverse Idler
	4626 548	1			GEAR, Reverse Idler
	4626 549	1			BEARING, Reverse Idler Gear
	4626 550	2			WASHER, Reverse Idler
	4626 527	2			BOLT, Reverse Idler Bracket
	4626 551	1			BRACKET, Reverse Idler Shaft

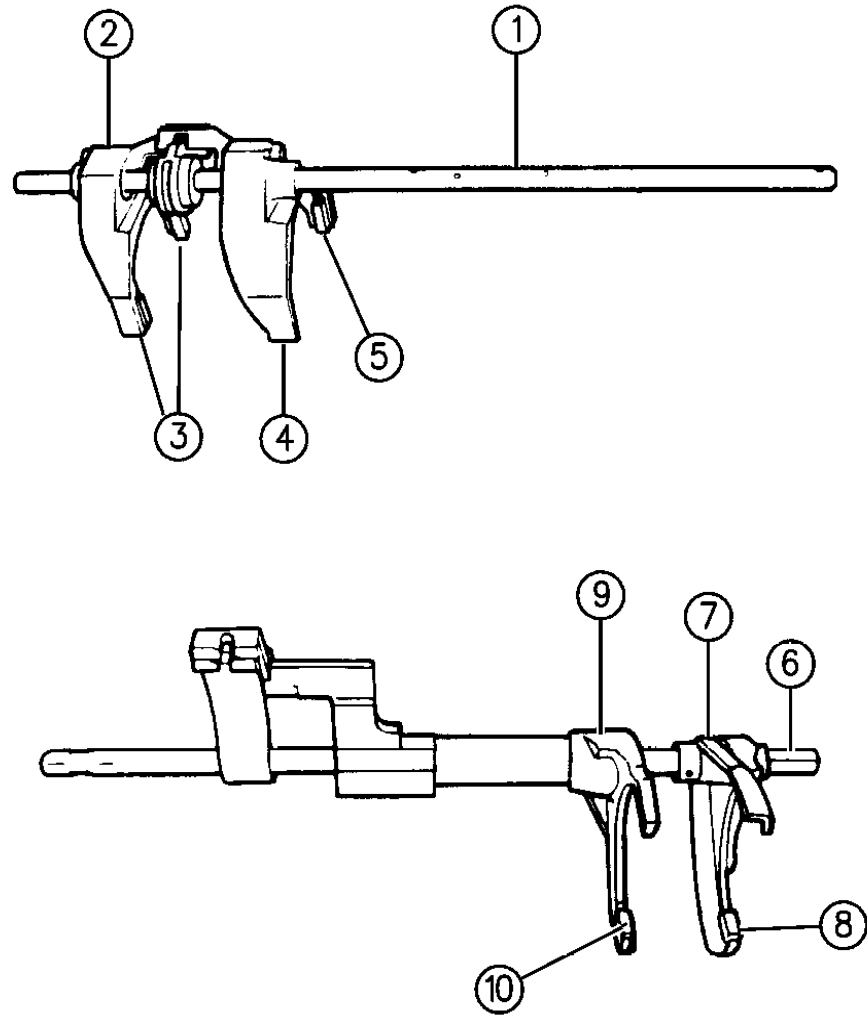
92V41 410

**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**SHIFT FORKS, RAILS, MISCELLANEOUS PARTS**  
**Figure 21M-910**

21M-910



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4626 498	1			RAIL, Top Shift
2	4626 499	1			FORK, 3rd - 4th Shift
3	4626 502	2			PAD, 3rd - 4th Shift Fork
4	4626 505	1			FORK, 1st - 2nd Shift
5	4626 502	2			PAD, 1st - 2nd Shift Fork
6	4626 492	1			RAIL, Shift
7	4626 553	1			FORK, Reverse
8	4626 496	2			PAD, Reverse Fork
9	4626 540	1			FORK, 5th and 6th Shift
10	4626 496	2			Pad, 5th and 6th Shift Fork ***
	4626 493	1			ROLL PIN, Reverse Collar
	4626 494	1			COLLAR, Reverse Shift
	4626 495	1			LEVER, w/ BUSHING, 5th - 6th
	4626 497	1			LEVER, Reverse Shift
	4626 493	1			ROLL PIN, Reverse Lever
	4626 503	1			PLATE, 1st - 2nd and 3rd - 4th Shift
	4626 506	1			ARM, Selector
	4626 493	1			ROLL PIN, Selector Arm
	4626 507	1			PLATE, Interlock
	4626 508	2			BOLT, Shift Lever Guide
	4626 512	1			BUSHING, Top Shift Rail
	4626 521	1			PLATE, Guide 6th Speed
	4626 522	1			LEVER, Offset Front
	4626 523	1			SPRING, Offset Detent
	4626 526	1			BALL, Offset Detent
	4626 527	2			BOLT, Guide Plate
	4626 528	1			Lever, 1st - 4th SS Shift ***
	4626 493	1			ROLL PIN, Skip Shift
	4626 493	1			ROLL PIN, Front Offset Lever
	4626 542	1			SNAP RING, 5th - 6th Shift Fork
	4626 512	1			BUSHING, Top Shift Rail
	4626 561	1			SNAP RING, Reverse Fork
	4626 569	1			PLATE, Front Shifter Cover
	4626 571	4			BOLT, Front Shifter Cover
	4626 577	1			Detent, Shift ***
	4626 578	1			O - RING ***
	4626 571	1			BOLT, Shift Detent Housing
	4626 579	1			LEVER, Offset Rear
	4626 493	1			ROLL PIN, Rear Offset Lever
	4626 582	1			ISOLATOR, Shift Lever ***
	4626 583	1			HOUSING, Reverse Inhibit
	4626 584	1			SPRING, Reverse Inhibit
	4626 585	1			PLUNGER, Reverse Inhibit
	4626 586	1			SNAP RING, Reverse Lockout

**DODGE VIPER**

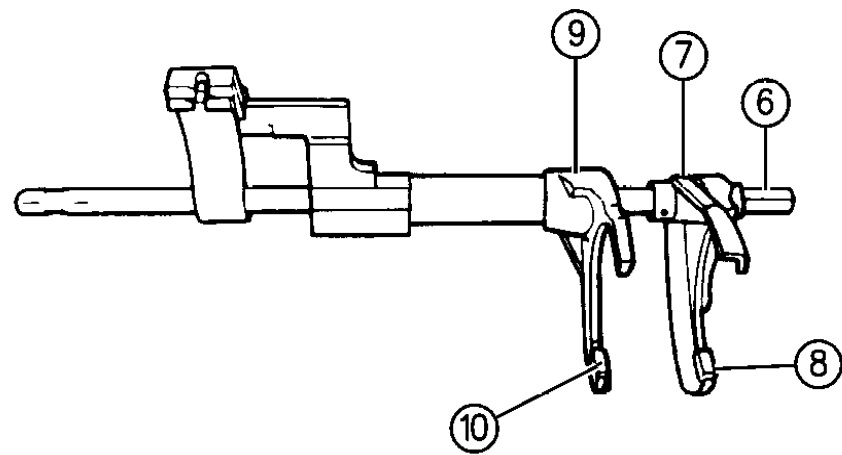
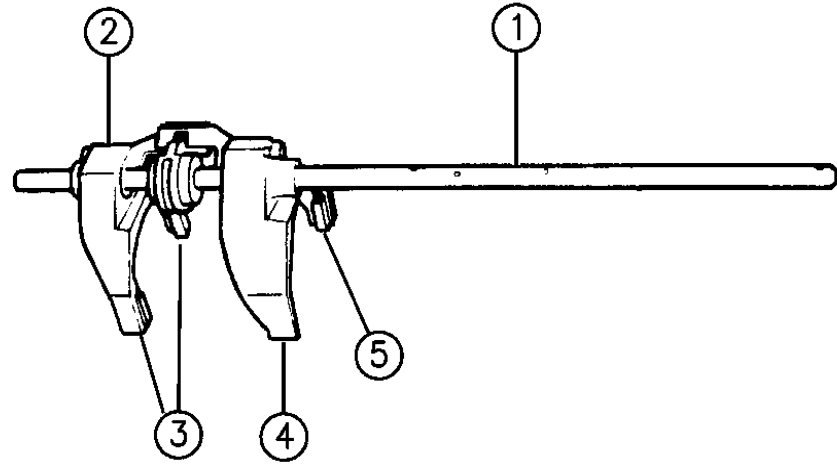
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SR=VIPER	27 = CONVERTIBLE	8.0L 10 CYL. GAS (EWB)
	29 = COUPE	

92V41 910

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

SHIFT FORKS, RAILS, MISCELLANEOUS PARTS  
Figure 21M-910

21M-910



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
	4626 587	1			O - RING, Reverse Lockout ***
	4626 588	1			LEVER, Shift
	4626 578	1			O - RING ***

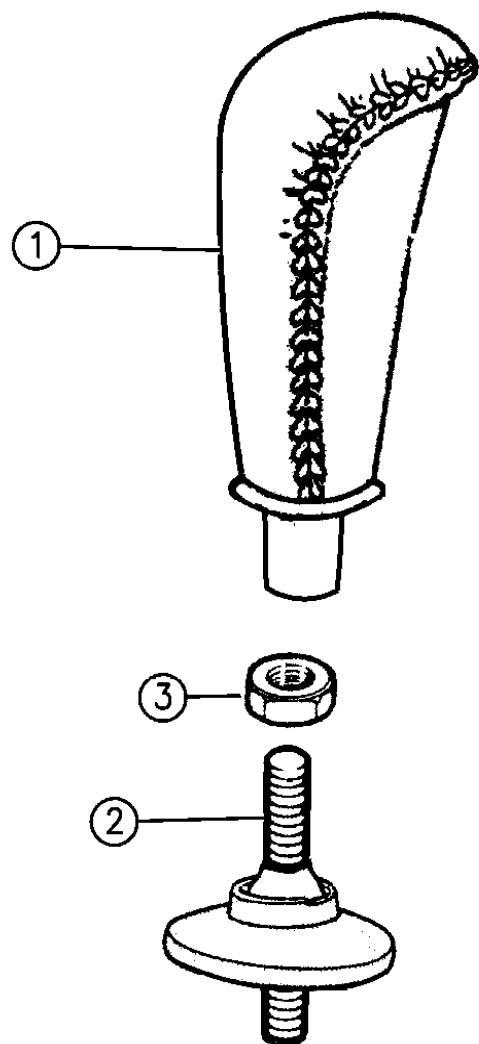
DODGE VIPER  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

92V41 910

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**GEAR SHIFT**  
**Figure 21M-1210**

21M-1210



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					KNOB, Assembly
	HD42 LX9	1			Flat Black
	HD42 SB4	1			Bright Blue
	HD42 SR1	1			Red
2	4709 410	1			ISOLATOR ***
3	0124 934	1			NUT, Lock (.500-20)

**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

94V41 1210

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

# GROUP-22

## WHEELS, COVERS & JACKS

GROUP 22 - WHEELS & JACKS

ILLUSTRATION TITLE

GROUP-FIG. NO.

**WHEELS AND HARDWARE**

WHEELS AND HARDWARE VIPER ..... Fig. 22-110

**CAPS AND COVERS, WHEEL**

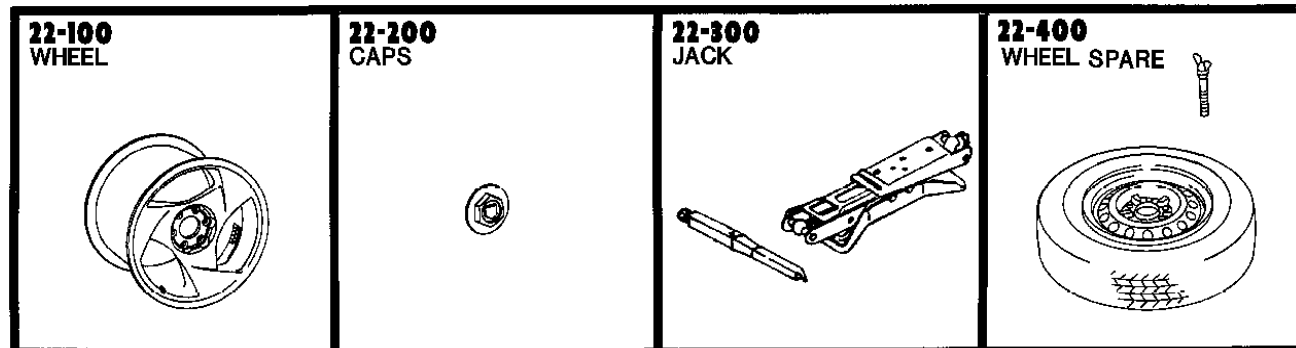
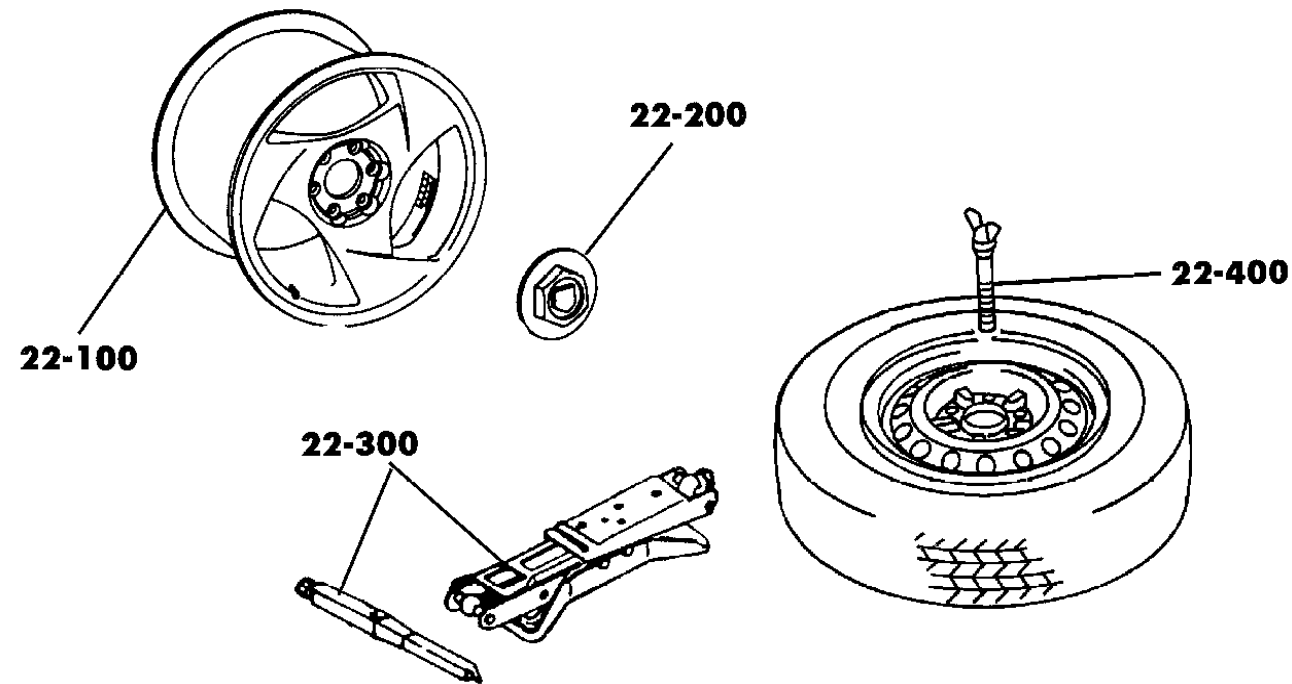
CAPS AND COVERS, WHEEL VIPER ..... Fig. 22-210

**JACK STOWAGE**

JACK STOWAGE VIPER ..... Fig. 22-310

**WHEEL, SPARE**

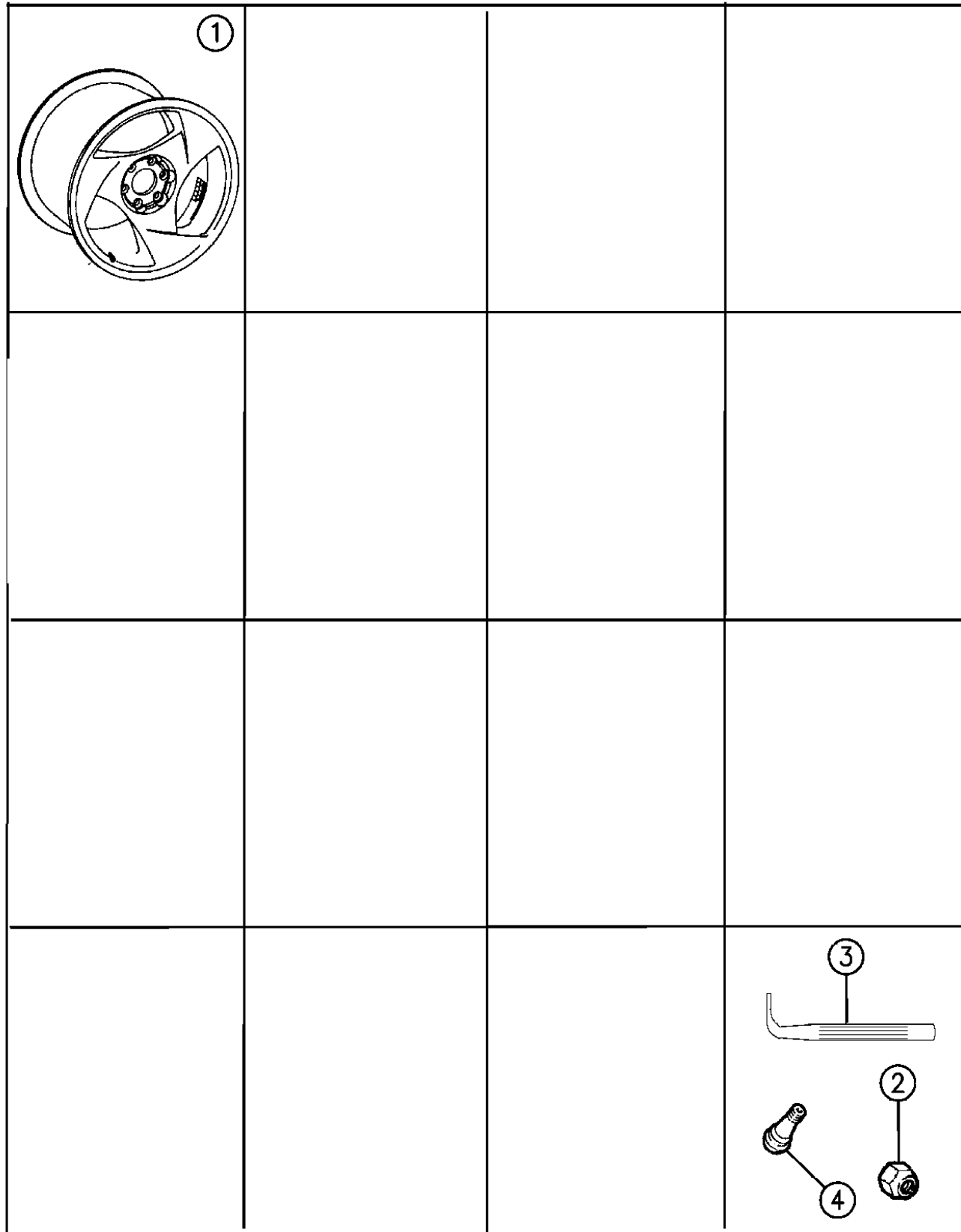
WHEEL, SPARE VIPER ..... Fig. 22-410





**WHEELS AND HARDWARE VIPER**  
Figure 22-110

22-110



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					WHEEL, Road
					1992-94 ***
	4642 188	1			Front, Right
	4642 189	1			Front, Left
	4642 816	1			Rear, Right
	4642 817	1			Rear, Left
					1995 ***
	LB46 PAK	1			Front, Right
	LB47 PAK	1			Front, Left
	LB48 PAK	1			Rear, Right
	LB49 PAK	1			Rear, Left
					Front, 1996 ***
	MC25 PAK	2			Silver
	MC25 SW1	2			White
	MC25 SY4	2			Yellow
	MC25 SZ2	2			Bright
					Rear, 1996 ***
	MC36 PAK	2			Silver
	MC36 SW1	2			White
	MC36 SY4	2			Yellow
	MC36 SZ2	2			Bright
2	6034 958	24			NUT, Wheel
3	4708 167	1			TOOL, Wheel Cap Removal ***
4	2073 355	AR			STEM, Rubber Valve

**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

92V22 110

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required







# GROUP-ESR EXTERIOR MOULDINGS AND ORNAMENTATION

## GROUP ESR - BODY - EXTERIOR ORNAMENTATION

ILLUSTRATION TITLE

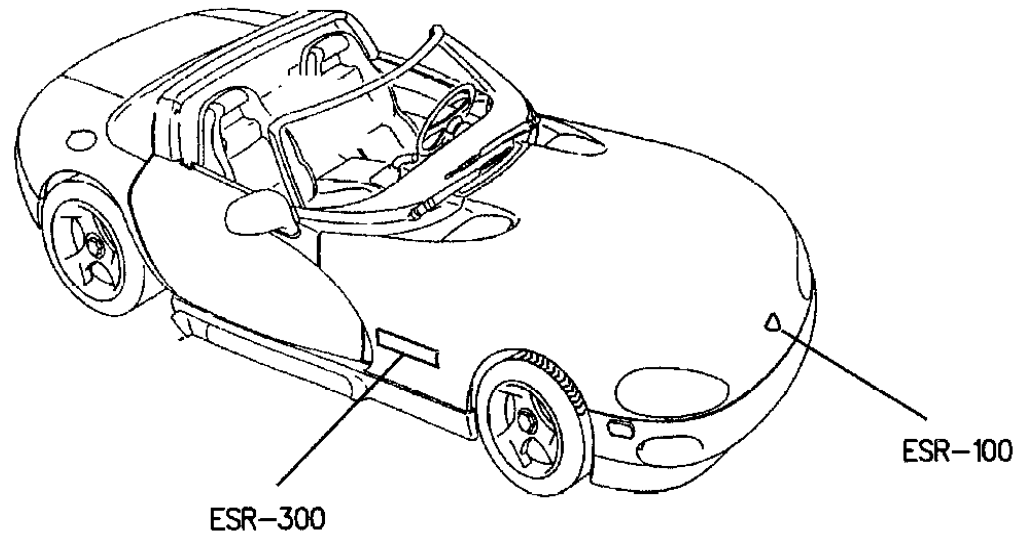
GROUP-FIG. NO.



**MEDALLIONS**

NAME PLATES VIPER ..... Fig. ESR-110

**DECALS**

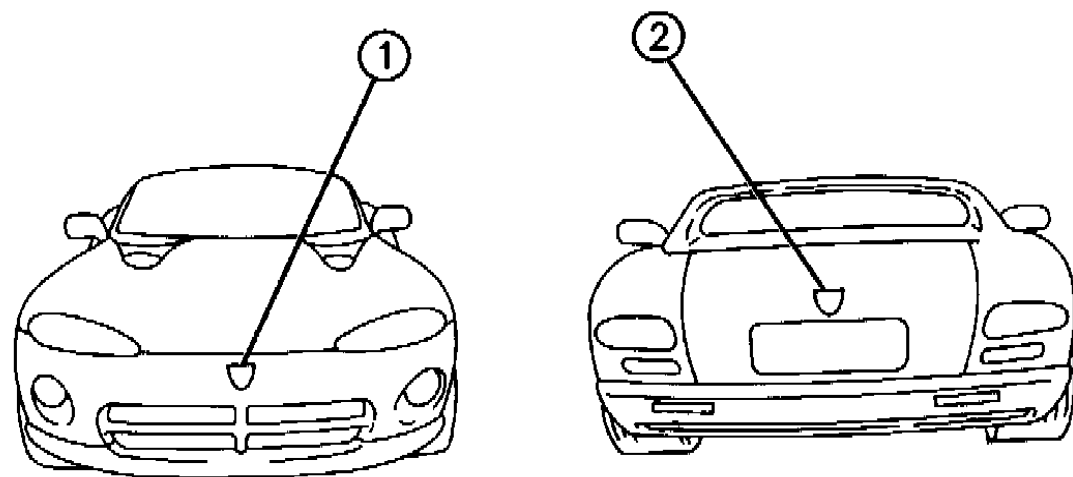
DECALS AND TAPES VIPER ..... Fig. ESR-310



<p>ESR-100 NAMEPLATES</p> 		<p>ESR-300 TAPES &amp; DECALS</p> 	
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**NAME PLATES VIPER**  
**Figure ESR-110**

**ESR-110**



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1		1			MEDALLION, Hood (Viper Head)
	JW27 MX3				Black
	JW27 M3X	1			Black Semi Gloss
	JW27 M1G				Green
	JW27 M1R				Red
	JW27 M2Y				Yellow
	PF00 S3B	1			Blue
PF00 T1R	1			Red	
2		1			MEDALLION, Deck Lid (Viper Head)
	4708 478				1992-93
					1994-96
	JW40 MX3				Black
	JW40 M3X	1			Black Semi Gloss
	JW40 M1G				Green
	JW40 M1R				Red
	JW40 M2Y				Yellow
					NAMEPLATE, (Chrysler) Deck Lid
	GM69 MV5	1			Viper Red
	GM69 SX3	1			Black
	GM69 MD5	1			Medium Quartz
	GM69 MGR	1			Emerald Green
GM69 PJE	1			Yellow	
GM69 MV5	1			Red	
GM69 SGW	1			Dark Green	

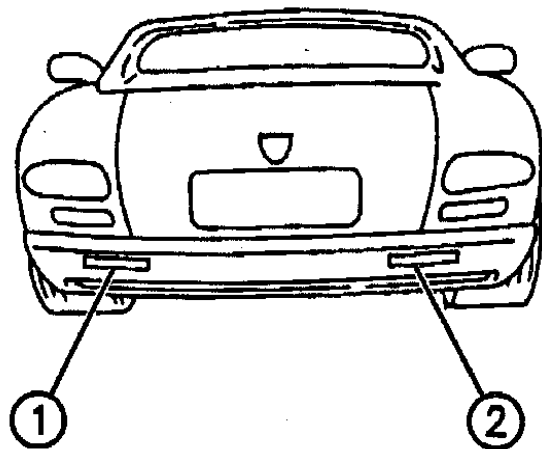
**92V68 110**

**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

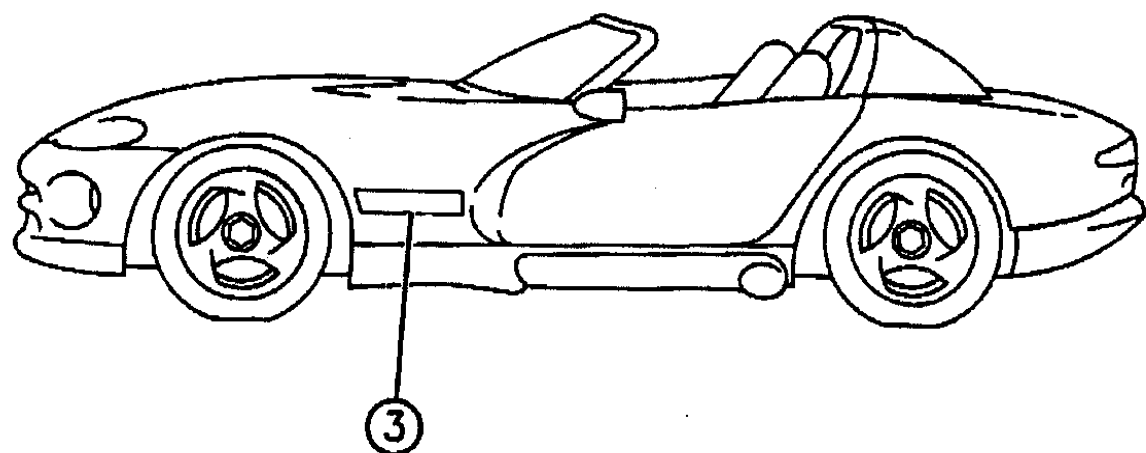
AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

DECALS AND TAPES VIPER  
Figure ESR-310

ESR-310



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	DECAL, Rear Fascia "DODGE"				
	GC54 LV5	1			Orange Red
	GC54 MGR	1			Emerald Green
	GC54 MD5	1			Quartz
	GC54 PJE	1			Yellow
	GC54 SGW	1			Dark Green
	GC54 SBB	1			Blue
	GC54 SW1	1			White
	GC54 SX3	1			Black
	GC54 PJE	1			Yellow
	GC54 SGW	1			Dark Green
	GC54 SBB	1			Blue
	GC54 SW1	1			White
	GC43 PJE	1			Yellow
	GC43 SGW	1			Dark Green
	GC43 SW1	1			White
GC43 SX3	1			Black	
2	DECAL, Rear Fascia "VIPER R/T 10"				
	GC43 LV5	1			Orange Red
	GC43 MGR	1			Emerald Green
	GC43 MD5	1			Quartz
	GC43 PJE	1			Yellow
	GC43 SGW	1			Dark Green
	GC53 SW1	1			White
	GC53 SX3	1			Black
	PF00 S3B	1		29	DECAL, Viper Head
				29	TAPE, Hood
	QH38 SA1	1			Silver
	QH38 SBB	1			Blue
				29	TAPE, Sport Cap
	QH38 SA1	1			Silver
	QH39 SBB	1			Blue
				29	TAPE, Deck Lid
QH40 SA1	1			Silver	
QH40 SBB	1			Blue	
			29	DECAL, "VIPER GTS"	
MB59 SBB	1			Blue	
MB59 TV5	1			Red	
3	DECAL, Hood "VIPER R/T 10"				
	GC53 LV5	1			Orange Red
	GC53 MGR	1			Emerald Green
	GC53 MD5	1			Quartz
	GC53 PJE	1			Yellow
GC53 SGW	1			Dark Green	



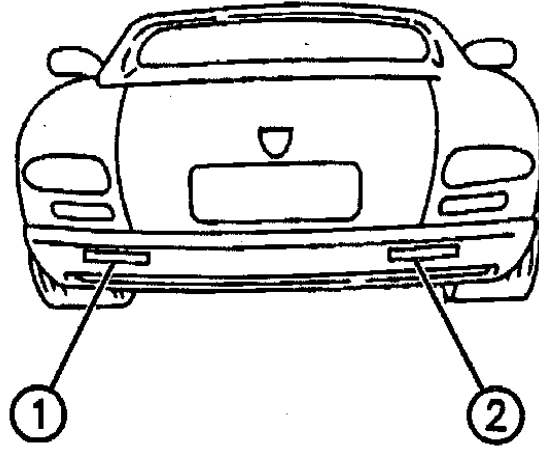
92V68 310

DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

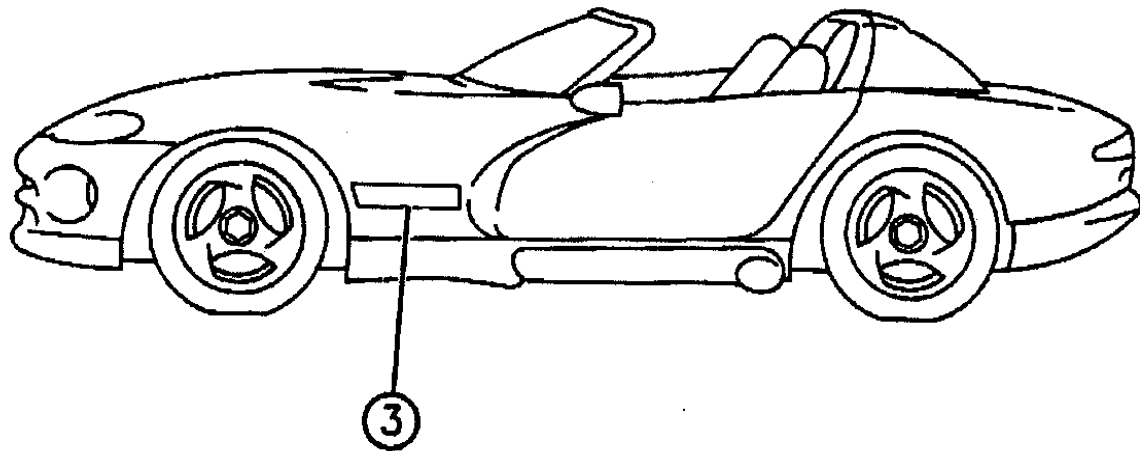
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DECALS AND TAPES VIPER  
Figure ESR-310

ESR-310



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
	GC53 SW1	1			White
	GC53 SX3	1			Black
	MB61 SBB	1			DECAL, "VIPER GTS"
	MB61 TV5	1			Blue
	PS46 SY4	1			Red
	PS46 SY4	1			DECAL, "Prancing Snake"
	QH38 SA1	1			TAPE, Hood
	QH38 SBB	1			Silver
	QH38 SA1	1			Blue
	QH39 SBB	1			TAPE, Sport Cap
	QH39 SBB	1			Silver
	QH40 SA1	1			Blue
	QH40 SBB	1			TAPE, Deck Lid
	QH40 SA1	1			Silver
	QH40 SBB	1			Blue



92V68 310

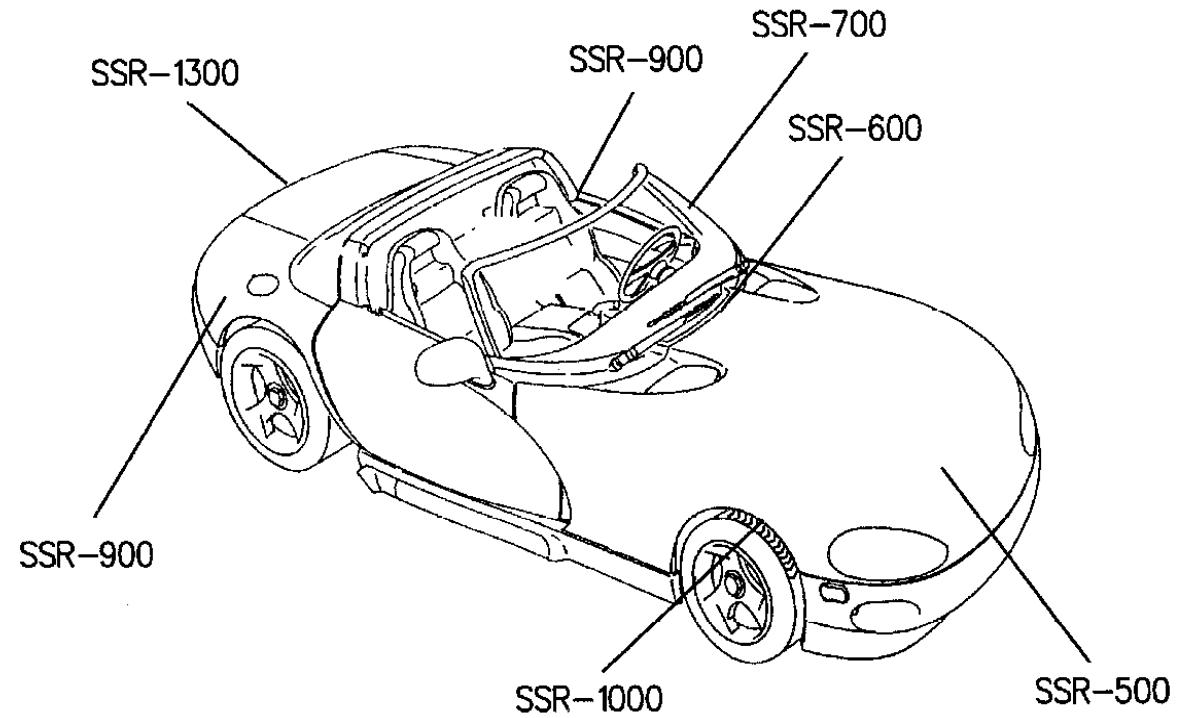
DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

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# GROUP-SSR

## BODY SHEET METAL, GLASS EXCEPT DOORS



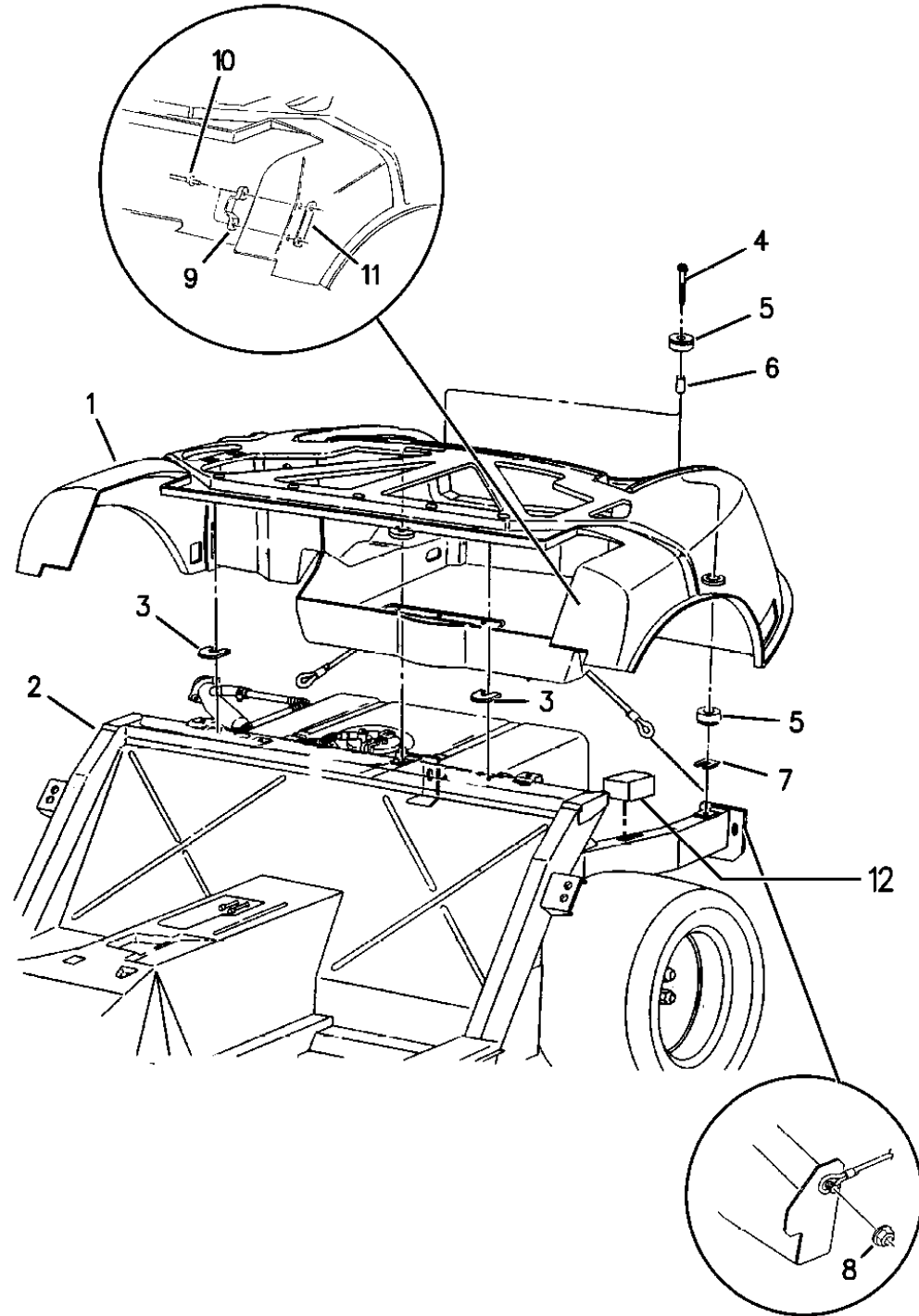
<b>SSR-200 FLOOR PAN</b> 	<b>SSR-400 FENDER -</b> 	<b>SSR-500 HOOD &amp; LOCK</b> 	<b>SSR-600 COWL &amp; DASH PANEL</b> 	<b>SSR-700 WINDSHIELD GLASS</b>  Backlite Glass	<b>SSR-700 QTR WINDOW GLASS &amp; MOULDING</b> 
<b>SSR-900 QUARTER PANEL PILLARS - SUPPORTS</b> 	<b>SSR-1000 SHIELDS - SEALS</b> 	<b>SSR-1100 ROOF</b> 	<b>SSR-1300 TRUNK LID &amp; LOCK</b> 	<b>SSR-1400 REAR SHELF PANEL</b> 	

