



SERVICE BULLETIN

NUMBER: 23-025-05

GROUP: Body

DATE: April 27, 2005

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SUBJECT:

Deck Lid Closing Effort

OVERVIEW:

This bulletin involves reducing the height of the trunk flange that the trunk weatherstrip mounts on.

MODELS:

2003 - 2005 (ZB) Viper SRT10

SYMPTOM/CONDITION:

Deck lid is difficult to close.

DIAGNOSIS:

The deck lid should close from a maximum height of 400mm (16 in.), without over slam.

REPAIR PROCEDURE:

1. Remove trunk weatherstrip along the forward mounting flange ([Fig. 1](#)).
2. Mark the inboard edge of the forward trunk weatherstrip mounting flange with masking tape to outline the material to be removed, 3mm (0.118 in.) at the center of the flange and reduce to zero toward the outboard ends of the flange as illustrated, ([Fig. 1](#)).

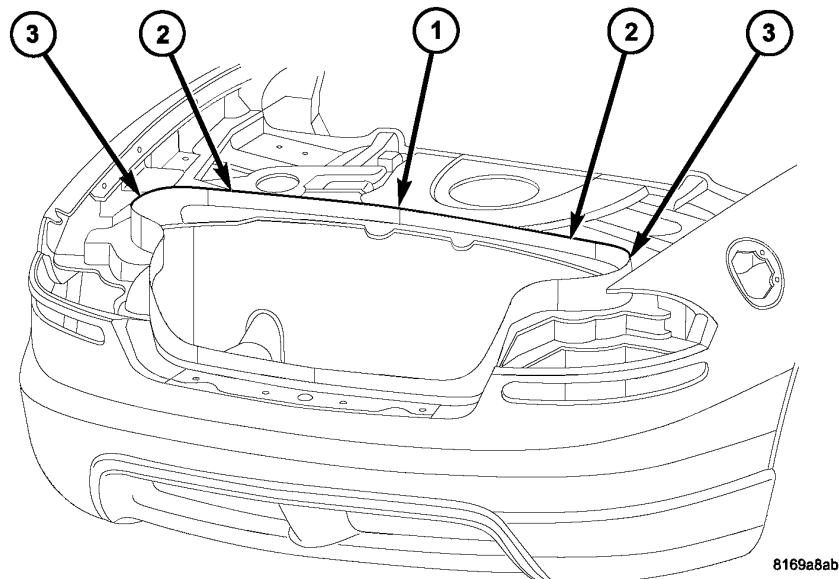


Fig. 1 TRUNK WEATHERSTRIP MOUNTING FLANGE REVISION

1 - REMOVE 3mm OF FLANGE HEIGHT

2 - REMOVE 2mm OF FLANGE HEIGHT

3 - REMOVE 0mm OF FLANGE HEIGHT

3. Reduce the forward trunk weatherstrip mounting flange height by filing/grinding away material along the edge of the tape placed in step 2.
4. Remove the masking tape.
5. Clean (vacuum) the area of all debris.
6. Install trunk weatherstrip.
7. Close the deck lid and check the effort required.
8. Adjust deck lid latch striker down as necessary, 2mm (0.079 in.) maximum. Torque the latch striker bolts to 12Nm (105 in. lbs.).

POLICY:

Reimbursable within the provisions of the warranty.

TIME ALLOWANCE:

Labor Operation No:	Description	Amount
23-51-43-90	Reduce Deck Lid Opening Weatherstrip Flange Height	0.4 Hrs.

FAILURE CODE:

3R	High/Low Operating Effort
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