

Technical Service Bulletin

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GROUP: Engine

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SUBJECT:

Replacement Engine Break-In Procedure

MODELS:

1992 - 2000 (SR) Viper Roadster/Coupe

DISCUSSION:

The following break-in procedure is suggested for any NEW Viper engine. Share this information with your customers as needed.

During the first 1000 miles (1610 km):

1. Avoid long periods of engine idling.
2. Wait until the engine has reached operating temperature before driving enthusiastically.
3. Check the engine oil level at each fuel fill since a new engine may consume some oil during the first few thousand miles (this is normal and not a sign of an engine problem).
4. Keep vehicle speed below 70 mph (113 km/h).
5. Do not make any full throttle starts or full throttle accelerations.
6. Avoid driving at a constant engine rpm for long periods as follows:
 - ! First 200 mile interval (322 km), light throttle run-ups shifting at a maximum of 2500 rpm. In addition, It is suggested to change the engine oil within the first 200 miles of engine break-in.
 - ! Second 200 mile interval (322 km), light throttle run-ups shifting at a maximum of 3500 rpm.
 - ! Third 200 mile interval (322 km), light throttle run-ups shifting at a maximum of 4000 rpm.
 - ! Fourth 200 mile interval (322 km), light throttle run-ups shifting at a maximum of 4500 rpm.
 - ! Fifth 200 mile interval (322 km), light throttle run-ups shifting at a maximum of 5000 rpm.

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