### GROUP SSR - BODY - SHEET METAL EXCEPT DOORS

ILLUSTRATION TITLE	GROUP-FIG. NO.
<b>FLOOR PAN</b>	
FLOOR PAN VIPER .....	Fig. SSR-210
<b>FENDER</b>	
FENDER SHIELD VIPER .....	Fig. SSR-410
<b>HOOD &amp; HOOD RELEASE</b>	
HOOD VIPER 1992 .....	Fig. SSR-510
HOOD RELEASE AND HINGE VIPER 1993-94-95-96 .....	Fig. SSR-520
<b>COWL AND DASH PANEL</b>	
COWL AND DASH PANEL VIPER .....	Fig. SSR-610
<b>GLASS, WINDSHIELD, BACKLITE, MIRROR</b>	
GLASS WINDSHIELD, FRAME AND MIRROR VIPER .....	Fig. SSR-710
GLASS WINDSHIELD FRAME AND MIRROR 1996, VIPER COUPE .....	Fig. SSR-715
GLASS, BACKLITE 1996, HARDTOP .....	Fig. SSR-720
<b>QUARTER PANEL</b>	
REAR QUARTER PANEL VIPER .....	Fig. SSR-910
<b>SPLASH SHIELDS</b>	
LOOSE PANEL VIPER .....	Fig. SSR-1010
<b>ROOF PANEL</b>	
SPORT CAP VIPER .....	Fig. SSR-1110
TOUPETTE ASSEMBLY-TOP VIPER .....	Fig. SSR-1120
HARD TOP CONVERTIBLE, 1996 .....	Fig. SSR-1125
ROOF PANEL VIPER COUPE .....	Fig. SSR-1130
<b>DECK LID</b>	
DECK LID VIPER .....	Fig. SSR-1310
DECK LID WEATHERSTRIP AND LATCH VIPER .....	Fig. SSR-1320
FUEL FILLER DOOR VIPER .....	Fig. SSR-1330
<b>REAR SHELF PANEL</b>	
REAR SHELF PANEL VIPER, COUPE .....	Fig. SSR-1410

FLOOR PAN VIPER  
Figure SSR-210

SSR-210A



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1		1			PAN ASSEMBLY, Trunk (Primed) ***
	4642 889				1992-93
	4708 385				1993, CANADA
	4709 230				1994
	4763 835				1995
	4848 699		27		1996
	4763 296		29		1996
2		1			FRAME (Reference Only) See Group 13 ***
3		AR			SHIM, 1992
	4643 588				1.0
	4643 589				2.0
	4643 590				3.0
	6034 710	2			WASHER, 1993-94
4	6502 688	2			SCREW
5	4642 900	4			ISOLATOR, Rear Floor Pan to Frame ***
6					SPACER, Floor Pan Isolator
	4642 902	2	27		1992-96
	4848 189	2	29		1996
7	4643 353	AR			SHIM
8					NUT, 1992-95
		2			SCREW and WASHER, 1996, Not Serviced, M10x1.50x40.00
-	4848 419	2			PLUG, Frame Floor Pan
9	4665 288	2			FOOTMAN LOOP, Tie Down ***
10	6034 646	4			RIVET
11	4708 256	2			PLATE, Footman Loop
12					CUSHION, Trunk Pan Closeout
	4763 477	2	27		
-	4708 168	1			STRAP, Trunk Hold Down
-	4848 103	1			GASKET, Fuel Pump Access Cover

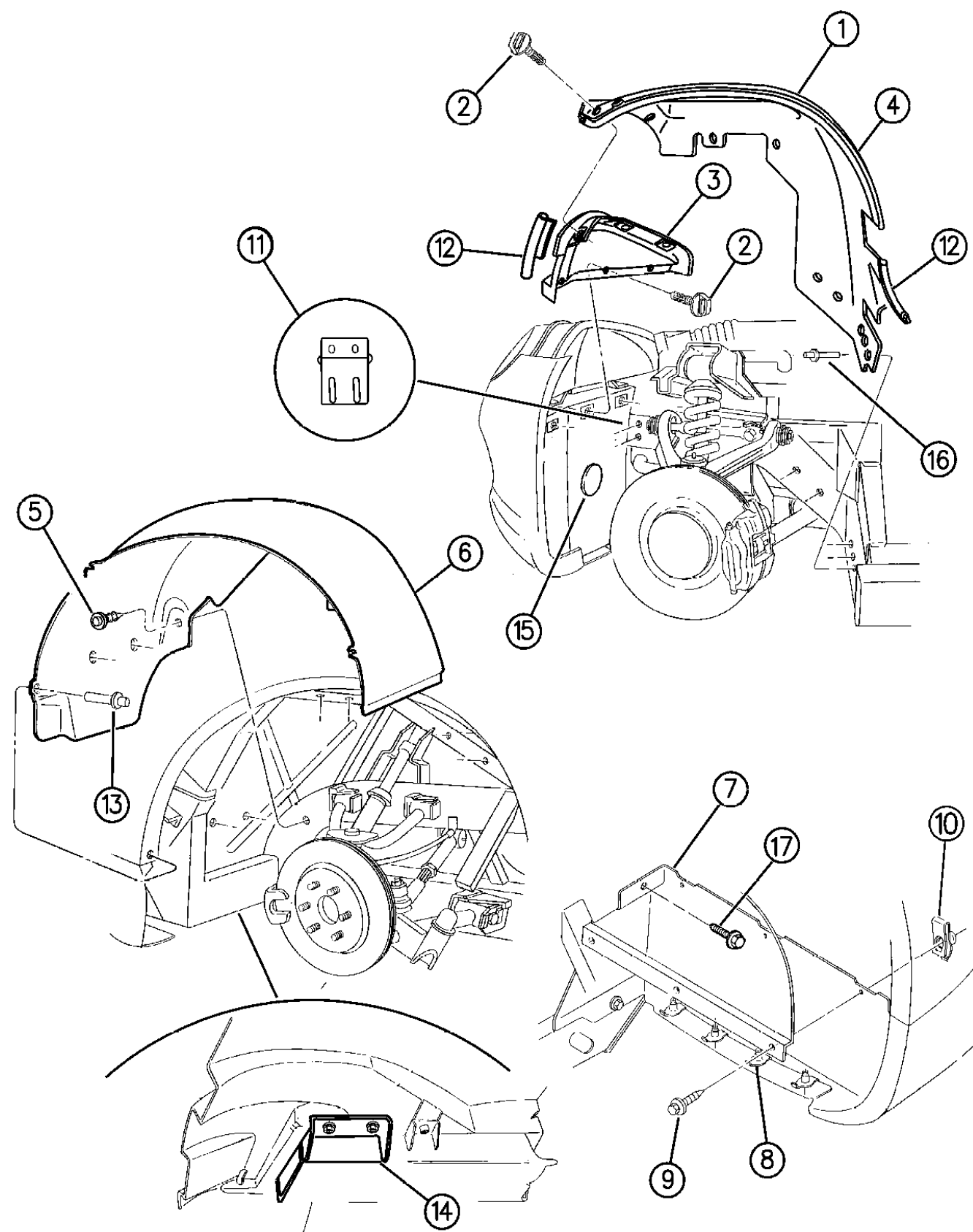
92V69 210

DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

FENDER SHIELD VIPER  
Figure SSR-410

SSR-410F



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					SPLASH SHIELD, Inner Front ***
					RIGHT
	4642 756	1			1992-93
	4709 363	1			1994-95 (Coolant Bottle Attach)
	4763 824	1			1996
					LEFT
	4642 757	1			1992-93
	4642 757	1			1994-95
	4763 825	1			1996
-	4708 235	1			FLAP, Splash Shield, Front ***
-	6500 911	5			RIVET, Flap to Front Splash Shield
2	4708 180	12			SCREW
3	4643 504-5	1			SPLASH SHIELD, Front Extension ***
4		2			WEATHERSTRIP ASSEMBLY, Front Splash to Shield ***
	4708 084				1992
	4709 030				1993-96
5		AR			PUSH PIN, 6.3x22.8, Not Serviced ***
6					SPLASH SHIELD, Rear Upper ***
	4643 200-1	1			1992-95
	4763 348-9	1			1996
7					SPLASH SHIELD, Rear Lower ***
					1992-95
	4642 760	1			Right
	4642 761	1			Left
					1996
	4763 092	1	27,29		Right
	4709 037	1	27		Left
	4763 093	1	29		Left
8		8			NUT (Not Serviced) ***
9	0181 063	8			SCREW and WASHER, (.250-20x.750)
10					U-NUT, .250-20 Not Serv
11					BRACKET, Bulkhead To Frame
	4709 356	1			Right
	4709 357	1			Left
12		2			WEATHERSTRIP ASSEMBLY, Front Splash to Hood Extension ***
	4708 085				1992
	4709 031				1993-96
13	6034 578	2			RIVET
14	5525 4651	2			DEADENER, Attached to Trunk Pan and Frame ***
15	4708 057	2			PLUG, 3" Round
16		14			RIVET, .250x.492, Not Serviced
17	6035 135	4			SCREW, .250-14x.875
-	6100 877	3			WASHER, M6x24.00Dia.

DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

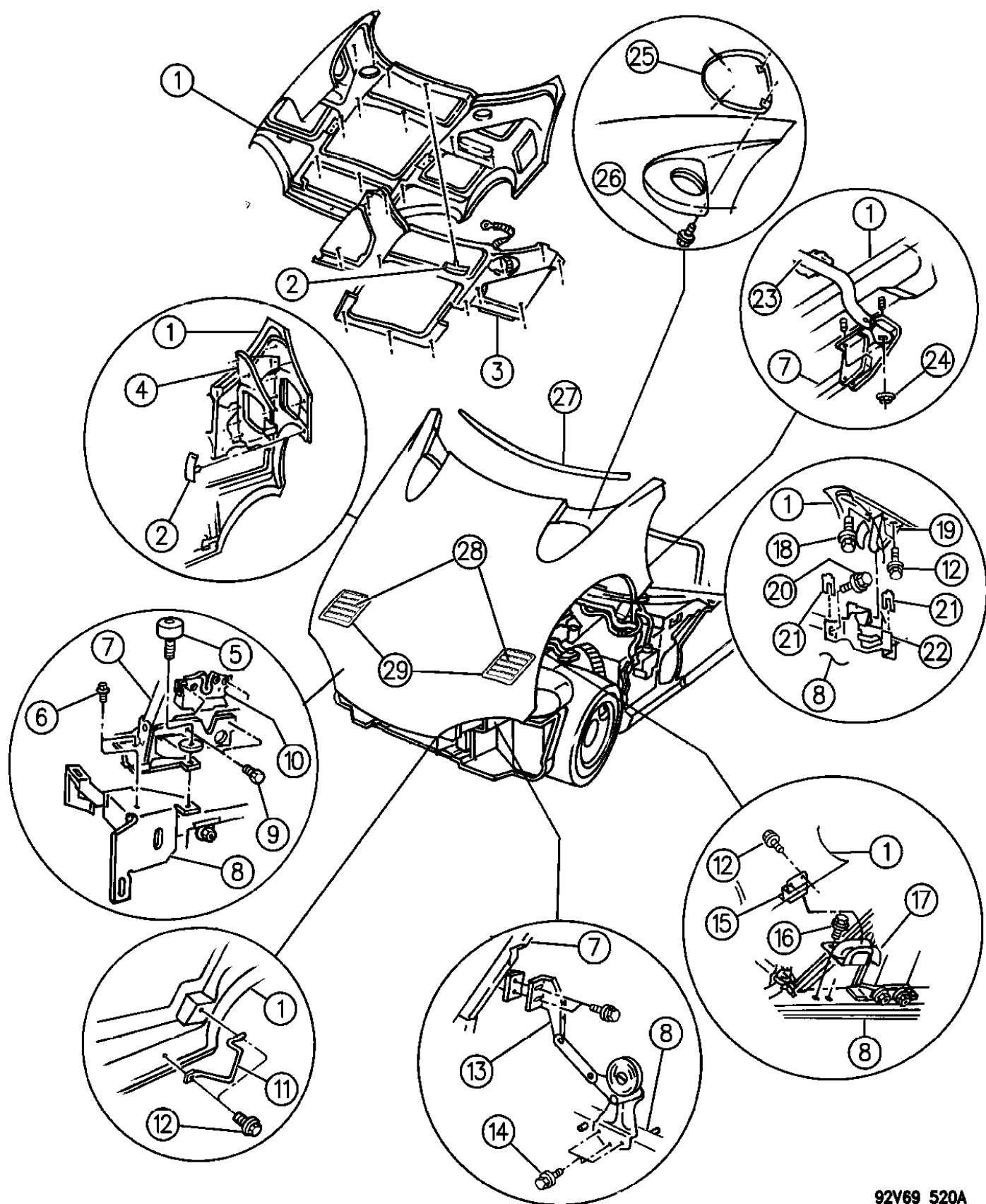
92V69 410F

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required



**HOOD RELEASE AND HINGE VIPER 1993-94-95-96  
Figure SSR-520**

SSR-520B



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1		1			HOOD ASSEMBLY ***
					Domestic
	4642 963		27		1993, Up to 4-20-93
	4709 239		27		1993-94, After 4-20-93
	4709 449		27		1995-96, Primed
	PB48 RJE		27		1996, Yellow
	4763 322		29		1996
					EXPORT
	4709 240		27		1994, Primed
	4709 450		27		1995, Primed
	4763 929		27		1996, Primed
	PB49 RJE		27		1996, Yellow
2	6003 351	AR			FASTENER, Hood Silencer
3					HEAT SHIELD, Silencer, Center ***
	5245 781	1	27		
	4848 024	1	27,29		After 7-1-96
	6504 004	2			NUT and SPRING, Push-On
	6503 999	2			PIN, Push-In, Ground Shield to Chassis
4					HEAT SHIELD ***
	4709 460	1	27		Right
	4848 025	1	29		Left
5	4708 281	2			BUMPER, Front Hood Stabilizer
6	6100 591	10			SCREW, M8x1.25x25.00
7		1			HINGE ASSEMBLY, (Includes Secondary Latch)
	4642 869				Up to 10-31-92
	4708 435				After 10-31-92, Up to 3-11-93
	4709 251				After 3-11-93
	4709 251				1994,95
	4848 590		27,29		1996
8					FRAME, (Reference Only)
9	6100 583	4			SCREW and WASHER, M8x1.25x25.00
10	4708 439	2			LATCH and BRACKET ASSY., Hood Primary ***
11					STRIKER, Hood Latch
	4708 438	1			1993-94-95, Up to 9-7-94
	5245 045	1			1995-96, After 9-7-94
12	6100 557	AR			SCREW, 1993-96, M6x1.00x20.00
13		2			PIVOT ASSY., Hood Hinge Lift Assist ***
	4708 004-5				1993, Up to 1-21-93
	4709 074-5				After 1-21-93, 1994-95-96
14	6100 584	6			SCREW and WASHER, M8x1.25x30.00
15	4643 874-5	1			BRACKET ASSY., Lower Hood Lateral Stabilizer ***
16		4			SCREW, (.250-14x.750), Not Serviced
17	4643 374	2			BRACKET, Lower Hood Lateral Stabilizer Catch
18	6100 657	2			SCREW and WASHER, M6x1.00x25.00

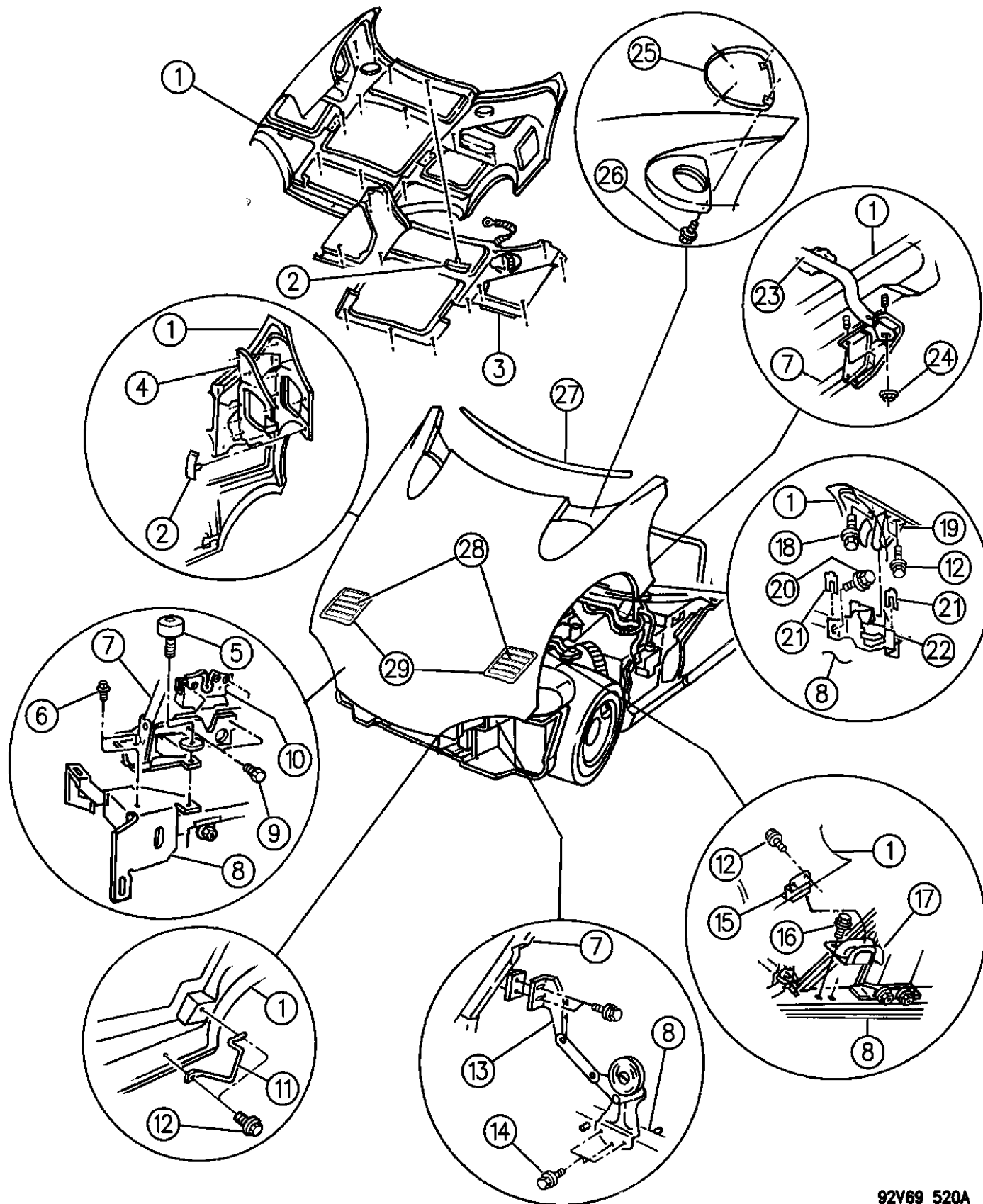
**DODGE VIPER**  
 MODEL CODES SR=VIPER      BODY TYPE 27 = CONVERTIBLE 29 = COUPE      ENGINE 8.0L 10 CYL. GAS (EWB)

92V69 520A

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**HOOD RELEASE AND HINGE VIPER 1993-94-95-96**  
**Figure SSR-520**

SSR-520B



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
19	5245 114-5	2			BRACKET, Rear Hold Down
20		4			SCREW, M8x1.25x40.00, Not Serviced
21	4643 463	AR			SHIM
22	5245 116-7	1			BRACKET, Rear Hood Hold Down
23					ANTENNA, (Reference Only) ***
24	6500 532	4			NUT and WASHER, M8x1.25
25		1			SCREEN ASSY., Air Inlet ***
	4642 874-5				1993, Up to 5-27-93
	4709 248-9				1993-96, After 5-27-93
26		8			SCREW, Not Serviced
					M4x0.70x16.00, Up to 5-27-93
					.164-18x.625, 1993-94-95, After 5-27-93
27	4643 073	1			SEAL, Hood to Cowl
28			29		LOUVER, Hood
	4763 330	1			Right
	4763 331	1			Left
29	4763 335	1			BEZEL, Nacaduct
	6500 808	6			STUD, Hood Louver

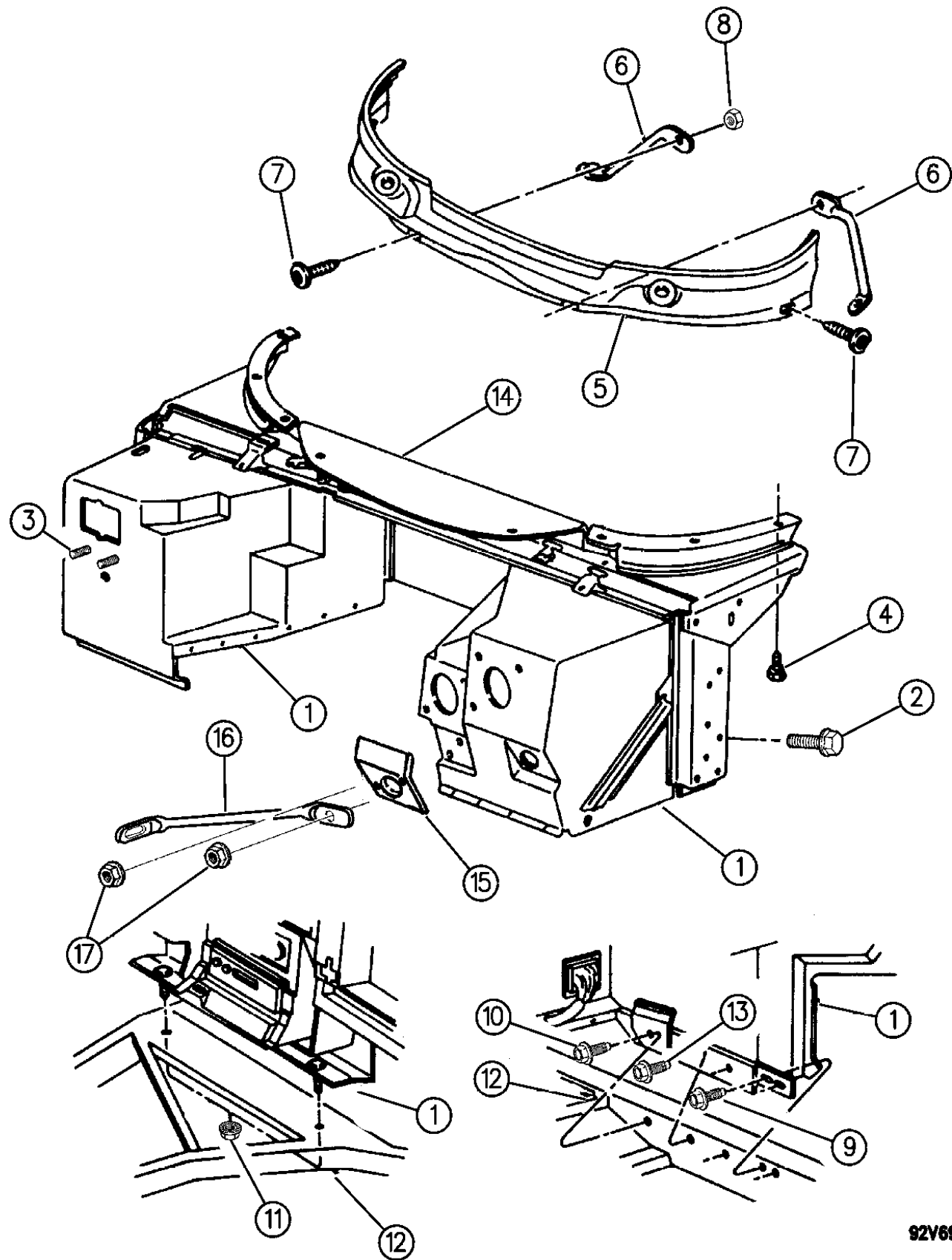
**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

92V69 520A

AR = Use as Required   - = Non Illustrated Part   P.A.R. = Paint as Required

**COWL AND DASH PANEL VIPER**  
Figure SSR-610

SSR-610B



92V69 610

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4642 774-5	1			TOE BOX ASSEMBLY ***
2	6101 479	8			SCREW and WASHER
3	6500 434	2			STUD, Water Valve Attaching
4	6101 452	8			SCREW, M8x1.25x20.00
5		1			PANEL ASSEMBLY, Cowl
	4642 868				1992-93
	JV00 MX9				1994-95, Black
	4848 452				1996
6		1			ROD, Cowl Inner Panel Mounting
					1992,93,94
	4643 070				Right
	4643 071				Left
					1995,96
	5245 872				Right
	5245 873				Left
7	6035 625	4			SCREW, .190-16x.750
8	6100 557	AR			NUT
9	6101 479	8			SCREW and WASHER
10	6101 089	2			SCREW and WASHER
11	6100 518	2			NUT and WASHER
12		1			FRAME ASSEMBLY, (Refrence Only) ***
13		23			SCREW, (Not Serviced)
14	4642 749	1			HINGE PILLAR BEAM ASSY. ***
15	4708 314	1			BRACKET, Accelerator Pedal Reinforcement
16	4708 406	1			BRACKET, Accelerator Pedal Reinforcement
17	6100 516	2			NUT, M6x1.00
-	4763 896	1			ISOLATOR, Cowl to Instrument Panel ***

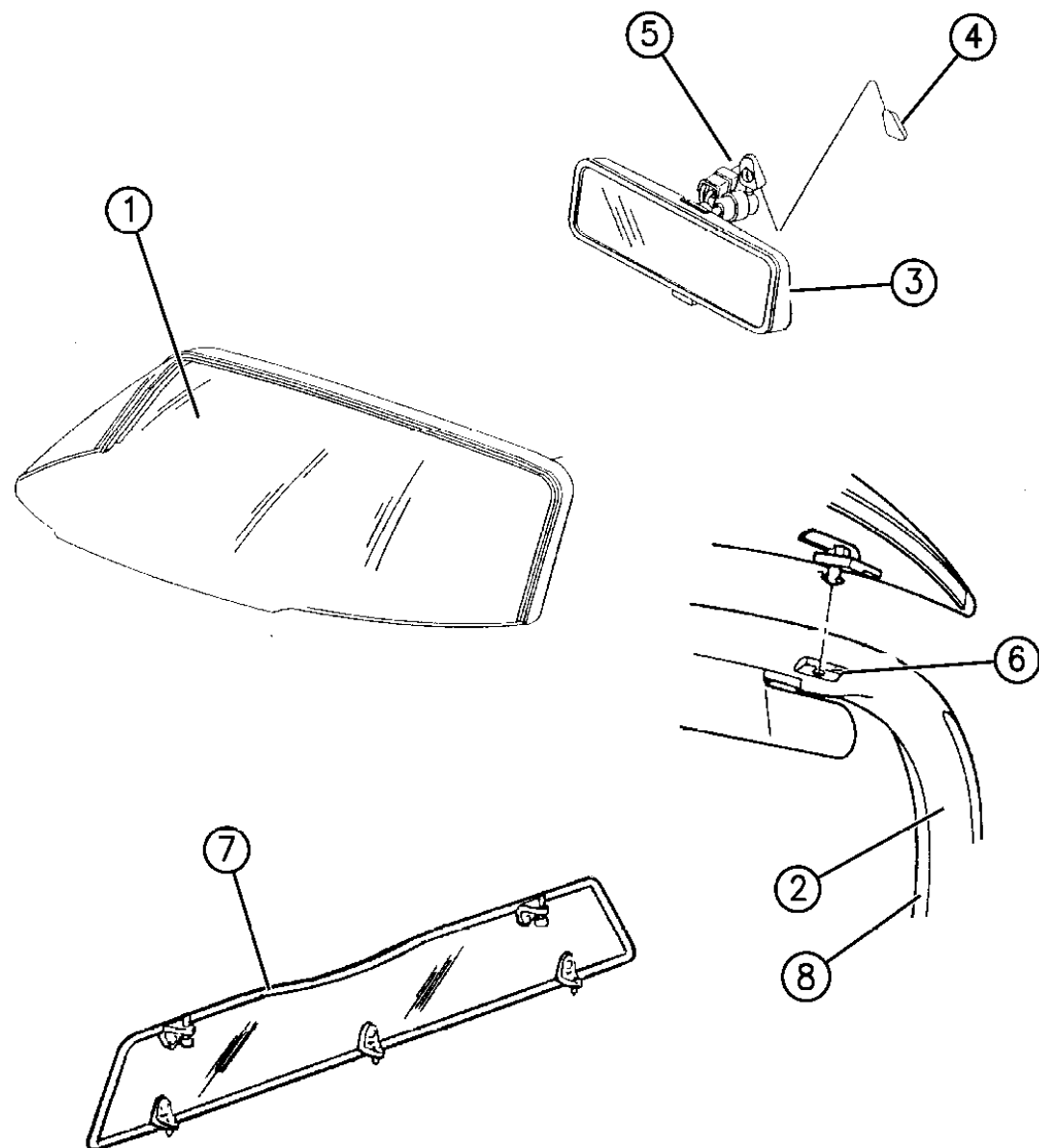
**DODGE VIPER**

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**GLASS WINDSHIELD, FRAME AND MIRROR VIPER  
Figure SSR-710**

SSR-710A



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1		1			WINDSHIELD GLASS and MOULDING ASSEMBLY ***
	4708 034				Before 4-20-93
	4709 116				After 4-20-93, w/Antenna
-	4643 847	AR			SHIM
2		1			FRAME ASSEMBLY, Windshield Surround ***
	GA81 LX9				1992-93
	HL02 LX9				1994, Up to 12-1-93
	JK39 PX9				1994-95, After 12-1-93, Up to 9-6-94
	ME34 RX9				After 9-6-94
	4709 154-5	1			COVER, Windshield Surround I/B Sunvisor Mounting
3	4643 256	1			MIRROR ASSEMBLY, Rear View (lighted) ***
4	4054 098	1			BUTTON, Mirror
5	6031 094	1			SCREW
6	4709 346-7	1			COVER, Toupette Attach
	4762 483	1			COVER KIT, Top Mounting Cover Repair ***
	4778 549	1			Up to 4-28-93
					After 4-29-93
7		1			BACKLITE ASSEMBLY ***
	4643 978				1992-93-94
	4709 425				1995,96
The three clips along the bottom are serviced only in the glass assembly.					
8					SEAL, 'A' Pillar
	4848 552	1			Right
	4848 553	1			Left
-	GA75 LX7	1			STORAGE BAG, Backlite Assembly ***
-	4864 015	1			INSTALLATION KIT, Windshield ***

92V69 710

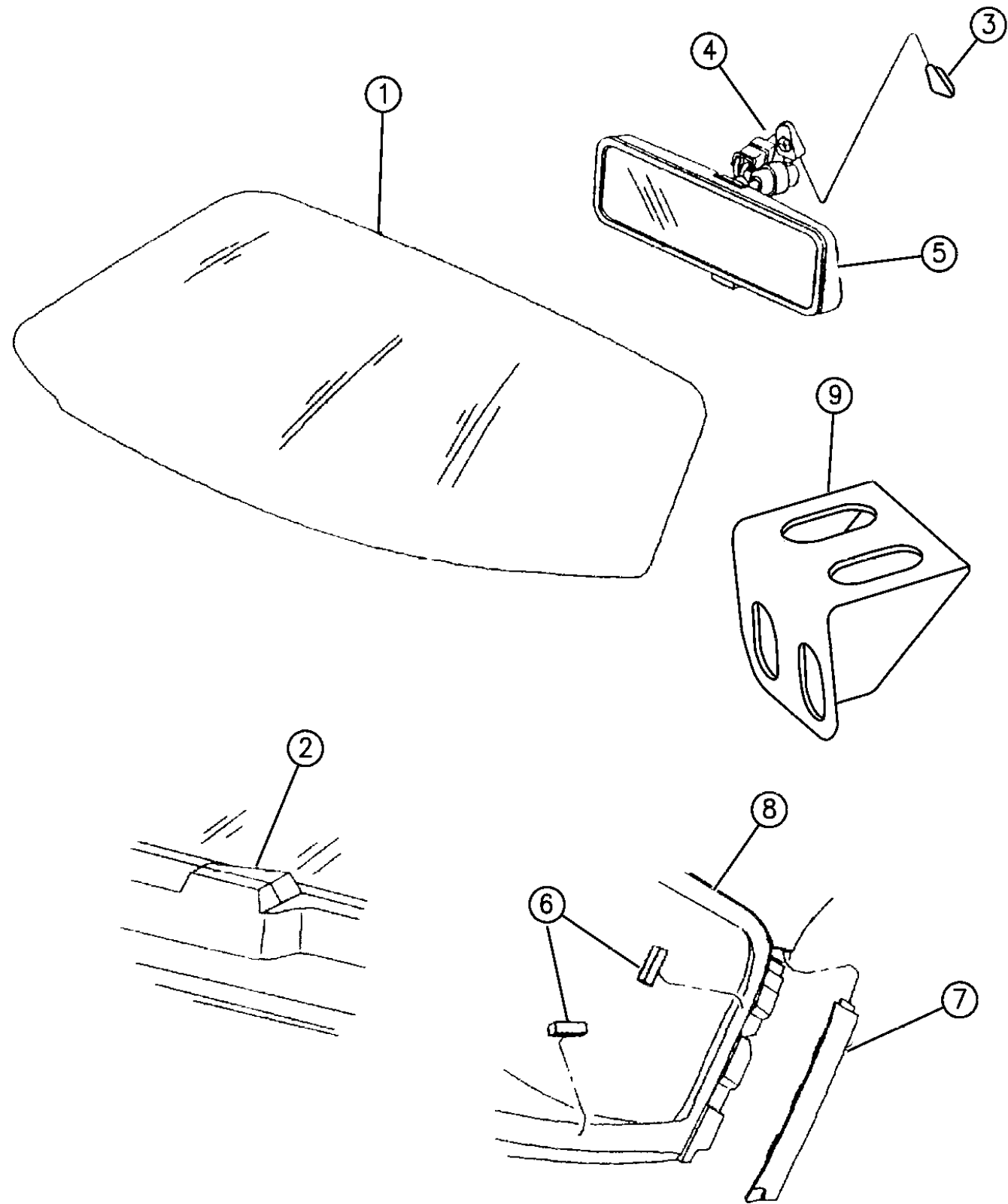
**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

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**GLASS WINDSHIELD FRAME AND MIRROR 1996, VIPER COUPE**  
**Figure SSR-715**

SSR-715



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4848 697	1			WINDSHIELD
2	4643 847	AR			SHIM, Windshield Mounting
3	4054 098	1			BUTTON, Mirror
4	6031 094	1			SCREW
5	4848 196	1			MIRROR
6	4278 662	6			SPACER
7					COVER, A-Pillar
	PE86 SBE	1			Right Silver/Red or Viper GTS Blue
	PE86 TRN	1			Viper Red
	PE71 SBE	1			Left Silver/Red or Viper GTS Blue
	PE71 TRN	1			Viper Red
8	QE70 SX9	1			FRAME ASSY., Windshield surround ***
9	4763 435	5			BRACKET, Windshield Frame to Roof
-					BRACKET, Windshield Frame Support
	4848 526	1			Right
	4848 527	1			Left
-	6101 542	8			SCREW and WASHER, M8X1.25x20.00

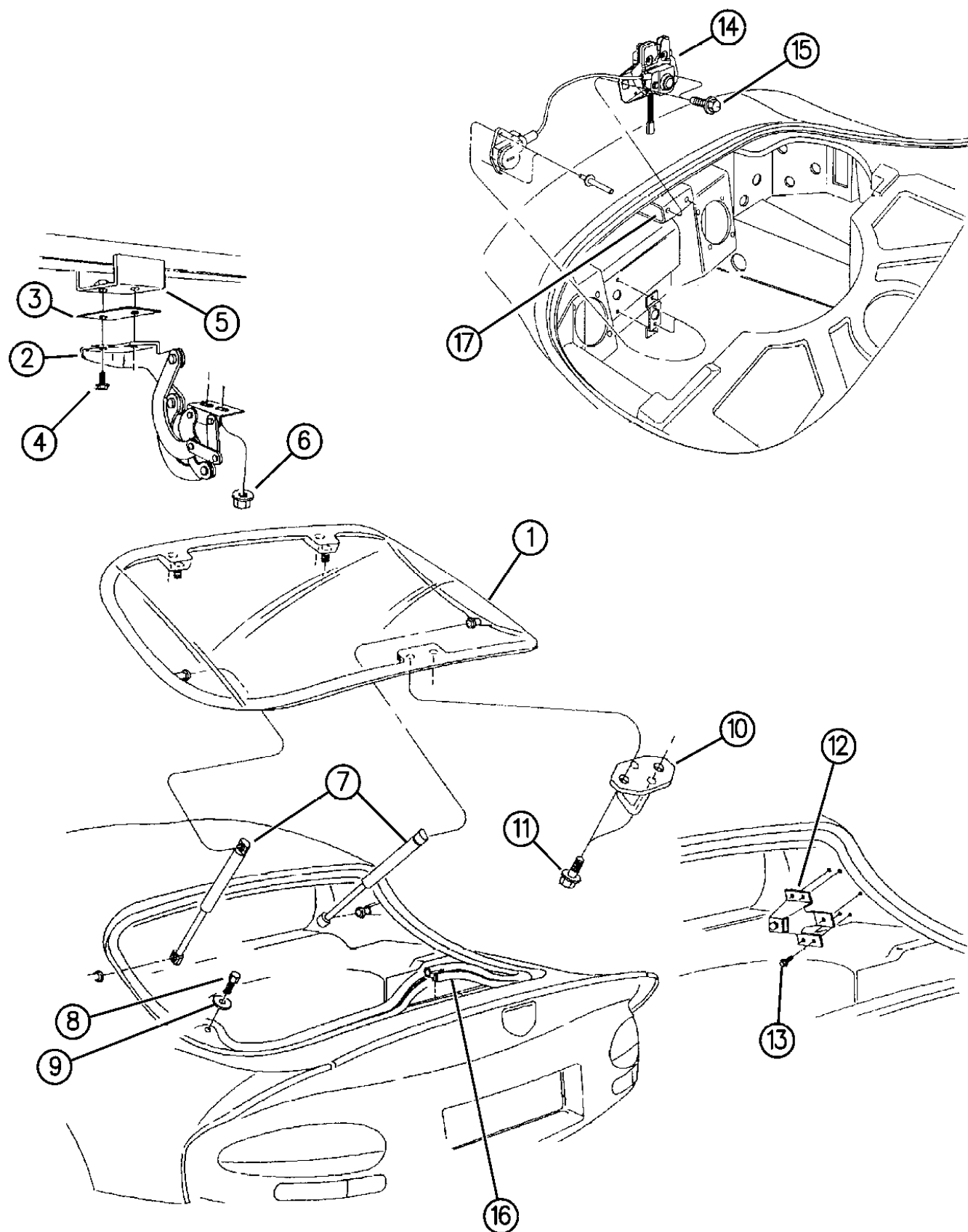
**DODGE VIPER**  
MODEL CODES      BODY TYPE      ENGINE  
SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                         29 = COUPE

92V69 715

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

GLASS, BACKLITE 1996, HARDTOP  
Figure SSR-720

SSR-720



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4763 380	1			BACKLITE
2	4763 964	1			HINGE, Liftgate Right
	4763 965	1			Left
-					COVER, Hinge Liftgate
	PK64 DX9	1			Right
	PK65 DX9	1			Left
-	6035 857	8			PIN, Push-In
3	4848 225	1			SHIM, Liftgate Hinge to Sport Bar
4	6100 567	4			SCREW and WASHER, M6x1.00x25.00
5					SPORT BAR, (Reference Only) ***
6		4			NUT, Liftgate Hinge to Glass
7	4763 387	2			PROP ROD, Backlite ***
8	5256 749	2			BUMPER, Adjuster
9	4848 474	2			GASKET, Liftgate Bumper
10	4763 384	1			STRIKER, Backlite
11	6503 968	4			NUT and WASHER, M6x1.00
12					BRACKET, Liftgate Prop Rod Mounting
	4848 358	1			Right
	4848 359	1			Left
-					REINFORCEMENT, Prop Rod Mounting
	5245 666	1			Right
	5245 667	1			Left
13	6100 557	6			SCREW, M8x1.25x20.00
14	5245 886	1			LATCH, Cable and Switch
15	6100 583	1			SCREW and WASHER, M8x1.25x25.00
16	4763 671	1			WEATHERSTRIP, Liftglass Glass Opening
17	4763 386	1			BRACKET, Backlite Latch Mounting

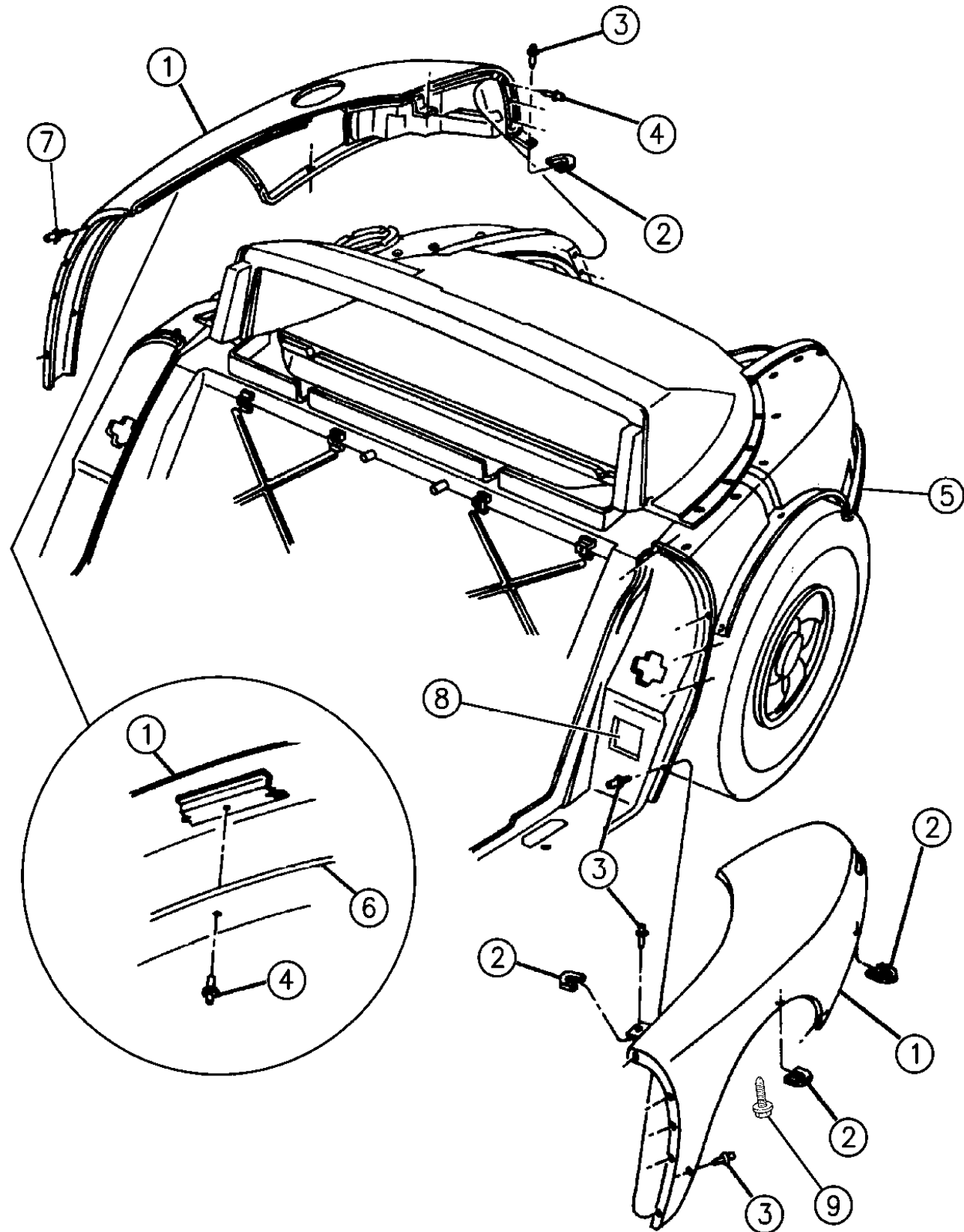
DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

92V69 720

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

REAR QUARTER PANEL VIPER  
Figure SSR-910

SSR-910C



92V69 910

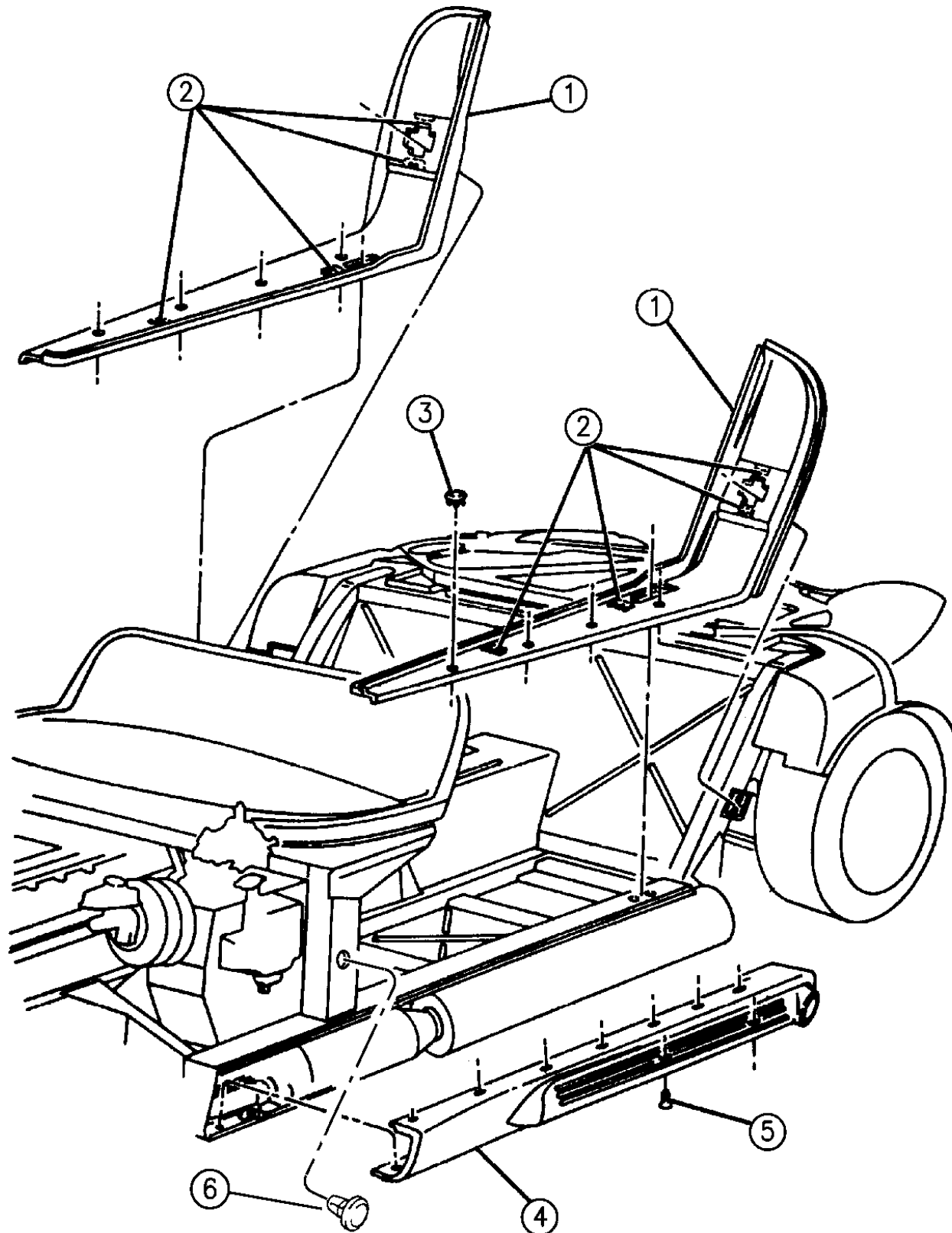
ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1		1			PANEL ASSEMBLY, Rear Quarter
	4643 258-9				1992-93, (Up to 4-20-93)
	4709 214-5				(After 4-20-93)
					1996
	4848 232	27			Right
	4848 233	27			Left
	4763 340	29			Right
	4763 341	29			Left
2	4643 893	AR			SHIM
3	6034 844	10			RIVET
4	6034 645	AR	27		RIVET
5	4848 202	2	27		SEAL, Quarter Panel Lower
6		1			PAN ASSEMBLY, Rear (Reference Only) ***
7	6034 578	18			RIVET
8	4708 021	2			LABEL, 'WARNING EXHAUST'
9	6101 455	6	29		SCREW and WASHER, Quarter Panel Mounting, M6x1.00x20.00

DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

LOOSE PANEL VIPER  
Figure SSR-1010

SSR-1010A



92V69 1010

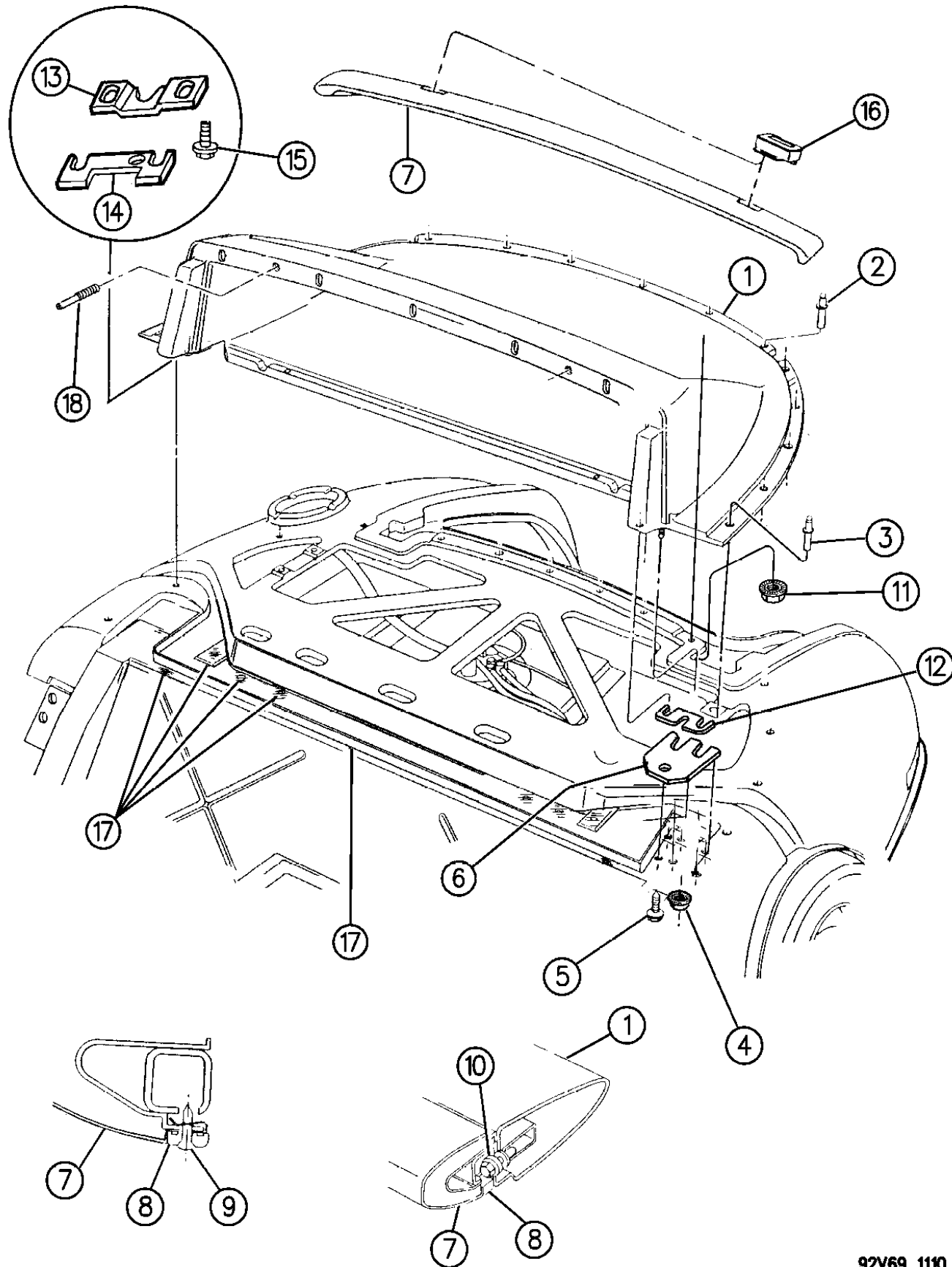
ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1		1			PANEL ASSEMBLY, Door Surround
	4642 952-3				1992 1993-94-95-96
	4708 476	27			Right
	4708 477	27			Left
	4848 682	29			Right
	4848 683	29			Left
-	4708 021	1			LABEL, Exhaust Warning
-	4708 022	1			LABEL, Bar Warning
2		AR			SHIM
	3502 2110				.50
	3502 2111				1.0
	3502 2112				1.5
3	4708 020	8			PLUG
4		1			PANEL, Sill Outer, P.A.R.
	4643 726-7				1992-94-95
	4763 640-1				1996
	4709 040-1				1993-94-95, EUROPE
-	6504 580	20			SCREW and WASHER, M4.8x1.59x13.00
-					END CAPS, Rear ***
	4708 250-1	1			1992-95
	5245 544-5	1			1996
-		1			APPLIQUE, Sill Cover Anti Chip
	4708 428-9				Front
	4708 430-1				Center
	4708 432-3				Rear
5		22			SCREW, .190-16x.500, Not Serviced
6	4373 728	2			PLUG, Front of Dash
-	4708 252-3	1			RETAINER, Insulation

DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**SPORT CAP VIPER**  
Figure SSR-1110

SSR-1110C



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1		1			PANEL ASSEMBLY, Sport Cap
	4642 970				1992
	4709 396				1993-94
	4709 426				1995-96
					EXPORT
	4709 123				1993-94
	4763 899				1995-96
-	4848 371	2			SEAL, Sport Cap Base
-	6503 139	AR			SCREW, (Attach Sport Cap Cover)
-	4708 339	1			LABEL, Warning Bar, (Canada - French)
2	6034 756	AR			RIVET, 1992
3	6034 578	AR			RIVET
4	6502 337	4			NUT and WASHER
5	6101 085	2			SCREW and WASHER, M10x1.50x40.00
6	4643 556	6			SHIM
7		1			PAD ASSEMBLY, Sport Cap ***
	EK16 LX7				1992-93 Up To 3-17-93
	JL70 MX9				1993 After 3-17-93, 1994-95-96
8	GY07 LX9	1			MOULDING, Sport Cap Close Out Panel, 1992-93
9		AR			SCREW, 1992-93, (Not Serviced)
10		AR			SCREW and Washer, Not Serviced, M8X1.25X40.00 ***
11	6501 941	5			NUT and WASHER, M6x1.00
12		1			SHIM
	4708 043				1.0
	4708 044				1.5
13					CATCHER, Sportbar Interlock ***
	4643 680-1	1			1992,93,94,95, Up to 9-26-94
	4763 658-9	1			1995,96, After 9-26-94
14	4643 557	1			SHIM
15	3420 1596	7			BOLT
16	4708 216	2			GROMMET, Sports Cap Pad
17	5525 4651	1			DEADENER PAD ***
18					STUD
	6034 790	2			1992-93
	6035 227	2			1994-95-96

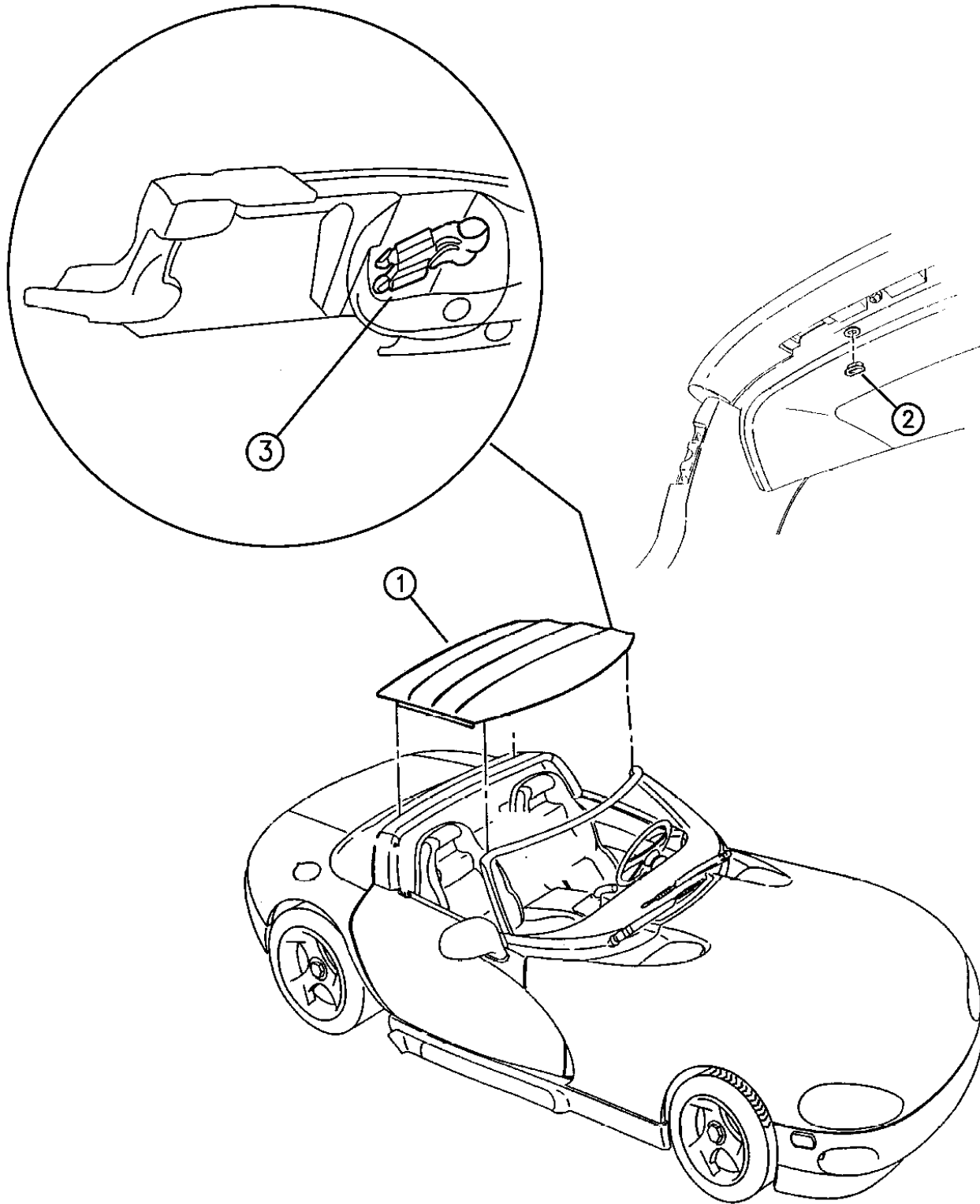
**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

92V69 1110

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**TOUPETTE ASSEMBLY-TOP VIPER**  
Figure SSR-1120

SSR-1120A



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1		1			TOUPETTE ASSEMBLY-TOP ***
	GA78 LX9				1992
	HS53 LX9				1993, Up to 4-28-93
	JU70 MX9				1993-94, After 4-29-93, Up to 6-22-94
	MB69 PX9				1994-95, After 6-22-94
	PG65 RX9				1996, Flat Black
2	4643 927	2			GROMMET, Sport Cap
3	4796 302-3	1			SIDE RAIL, Toupette Assy. ***
-	HC41 LX7	1			STORAGE BAG, Toupette Top ***
-	GA79 LX7	1			TONNEAU-COVER, 1992-94 ***
-	6035 085	3			SCREW TAPPING, Snap Tonneau Cover Mounting ***
-	6035 227	2			STUD, Toupette Hook Attach
-					LATCH, Scissor, Rear
	4882 848	1			Right
	4882 847	1			Left
-	4882 846	1			SEAL, Rear Toupette
-	4882 849	1			FASTENER, Side Curtain

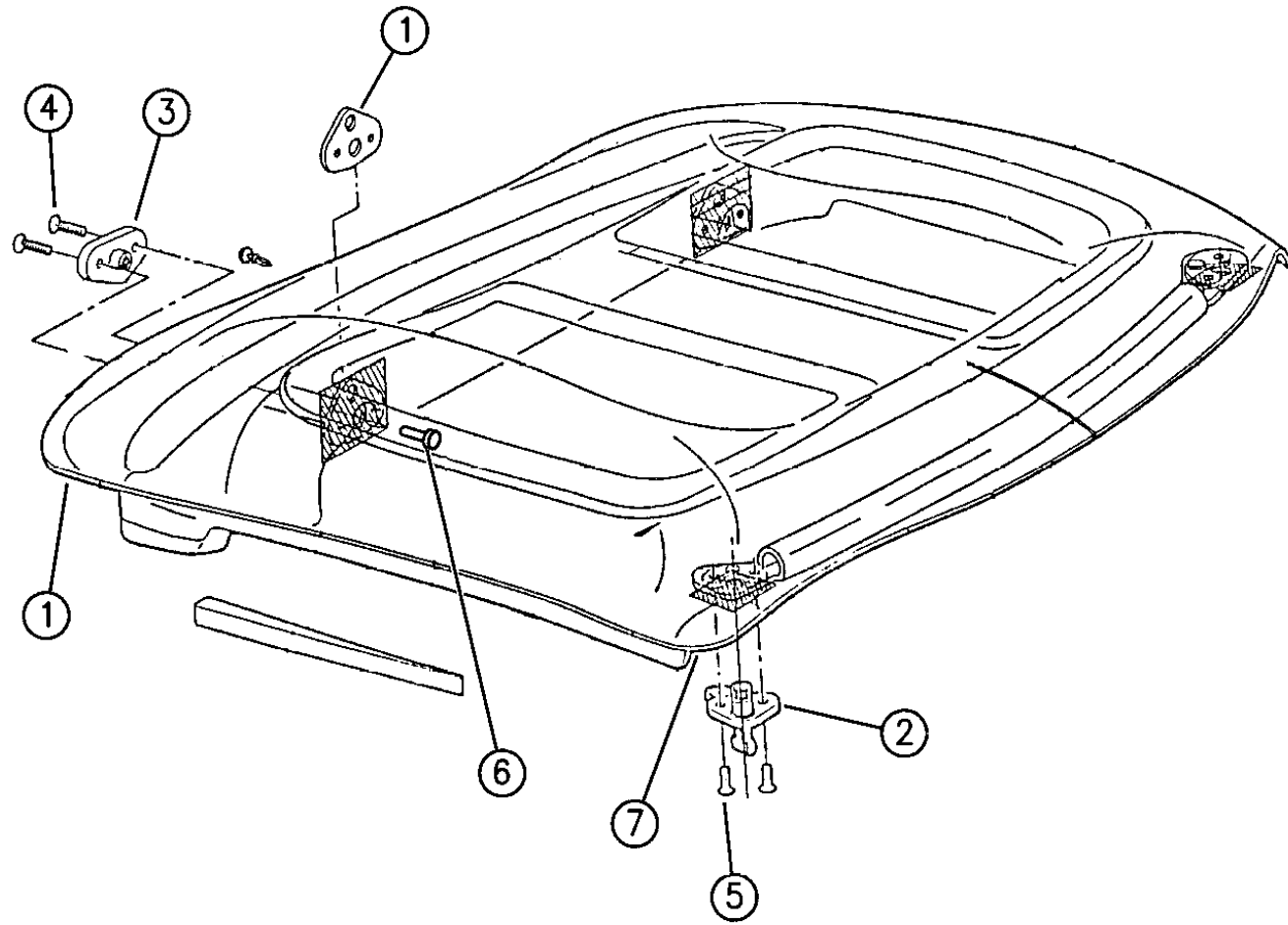
92V89 1120

**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

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HARD TOP CONVERTIBLE, 1996  
Figure SSR-1125

SSR-1125A



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					TOP ASSY., HARD ***
	PS54 SX3	1	27		Black
	PS54 SRN	1	27		Red
	PS54 SW1	1	27		White
2					LATCH, Assy.
	4882 376	1	27		Right
	4882 377	1	27		Left
3	4882 378	2	27		ISOLATOR ASSY., Rear Latch Pin ***
4		AR	27		SCREW, M4x0.7x12.0 Pan Head, Not Serviced
5	4882 380	AR	27		SCREW, M4x0.7x16.0 Flat Head
6	4882 381	2	27		BOLT, M8-1.25x50.0 Shoulder
7	4886 404AA	1			WEATHERSTRIP

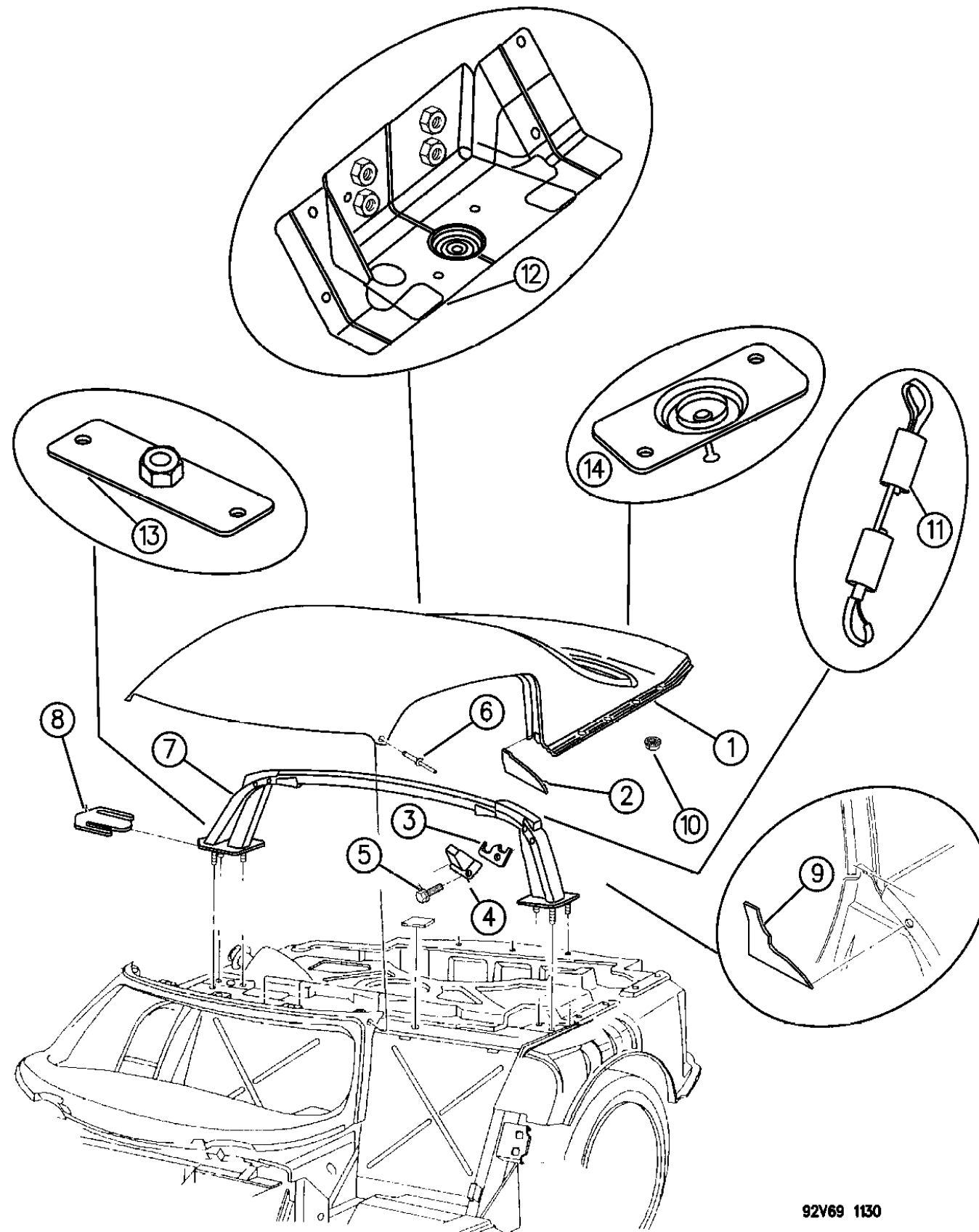
92V69 1125

DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

ROOF PANEL VIPER COUPE  
Figure SSR-1130

SSR-1130A



92V69 1130

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	PE84 SBE	1			PANEL, Roof
2					FILLER SEAL, Roof To Door Surround ***
	4763 932	1			Right
	4763 933	1			Left
3	5245 858	1			SHIM, Side Rail To Sport Bar
4	4848 395	1			BRACKET, Roof To Sport Bar
5	6101 452	8			SCREW and WASHER, M8x1.25x20.00
6	6034 756	2			RIVET, Roof To Windshield Frame
7	4763 531	1			SPORT BAR ***
8	5245 857	2			SHIM, Sport Bar Base
9					COVER, Roof To Door Surround
	4763 930	1			Right
	4763 931	1			Left
10	6503 102	9			NUT and WASHER, M6x1.00
11	4848 265	2			CABLE ASSY., Roof to Sport Bar Mounting ***
12	5245 640	1			REINFORCEMENT ASSY., Roof Inner Liftgate Latch Mounting ***
13					REINFORCEMENT ASSY., Roof Inner to Sport Bar Mounting, Serviced in Item 7 ***
14	5245 664	4			REINFORCEMENT ASSY., Roof Inner Closeout Mounting ***
-	4848 128	2			WASHER, Sport Bar Attachment
-	4848 384	2			SEAL, Drain Channel Rear
-	5245 853	4			TUBE, Nozzle Roof Drain

DODGE VIPER

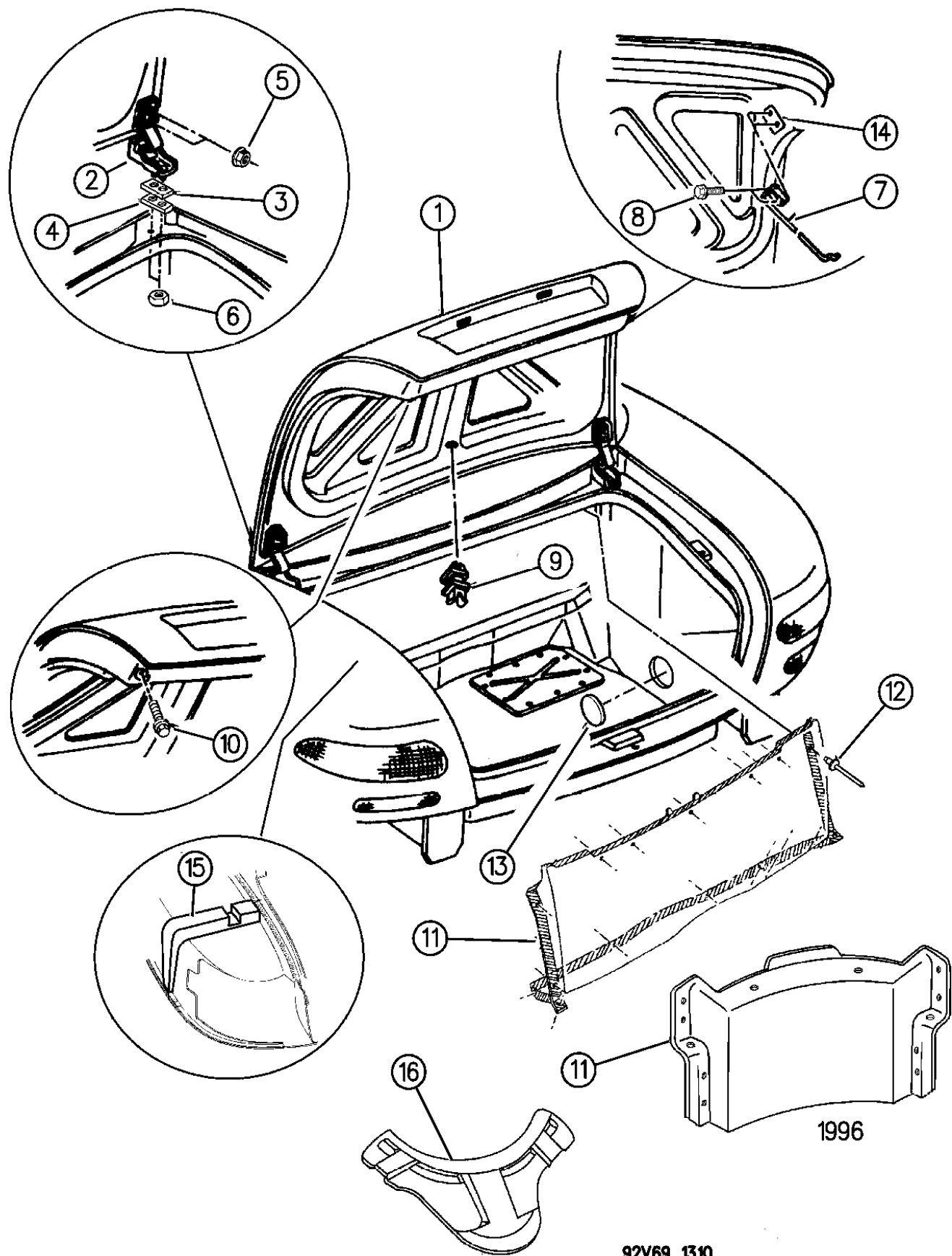
MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE	8.0L 10 CYL. GAS (EWB)
	29 = COUPE	

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required



DECK LID VIPER  
Figure SSR-1310

SSR-1310F



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1		1			DECK LID ASSEMBLY ***
	4642 971				Export
	4709 181				
2	4643 062	2			HINGE ASSEMBLY
3	4643 881	AR			SHIM, .030mm
4	4643 882	AR			SHIM, .060mm
5	6500 284	4			NUT
6		4			NUT and WASHER
	6501 016				1992-93
	6503 825				1995,96
7	4643 272	1			ROD and Bracket ASSEMBLY, Deck Lid Prop ***
8		2			SCREW, M6x1.00x20, Not Serviced
9	J400 7456	1			CLIP, Prop Rod Deck Lid Stowage
10	4708 281	AR			BUMPER ASSEMBLY, Deck Lid Overslam ***
11		1			PANEL, Fuel Tank Closeout
	4642 281	1			1992-95
	4848 582	1			1996
12	6500 911	14			RIVET
13	4708 057	2			PLUG, (Push In), Trunk Seal
14	4643 604	1			REINFORCEMENT, Decklid Prop Rod Mounting
15					SEAL ASSY., Trunck Closeout, 1995,96 ***
	4848 206	1			Right
	4848 207	1			Left
16	4848 241	1			COVER, Fuel Tank Access

DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

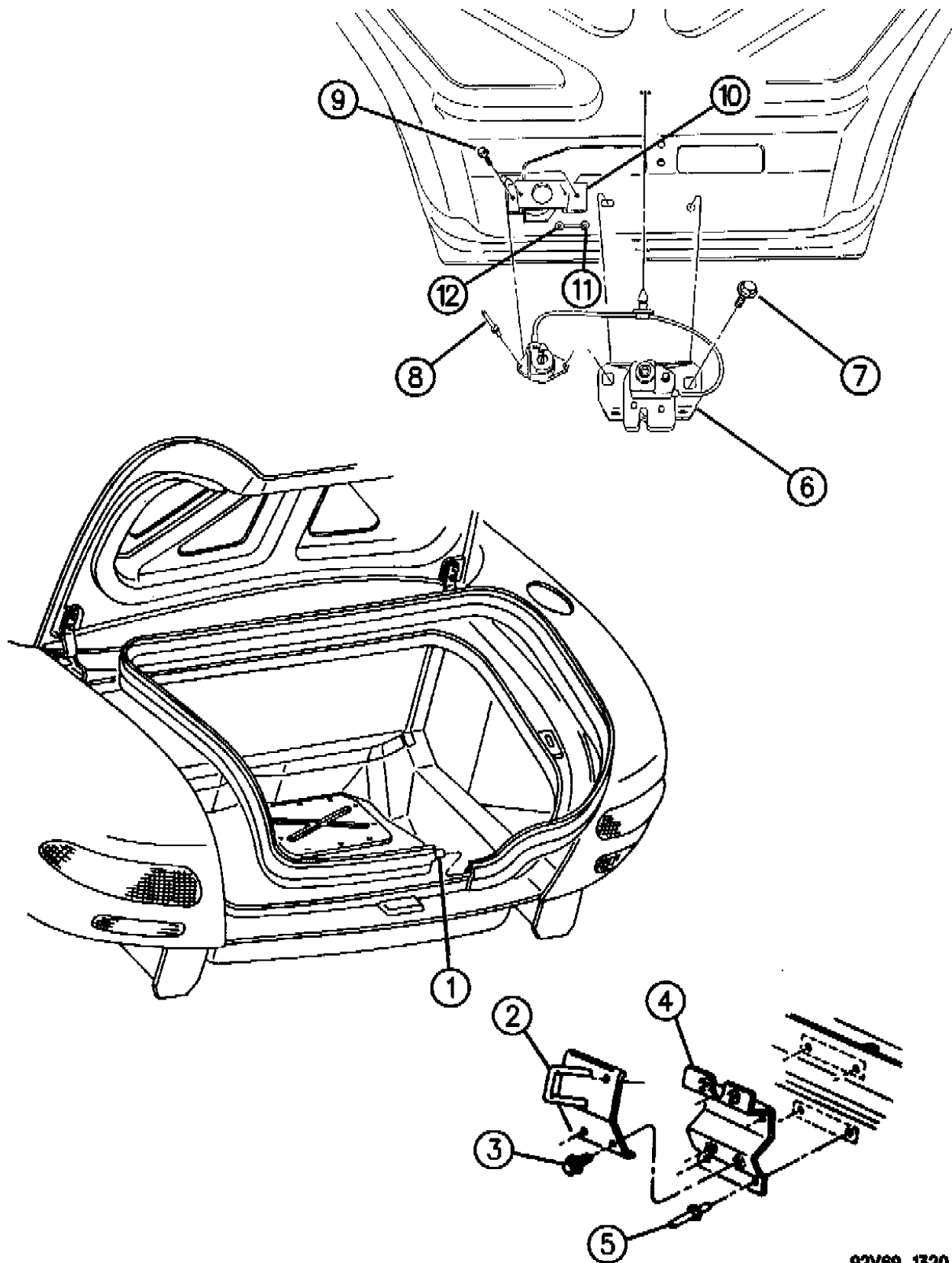
92V69 1310

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

DECK LID WEATHERSTRIP AND LATCH VIPER  
Figure SSR-1320

SSR-1320

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4643 286	1			WEATHERSTRIP ASSEMBLY ***
2	4642 894	1			STRIKER ASSEMBLY ***
3		4			SCREW and WASHER (Not Serviced) ***
4	4642 897	1			REINFORCEMENT ASSEMBLY, Striker
5		AR			RIVET, Not Serviced
6		1			LATCH ASSEMBLY
	4642 974				w/Cable
	5245 886				w/Cable & Switch
7	6100 567	2			SCREW and WASHER
8		2			RIVET (Not Serviced) ***
9	6032 723	2			SCREW, .164-15x.750
10	4643 273	1			PLATE
11	4665 288	1			FOOTMAN LOOP, Tie Down Anchor ***
12	6034 646	2			RIVET



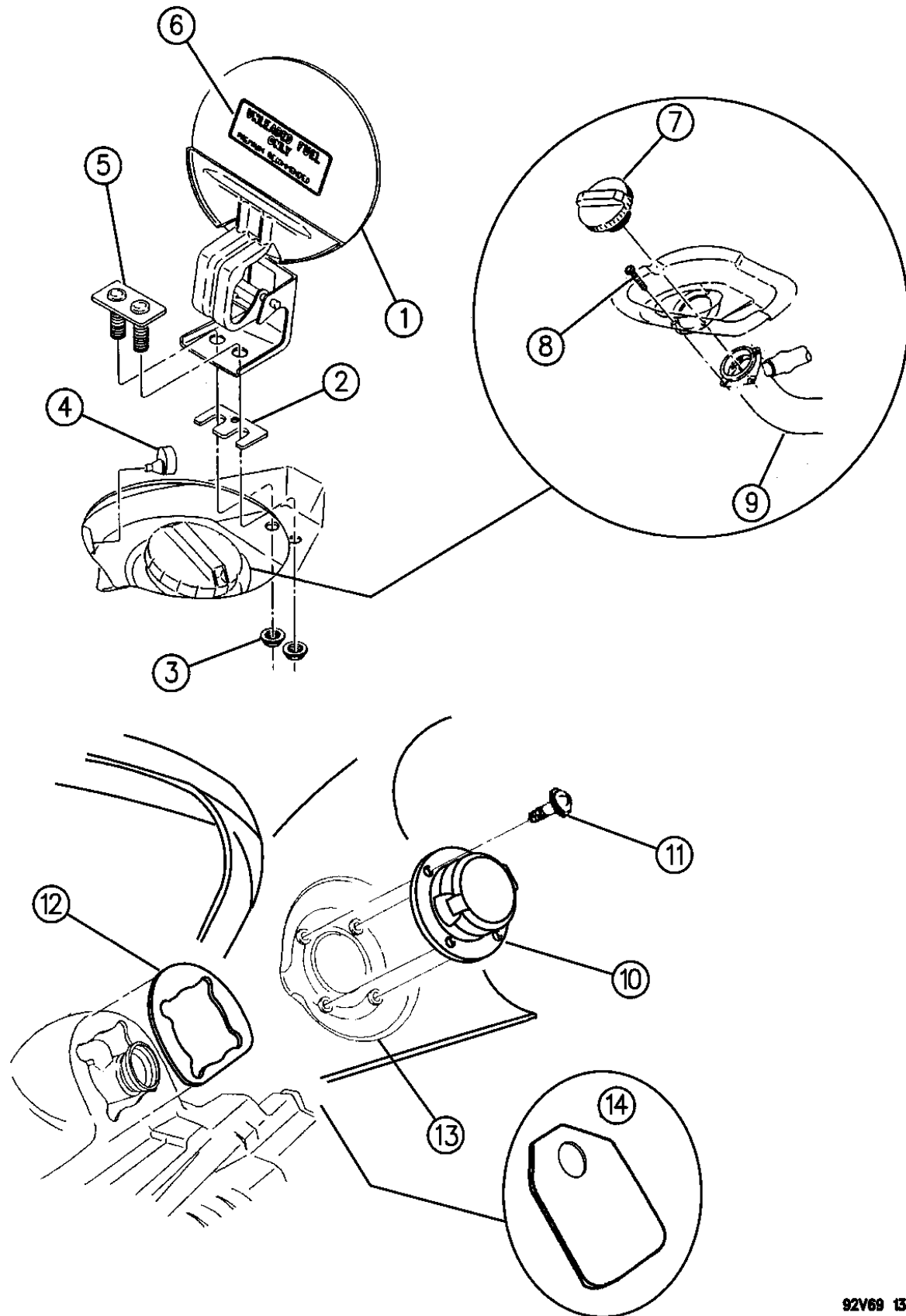
92V69 1320

DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

FUEL FILLER DOOR VIPER  
Figure SSR-1330

SSR-1330C



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1		1			DOOR ASSEMBLY ***
	4642 962				Up to 4-20-93
	4709 219				After 4-20-93
2	4643 884	AR			SHIM
3		2			NUT and WASHER
	0116 000				1992-93
	6100 046				1994,95,96
4					BUMPER, Fuel Filler Door (Serviced in Item #1)
	4314 371	1			1992,93
	4763 838	1			1994,95,96
5		1			PLATE and SCREW ASSEMBLY ***
	5255 375				1992-93, Up to 7-16-93
	4709 364				After 7-16-93, 1993-94-95
6	4708 234	1			LABEL, Fuel
7	5200 6629	1			CAP ASSEMBLY, Non-Locking ***
8		AR			SCREW, .190-16x1.00, (Not Serviced)
9		1			TUBE, Fuel Tank Filler (Reference Only)
10	4763 684	1	29		CAP, Fuel
11	0147 113	4	29		SCREW,.190-24x1.00
12	5245 877	1	29		SEAL, Trunk Closeout to Roof Filler
13	5245 665	1	29		SEAL, Fuel Filler
14	4763 476	1			SHIELD, Fuel Filler Paint Chip
-	5245 856	1	29		DRAIN TUBE ROOF, Fuel Filler Pocket ***

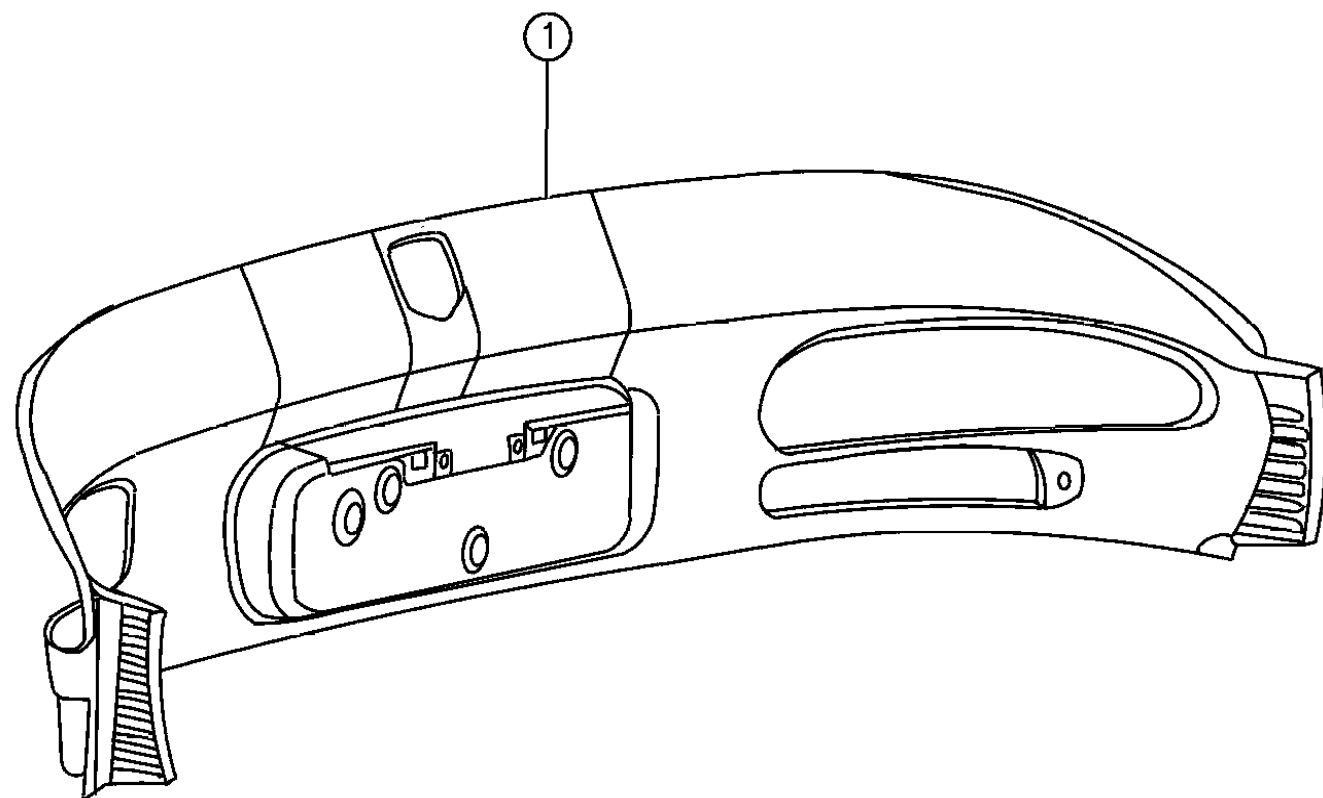
DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

92V69 1330

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**REAR SHELF PANEL VIPER, COUPE**  
**Figure SSR-1410**

SSR-1410



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	5245 543	1			PANEL, Rear Closure
-	5245 548	1			COVER, Rear Closure License Lamp
-	4763 881	1			ISOLATOR, Roof to Rear Closure Panel ***
-	6100 567	1			SCREW and WASHER, Rear Closure Panel Mounting M6x1.00x25.00
		4			.190-16x1.00 (Not Serv.)

**DODGE VIPER**

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

92V69 1410

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

# GROUP-DSR DOORS AND RELATED PARTS

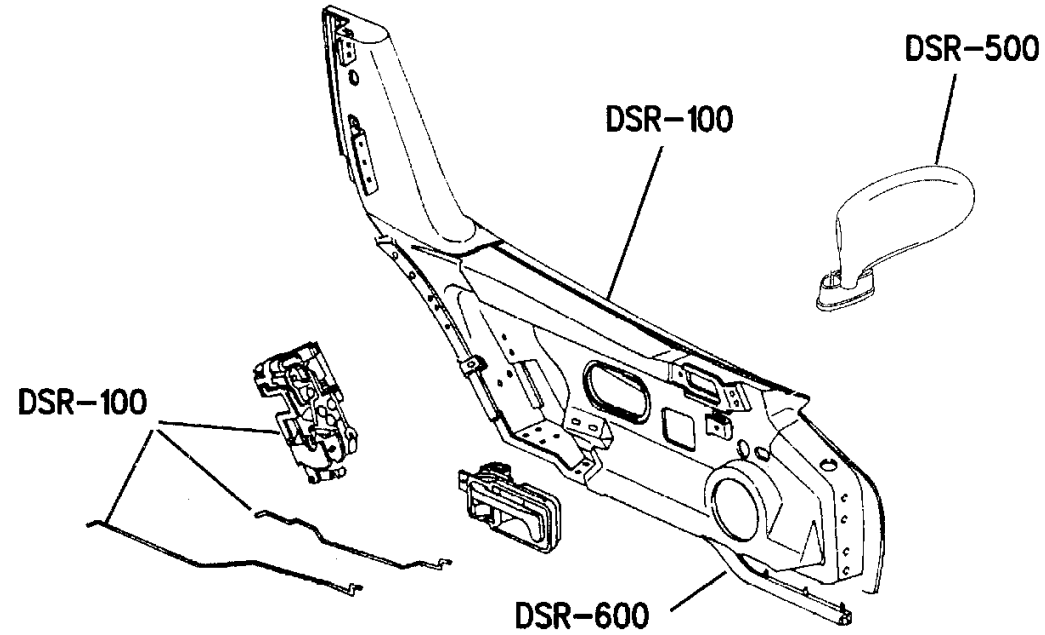


ILLUSTRATION TITLE

GROUP-FIG. NO.

**DOOR, FRONT**

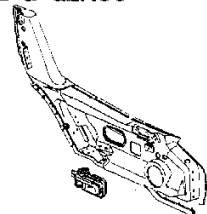
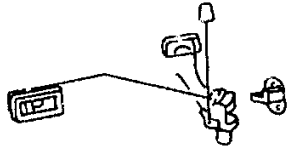
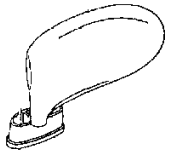
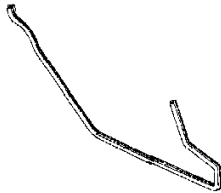
DOOR, FRONT SHELL AND HINGES VIPER ..... Fig. DSR-110  
 DOOR, FRONT GLASS VIPER 27 ..... Fig. DSR-120  
 GLASS AND REGULATOR VIPER 29 ..... Fig. DSR-125  
 DOOR, FRONT LOCK AND CONTROLS VIPER ..... Fig. DSR-130

**MIRRORS, EXTERIOR**

MIRRORS, EXTERIOR VIPER ..... Fig. DSR-510

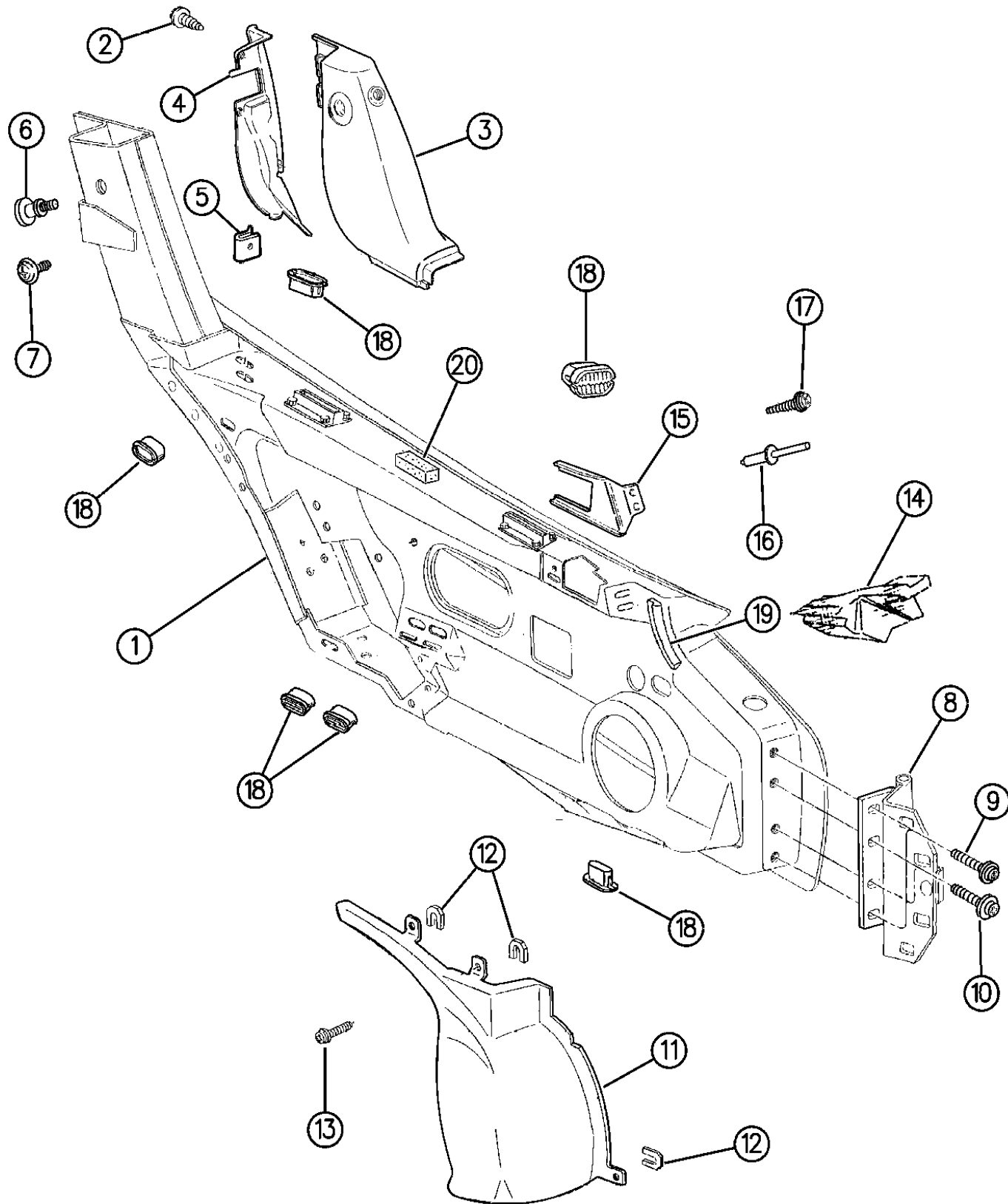
**WEATHERSTRIPS**

DOOR, FRONT WEATHERSTRIPS AND SEALS VIPER ..... Fig. DSR-610

<p><b>DSR-100</b> FRONT DOOR PANEL &amp; GLASS</p> 	<p><b>DSR-100</b> FRT. DOOR LOCKING</p> 		
		<p><b>DSR-500</b> OUTSIDE REAR VIEW MIRROR</p> 	<p><b>DSR-600</b> WEATHERSTRIP &amp; RUNS</p> 

**DOOR, FRONT SHELL AND HINGES VIPER**  
Figure DSR-110

**DSR-110B**



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					SHELL, Door
	4642 968	1			Right, 1992
	4642 969	1			Left, 1992
	4708 394	1			Right, 1994
	4708 395	1			Left, 1994
	4848 544	1			Right, 1995-96
	4848 545	1			Left, 1995-96
	4763 922AB	1		29	Right
4763 923AB	1		29	Left	
2		8			SCREW (DNS)
3					COVER, Outer Stanchion
	MS80 RX8	1			Right
	MS81 RX8	1			Left
	MS82 RX8	1			Canada, Europe, Right
	MS83 RX8	1			Canada, Europe, Left
					1992-94 Canada, Europe
	HY62 MX7	1			Right
	HY62 MX7	1			Left
					1995 Up to 3-1-95 Canada, Europe
	HY62 PX8	1			Right
	HY63 PX8	1			Left
					1995-96 After 3-1-95 Canada, Europe
MS82 RX8	1			Right	
MS83 RX8	1			Left	
4848 693	6		29	BRACKET, Stanchion Cover Mtg.	
			29	HANDLE, Exterior	
PS20 SX8	1		29	Right	
PS21 SX8	1		29	Left	
5245 795	2			NUT, Handle Att.	
			29	COVER, Inner Stanchion	
ME68 JX8	1		29	Right	
ME69 JX8	1		29	Left	
4					MOULDING, Stanchion Closeout
	MS72 RX8	1			Right
	MS73 RX8	1			Left
	MS74 RX8	1			Canada, Europe, Right
	MS75 RX8	1			Canada, Europe, Left
					1995 From 11-7-94 to 3-1-95 Canada, Europe
	MS46 RX8	1			Right
	MS47 RX8	1			Left
					1992-95 Up to 11-7-94 Canada, Europe
	HY64 MX8	1			Right
	HY65 MX8	1			Left
					1995-96 After 3-1-95 Canada, Europe

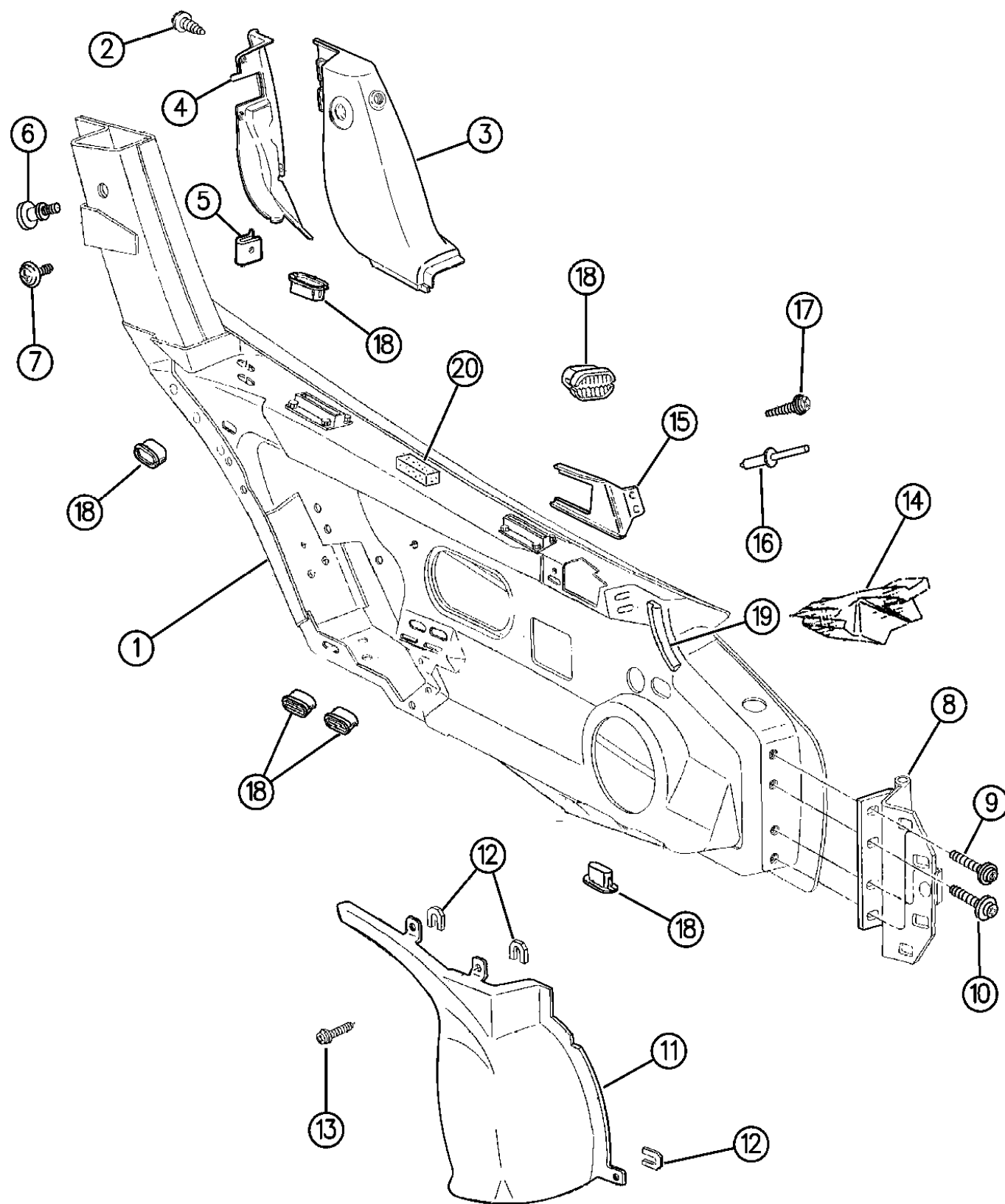
**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

92V71 110

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**DOOR, FRONT SHELL AND HINGES VIPER**  
Figure DSR-110

DSR-110B



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
	MS74 RX8	1			Right
	MS75 RX8	1			Left
5	6035 120	4			CLIP, Cover
6					STRIKER, Restraint Interlock
	4643 763	2			13.8/14.0
	4708 213	2			10.55/10.75
7	9428 247	4			SCREW, Cover
	6028 674	4			1992
		4			1993 (DNS)
	9428 247	4			1994-96
8	6101 973	6			SCREW, Black
	5245 109	2			HINGE, Door
	4642 882	2			1992
	4709 353	2			1993-95
	5245 109	2			1996
9	6503 351	AR			SCREW, Hinge
	6501 734	AR			1992
	6503 351	AR			1993-96
10	6502 549	AR			SCREW, Hinge
11	4642 956-7	1			COVER, Hinge
12	3502 2111	AR			SHIM, Hinge Cover
13		8			SCREW, Hinge Cover (DNS)
14	4709 078-9	1			SEAL, Door Mocket
15	4643 810-1	1			BRACKET, Inside
16	4709 402	4			PAD, Spacer
17	6032 723	4			SCREW, 1994-96
18	6502 676	AR			NUT, Plastic
19	4763 557	2			SEAL, V-Profile
20	4709 402	2			PAD, Spacer

**DODGE VIPER**

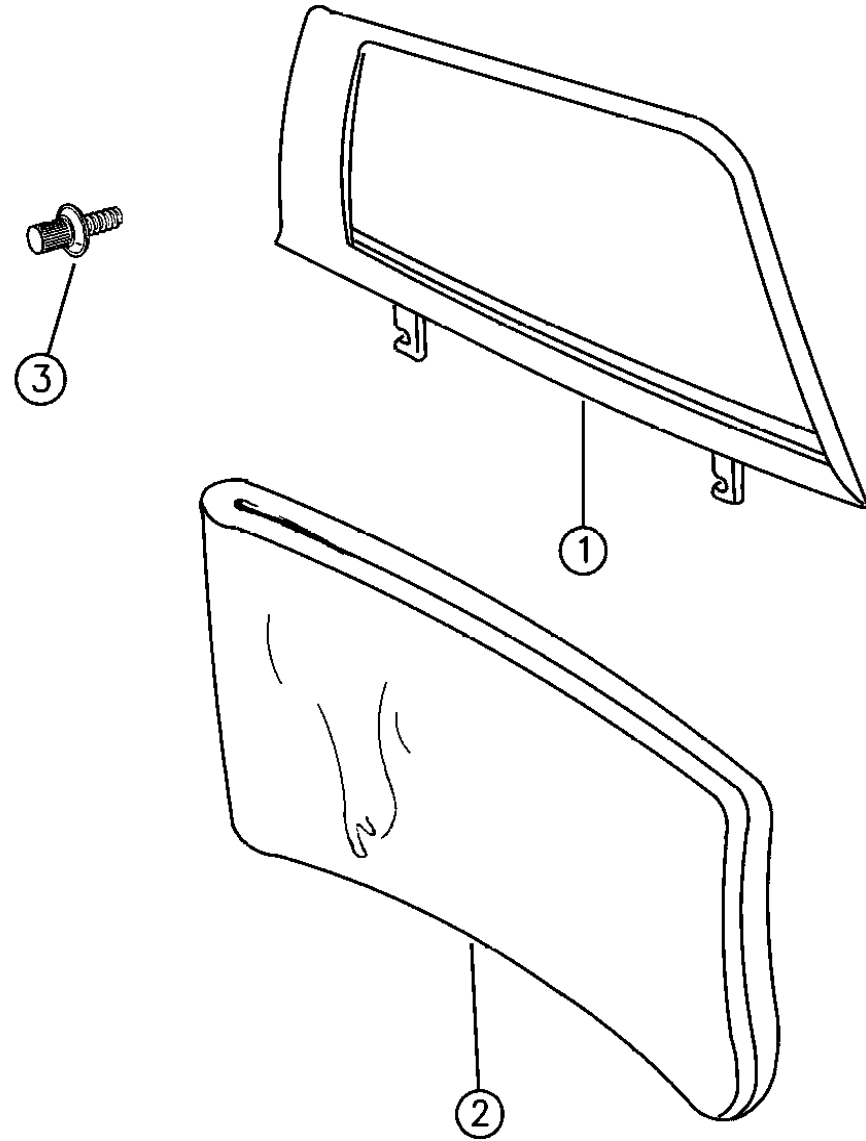
MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE	8.0L 10 CYL. GAS (EWB)
	29 = COUPE	

92V71 110

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

DOOR, FRONT GLASS VIPER 27  
Figure DSR-120

DSR-120B



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					GLASS, Door
	HS56 LX9	1			Right, 1992-93
	HS57 LX9	1			Left, 1992-93
					1993-94 After 4-29-93 and 1995
	JU72 MX9	1			Right
	JU73 MX9	1			Left
					1996
	PG68 RX9	1			Right
	PG69 RX9	1			Left
	QF04 SX9	1			Right, Export, 1996
	QF05 SX9	1			Left, Export, 1996
					RECEPTACLE, Glass
	4643 904	1			Front, Right
	4643 905	1			Front, Left
	4643 906	1			Rear, Right
	4643 907	1			Rear, Left
2	GA80 LX7	2			BAG, Glass Storage
3	4798 155	AR			SCREW, Side Glass

DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

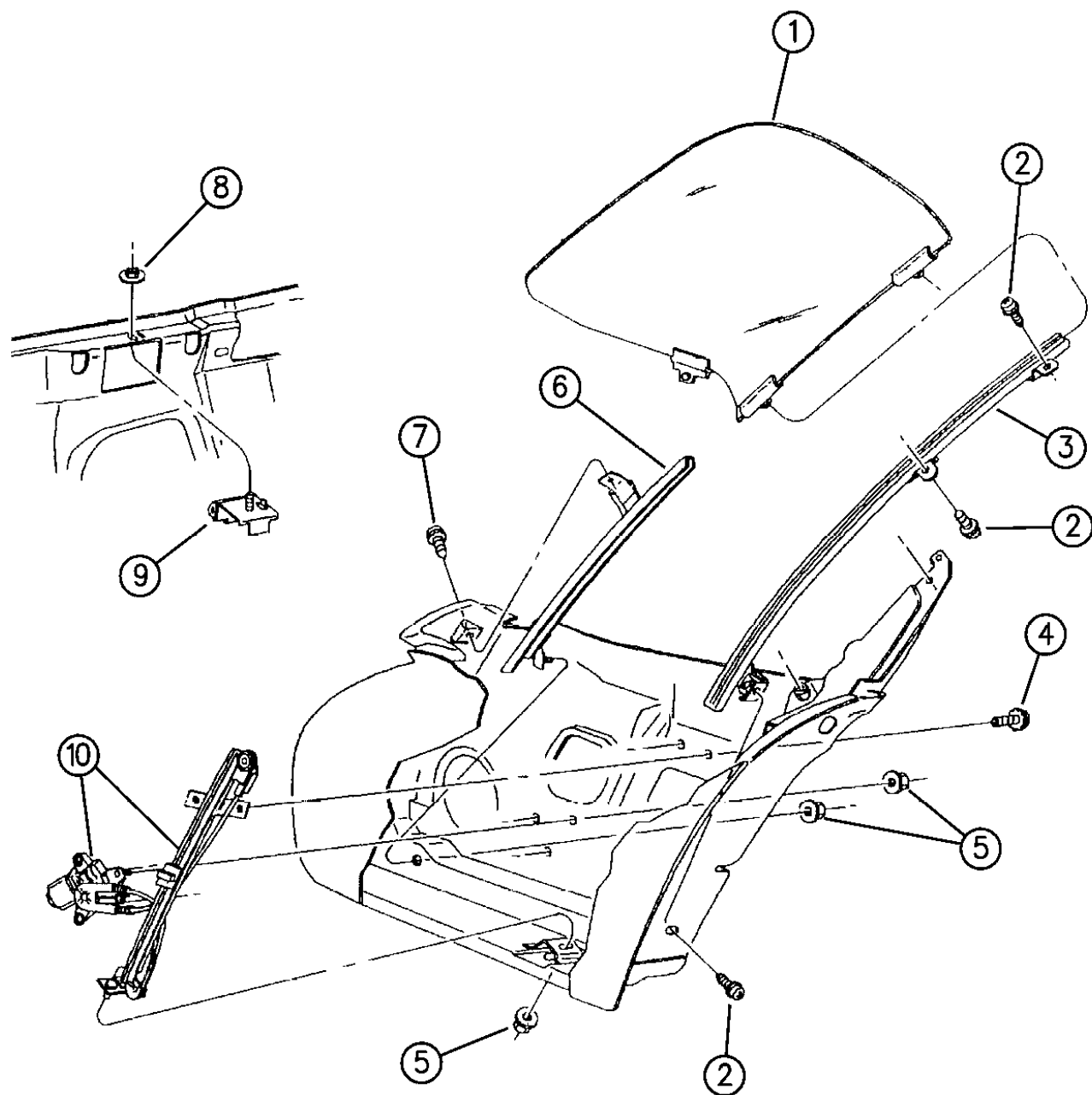
92V71 120

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required



**GLASS AND REGULATOR VIPER 29**  
Figure DSR-125

DSR-125



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4763 268	1			GLASS, Door Right
	4763 269	1			Left
	4763 280	2			STOP, Glass
2	6501 373	AR			SCREW
3	4763 278	1			CHANNEL, Glass Right
	4763 279	1			Left
4	6504 199	1			SCREW
5	6502 843	AR			NUT
6	4763 284	1			CHANNEL, Glass Guide Right
	4763 285	1			Left
7	6501 373	1			SCREW
8	6500 284	AR			NUT
9	4615 678	2			STABILIZER, Glass
					REGULATOR, Glass
10	4763 282	1			Right
	4763 283	1			Left

**DODGE VIPER**

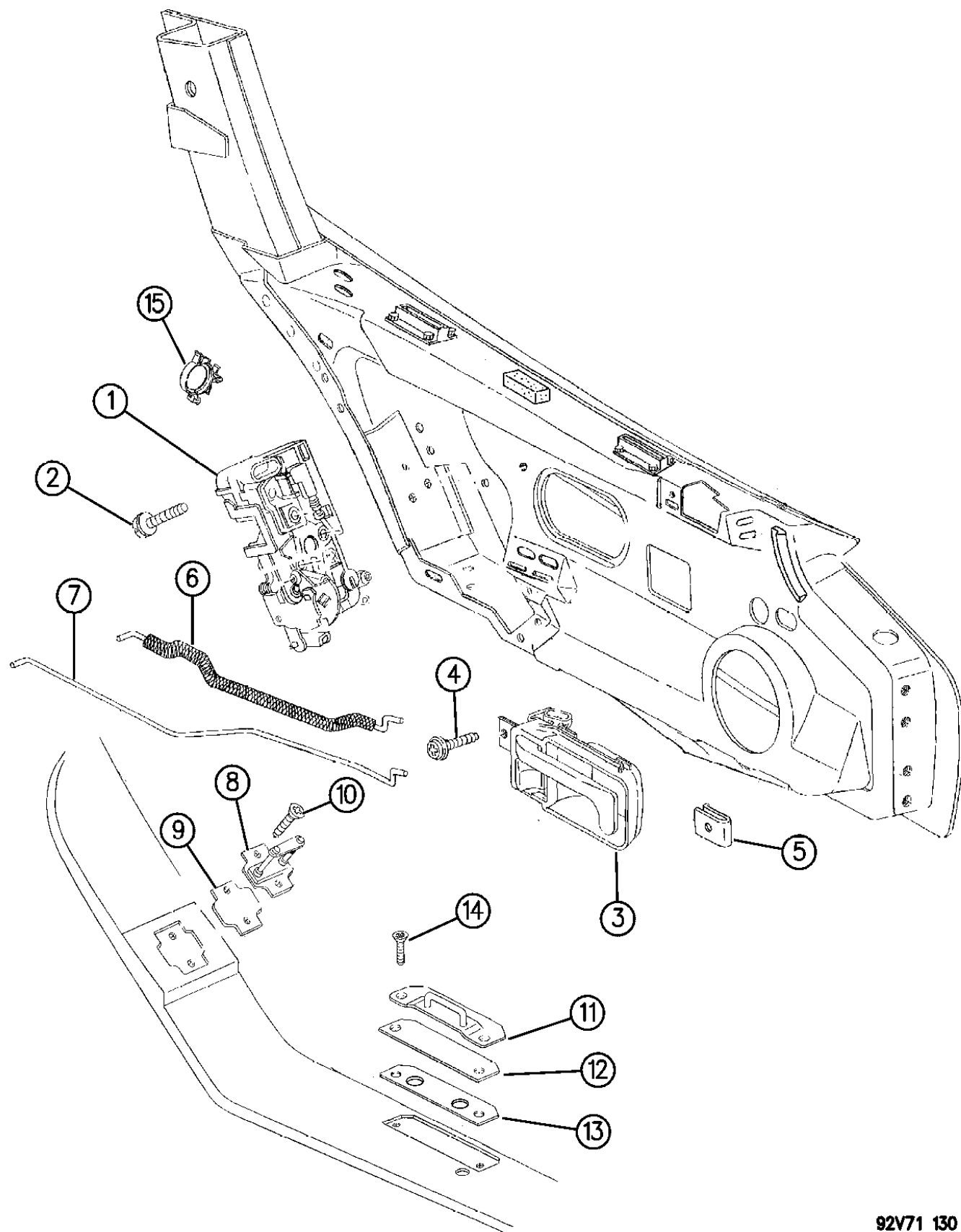
MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

92V71 125

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

DOOR, FRONT LOCK AND CONTROLS VIPER  
Figure DSR-130

DSR-130



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4643 034	1		27	LATCH, Door Right
	4643 035	1		27	Left
	4763 186	1		29	Right
	4763 187	1		29	Left
2	6501 373	6			SCREW, Latch
3					HOUSING, Remote Control
	4643 798	1		27	Right
	4643 799	1		27	Left
	4763 618	1		29	Right
4	4763 619	1		29	Left
	0154 657	2			SCREW, Housing
		2			U-NUT (DNS)
6	4708 358-9	1			LINK, w/Sleeve
7	4643 804-5	1			LINK, Latch
8	4643 066	2			STRIKER, Door
9	4643 067	2			SPACER, Striker
10	4643 428	4			SCREW, Striker
11	4763 550	2			INTERLOCK, Lower Door Restraint ***
	4642 988	2			1992-93
	4763 550	2			1994-96
12	4763 553	AR			SPACER, Restraint
	4643 427	AR			1992-93
	4763 553	AR			1994-96
13	4763 554	2			INSULATOR, Restraint ***
	4708 080	2			1992-93
	4763 554	4			1994-96
14	6503 665	4			SCREW, Interlock
	6101 386	4			1992-93
	6503 665	4			1994-96
15	4708 357	2			CLIP, Remote Control Link

DODGE VIPER

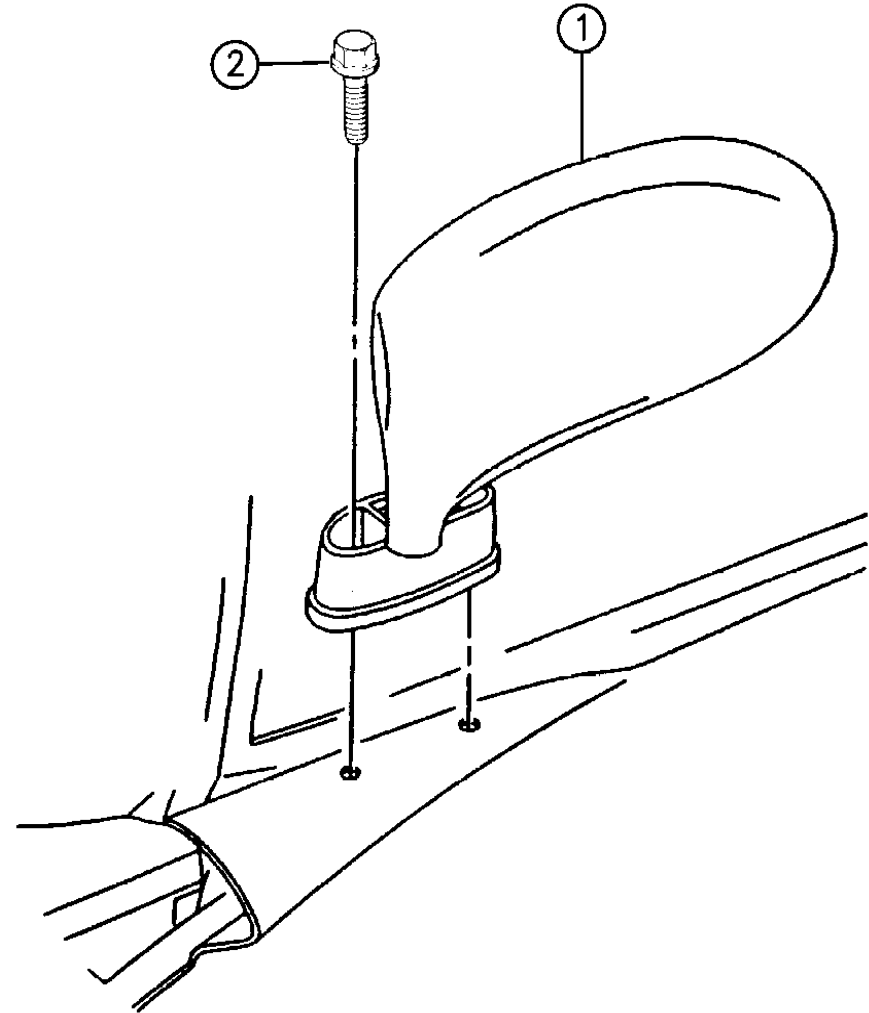
MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

92V71 130

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

MIRRORS, EXTERIOR VIPER  
Figure DSR-510

DSR-510



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					MIRROR, Complete
	4643 214	1			Right, 1992-93
	4642 215	1			Left, 1992-93
	4709 432	1			Right, 1994-96
	4709 433	1			Left, 1994-96
	4709 433	1			Left, EUROPE
	4709 434	1			Right, EUROPE
	4856 052-3	1			SHIELD, Mirror Sight
2	6101 371	4			SCREW, Mirror Mounting

DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

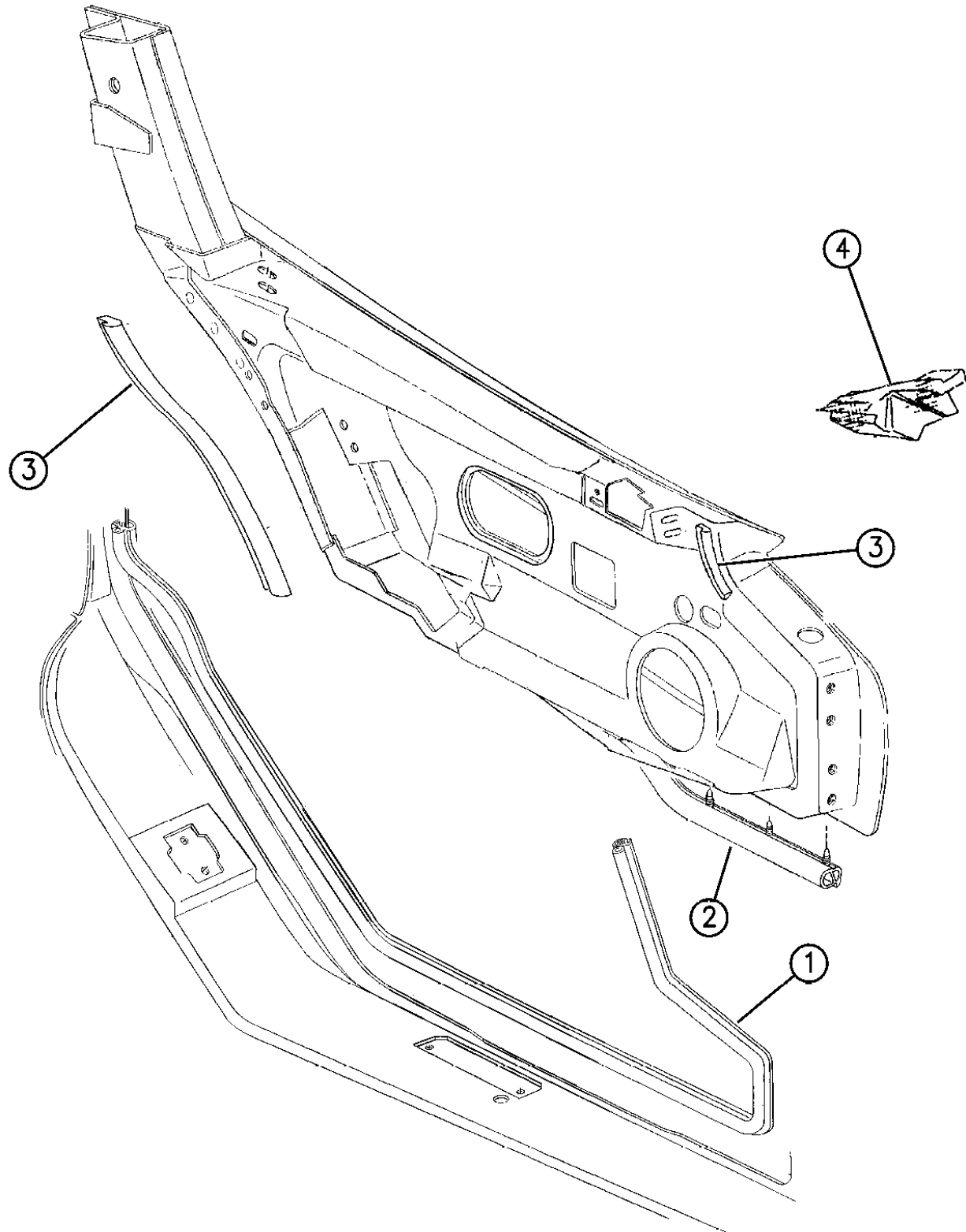
92V71 510

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**DOOR, FRONT WEATHERSTRIPS AND SEALS VIPER**  
**Figure DSR-610**

**DSR-610A**

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					SEAL, Door Opening Primary
	4709 252	1			Right
	4709 253	1			Left
	4642 870	1			SEAL, Door Surround to Sportcap Right, 1992-94
	4642 871	1			Left, 1992-94
	4848 204	1			Right, 1995-96
2	4848 205	1			Left, 1995-96
	4642 872	2			SEAL, Door Opening Secondary
3	4763 557	2			SEAL, V-Profile
4					SEAL, Mocket
	4709 078	1			Right
	4709 079	1			Left
	4848 728	1			Right (1996)
	4848 729	1			Left (1996)
					WEATHERSTRIP, Glass Channel
	4763 878	1			Right
	4763 879	1			Left

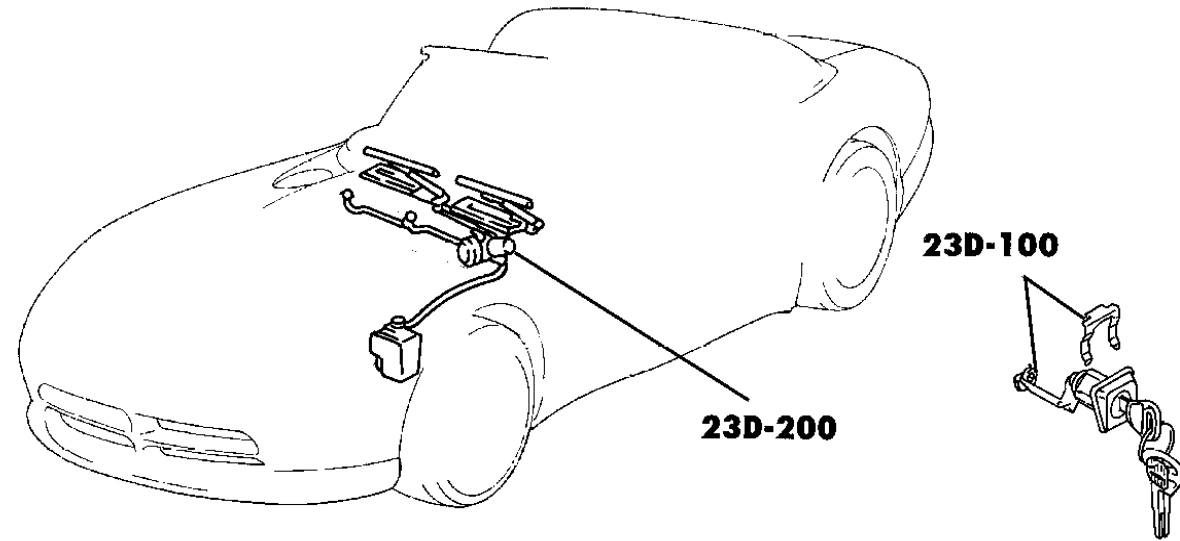


92V71 610

**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

# GROUP-23D CYLINDER & KEYS AND WASHER & WIPER SYSTEM



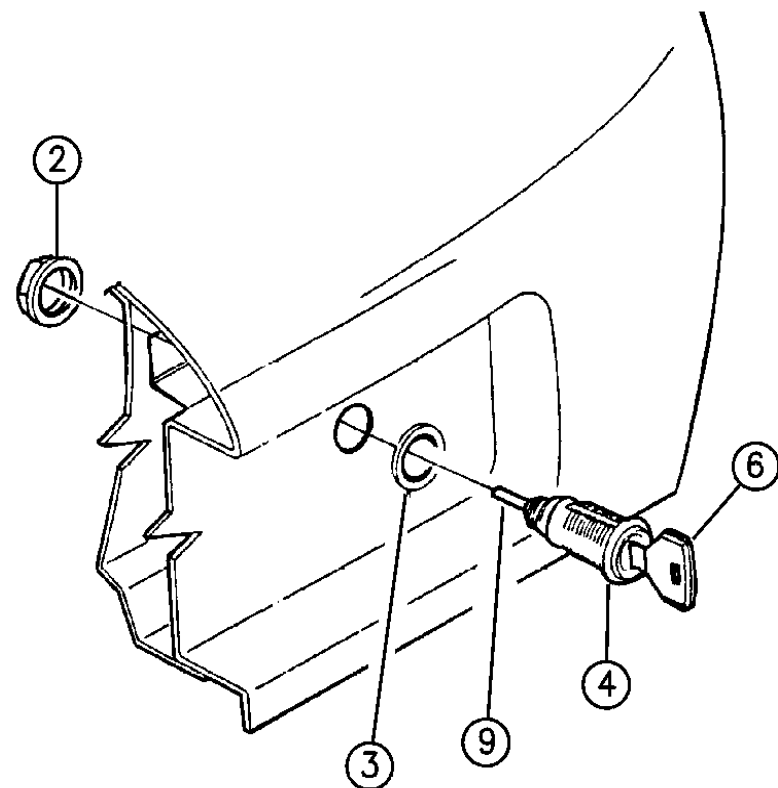
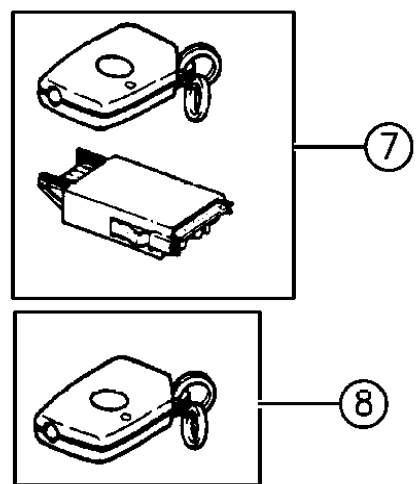
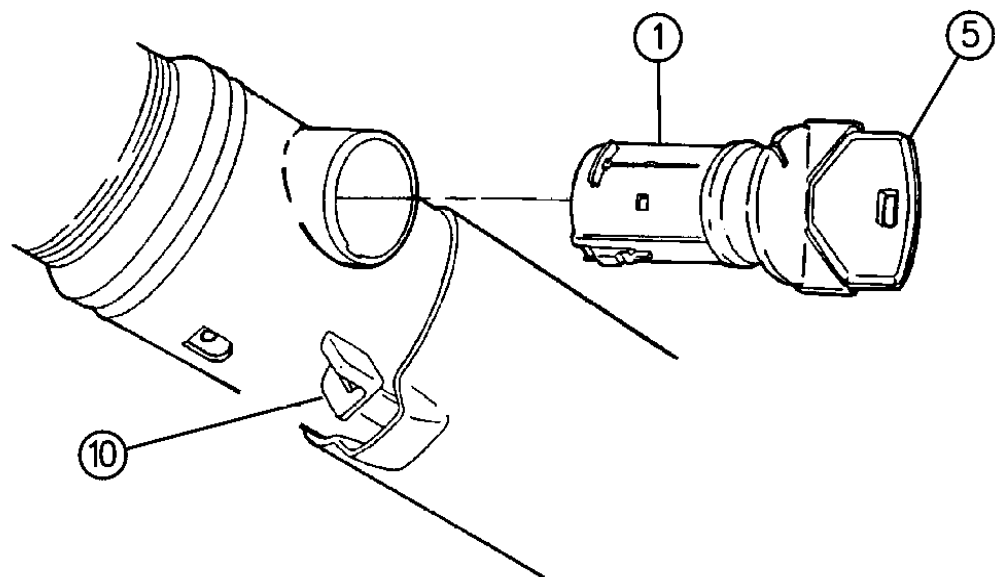
## GROUP 23D - WIPER & WASHER AND CYLINDER & KEYS

ILLUSTRATION TITLE	GROUP-FIG. NO.
<b>LOCK CYLINDERS AND KEYS</b>	
LOCK CYLINDERS AND KEYS VIPER .....	Fig. 23D-110
<b>WINDSHIELD WIPER AND WASHER SYSTEM</b>	
WINDSHIELD WIPER AND WASHER VIPER .....	Fig. 23D-210

<p><b>23D-100</b></p>	<p><b>23D-200</b> WINDSHIELD WIPER &amp; WASHER</p>		
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**LOCK CYLINDERS AND KEYS VIPER**  
Figure 23D-110

23D-110A



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
NOTE: All Lock Cylinders are Uncoded					
1	5257 145	1			CYLINDER, Ignition 1992-93
	4746 285				1994-96
2	4054 202	1			NUT
3	3695 321	1			GASKET
4	4615 348	1			CYLINDER, Deck Lid 1992
	4723 492	1			1993
	4746 671	1			1994
	4778 147	1			1995-96
-	4848 692	1			GASKET, Key Cylinder Isolator
5					KEY, Ignition
	4723 480	1			1992-93
	5507 5487	1			1994-96
	4883 828AA				1996 (Viper Head)
6	4378 753	1			KEY, Deck Lid
7	4469 340	1	27		MODULE, Keyless Entry 1992-94
	4759 017	1			1995-96
	5245 295	1	29		1996, Coupe
8	4469 341	1	27		TRANSMITTER, Keyless Entry 1992-94 ***
	5600 7049	1			1995-96
	5245 289	1	29		1996, Coupe
9	4723 494	1			LEVER, Lock Cylinder To Deck Lid
10		1			LEVER, Ignition Key Release (Serviced in Steering Column Assembly)
-	4740 760	1			KNOB, Ignition Cylinder
-		1			LOCK, Dual
	4848 746				I/Panel Center Bezel
	4848 747				Console

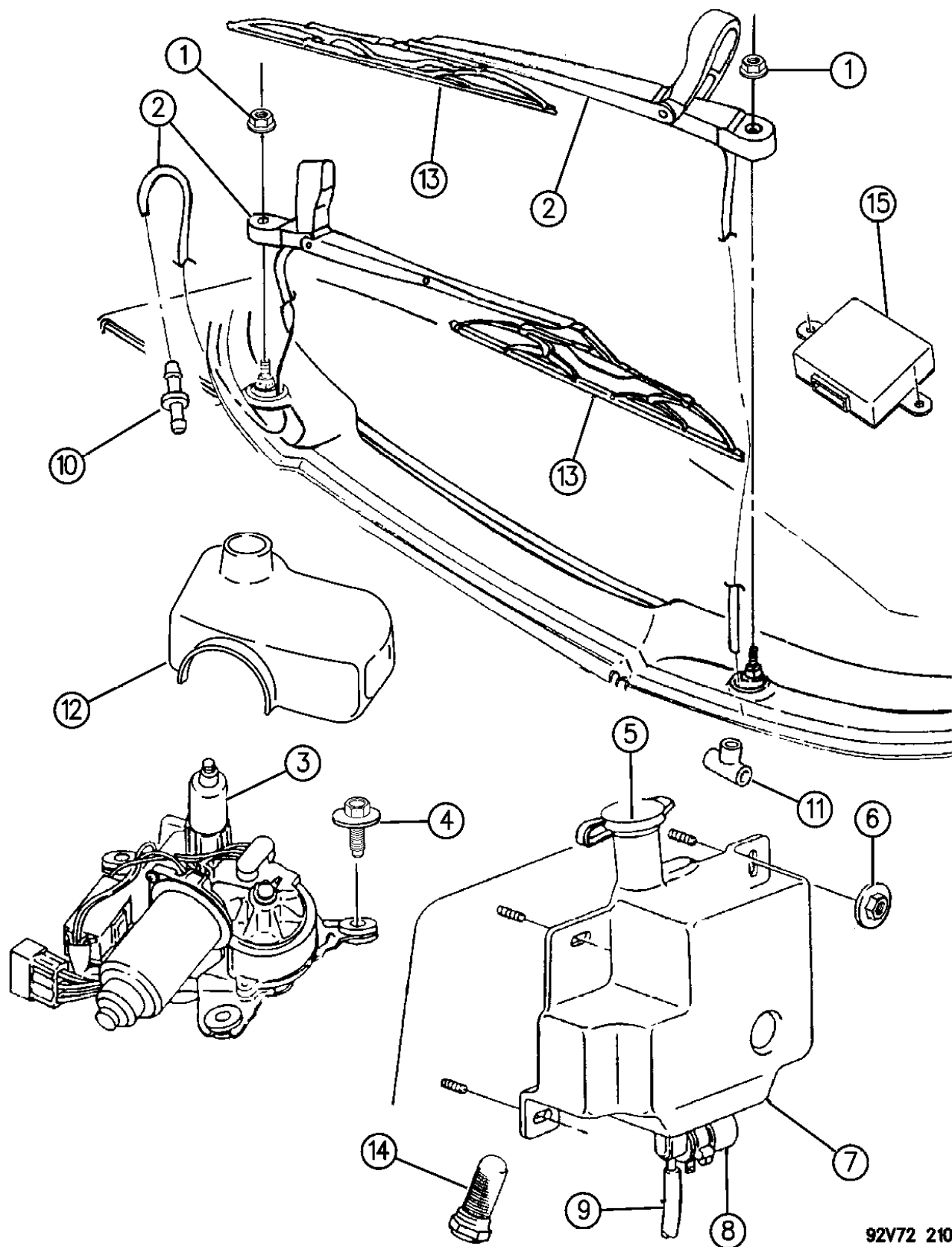
92V72 110

**DODGE VIPER**  
MODEL CODES SR=VIPER      BODY TYPE 27 = CONVERTIBLE 29 = COUPE      ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**WINDSHIELD WIPER AND WASHER VIPER**  
**Figure 23D-210**

23D-210B



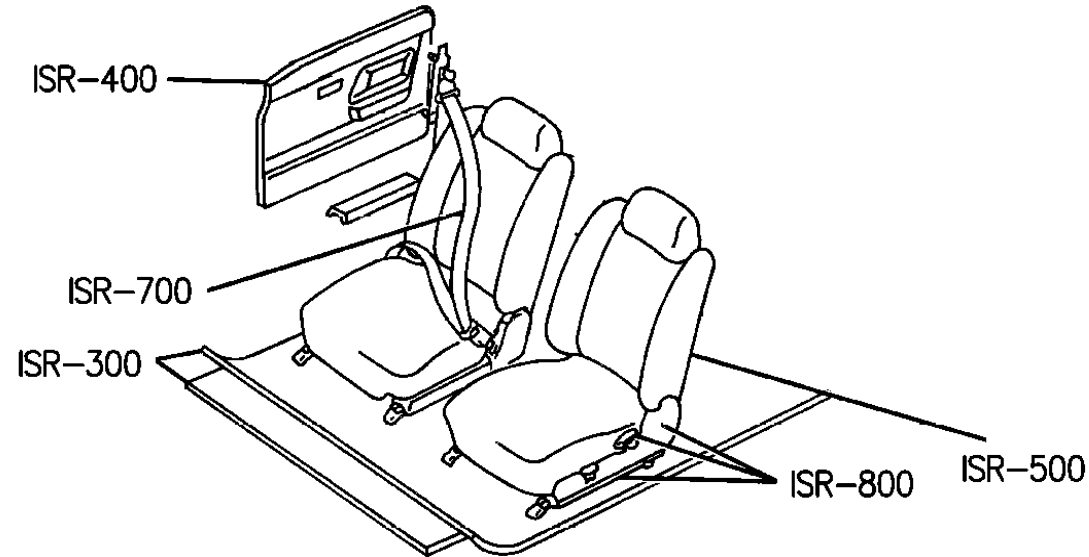
ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	6101 445	2			NUT
2	4643 131	1			ARM, Wiper Right
	4643 130	1			Left
3					MOTOR, Wiper
	4708 171	1			Left
	4643 065	1			Right
4	6100 568	6			SCREW, Motor
5	4389 109	1			CAP, Reservoir
6	6100 044	3			NUT
7	4643 159	1			RESERVOIR ASSY, Washer ***
8	4708 071	1			PUMP, Washer, w/Seal
9	4439 003	AR			HOSE, Washer
10	4643 877	1			CONNECTOR, In-Line
11		1			CONNECTOR, Hose, (Not Serviced)
12	4708 009	2			SEAL, Motor
13	4642 532	2			BLADE, Wiper (15 3/4") 400mm
14	3431 975	1			FILTER, Washer Pump
15	4848 291	1			CONTROLLER, Windshield Wiper w/o Bracket ***

**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

92V72 210

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

# INTERIOR TRIM GROUP CONTENT ISR VIPER



## GROUP ISR - VIPER INTERIOR TRIM

ILLUSTRATION TITLE

GROUP-FIG. NO.

**VISORS**

VISORS AND FOOTREST VIPER ..... Fig. ISR-110  
 HEADLINER VIPER, COUPE ..... Fig. ISR-120

**QUARTER PANELS AND SCUFF PLATES**

QUARTER AND REAR BULKHEAD PANELS VIPER ..... Fig. ISR-210  
 QUARTER AND REAR BULKHEAD PANELS VIPER, COUPE ..... Fig. ISR-215  
 DOOR SILL SCUFF PLATE VIPER ..... Fig. ISR-220

**CARPETS, MATS AND INSULATION**

CARPET AND SILENCER VIPER ..... Fig. ISR-310  
 CARPET, FRONT AND REAR VIPER, COUPE ..... Fig. ISR-320

**DOOR TRIM PANELS - FRONT**

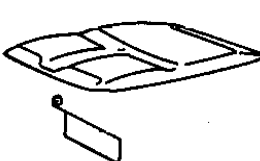
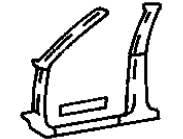
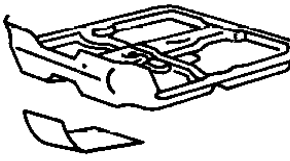
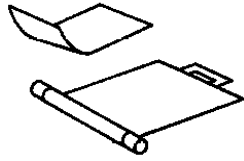
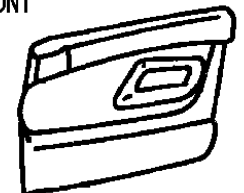

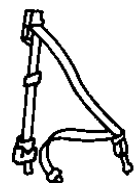
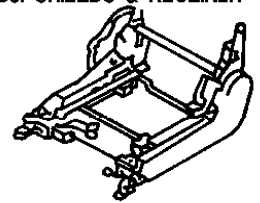
DOOR PANELS VIPER ..... Fig. ISR-410

**FRONT SEATS**

SEAT--FRONT VIPER ..... Fig. ISR-510

**SEAT BELTS FRONT - OUTER AND INNER**

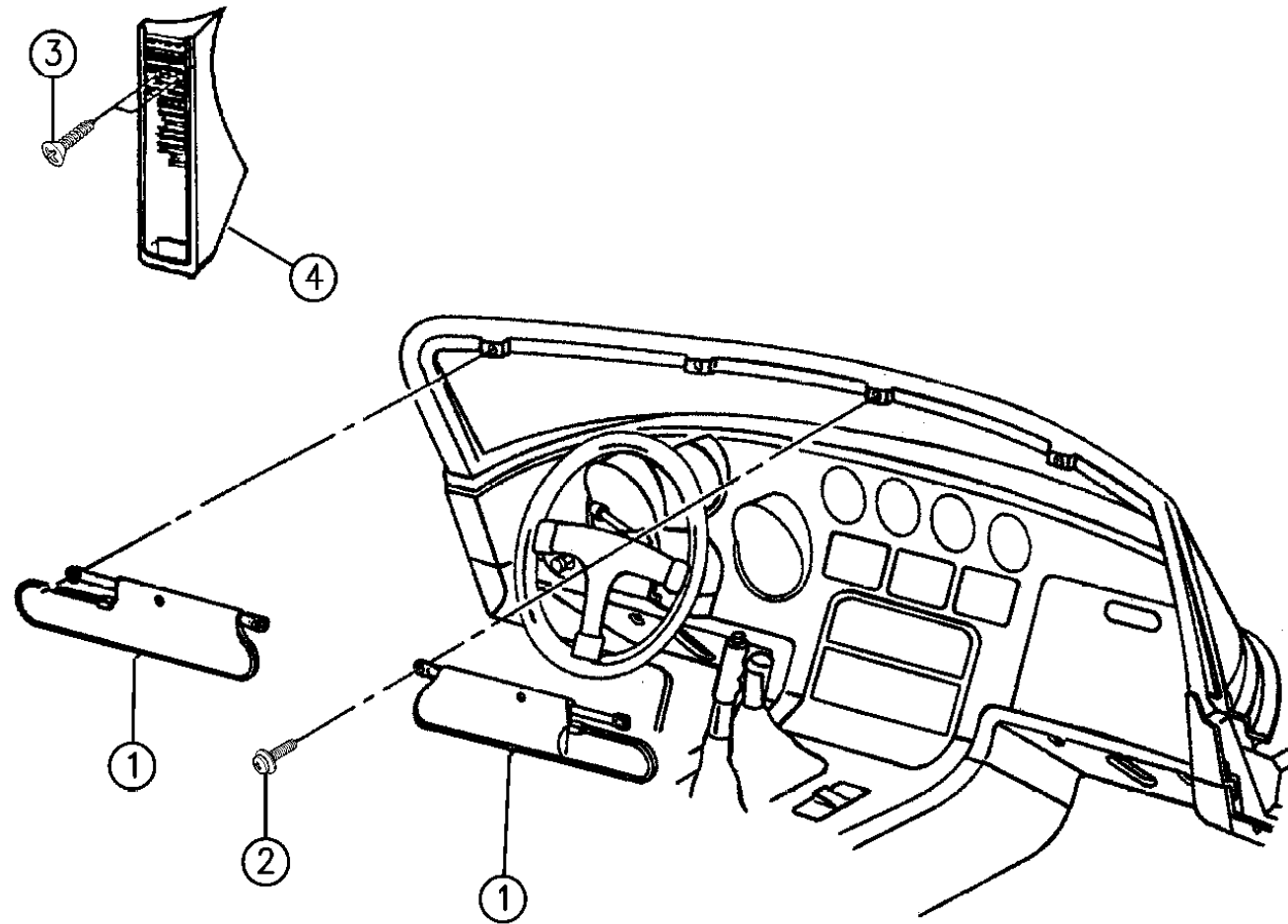
BELT - FRONT SEAT-OUTER VIPER ..... Fig. ISR-710  
 BELTS - FRONT SEAT INNER VIPER ..... Fig. ISR-720

<p>ISR-100 HEADLINING &amp; VISORS</p> 	<p>ISR-200 PANEL,MLDS. SCUFF PLATE</p> 	<p>ISR-300 CARPET,MAT &amp; INSULATION</p> 	<p>ISR-300 FLOOR MAT &amp; TONNEAU COVER</p> 
<p>ISR-400 DOOR TRIM FRONT</p> 	<p>ISR-500 FRONT SEAT</p> 		<p>ISR-700 SEAT BELT FRT.</p> 
<p>ISR-800 ADJ. SHIELDS &amp; RECLINER</p> 	<p>ISR-900 STORAGE COMPARTMENT</p>		



VISORS AND FOOTREST VIPER  
Figure ISR-110

ISR-110



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					VISOR
	4642 802	1	27		Right
	4642 803	1	27		Left
	LH30 SX7	1	29		Right
	LH31 SX7	1	29		Left
2	6032 723	4			SCREW, .164-15x.750
3		1			SCREW, (.164-18x.625) Not Serv.
4		1			FOOTREST, Panel
	4643 020				1992-93-Up to 2-16-94
	4763 695	1			After 2-16-94 w/Footrest molded in carpet
-					LABEL, Visor Airbag
	4775 160	1			Airbag Referral, Bilingual
	4754 616	1			Airbag Caution, CANADA

92V30 110

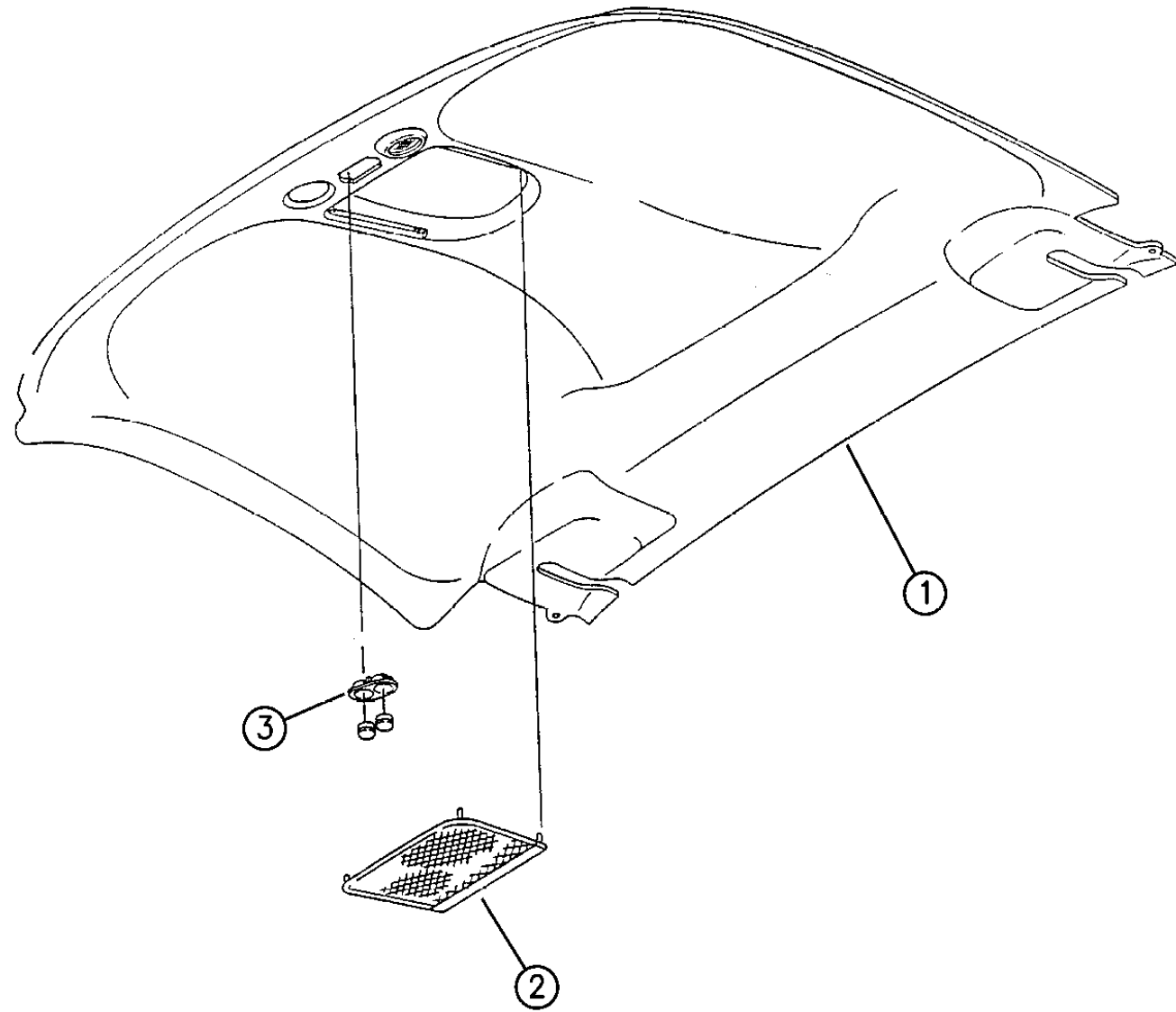
DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

HEADLINER VIPER, COUPE  
Figure ISR-120

ISR-120



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	LC06 DX9	1			PANEL ASSY., Headliner, (Includes Dome Lamp, Not Serviced Separately) ***
2	PB58 DX9	1			NET, Overhead Storage
3	QE54 DX9	1			BEZEL KIT, Headliner ***
-	4848 185	2			BRACKET, Headliner Holddown
-	6031 869	2			NUT, Headliner Attach, For .190 Screw
-	4848 335	1			PAD, Foil Backed Heat Barrier

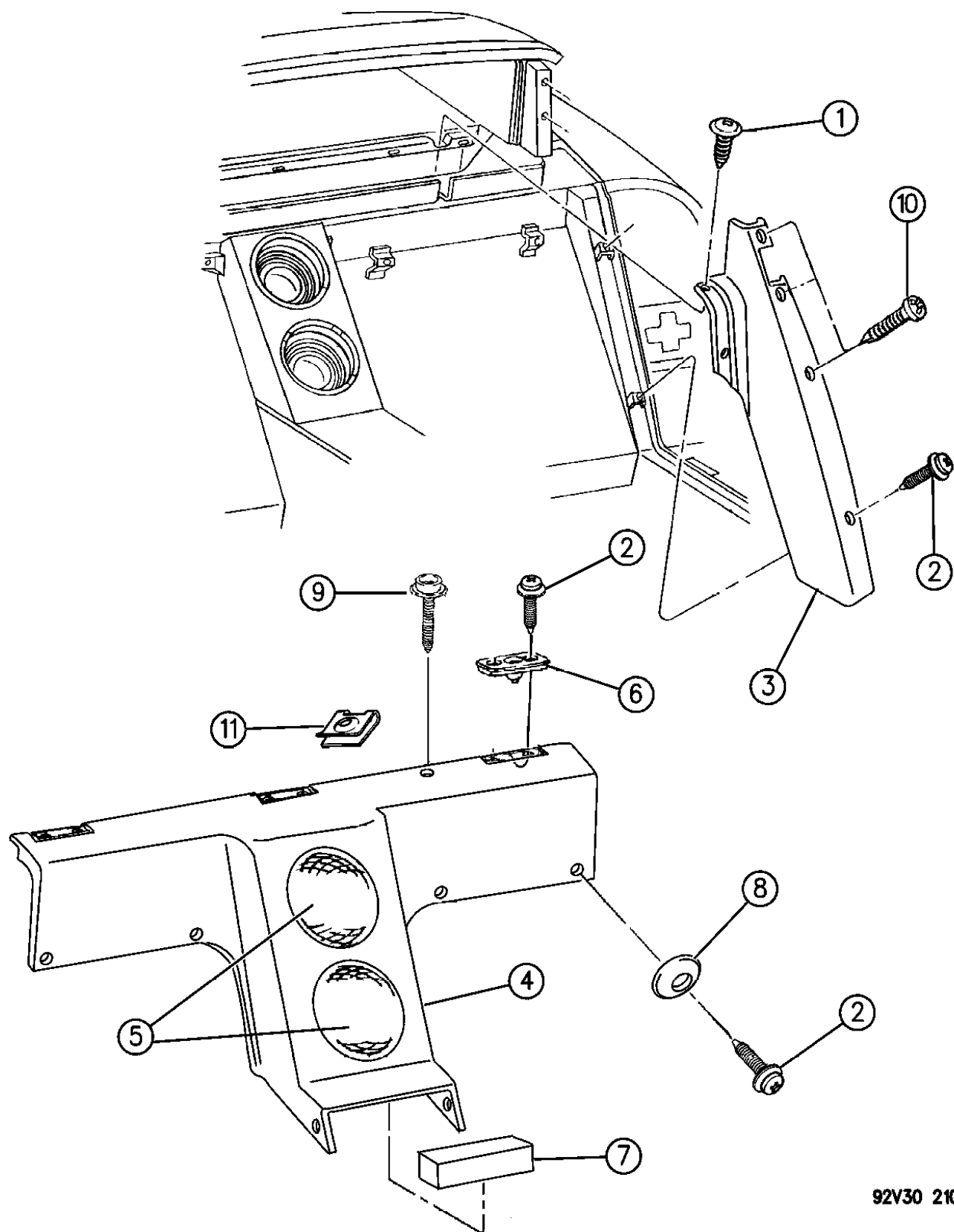
92V30 120

DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

QUARTER AND REAR BULKHEAD PANELS VIPER  
Figure ISR-210

ISR-210B



92V30 210

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1		2			SCREW and WASHER, M5x0.80x15.00, Not Serviced
2	3420 1398	6			SCREW and WASHER, .164-18x.984
3					PANEL, Rear Quarter Trim, Black
	EK06-7 LX7	1			1992-95, Up to 12-5-94
	KN08-9 RX7	1			1995,96, After 12-5-94
	LC18 BX7	1	29		1996, Right
	LC19 BX7	1	29		1996, Left
-					COVER KIT, Quarter Trim Protector, 1996 ***
	4897 370AA	1			Right
	4897 371AA	1			Left
4					PANEL, Rear Bulkhead, Black
	EJ86 LX7	1			1992-93
	KJ44 MX7	1			1994-95, Up to 1-10-95
	PD92 RX7	1	27		1995,96, After 1-10-95
	4848 231	1	29		1996
					CANADA & EUROPE
	GM75 LX7	1			1992-93
	KJ43 MX7	1			1994-95, Up to 1-26-95
	PD91 RX7	1			1995,96, After 1-26-95
-	6501 636	AR			CLIPS, Bulkhead Attaching ***
5	4643 027	2			GRILLE, Radio Speaker
6	4708 217	3			GROMMET, Rear Bulkhead, 1992
7	4763 478	1			CUSHION, Bulkhead Trim Panel
8	J400 7503	4			BUMPER, Steel Insert Seat Rear Protector
9	6035 085	3			SCREW, .164-15x1.00, 1993-94-95
10	6034 384	10			SCREW, .437-20x.150
11	6035 451	AR			CLIP

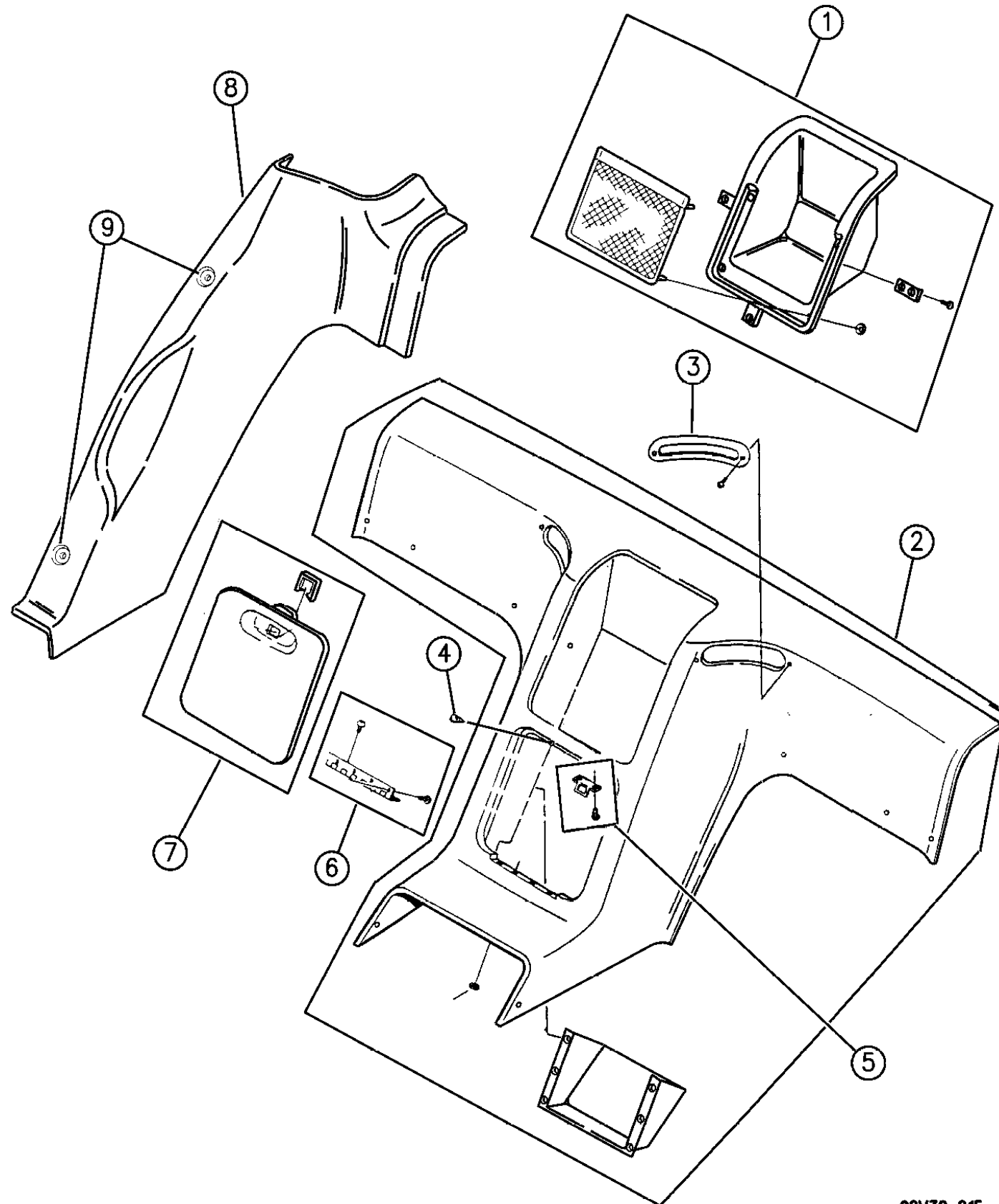
DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE	8.0L 10 CYL. GAS (EWB)
	29 = COUPE	

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

QUARTER AND REAR BULKHEAD PANELS VIPER, COUPE  
Figure ISR-215

ISR-215



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4874 859	1			BIN & NET KIT, Bulkhead Top Storage ***
2	QE29 TX7	1			PANEL ASSY, KIT, Bulkhead ***
3					BEZEL, Seat Shoulder Belt
	MC10 DX9	1			Right
	MC11 DX9	1			Left
4	4763 504	2			BUMPER, Lid
5	4874 868	1			STRIKER KIT, Latch ***
6	4874 869	1			HINGE Kit, Lid ***
7	QE53 TX7	1			LID KIT, Storage Box ***
8					PANEL, Quarter Trim
	LC18 BX7	1			Right
	LC19 BX7	1			Left
-					COVER KIT, Quarter Trim Protector, 1996 ***
	4897 370AA	1			Right
	4897 371AA	1			Left
9	4848 684	2			BRACKET, Quarter Trim Attach
-	4763 509	1			LID ASSY. Bulkhead Panel ***

DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

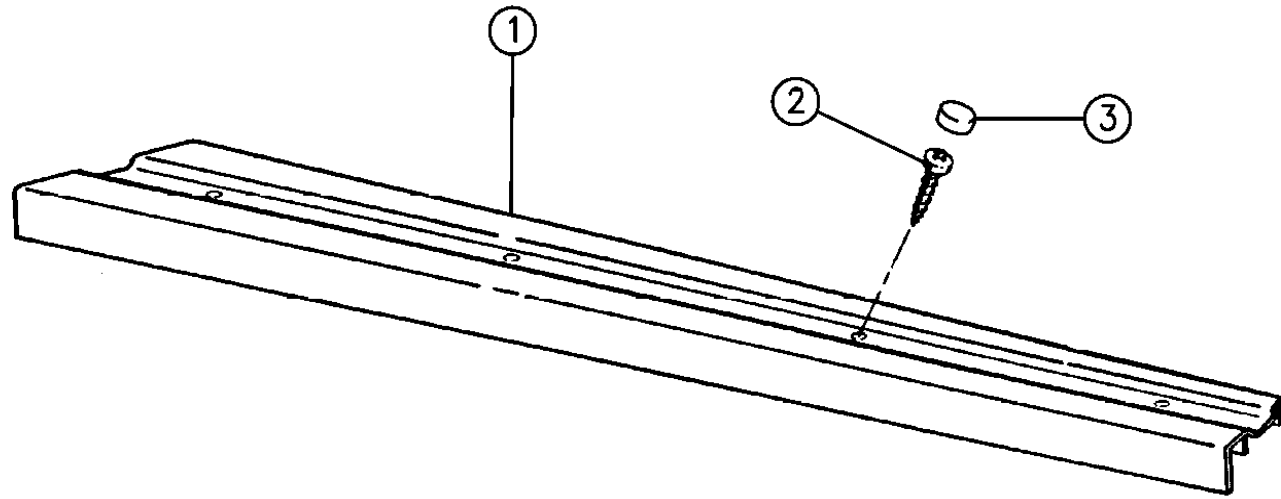
92V30 215

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**DOOR SILL SCUFF PLATE VIPER**  
Figure ISR-220

ISR-220A

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					SILL COVER ***
	4643 384-5	1			1992-93-94, Up to 2-28-94
	KS20-1 PX9	1			After 2-28-94, 1994,95,96
2					SCREW, Sill Cover Attaching
	0153 459	8			1992-93-94, Up to 2-28-94
	0154 751	8			1994-95, After 2-28-94
3	4848 881AA	8			PLUG



**DODGE VIPER**

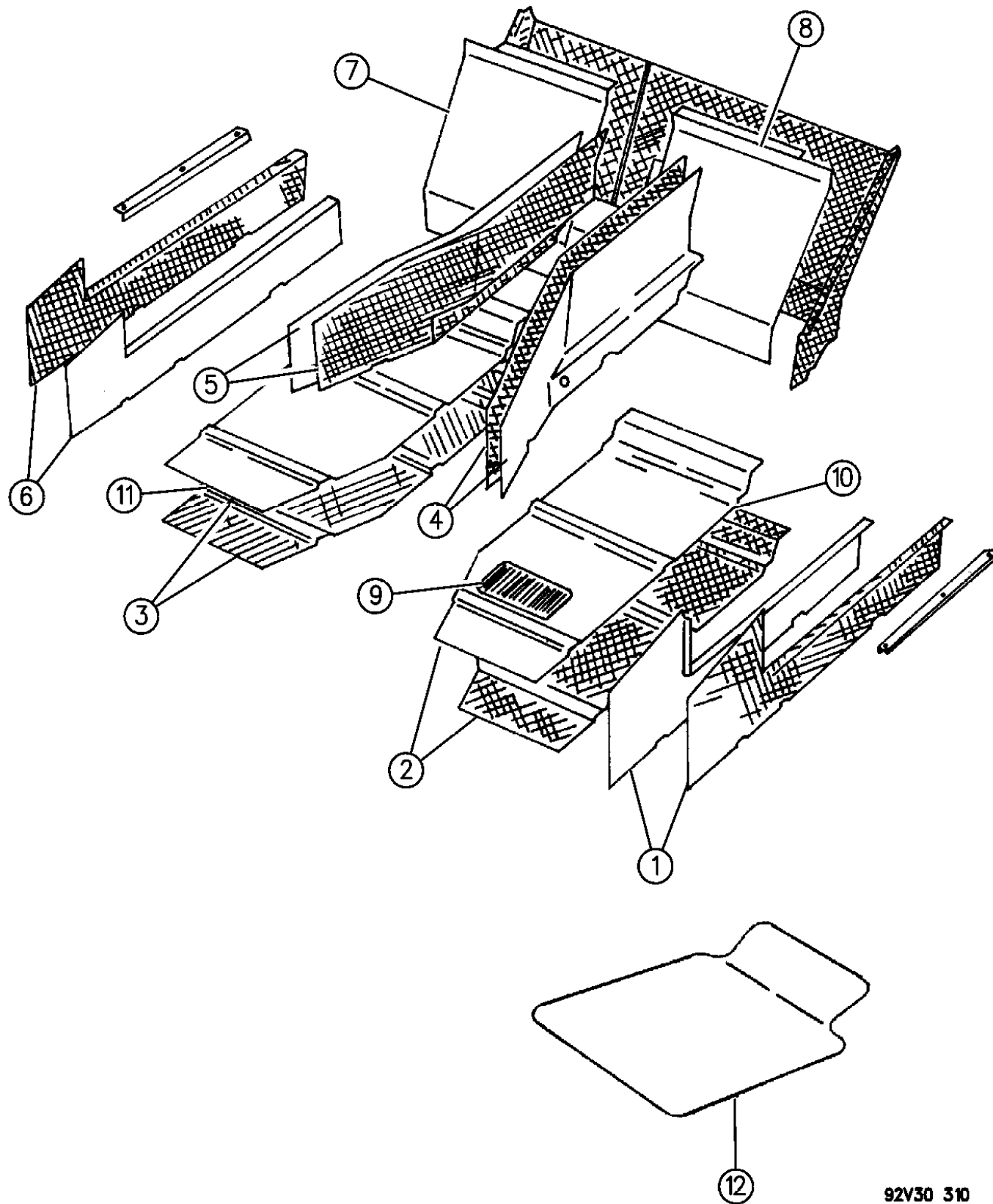
MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE	8.0L 10 CYL. GAS (EWB)
	29 = COUPE	

92V30 220

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**CARPET AND SILENCER VIPER**  
Figure ISR-310

ISR-310



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
After 2-16-94 use a right and left one piece molded carpet replacing Items 1 through 8.					
1-8					CARPET, ( Includes Insulation 4763690) 1995, After 2-16-94 Right Black & Carmel Tan
	LJ94 P XK	1			Flat Black
	LJ94 P X9	1			Carmel Tan
	LJ94 P KA	1			Left, w/o Dead Pedal Black & Carmel Tan
	LJ95 P XK	1			Flat Black
	LJ95 P X9	1			Left, w/Dead Pedal Carmel Tan
	PF67 R KA	1			Flat Black
	PF67 R X9	1			1996 Black
	PN68-9 S X9	1			Carmel Tan
	PN68-9 S KA	1			INSULATION, After 2-16-94
	4763 690	1			CARPET and SILENCER, Cowl (Left) Black
1	FW05 L X9	1			Black/Tan
	FW05 M KA	1			1994, Up to 2-16-94 Black/Tan
	JX27 M KA	1			Black
	JX27 M X9	1			SCREW, Carpet Cowl Side Attaching
-	0154 405	2			CARPET and SILENCER, Floor (Left), Up to 2-16-94
2	FW03 L X9	1			Black
	FW03 M KA	1			Black/Tan
3	FW04 L X9	1			CARPET and SILENCER, Floor (Right), Up to 2-16-94 Black
	FW04 M KA	1			Black/Tan
4	FV92 L X9	1			CARPET and SILENCER, Tunnel (Left), Up to 2-16-94 Black
	FV92 M KA	1			Black/Tan
5	FW02 L X9	1			CARPET and SILENCER, Tunnel (Right), Up to 2-16-94 Black
	FW02 M KA	1			Black, Tan
6	FW06 L X9	1			CARPET and SILENCER, Cowl (Right) Black
	FW06 M KA	1			Black/Tan
	JX26 M KA	1			1994, Up to 2-16-94 Black/Tan
	JX26 M X9	1			Black
7	FW08 L X9	1			CARPET and SILENCER, Bulkhead (Right), Up to 2-16-94
8	FW07 L X9	1			CARPET and SILENCER, Bulkhead (Left), Up to 2-16-94

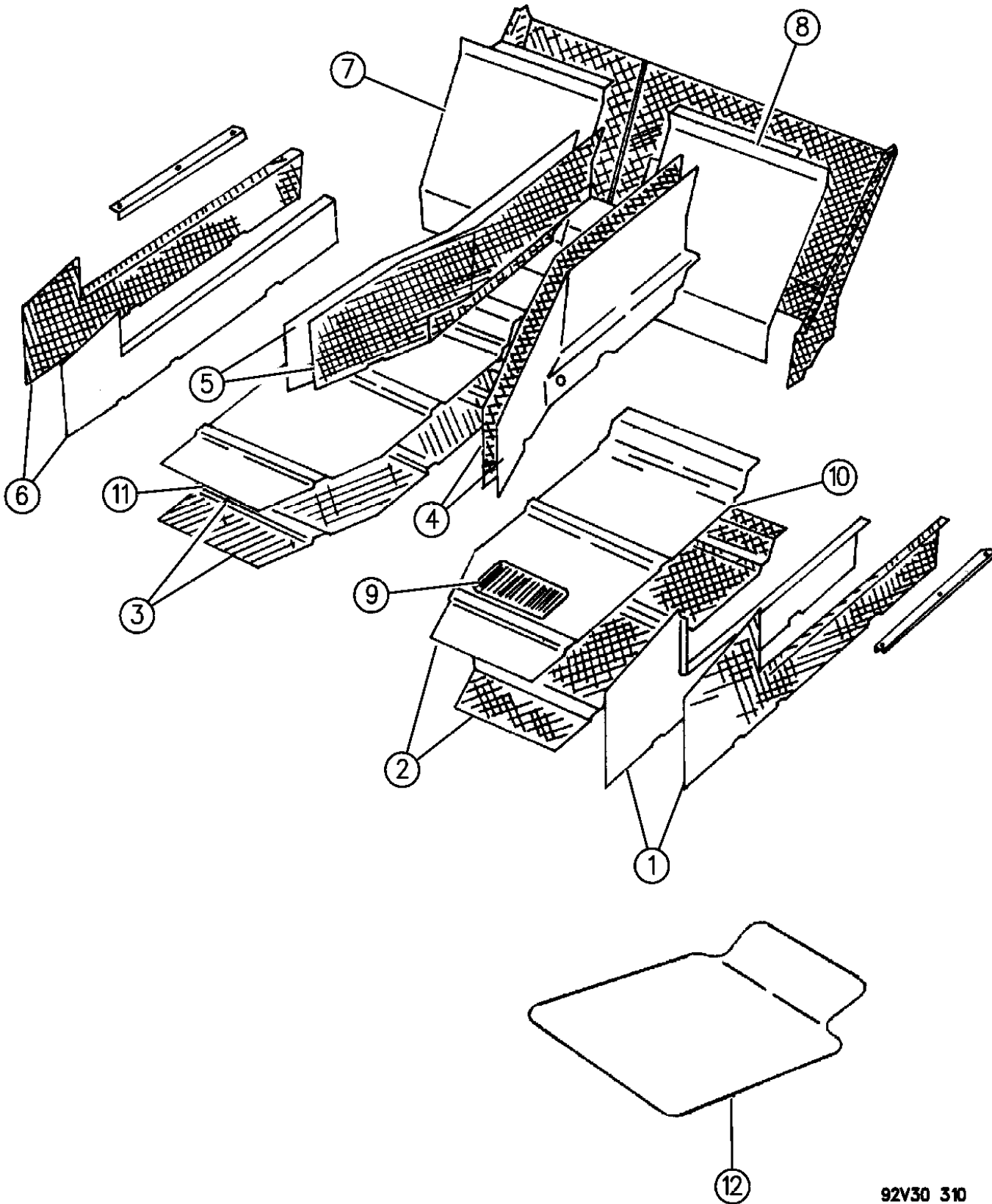
**DODGE VIPER**  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

92V30 310

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**CARPET AND SILENCER VIPER**  
Figure ISR-310

ISR-310



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
9	4643 895	1			HEEL PAD, Floor Carpet ***
10	4709 277	1			INSULATION, Floor Left
11	4709 276	1			INSULATION, Floor Right
12					FLOOR MATS
	8230 0167	1			Black/Red
	8230 0379	1			Tan

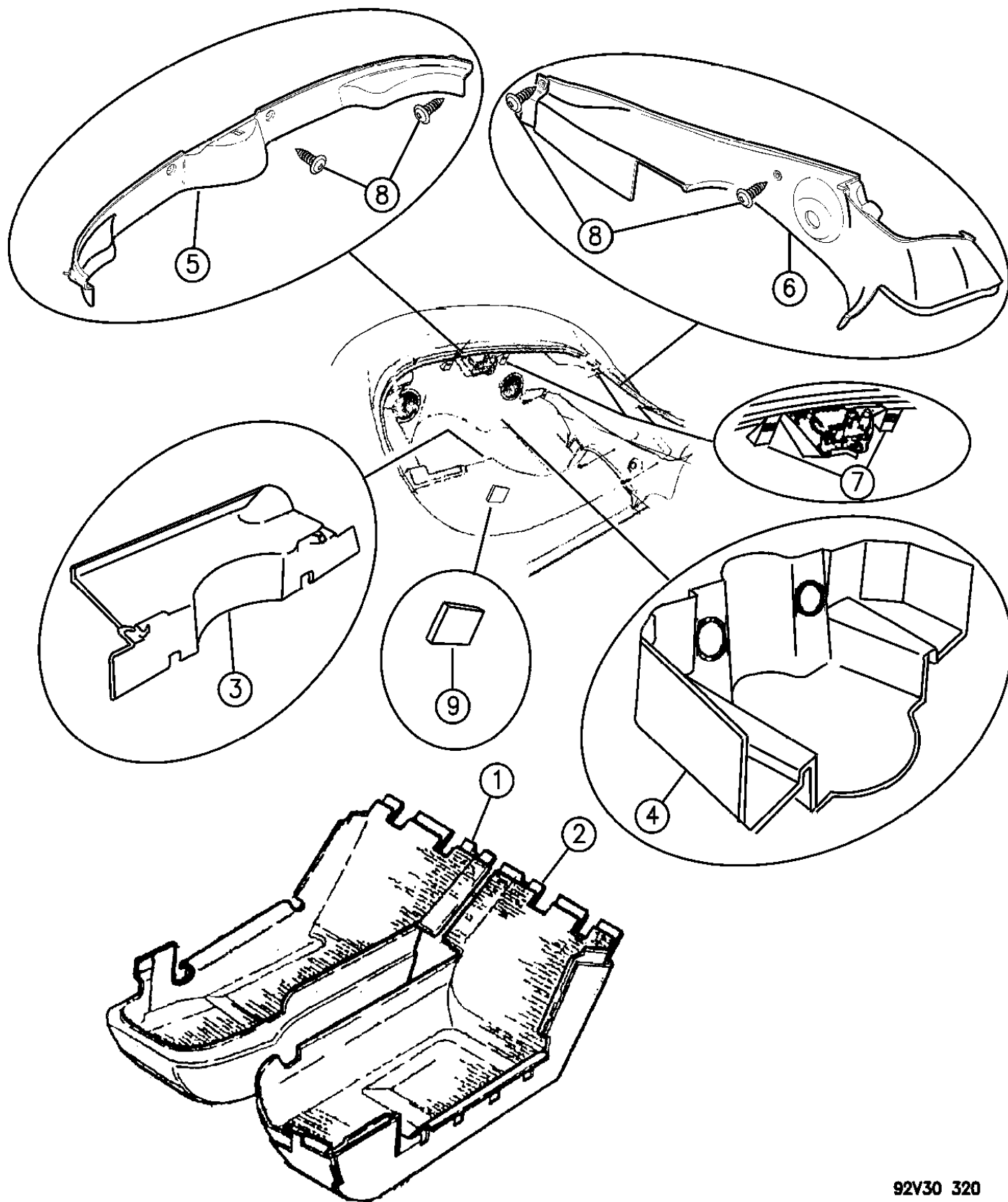
**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

92V30 310

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**CARPET, FRONT AND REAR VIPER, COUPE**  
**Figure ISR-320**

ISR-320



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					CARPET, Front Floor, Left
	QD07 SX9	1			Black
2					CARPET, Front Floor, Right
	QD06 SX9	1			Black
3	LC11 DX9	1			CARPET, Cargo Compartment, Upper
4	LC12 DX9	1			CARPET, Cargo Compartment, Lower
5	LC07 BX7	1			PANEL, Cargo Rear
6					PANEL, Cargo Trim
	LC09 BX7	1			Left
	LC08 BX7	1			Right
7	6031 869	10			NUT, (For .190 Screw)
8		10			SCREW, .190-16x1.00, Not Serviced
9	4709 275	AR			PAD, Bulkhead Spacer

**DODGE VIPER**

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE	8.0L 10 CYL. GAS (EWB)
	29 = COUPE	

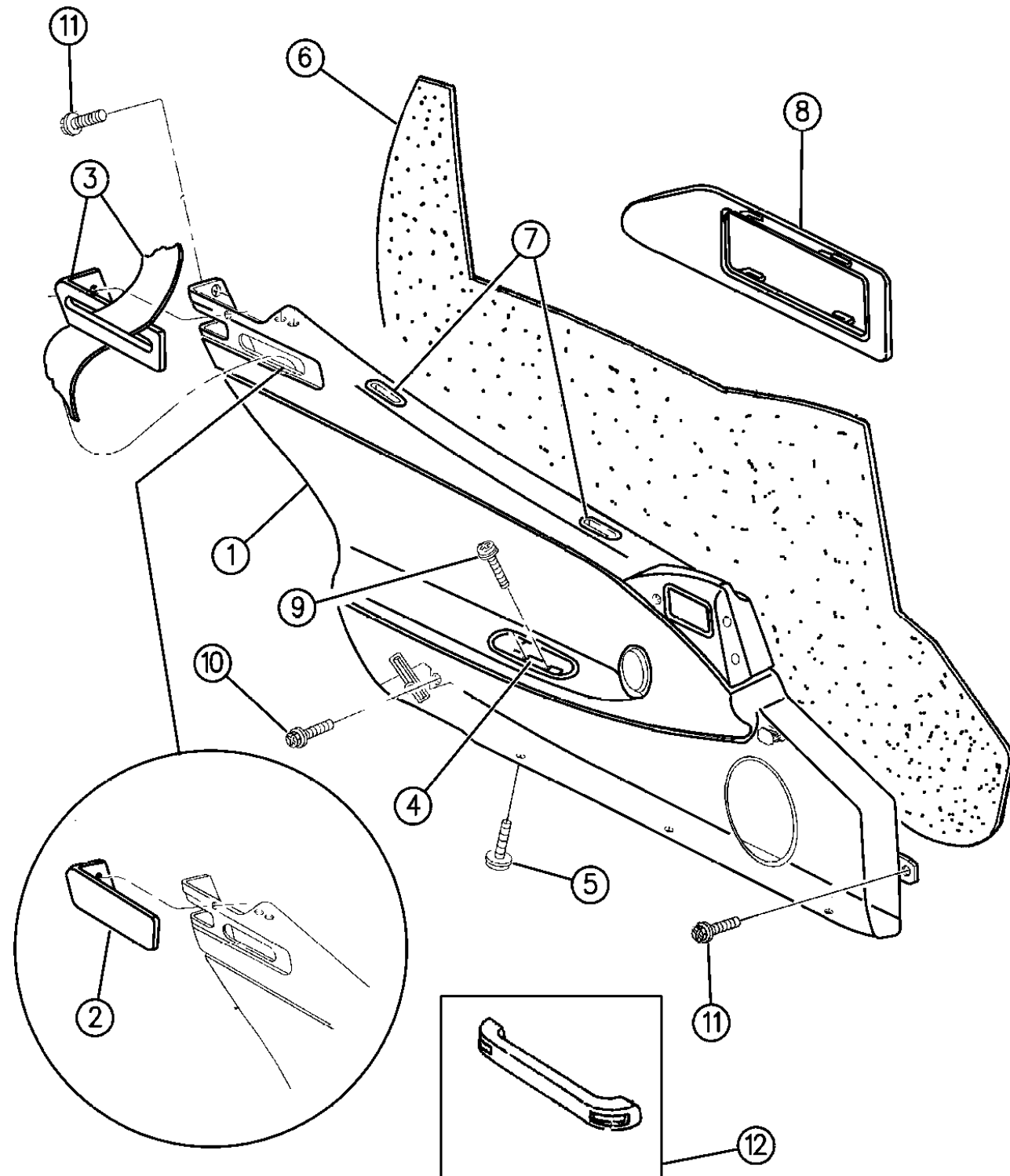
92V30 320

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DOOR PANELS VIPER  
Figure ISR-410

ISR-410C



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					PANEL, Door
					1992-93
	HT98-9 LXD	1			Black/Medium Quartz
	HT98-9 MKA	1			Carmel/Tan
					1994
	HY60-1 MKA	1			Carmel/Tan
	HY60-1 MXD	1			Black/Medium Quartz
					Left
					1995
	HY61 MKA	1			Carmel/Tan
	HY61 MXD	1			Black/Medium Quartz
					1996
	HY61 SX7	1	27		Black
	QE57 TX9	1	29		Black
					Right, w/Grab Handle
					1995
	LC42 PXD	1			Black/Medium Quartz
	LC42 PKA	1			Carmel/Tan
					1996
	LC42 SX7	1	27		Black
	QE56 TX9	1	29		Black
					CANADA AND EUROPE
					1992-93
	GM76-7 MXD	1			Black/Medium Quartz
	GM76-7 MKA	1			Carmel/Tan
					1994
	JW32-3 MXD	1			Black/Medium Quartz
	JW32-3 MKA	1			Carmel/Tan
					Left
					1995
	JW33 MXD	1			Black/Medium Quartz
	JW33 MKA	1			Carmel/Tan
					1996
	JW33 SX7	1	27		Black
	QE57 TX9	1	29		Black
					Right, w/Grab Handle
					1995
	LC44 PXD	1			Black/Medium Quartz
	LC44 PKA	1			Carmel/Tan
					1996
	LC44 SX7	1	27		Black
	QE56 TX9	1	29		Black
	4709 078	1			SEAL, Between Door And Trim Panel, (About 3" Long)
2					BEZEL, Shoulder Belt

DODGE VIPER

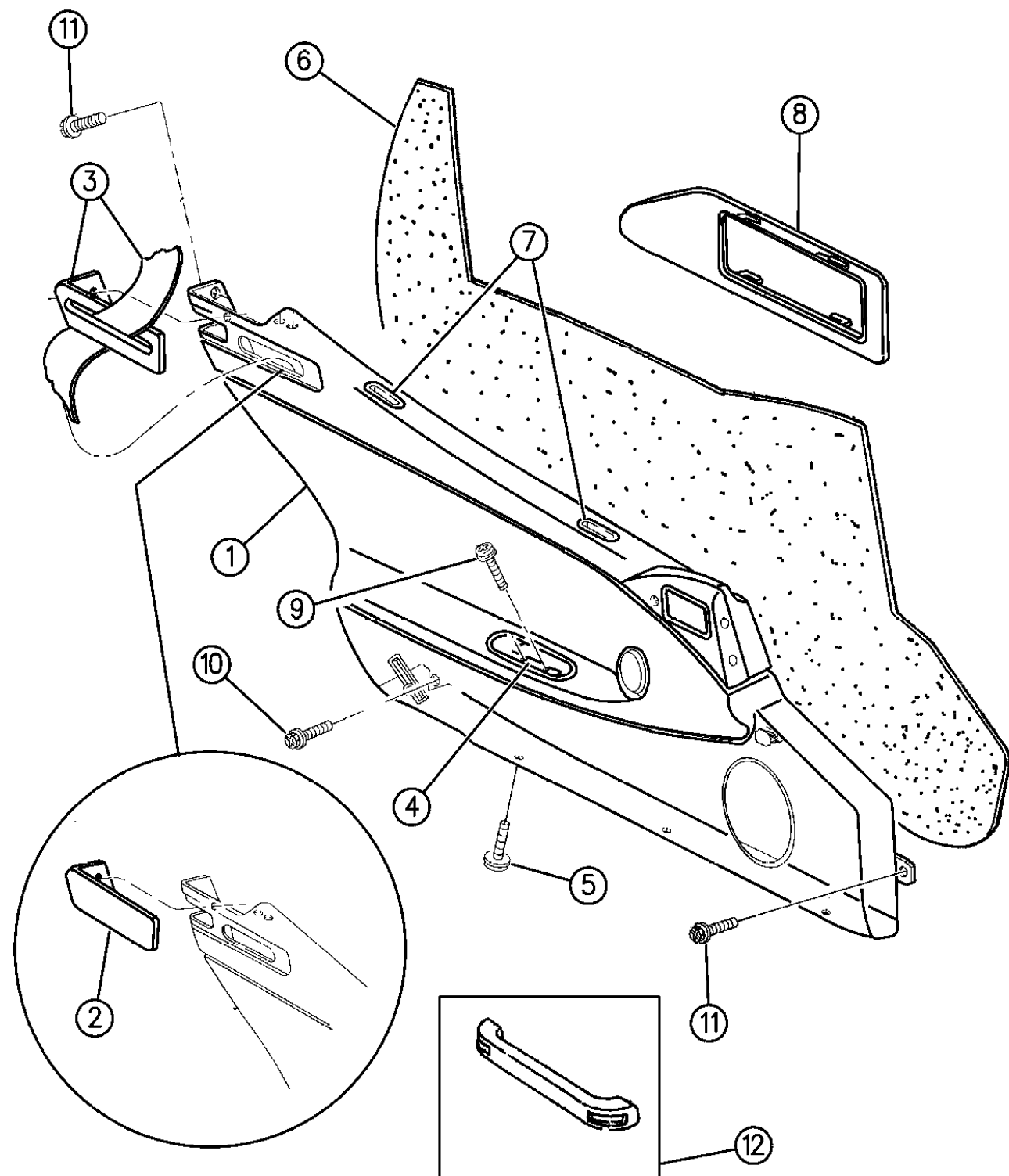
MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

92V30 410

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

DOOR PANELS VIPER  
Figure ISR-410

ISR-410C



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
	JR14-5 LX9	1			Black
	HU74-5 MX9	1			PLUG, Seatbelt Bezel (Canada and European)
3					SEAT BELT, See Seat Illustration ***
4					PULL CUP ***
	EJ02 LX9	2			Black
5	3420 1398	6			SCREW and WASHER, Door Panel Attaching (4.2-1.41x25mm)
-	6502 676	AR			NUT, Plastic Push On
6		2			LINER, Front Door Inside Panel
	4643 901	1			1992
	4708 388	1			1993,94,95,96
7	4643 924	2			GROMMET, Door Trim Panel, (Side Windows Attach)
	6035 120	AR			CLIP, Stanchion Cover To Stanchion
8					BEZEL, Remote Release
					1992,93,94
	EK02-3 LD5	1			Medium Quartz
	EK02-3 PX9	1			Flat Black
					1995,96
	EK02-3 PX9	1			Flat Black
9	0154 605	4			SCREW, .190-16.750
10	6032 723	6			SCREW, .164-15x.750
11	6035 217	4			SCREW, .164-18x.500
12					GRAB HANDLE, Right Side ***
	LC46 SX9	1			1994,95
	LC46 PD5	1			Medium Tan
	LC46 PKA	1			Carmel Tan
					1996
	LC46 SX9	1			Black
13					BEZEL, Door Trim
					1992,93,94,95
	FJ58-9 MX9	1			Flat Black
	FJ58-9 LD5	1			Quartz
					1996
	FJ59 SX4	1	27		Left
	FJ58 SX4	1	27		Right
	QE35 MX4	1	29		Left
	QE34 MX4	1	29		Right
14	4864 362	AR			CLIP, Door Trim Panel
15	4874 844	1	29		BRACKET, Kit, Door Trim Panel Mounting
-	9428 247	4			SCREW, Stanchion Cover Attaching
-	4741 764	1			SPACER, (Used When New Door Trim Panel Is Installed To Replace Tearing Stanchion Closeout Cover) -1992

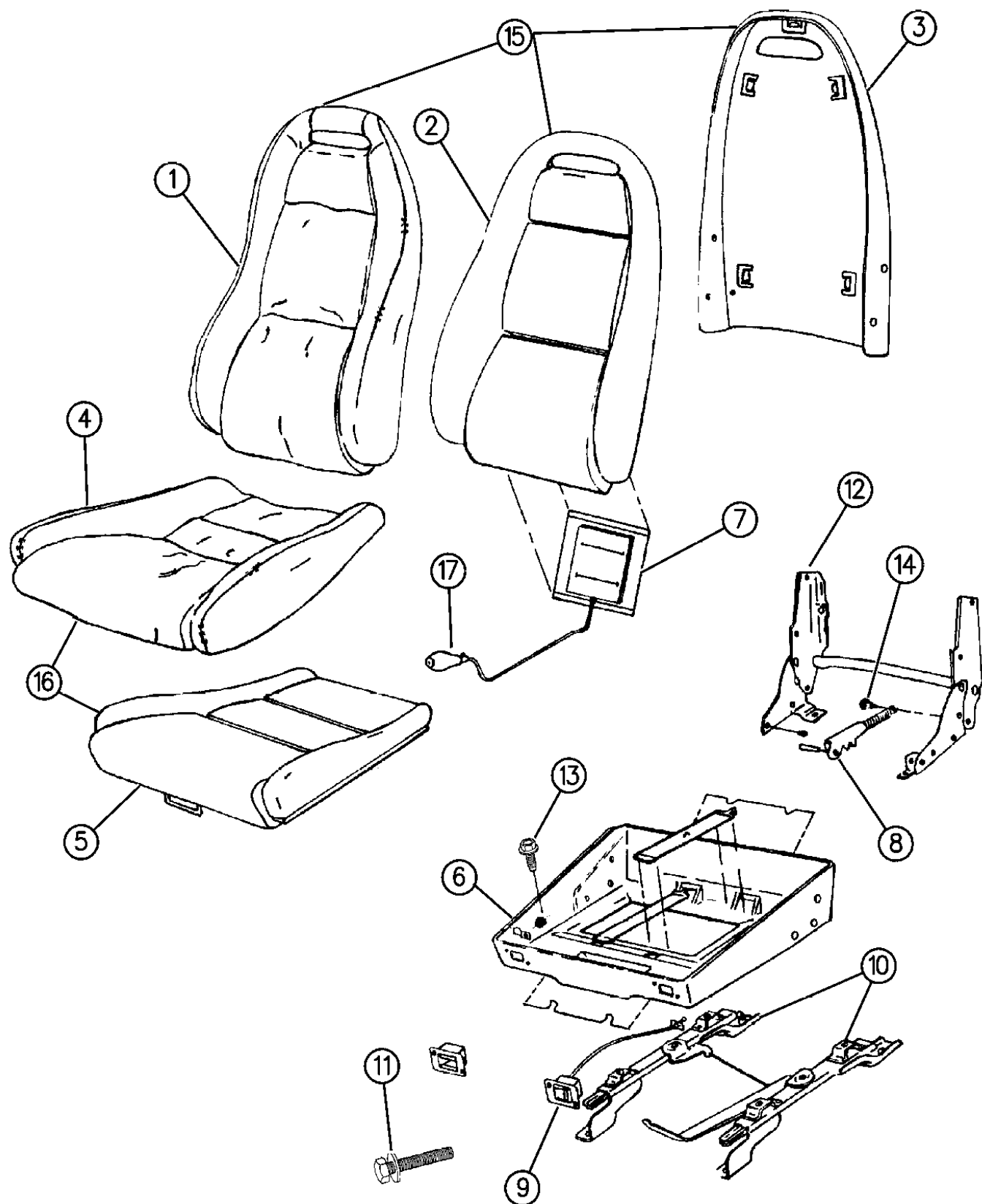
DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

92V30 410

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

SEAT--FRONT VIPER  
Figure ISR-510

ISR-510E



92V30 510

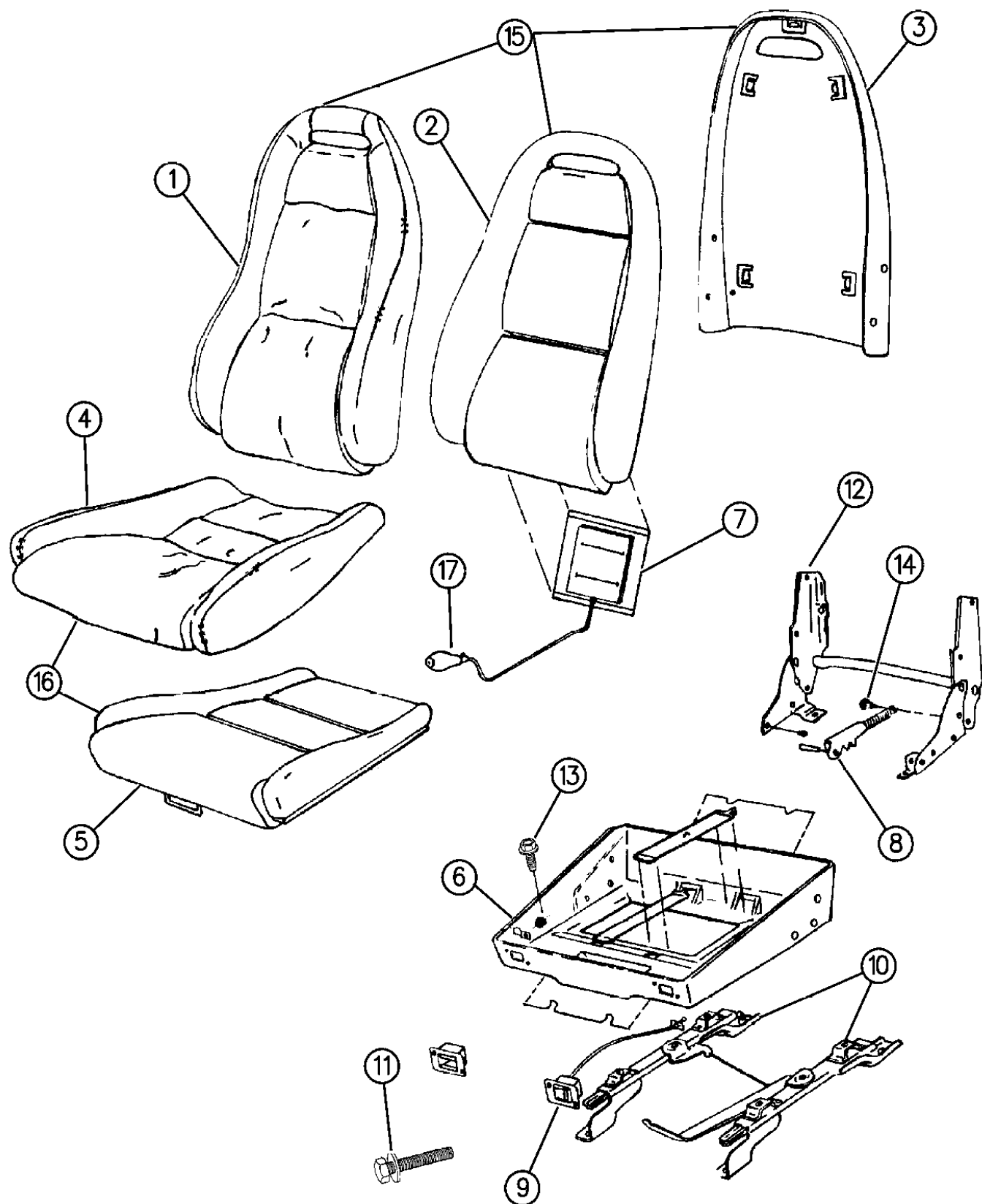
ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					COVER, Seat Back
					1992,93,94,95
	GR86 LD5	2			Quartz
	GR86 MKA	2			Tan
					1996
	GR86 SX9	2	27		Black
2					1993,94,95, EUROPE
	JR39 MD5	2			Quartz
	JR39 MKA	2			Tan
					1996, EUROPE
	JR39 SX9	2	27		Black
					PAD and COVER, Seat Back ***
3					1992,93,94,95
	JX72 LD5	2			Quartz
	JX72 MKA	2			Tan
					1996
	JX72 SX9	2	27		Black
					1993,94,95, EUROPE
4					Quartz
	JX74 MD5	2			Tan
	JX74 MKA	2			1996
					Black
	JX74 SX9	2	27		Black
	4746 940	2			FRAME, Seat Back
5					COVER, Cushion
					1992-93-94
	GR88 LD5	2			Quartz
	GR88 MKA	2			Tan
					1995, w/Map Pockets
	MV27 PD5	2			Quartz
6					Tan
					1996, w/Map Pockets
	MV27 SX9	2	27		Black
					PAD and COVER, Cushion ***
					1992-93-94
	JX73 LD5	2			Quartz
7					Tan
					1995, w/Map Pockets
	MV26 PD5	2			Quartz
	MV26 PKA	2			Tan
					1996, w/Map Pockets
	MV26 SX9	2	27		Black
4746 941	2			FRAME, Cushion	
4713 962	2			LUMBAR SUPPORT ***	
4713 967	2	27,29		RECLINER, 1992-95, (1996 Serviced in Seat Cushion)	

DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

SEAT--FRONT VIPER  
Figure ISR-510

ISR-510E



92V30 510

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
9	4713 961	2			LATCH/CABLE, Assy. ***
10	4708 254	1			TRACK, Front Seat Right - Passenger
	4708 255	1			Left - Driver
11	6502 806	8			SCREW, Seat Track Mounting
12	4773 262	1			HINGE
13	6503 354	AR			SCREW, Seat Track To Floor Riser
14	4773 266	1	27,29		PIN
15					SEAT BACK, Complete
	QE66 TX9	1	29		Right
	QE67 TX9	1	29		Left
16	QE61 TX9	2	29		SEAT CUSHION, Complete, Frame, Cover, Pad, Tracks ***
17	4874 889	1	29		BULB, Lumbar Support
-	QE63 TX9	1	29		GUIDE, Seat Belt
-	4874 894	1	29		BELT GUIDE KIT, Seat Back ***

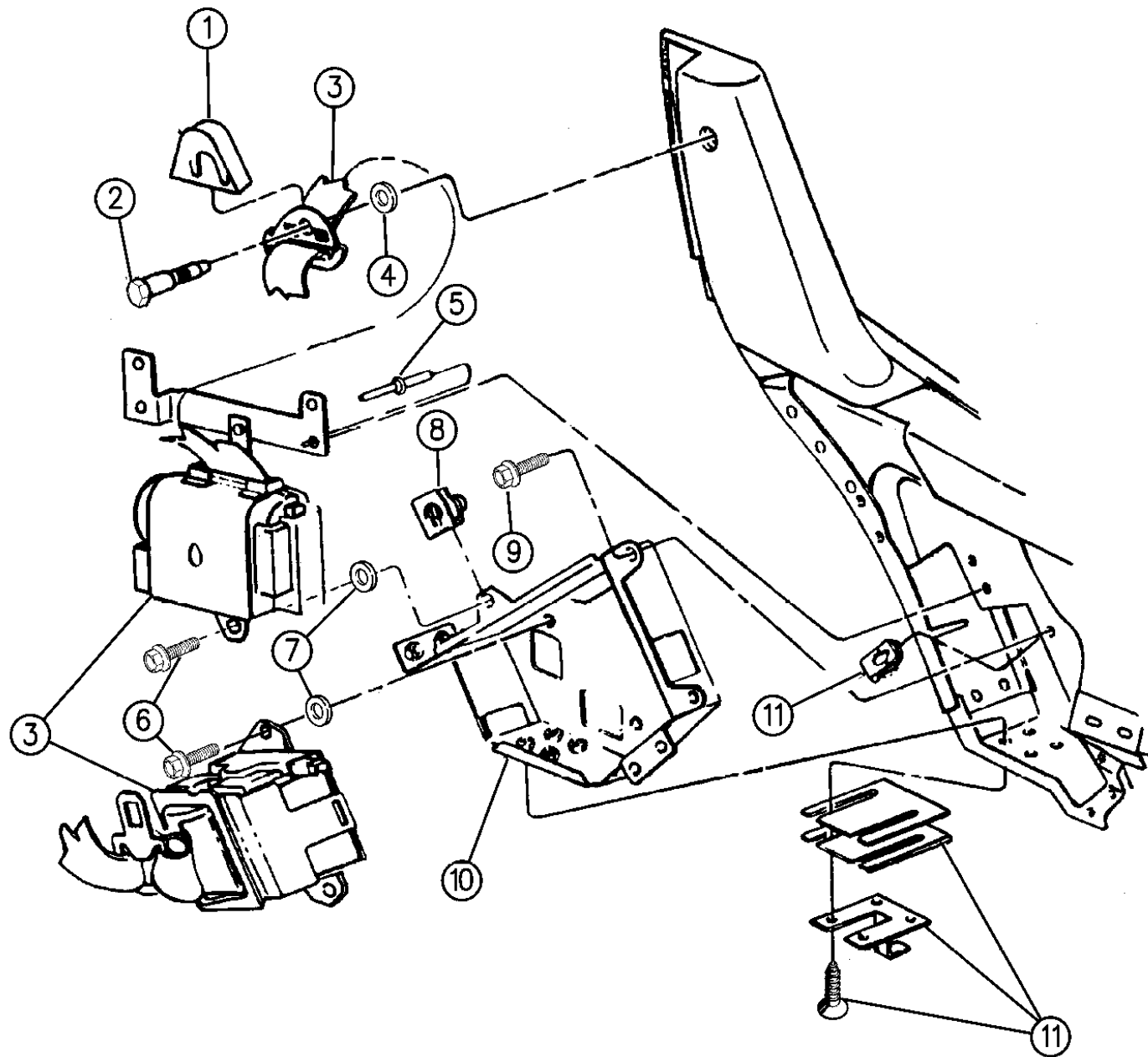
DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

BELT - FRONT SEAT-OUTER VIPER

Figure ISR-710

ISR-710



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	F877 JX9	2			COVER, Seat Belt Turning Loop
2	6034 459	2			BOLT, Shoulder Belt Upper
3					SEAT BELT, Lap and Shoulder Door Mounting ***
	GV22 LX9	1			Right - 1992
	GV17 LX9	1			Left - 1992
	HC68 MX9	1			Right - 1993-94-95, (Mounted on Bulkhead)
	PD74 RX9	1			1996
	HC77 MX9	1			Left - 1993-94-95, (Single Retractor)
	PD74 RX9	1			1996
					Label Number 4708460-1
	HV60-1 LX9	1			Black (Dual Retractor)
	MB86 SX9	2	29		Flat Black, Label 4763988
	6034 389	2	29		BOLT, Outer Buckle, 7/16-20x1.87
4					SPACER, (Serv. With Item 3) (7.00mm)
5	6033 688	4			RIVET
6		3			SCREW and WASHER (Not Serv.) (M10x1.50x25.00) ***
7		4			WASHER, (Serv. In Item 3)
8	6101 340	3			U-NUT
9	6100 557	6			SCREW and WASHER
10	4642 178-9	1			REINFORCEMENT, Retractor Mounting
11					SEE GROUP 23-C DOORS ***
-	JR14-5 LX9	1			BEZEL, Seat Shoulder Belt (w/Slit - Replaces Production Bezel Which Will Be Cut Off Belt Assy) 1992-93
-	4708 494	4			SPACER, Seat Belt Retainer to Frame 1992-93
-	4741 764	AR			SPACER, Used When Door Panel Assy Is Installed To Replace Tearing Stanchion Closeout Cover - 1992

DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

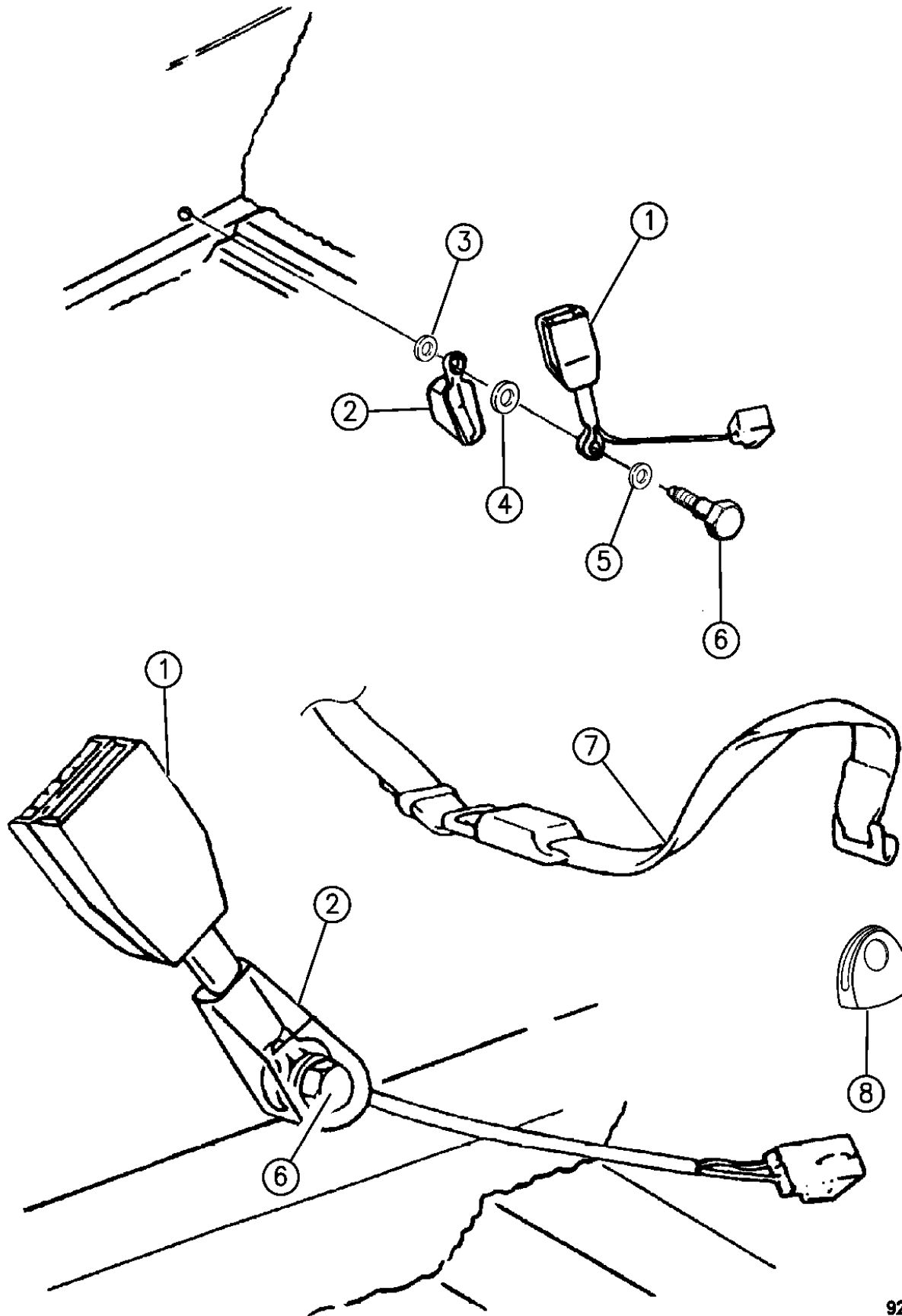
92V30 710

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**BELTS - FRONT SEAT INNER VIPER**  
Figure ISR-720

ISR-720

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4642 365	2	27		BUCKLE, Seat Belt Inner (Black) ***
	4643 954	2	27		EXPORT
			27		CANADA
	4643 954	1	27		Right
	4643 955	1	27		Left
	5245 884	1	27		EXPORT and CANADA, 1996
	5245 885	1	27		Right
	4848 718	1	29		Left
2	4848 719	1	29		Right
					Left
3					COVER, (Serv. w/Item 1)
4					WASHER, (Serv. w/Item 1)
5					SPACER, (Serv. w/Item 1 )
6	6034 457	1			WASHER, (Serv. w/Item 1)
7	FV59 LX9	1			BOLT, Inner Belt Attaching
-	4883 004	1			CHILD SEAT, Restraint Assy. ***
8	F814 LX9	1			TETHER, Hardware Package, Child Seat ***
	5260 606	1			COVER, Front Anchor Bolt Child Restraint (P.A.R.)
					EXTENDER, Seat Belt



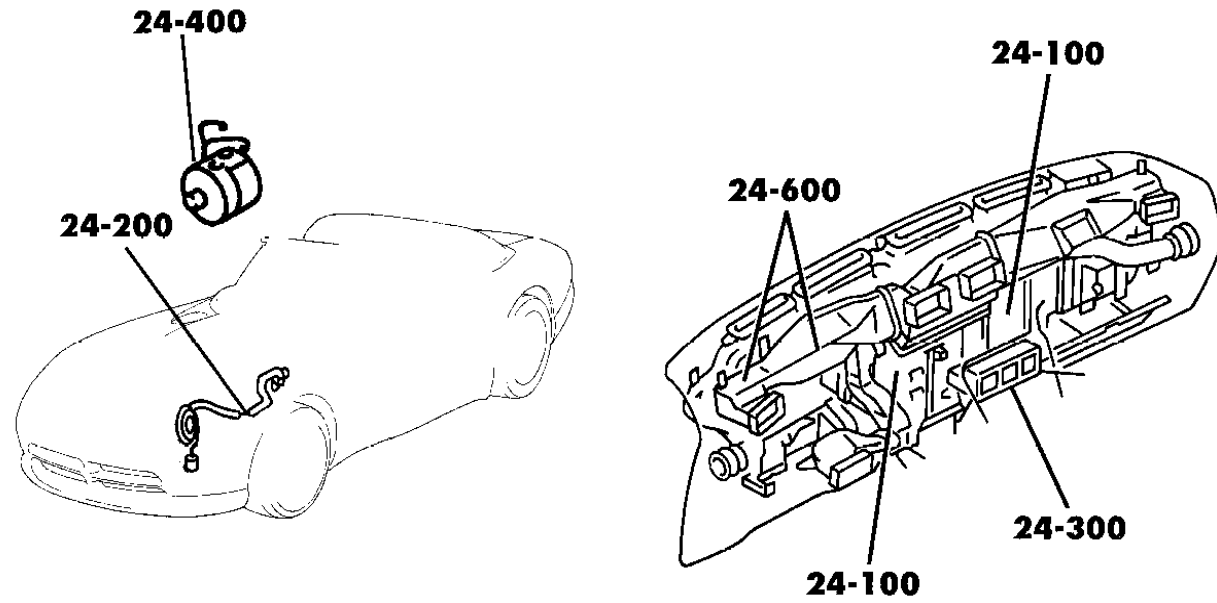
92V30 720

**DODGE VIPER**  
MODEL CODES      BODY TYPE      ENGINE  
SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                         29 = COUPE

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

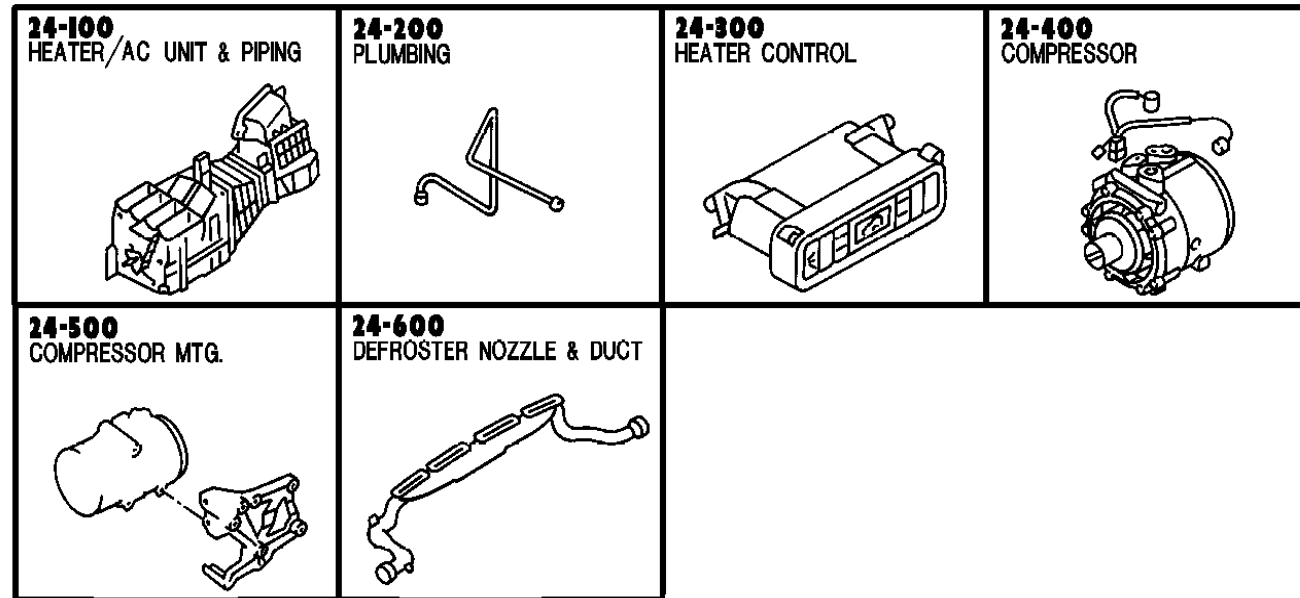
# GROUP-24

## AIR CONDITIONING & HEATER



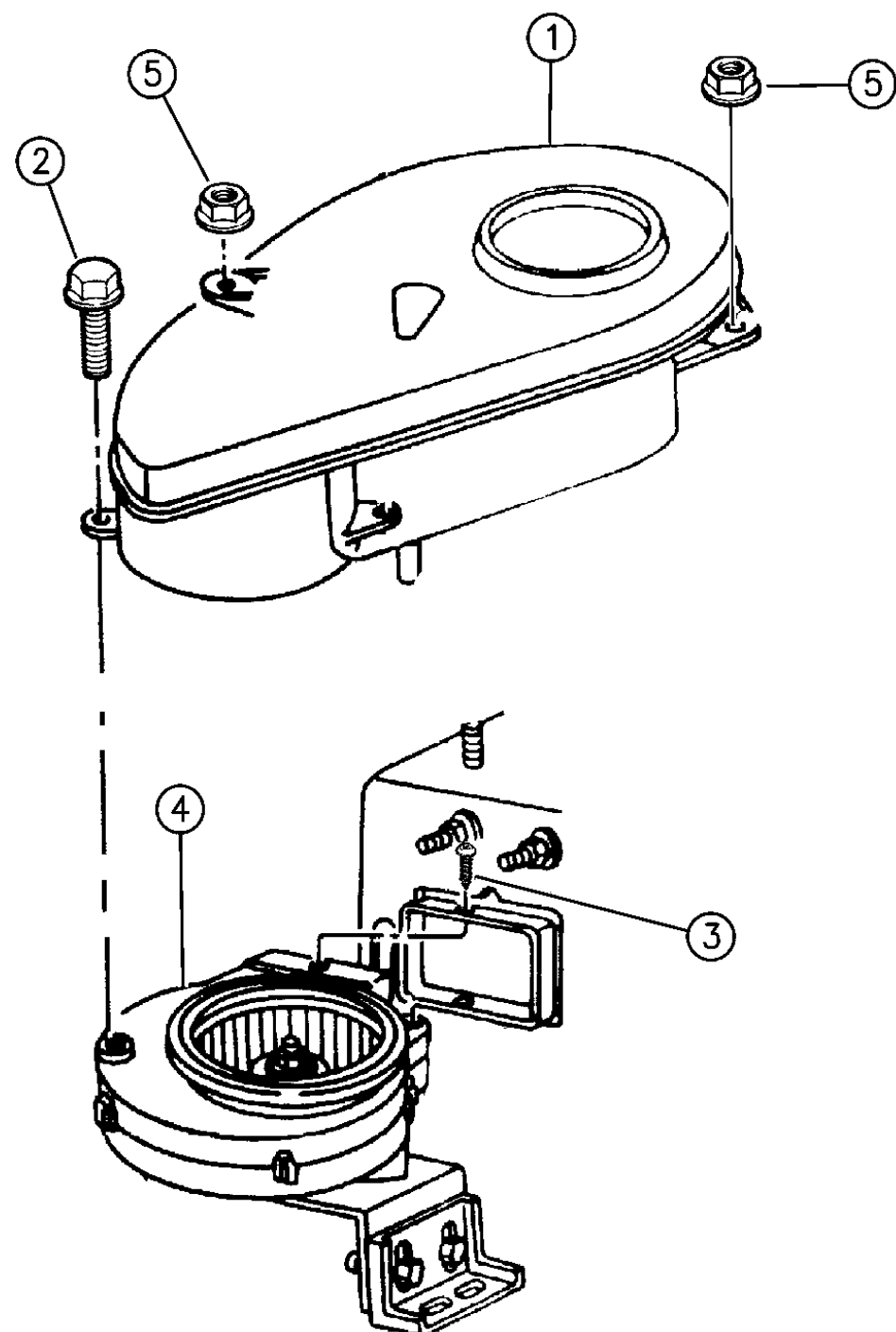
### GROUP 24 - HEATER & AIR COND.

ILLUSTRATION TITLE	GROUP-FIG. NO.
<b>HEATER ASSEMBLY</b>	
BLOWER MOTOR VIPER .....	Fig. 24-110
HEVAC UNIT VIPER .....	Fig. 24-120
<b>PLUMBING</b>	
HEATER PLUMBING VIPER .....	Fig. 24-210
PLUMBING, A/C UNIT VIPER .....	Fig. 24-220
<b>CONTROL ASSEMBLY</b>	
CONTROL ASSEMBLY VIPER .....	Fig. 24-310
<b>COMPRESSOR</b>	
COMPRESSOR, A/C VIPER .....	Fig. 24-410
<b>MOUNTING, COMPRESSOR</b>	
MOUNTING, A/C COMPRESSOR VIPER .....	Fig. 24-510
<b>AIR DISTRIBUTION VENTS AND OUTLETS</b>	
VENTS AND OUTLETS VIPER .....	Fig. 24-610



**BLOWER MOTOR VIPER**  
Figure 24-110

24-110A



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					PLENUM, Inlet, w/Seal, Blower Motor ***
	4642 798	1			1992
	4709 156	1	27		
	4763 858	1	29		
2		2			SCREW (DNS)
3		1			SCREW (DNS)
4					MOTOR, w/Scroll, Blower
	4709 169	1	27		
	4848 021	1	29		
5		AR			NUT
	6100 047				RESISTER, Motor ***
	4874 453	1			

92V24 110

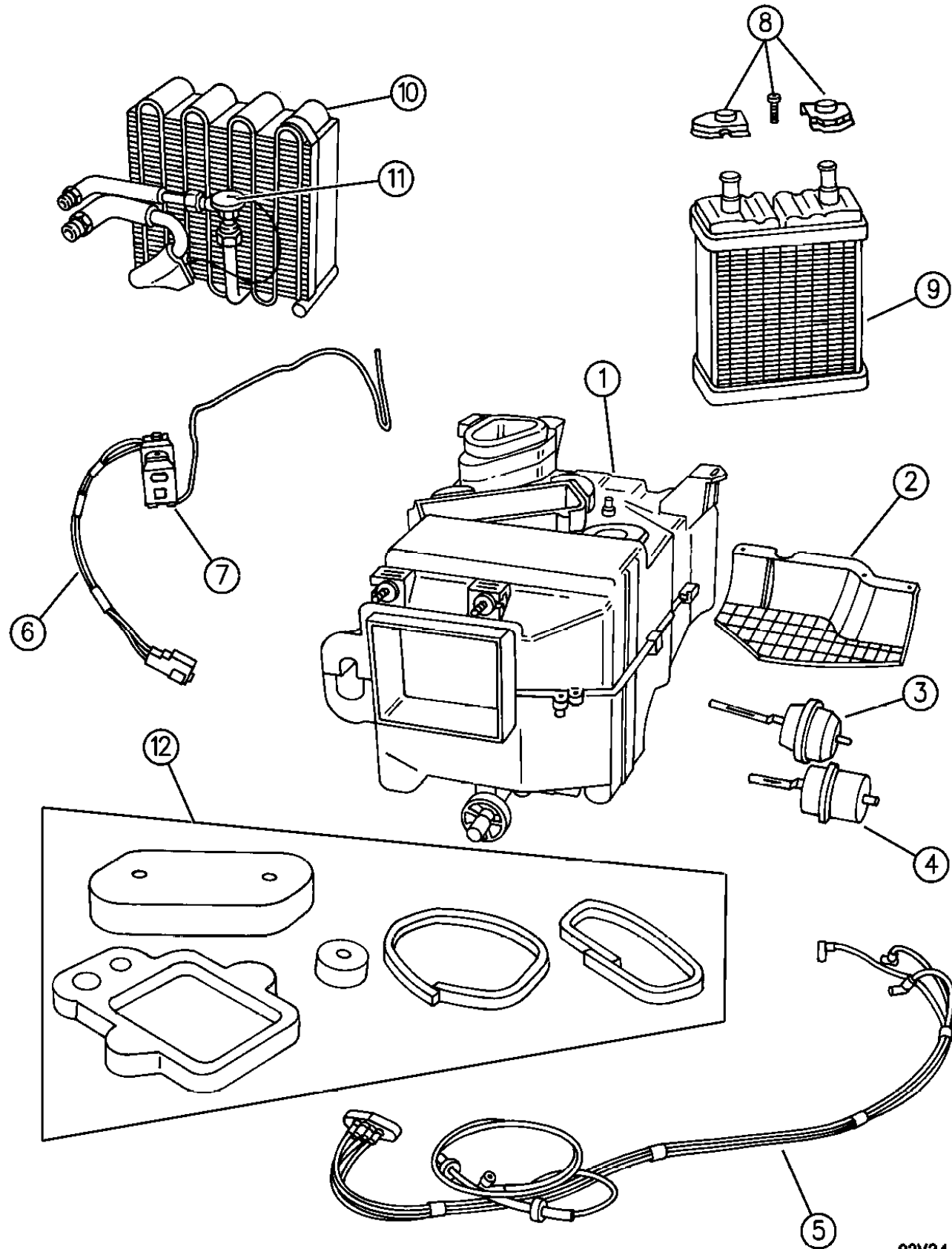
**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

AR = Use as Required   - = Non Illustrated Part   P.A.R. = Paint as Required



HEVAC UNIT VIPER  
Figure 24-120

24-120A



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4874 423	1			HOUSING, Heater/Air Conditioning
	4763 972	1			DUCT, Recirculating
	4874 425	AR			CLIP, Spring
2	4874 422	1			COVER, Actuator
3	4874 375	1			ACTUATOR
4	4874 376	1			ACTUATOR
	4848 515	1			ACTUATOR, Vacuum
5	4874 377	1			HARNESS, Vacuum Actuator
6	4708 364	1			HARNESS, Thermostat
7	4708 205	1			THERMOSTAT
8	4874 421	1			BRACKET, Heater Core
9	4874 374	1			CORE, w/Seals Heater
10	4708 196	1			EVAPORATOR
11	4709 102	1			VALVE, Exspansion
12	4874 424	1			PACKAGE, Seal

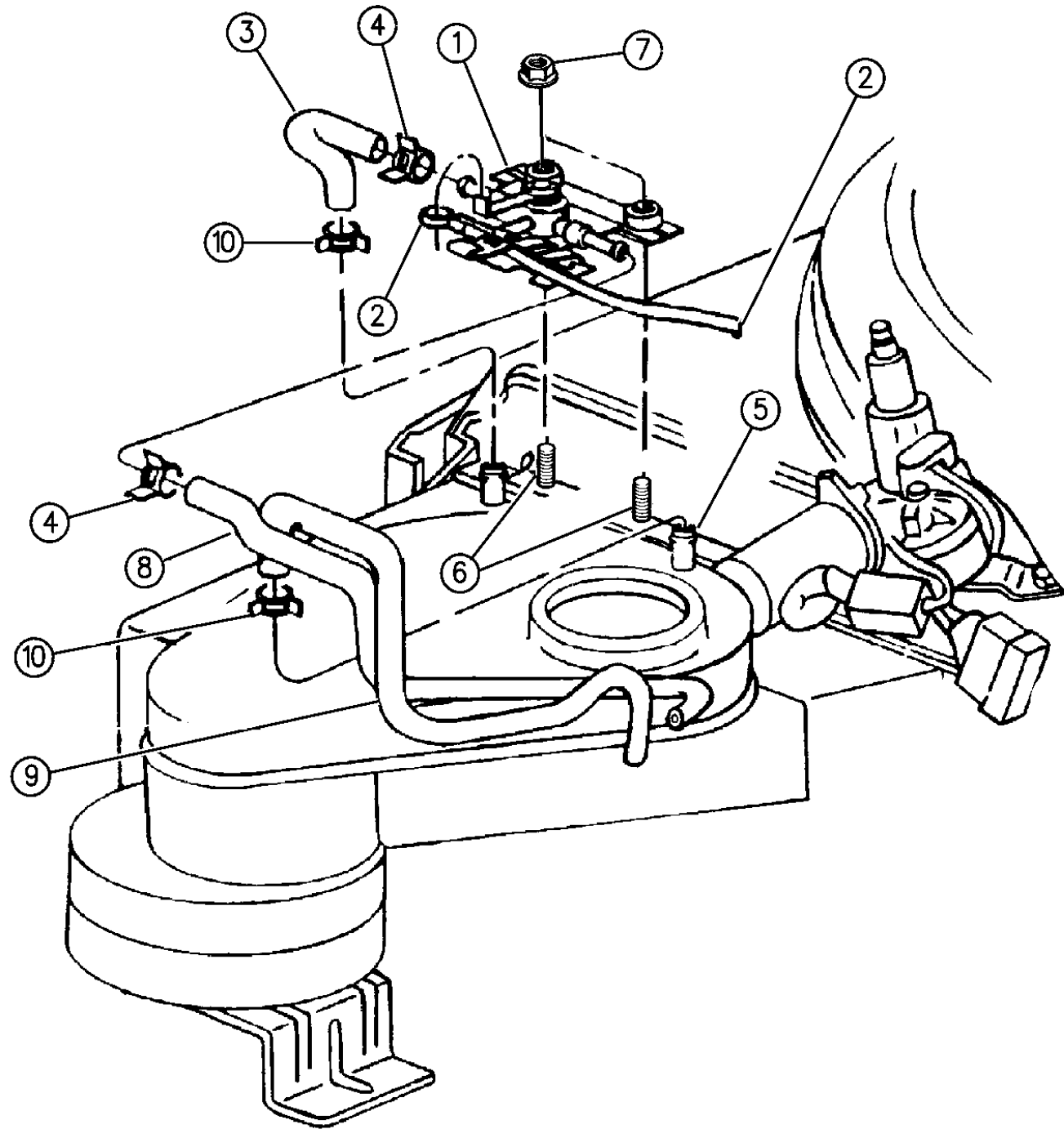
DODGE VIPER  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

92V24 120

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

HEATER PLUMBING VIPER  
Figure 24-210

24-210A



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4642 554	1			VALVE, Water
	6500 434	2			STUD, Water Valve Attaching
2	4643 381	1			CABLE, Heater Control
3	4642 555	1			HOSE, Valve to Core
4	3200 3300AB	2			CLAMP
5	1779 258	1			NIPPLE, Heater water return
6		2			STUD (DNS)
7	6100 047	2			NUT and WASHER
8					HOSE, Heater to Water Valve
	5245 342	1			1992-95
	5245 463	1		27	
	4763 975	1		29	
9					HOSE, Heater Return
	5245 112	1		27	
	4763 974	1		29	
	5245 458	1		29	TUBE, Heater Return
10	6502 017	2			CLAMP

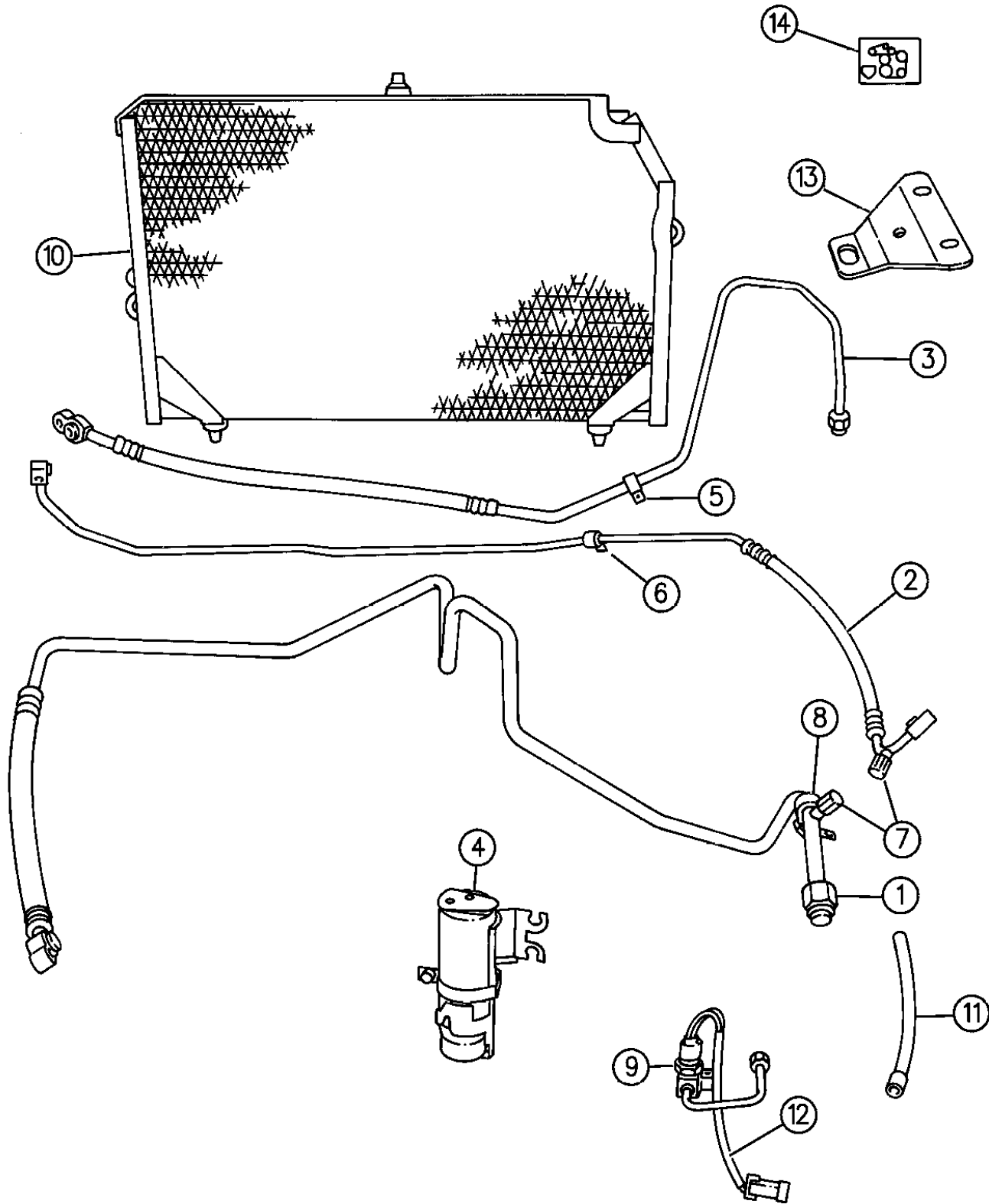
92V24 210

DODGE VIPER  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

PLUMBING, A/C UNIT VIPER  
Figure 24-220

24-220



92V24 220

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	5245 035	1			LINE ASSEMBLY, Suction ***
	4708 197	1			1992-95
	5245 035	1			1996
	4728 364	1			O-RING 1/2"
2	4740 968	1			8.0mm
	4848 164	1			LINE ASSEMBLY, Liquid ***
	4708 200	1			1992-95
	4848 164	1			1996
3					O-RING
	4728 364	1			Line to Evaporator
	4723 031	1			Line to Compressor
	5245 036	1			LINE ASSEMBLY, Discharge ***
4	4708 199	1			1992-95
	5245 036	1			1996
	4728 364	2			O-RING, 1/2"
4	4708 201	1			DRIER, Receiver, w/Bracket
5	4709 099	1			CLIP, 1/2"
6	4709 097	1			CLIP, 3/8"
7	5264 642	2			CAP, Service Port
8	4709 098	1			CLIP, 5/8"
9	4708 204	1			SWITCH, Pressure, Dual
	4708 203	1			VALVE, w/Switch, Tube and Harness (When Replaced by 4848672 also use 4709101 Harness)
10	4708 206	1	27		CONDENSER, w/Bushings
	4848 583	1	29		
11	4708 365	1			HOSE, Drain
12	4709 101	1			HARNESS, Pressure Switch
13	4709 377	1			BRACKET, Condenser Upper
14	5264 650	1			DECAL, A/C System Spec.

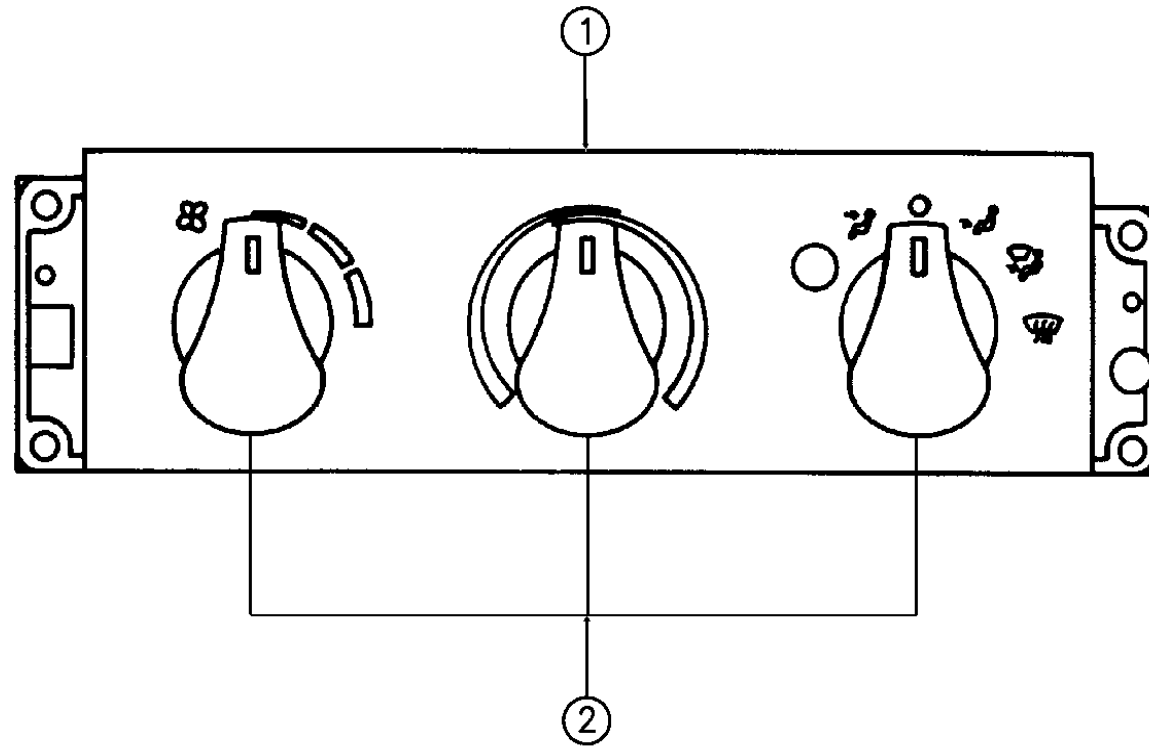
DODGE VIPER		
MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

CONTROL ASSEMBLY VIPER  
Figure 24-310

24-310

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4642 493	1			CONTROL, Temperature
2	4709 140	3			KNOB, Temperature Controller



DODGE VIPER

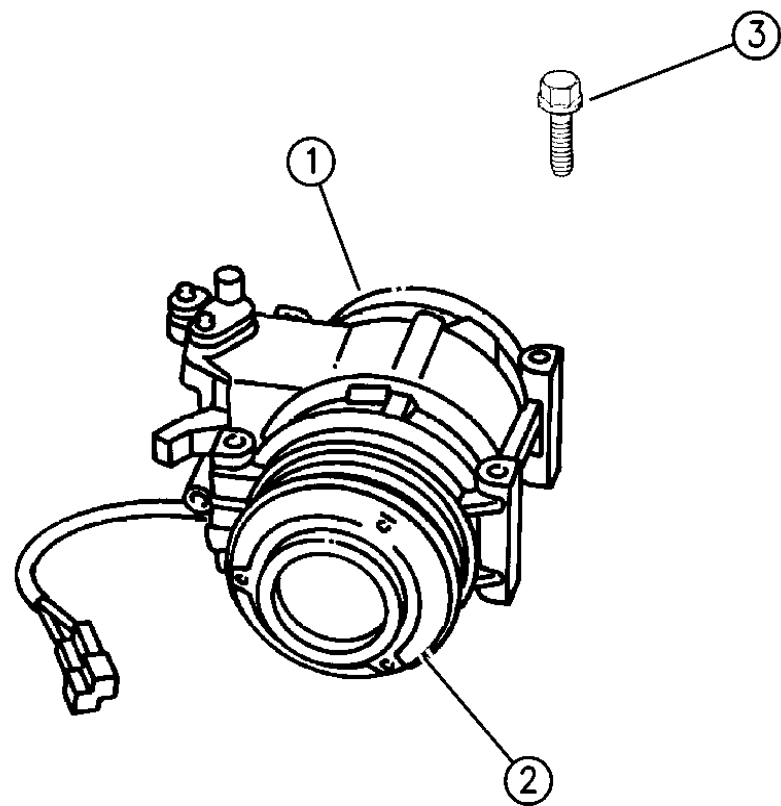
MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

92V24 310

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**COMPRESSOR, A/C VIPER**  
**Figure 24-410**

24-410A



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4708 198	1		27	COMPRESSOR, w/Clutch
	4848 584	1		29	
2	4708 360	1			CLUTCH, Compressor
3					SCREW, Compressor Mtg.
	6034 497	1			Upper Front
	6034 246	1			Lower Front
	6034 517	2			Rear
	6034 244	3			Compressor to Bracket

92V24 410

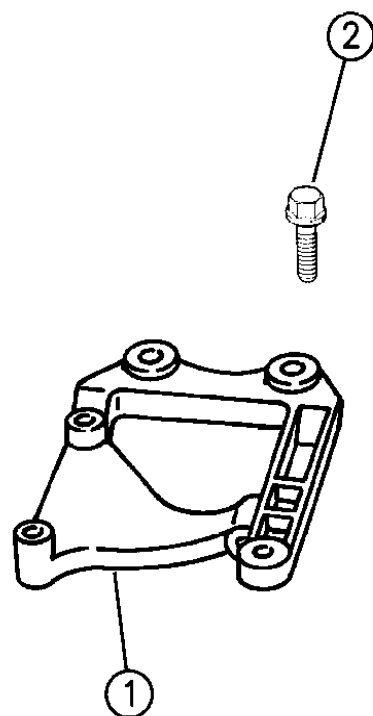
**DODGE VIPER**  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

MOUNTING, A/C COMPRESSOR VIPER  
Figure 24-510

24-510

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	5245 306	1			BRACKET, Compressor Mtg.
2	6034 497	1			SCREW, Compressor Mtg.
	6034 246	1			Upper Front
	6034 246	1			Lower Front
	6034 517	2			Rear
	6034 244	3			Compressor to Bracket



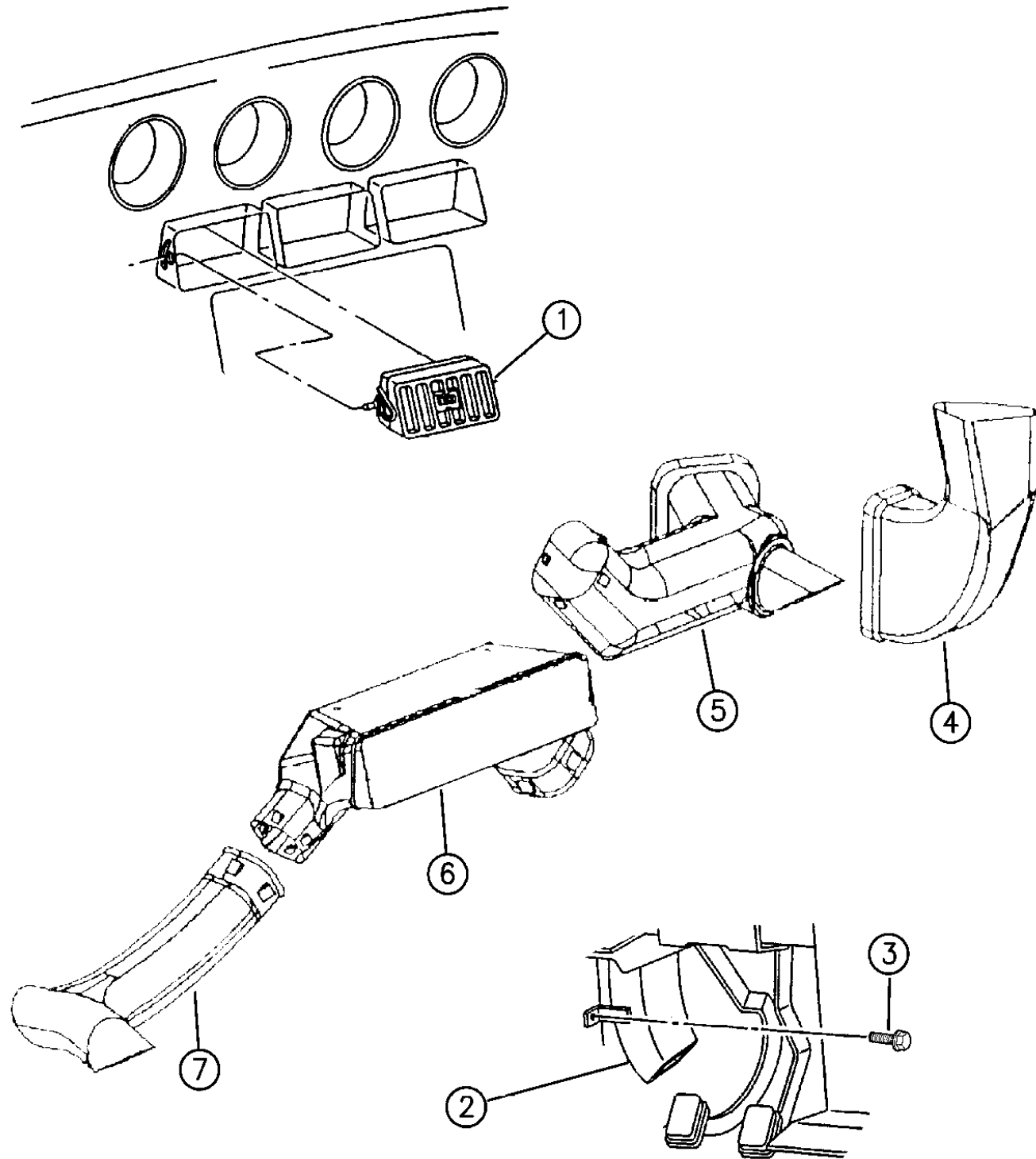
92V24 510

DODGE VIPER  
 MODEL CODES      BODY TYPE      ENGINE  
 SR=VIPER          27 = CONVERTIBLE      8.0L 10 CYL. GAS (EWB)  
                          29 = COUPE

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VENTS AND OUTLETS VIPER  
Figure 24-610

24-610A



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	4462 469	3			LOUVER, Air Outlet
2	4643 122	1			DUCT, Heater, Left
3	6032 723	2			SCREW
4	4848 764	1			ADAPTER, Defroster Duct
	4643 123	1			DUCT, Defroster Adapter
	4643 708	1			GRILLE, Defroster Duct
5	4763 113	1		29	VENT, Right Duct
	4642 735	1		27	
6	4763 854	1		29	VENT, Center Duct
	4709 089	1		27	
	4708 321	1		27	OUTLET, Center Duct
	4763 954	1		29	
	4709 091	1			SEAL, Center Outlet Duct to Bezel
7	4763 111	1		29	VENT, Left Duct
	4642 733	1		27	
	4643 709	1			VENT, Lap Cooler Duct, Left

DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

92V24 610

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

# GROUP-25 EMISSIONS

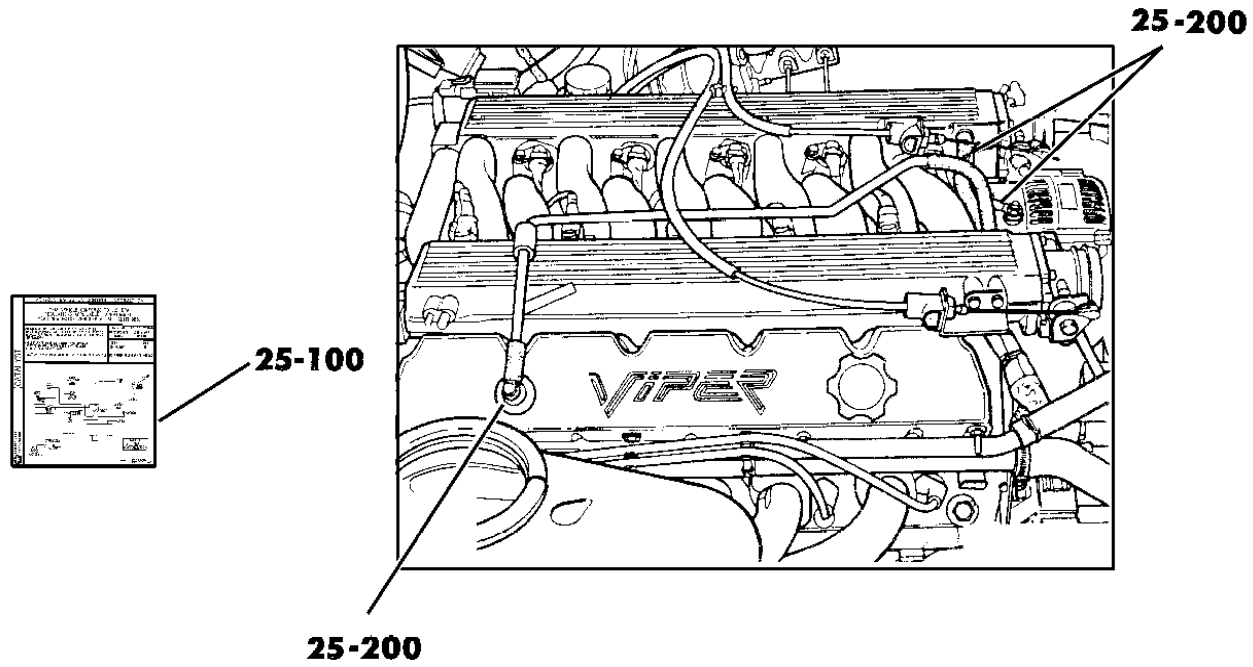


ILLUSTRATION TITLE

GROUP-FIG. NO.

**EMISSION LABELS**

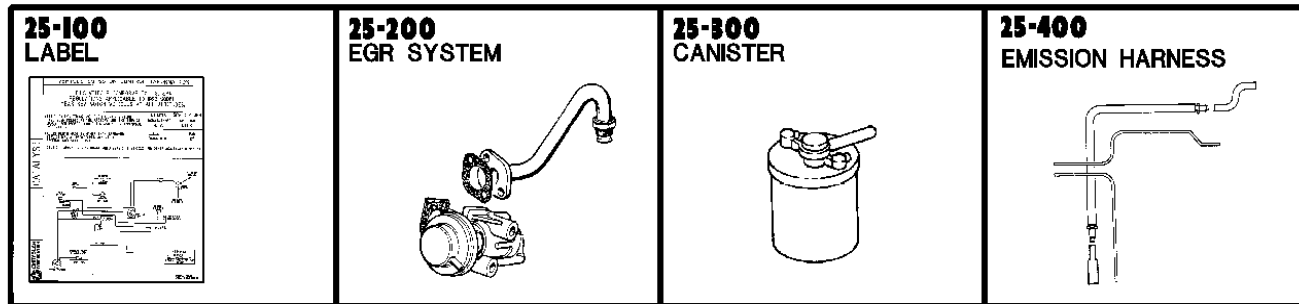
EMISSION LABELS VIPER ..... Fig. 25-110

**VACUUM CANISTER**

VACUUM CANISTER VIPER ..... Fig. 25-310

**EMISSION HARNESS**

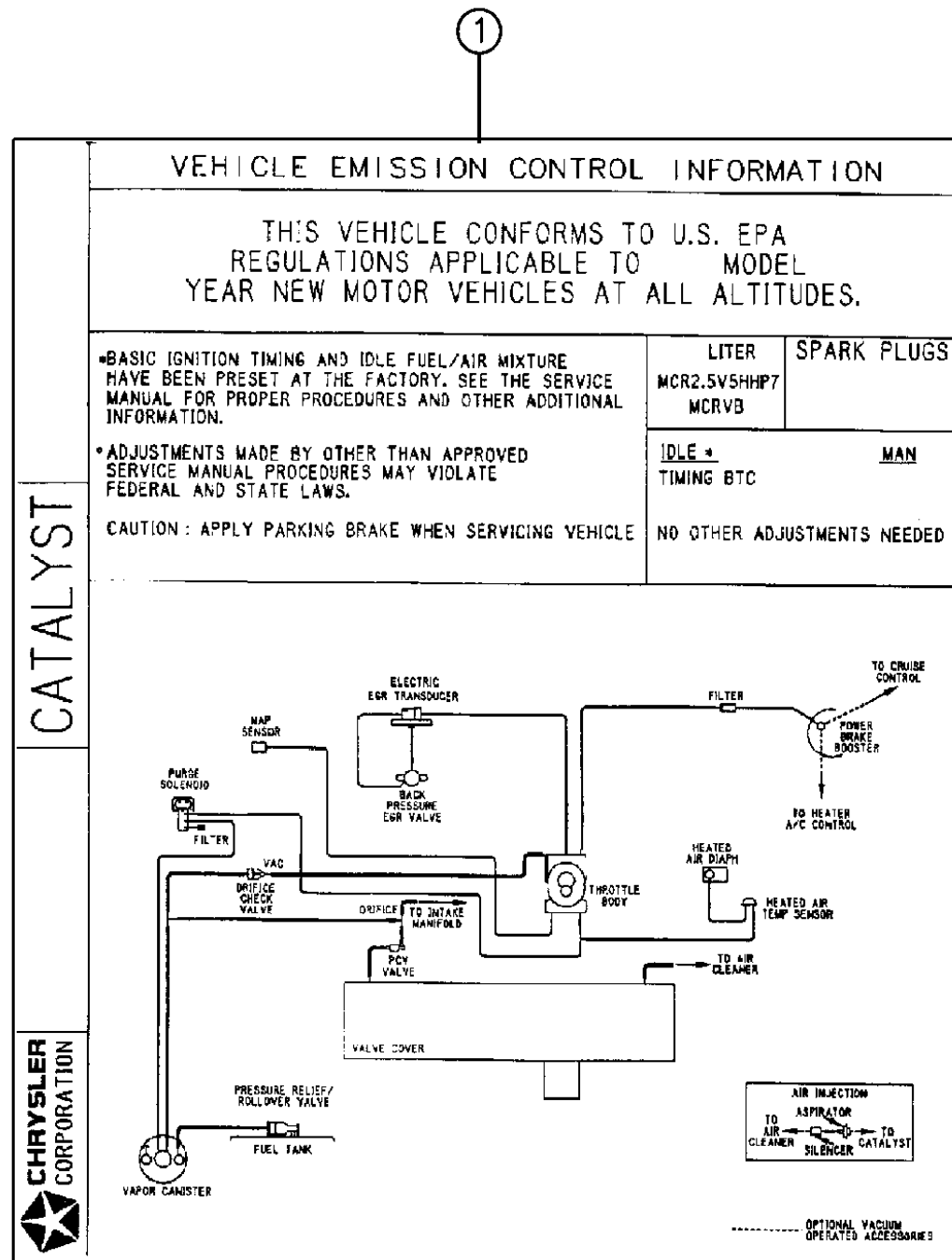
EMISSION HARNESS VIPER ..... Fig. 25-410





EMISSION LABELS VIPER  
Figure 25-110

25-110



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					LABEL, Emmission
					1992
	4708 310	1			Federal and H/A
	4708 311	1			Federal for Calif.
					1993
	4709 150	1			Federal and H/A
	4709 151	1			Federal for Calif.
	4708 352	1			Canada and Export
					1994
	4709 454	1			Federal and H/A
	4709 455	1			Federal for Calif.
	4709 456	1			Canada and Export
					1995
	4763 567	1			Federal and H/A
	4763 568	1			Federal for Calif.
	4763 569	1			Canada and Export
					1996
					Federal
	4763 935	1	27		
	4848 016	1	29		
					Calif.
	4763 936	1	27		
	4848 017	1	29		
					Canada and Export
	4763 937	1	27		
	4848 018	1	29		

**DODGE VIPER**  
MODEL CODES SR=VIPER BODY TYPE 27 = CONVERTIBLE 29 = COUPE ENGINE 8.0L 10 CYL. GAS (EWB)

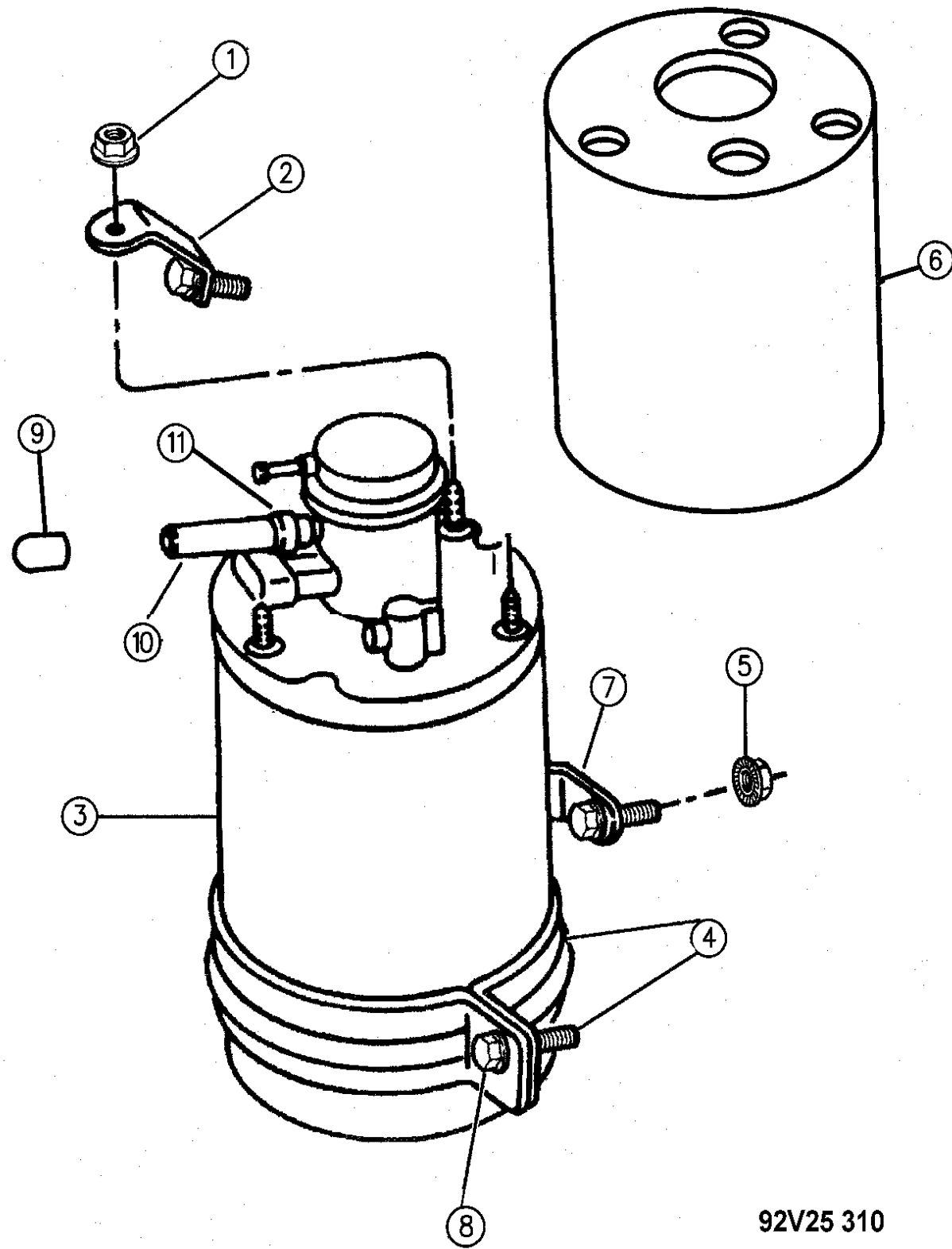
92V25 110

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

VACUUM CANISTER VIPER

Figure 25-310

25-310A



92V25 310

ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1	6100 047	1			NUT, Support Bracket, (M6x1.00), 1992-3
2	4643 830	1			BRACKET, Support, 1992-93
3					CANISTER, Vapor
	4723 550	1			1992-95
	5303 0381	1			1996
4	4288 235	1			BRACKET, Vapor Canister
5	0219 462	3			NUT, Bracket, (.250-20)
6	4192 074	1			CAP, Dust
7	9428 962	3			WELD STUD, Canister Bracket, (1/4-20) ***
8	9430 631	1			BOLT, Canister Strap, (1/4-20x1.50)
9	3733 285	1			CAP, Vent Nipple, 1992-95
10		1			HOSE, Vapor Line to Canister, (Serviced in Fuel Line Assembly)
11	2448 761	1			CLAMP, Hose, 1992-95

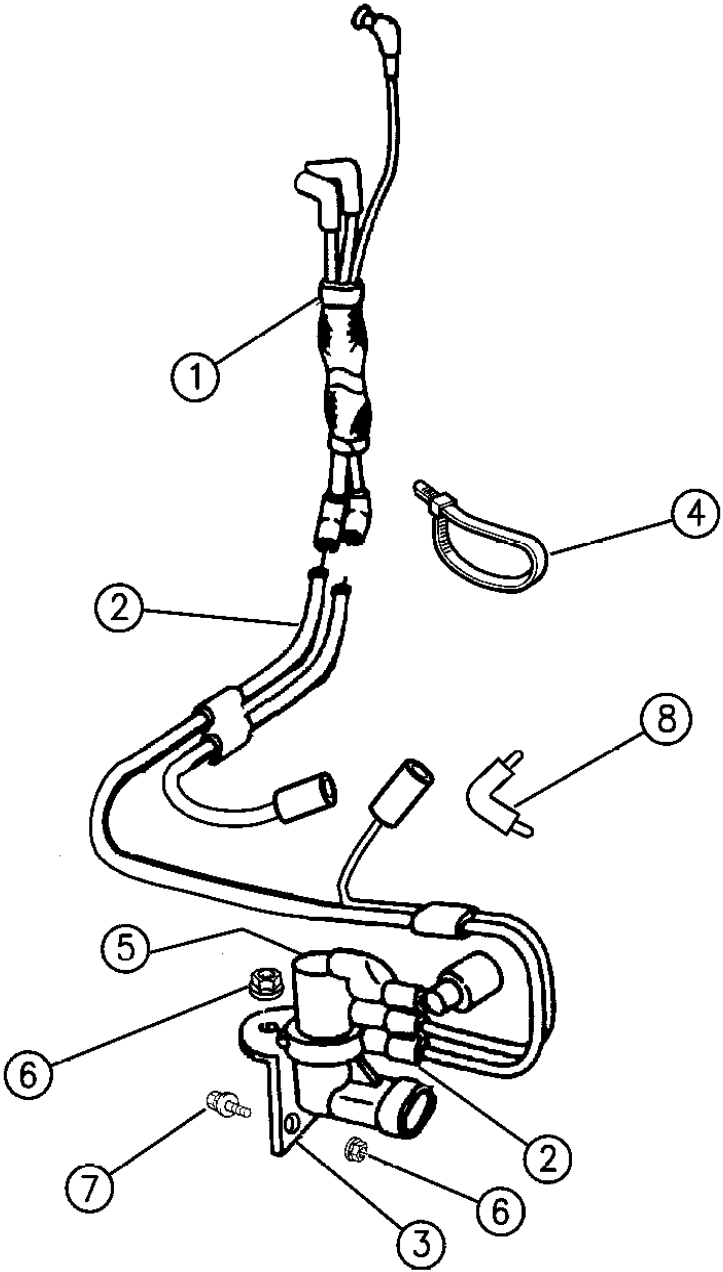
DODGE VIPER

MODEL CODES	BODY TYPE	ENGINE
SR=VIPER	27 = CONVERTIBLE 29 = COUPE	8.0L 10 CYL. GAS (EWB)

AR = Use as Required - = Non Illustrated Part P.A.R. = Paint as Required

**EMISSION HARNESS VIPER**  
**Figure 25-410**

25-410C



ITEM	PART NUMBER	QTY	BODY	MODEL	DESCRIPTION
1					HARNESS, Purge
	5245 623	1			1992-95
					1996
	4848 014	1	27		
	4763 804	1	29		
2					HARNESS, Duty Cycle Purge
	4643 638	1			1992-95, w/Solenoid and Bracket
	4763 831	1			1996
3					BRACKET, Duty Cycle Purge Solenoid
	4643 829	1			1992-95
	4762 085	1			1996
4	6015 756	1			TIE STRAP, Purge Harness ***
5					SOLENOID, Duty Cycle Purge
	5227 635	1			1992-95
	4669 475	1			1996
6					NUT, Solenoid Bracket
	6100 047	1			1992-95
	3420 1358	1			1996
7	6100 270	1			SCREW, w/Washer, 1996
8	4275 637	1			ELBOW, Duty Cycle Purge Harness, (90 Degree 1/ 4x1/4)

92V25 410

**DODGE VIPER**  
MODEL CODES      BODY TYPE      ENGINE  
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